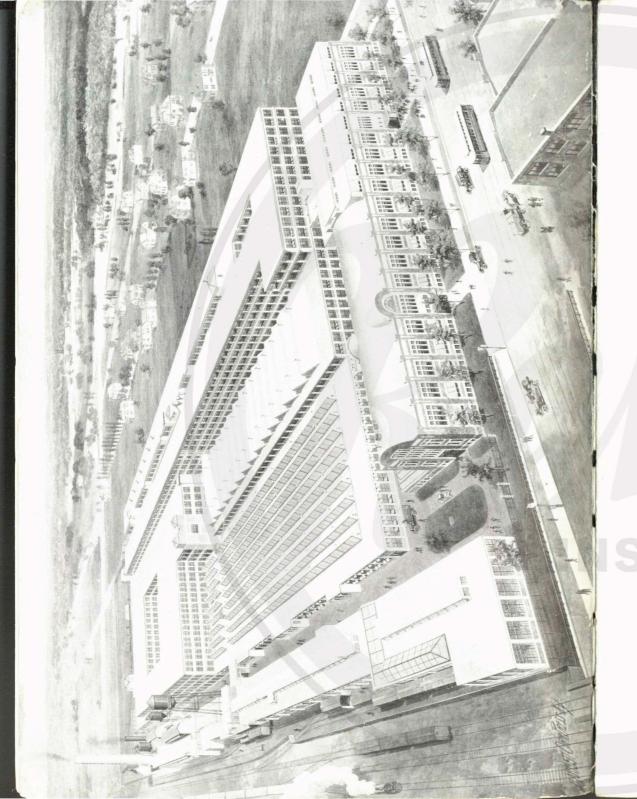
# PIERCEARROW MOTOR TRUCKS



## PIERCE-ARROW MOTOR TRUCKS



TRUCK No.3
THE FIRST MOTOR
TRUCK DELIVERED BY
PIERCE - ARROW
MOTOR CAR CO.



# PIERCE ARROW MOTOR TRUCKS

PIERCE-ARROW
MOTOR CAR
COMPANY

BUFFALO, N.Y.









DeFrain Sand Company

### FOREWORD

THREE important factors effect the desirability of a truck investment.

THE COMPANY making the truck.

THE TRUCK itself.

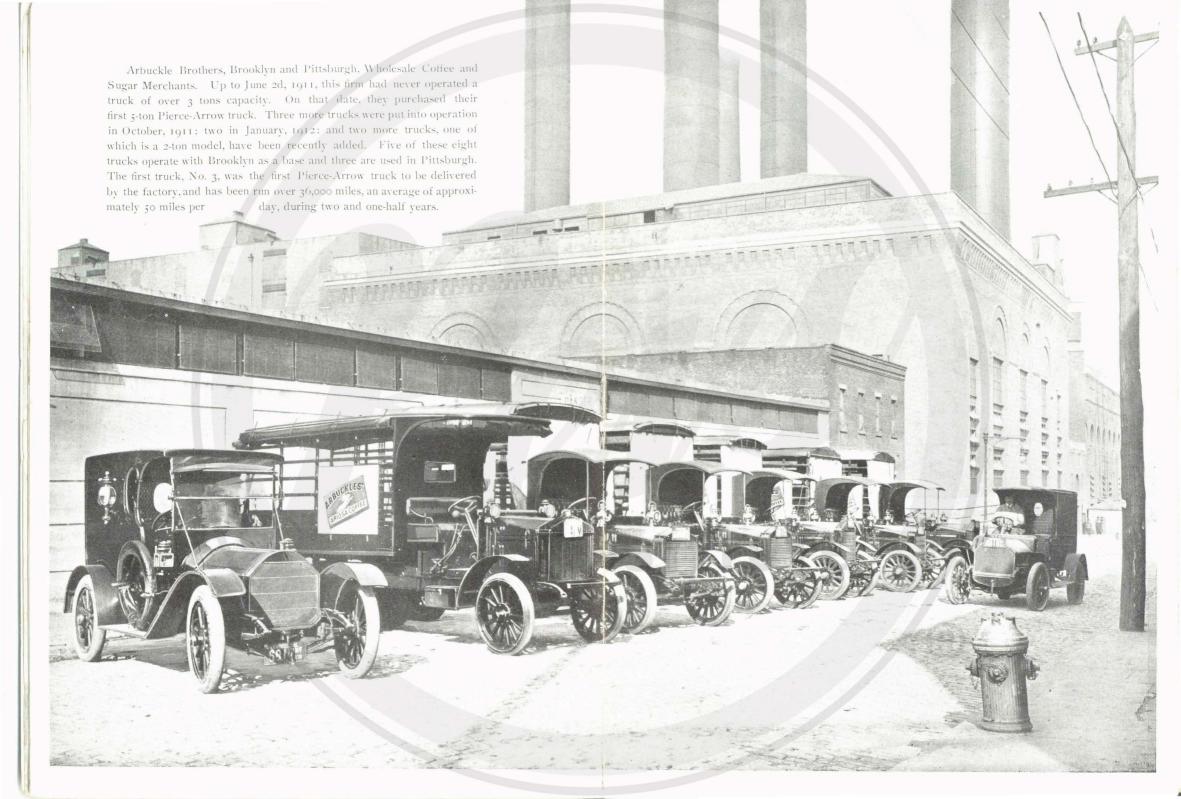
THE SERVICE given the purchaser by the manufacturing company.

If the company is not substantial, reliable and conservative; financially sound and permanent, its warranty is worthless.

If the truck is not well designed and well built, if it is not the result of long and careful experiment and test; there can be no certainty in regard to its performance.

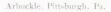
If the service extended to the purchaser is not willingly given, prompt and capable, it will tremendously handicap him in working the truck at its maximum capacity.

We believe that the Pierce-Arrow Motor Car Company, its product, and its service, will support the most searching analysis.











United Gas Improvement Co Philadelphia, Pa.

### THE COMPANY

The Stockholders, the Board of Directors and the Executive Officers of the Pierce-Arrow Motor Car Company are one and the same group of men.

This means that the unity of the Pierce-Arrow organization is unhampered by outside interference or syndicated control. It means that the Pierce-Arrow directors are free to utilize their full resources of capital, brains and energy, to obtain the fulfillment of their ideal.

The Pierce-Arrow ideal from the beginning has been to build the best possible motor trucks and pleasure cars. The Pierce-Arrow product has always been designed with the one aim of maximum excellence and efficiency. The cost of manufacturing and selling the designed product, with the addition of a reasonable profit, has been the only basis for determining the selling price.

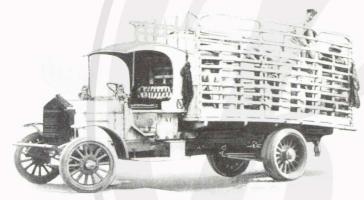
Pierce-Arrow cars and trucks are not built to a price, but to a constantly rising standard of excellence.

Every individual directly interested in Pierce-Arrow financial success is a working unit in the Pierce-Arrow organization.

The Pierce-Arrow Motor Car Company builds nothing but motor trucks and motor cars. It is not interested, directly, or indirectly, in any other manufacturing enterprise. Its whole surplus is available to substantiate its credit, to back its promises, to insure its stability, and to help maintain and improve the quality of its product.



The first experimental Pierce-Arrow 5-ton truck, which was not good enough to satisfy Pierce-Arrow engineers.

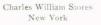


The result of five years' experiment.



The result of seven years' experience. The present 2-ton truck which is fundamentally the same in design as the larger model.







DeFrain Sand Company Philadelphia, Pa.



Only after five years of constant experiment, did the Pierce-Arrow Motor Car Company begin to manufacture motor trucks. Three years of practical working experience—eight years of constant watchfulness and concentrated effort—stand behind the present product as a guarantee of its effectiveness.

During the extensive tests of the first experimental model, the motor, transmission, clutch and front axle were found to be all that could be hoped for. The other integral parts of the chassis were good. The truck, as it stood, was a marketable vehicle; but it was not what the company believed its truck should be. It was apparent that certain radical changes in basic design were required.

These changes were made, and tried out; flexible frame and three point suspension; live load concentrated over the rear wheels with the driver's seat behind the motor; worm driven live rear axle; these were found good and adopted.

The engineering principles involved in the use of these elements, though revolutionary—at that time—in the American motor truck field, had been well understood and successfully employed in Europe for more than a decade. It is worthy of serious note that no manufacturer of any prominence has ever abandoned any one of them after adopting it.





Elias Rogers Company, Ltd., Coal, Toronto, Ont. This company uses eight 5-ton Pierce-Arrow trucks and is preparing to entirely replace their horses with these trucks. The coal is handled in bags and it has been found profitable to employ three helpers on each truck in addition to the driver. Each of these trucks delivers from 40 to 50 tons a day.



Keeley Brewing Company, Chicago, Ill. This company uses three 5-ton Pierce-Arrow trucks



Burkhardt Brewing Company Roxbury, Mass.



Spaulding & Spaulding, Coal, Buffalo, N.Y. In addition to their own hauling, this company delivers coal for the Rochester & Pittsburgh Coal and Iron Company. They employ sixteen 5-ton chassis and two 2-ton chassis, all Pierce-Arrow.

The whole installation is the result of very careful study on the part of both Spaulding & Spaulding and the Pierce-Arrow engineers. The first truck was purchased on August 28. 1911, and the equipment was subsequently increased until horses were absolutely dispensed with.



Burkhardt Brewing Company, Roxbury, Mass. This company uses four 5-ton Pierce-Arrow trucks



Standard Ice Manufacturing Company, Philadelphia, Pa. Using three 5-ton Pierce-Arrow trucks and hauling an average of over 50 tons per day on runs that average three miles out from the manufacturing plant to the distributing stations.



P. H. Butler Company, Groceries, Pittsburgh, Pa.



Oahu Ice and Electric Company



Knickerbocker Lime Company Philadelphia, Pa.

Independent Brewing Company

Pittsburgh, Pa.



Beede Brothers Company



Road Builders, Keene Valley, N. Y.



Otto Coke & Coal Company Boston, Mass.



Yates Coal Company Rochester, N.Y.



W. P. Wittemore Company Hay and Grain, Boston, Mass.



Victoria Sand Company Buffalo, N. Y.



Prior's Express, Inc., Lynn, Mass.



James T. Murray, Rigging and Heavy Trucking, Troy, N. Y. Mr. Murray purchased his first 5-ton Pierce-Arrow truck in August, 1911. Subsequent orders have increased his fleet to five. These trucks are used to perform very varied duties, such as towing canal boats, hoisting stacks, delivering coal and hauling in connection with road building.



Victor Talking Machine Company, Camden, N. J. Using seven 5-ton Pierce-Arrow trucks



Northwestern Fuel Company, Coal and Wood, St. Paul, Minn. Using four Pierce-Arrow trucks



National Grocery Company, Jersey City, N. J. Using three Pierce-Arrow trucks



Ames Transfer Company, Truckmen, New York, N.Y. Using eight Pierce-Arrow trucks in all kinds of trucking



J. F. Kulp & Sons, Buffalo, N. Y., General Carting. This company requires the hardest kind of service from its trucks, and uses four 5-ton Pierce-Arrow chassis. The first was bought in August, 1911; the second in April, 1912; the third in August, 1912; and the fourth in April, 1913.



Acme Tea Company, Retail Grocers, Philadelphia, Pa. Using three Pierce-Arrow trucks



Cleveland Trinidad Paving Company, Cleveland, Ohio



Norwood Concrete Block Construction Company Norwood, Ohio



Rochester & Pittsburgh Coal and Iron Company Buffalo, N. Y.



Hanley Brewing Company Providence, R. I.



Lauer Brewing Company Reading, Pa.



German American Brewing Company Buffalo, N. Y.



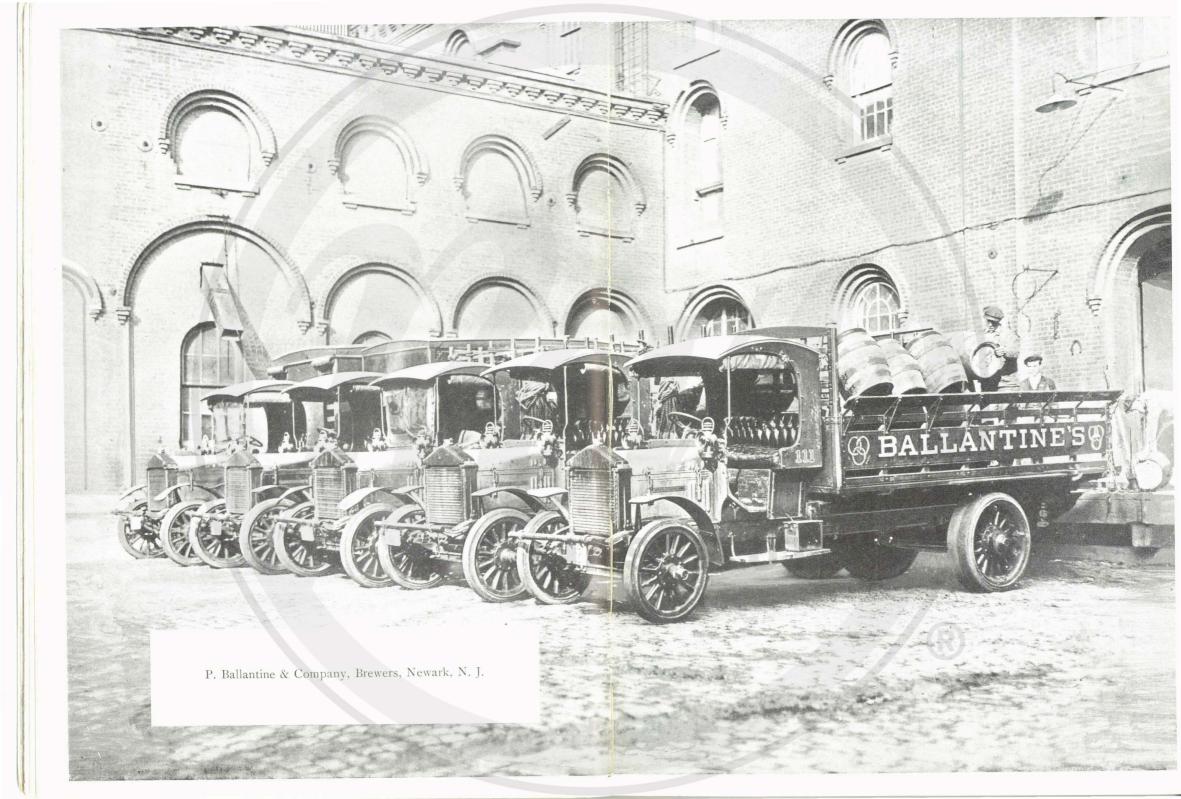
Magnus Beck Brewing Company Buffalo, N. V.

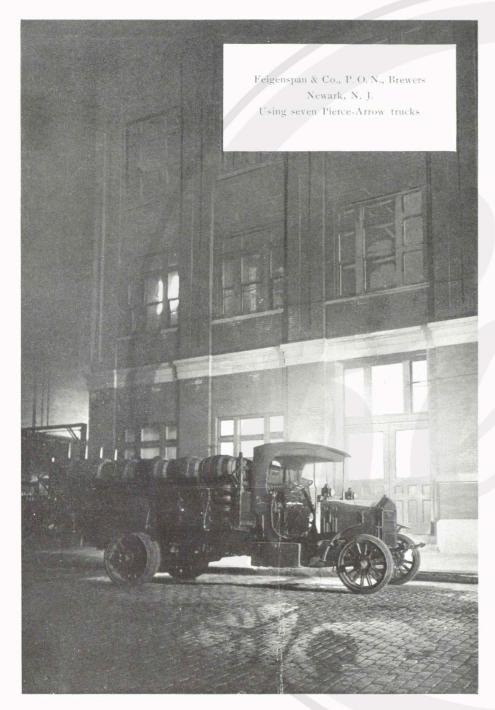






Feigenspan & Co., P.O. N., Brewers, Newark, N. J.





26

American Car Sprinkler Co. Road Oil Spraying Worcester, Mass. 

27



Rhode Island Processing Company Coventry, R. I.



Ames Transfer Company New York, N. Y.



Wm. Montgomery & Company Philadelphia, Pa.



C. Brigham Company, Milk, Cambridge, Mass.



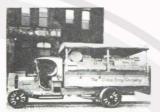
John Scott Grocery Company, Philadelphia, Pa.



Towar's Wayne County Creamery Detroit, Mich.



Fairview Dairy, Newark, N. J.



The Globe Soap Company Cincinnati, Ohio



Pennsylvania Railroad Company Philadelphia, Pa.



T. C. Jenkins, Groceries, Pittsburgh, Pa. This company owns and operates seven 5-ton Pierce-Arrow trucks



Joseph Campbell Company, "Campbell's Soups", Camden, N. J. Using four Pierce - Arrow trucks



Independent Brewing Company Pittsburgh, Pa.



Rueter & Company



Hoeschen-Wentzler Brewing Company Saskatoon, Sask., Canada



Sullivan Ice Company, Buffalo, N.Y.



Armour & Company, Chicago, Ill. John J. Felin & Co., Philadelphia, Pa.







Murtha & Schmohl, Mason's Building Materials, New York City. Three Pierce-Arrow trucks



Geo. J. Meyer Malting Company, Buffalo, N.Y. The steel bodies with which the two 17-foot wheelbase, 5-ton Pierce-Arrow trucks owned by this company are equipped were built in the Pierce-Arrow factory. They are of 360 cubic feet capacity and are designed to carry 5 tons of grain, malt or similar materials.



Comly, Flanigen & Company, Philadelphia, Pa.



The J. M. Horton Ice Cream Company, New York City. This company operates six 5-ton Pierce-Arrow trucks



Wm. Sellers & Company, Inc., Locomotive Cranes, Philadelphia, Pa.



DEER—

Mos Panol Mills

A Company of the Company of

Phoenix Brewery Company, Buffaio, N. V.



One of the three Seattle Board of Health Pierce-Arrow trucks



John H. Black, Brick, Buffalo, N.Y.



Carey Brick Company, Chicago, Ill.



Charles Berrick's Sons Company Buffalo, N. Y.



Severio Feraca, Contractor New York City



John F. Casey Company Pittsburgh, Pa.



W. H. Pipkorn Company Milwaukee, Wis.



Lanston Monotype Machine Co. Philadelphia, Pa.



Elizabeth Hardware Company, Elizabeth, N. J.



Michael McDonough Company, Swampscott, Mass.





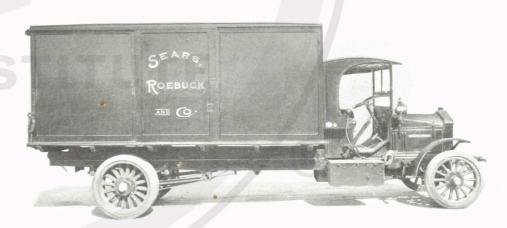
Park Department of Buffalo, N. V.



Capitol City Lumber Company, Hartford, Conn.



Hammond Lumber Company, Los Angeles, Cal. Using three Pierce-Arrow trucks



Sears-Roebuck & Company, Chicago, Ill.



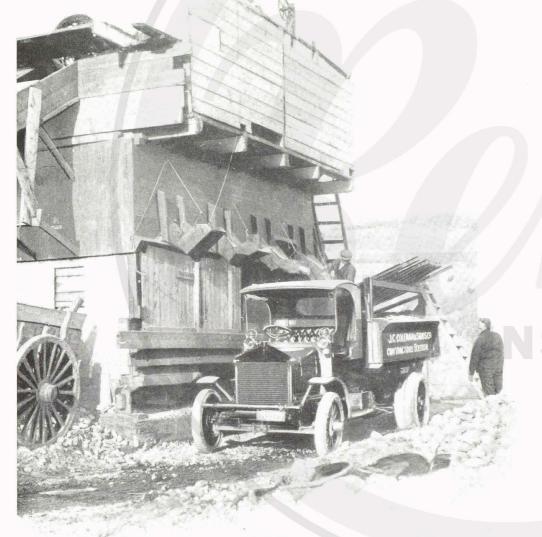
McCrady Brothers Company Braddock, Pa.

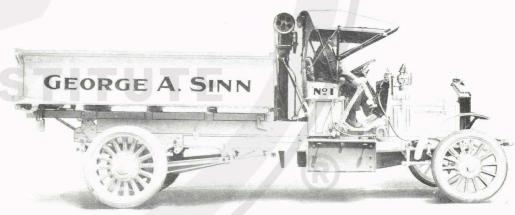


F. J. Shannon & Company Wholesale Grocers Yonkers, N. V.

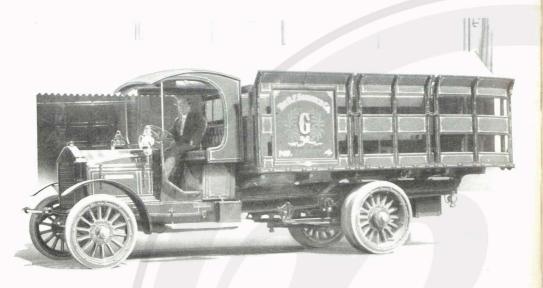


The Standard Oil Company of Louisiana, New Orleans





Geo. A. Sinn, Philadelphia, Pa.



The B. F. Goodrich Company. Akron. Ohio



The Beaver Dam Marble Company, Baltimore, Md.



M. A. Reeb, Buffalo, N. V.



Motor Transportation Company, Los Angeles, Cal.



Alfred Lowry & Brother Philadelphia, "Pa.



Isaac Leisy Brewing Company Cleveland, Ohio



Gold Medal Flour



W. C. Reebie & Brother Chicago, Ill.



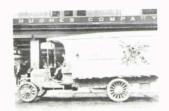
Samuel Bell & Sons Philadelphia, Pa.



Cluett, Peabody & Company, Troy, N. V. Using two 5-ton and one 2-ton Pierce-Arrow trucks



J. T. Case Threshing Machine Company, Racine, Wis.



F. A. Poth & Sons, Philadelphia, Pa.



Chas, Freihofer & Sons, Bread Bakers Troy, N. V.



Wauskuck Company Providence, R. I.



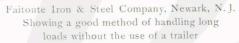
The McIntyre Iron Company, Inc. Tahawus, N. V.





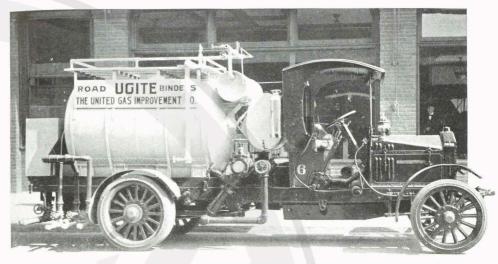
National Cash Register Company, Dayton, Ohio







Colgate & Company, Jersey City, N. J.



United Gas Improvement Company, Philadelphia, Pa. Using four Pierce-Arrow trucks



Sturtevant Blower Works, Hyde Park, Mass.



Beldridge Oil Company Los Angeles, Cal.



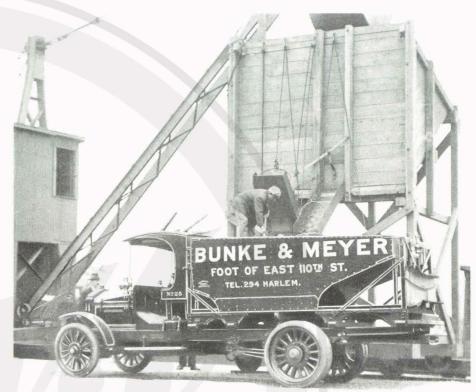
Bunke & Meyer New York



Robinson & Crawford Philadelphia, Pa.



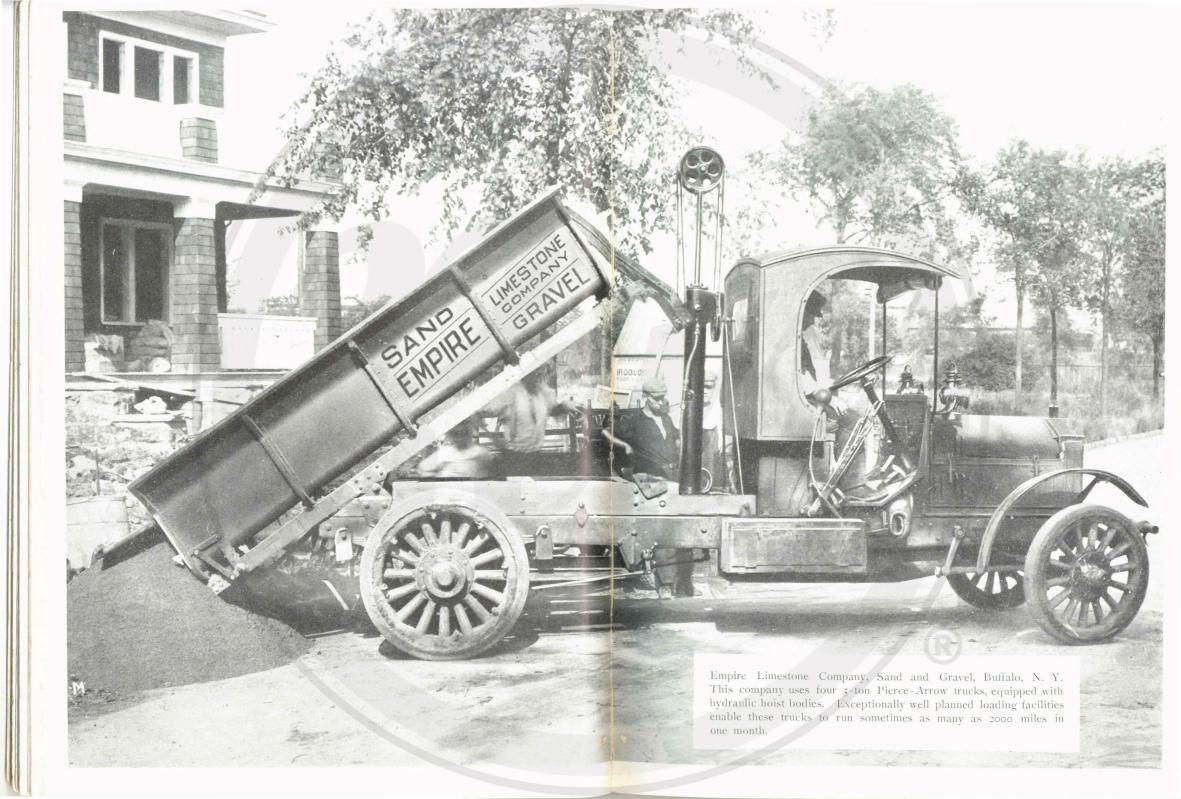
Bunke & Meyer, Coal, New York City. Showing a good type of elevating coal body



Bunke & Meyer, Coal, New York City



Michael McDonough Co., Swampscott, Mass.





J. C. Coleman & Sons Company, Crushed Stone, Boston, Mass.



American Graphite Company Jersey City, N. J.



General Chemical Company of Pennsylvania Pittsburgh, Pa.



Capitol City Lumber Company Hartford, Conn.



Maryland State Roads Commission Truck



Consumers Coal and Ice Company, Lumber, Bayonne, N. J.



Kraemer's Express Corporation College Point, L. I.



Ronalds & Johnson Company Philadelphia, Pa.



Kraemer's Express Corporation College Point, L. I.



United Gas Improvement Company Philadelphia, Pa.



Mergenthaler Linotype Company, Brooklyn, N. Y.



Pabst Brewing Company Milwaukee, Wis.



Fels & Company, "Fels-Naptha" Philadelphia, Pa.



Gerhard Lang Brewery Buffalo, N. Y.



McKelvy-Hine Company, Contractors, Youngstown, Ohio. "If for any reason the truck should fail to perform its duty, the McKelvy-Hine Company would be subjected to a loss of from \$250.00 to \$300.00 per day"—forfeit charges on railroad work.



General Chemical Company, Laurel Hill, L. I. Interchangeable bodies





Five-ton Pierce-Arrow. This truck worked all through the blizzard of the latter part of November, 1913, delivering coal in Cleveland. It was not until the second day after the storm that horse trucks could be used, and these with only partial loads. The power truck carried full loads and was only slightly delayed by the storm.



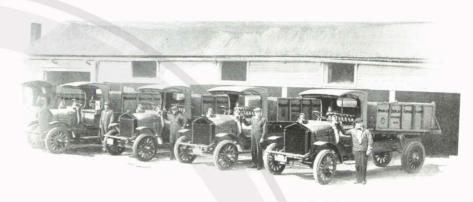
German Rock Asphalt & Cement Co., Ltd., Buffalo, N. V.



Bickett Coal and Coke Company, Chicago, Ill. The three Pierce-Arrow trucks used by this company are delivering coal direct from standard gondola cars on team tracks. This work is done most economically through the use of a Patented Hopper loading device. One of these trucks recently made a record delivery of 234 tons of coal in one 10-hour day.



Olney & Payne Brothers, Coal, Pawtucket, R. I. Using three 5-ton Pierce-Arrow trucks



Warner-Quinlan Asphalt Company, Syracuse, N. Y.



Warner-Quinlan Asphalt Company, Syracuse, N. Y. This company owns seven 5-ton Pierce-Arrow trucks equipped with special bodies made by the Shadbolt Manufacturing Company of Brooklyn. The first truck was purchased February 26, 1912, and the last on March 7, 1913.



Purock Water Company, Philadelphia, Pa. Owners of 5-ton and 2-ton Pierce-Arrow trucks



First 2-ton Pierce-Arrow truck shipped to agents







Philmont, N. Y.

### LIST OF REPEAT ORDER PIERCE-ARROW OWNERS



| 13                                  | Acme Tea Company, Retail Grocers              | Philadelphia, Pa.   |
|-------------------------------------|---|---------------------|
|                                     | Ames Transfer Company, Truckmen               | New York, N. Y.     |
|                                     | Arbuckle Brothers, Coffee and Sugar           | . Pittsburgh, Pa.   |
|                                     | Arbuckle Brothers, Coffee and Sugar           | New York, N. Y.     |
|                                     | E. J. Babcock, Coal                           | . Boston, Mass.     |
|                                     | P. Ballantine & Company, Brewery              | . Newark, N. J.     |
|                                     | Magnus Beck Brewing Company, Brewery .        | . Buffalo, N. Y.    |
|                                     | Black-Rochon & Robinson, Freighting Business  |                     |
|                                     | Boston Woven Hose Company                     | . Boston, Mass.     |
|                                     | British Columbia Sugar Refining Company .     | . Vancouver, B. C.  |
|                                     | Burkhardt Brewing Company, Brewery .          | . Roxbury, Mass.    |
| P. H. Bulter, Grocery               |   | . Pittsburgh, Pa.   |
| John F. Casey Company, Contractor   |   | . Pittsburgh, Pa.   |
| Central Coal and Coke Company, Co   |   | Kansas City, Mo.    |
|                                     |   | . Camden, N. J.     |
| Audley Clarke Company, Builders' S  |   | Brooklyn, N. Y.     |
| Claiborne-Johnston Company, Gener   |   | . Baltimore, Md.    |
| Cleveland Trinidad Paving Company   |   | . Cleveland, Ohio   |
| J. & P. Coats, Manufacturers of Thr |   | . Pawtucket, R. I.  |
| Crane Company, Machinery            |   | . Chicago, Ill.     |
|                                     | J. E. Cunningham, Contractor                  | . Spokane, Wash.    |
| CLERK LERGE LANDER LANDER LANDE     | J. K. Davison & Company, Sand and Gravel      | Pittsburgh, Pa.     |
|                                     | DeFrain Sand Company, Sand                    | . Philadelphia, Pa. |
|                                     | J. Maury Dove Company, Coal                   | Washington, D. C.   |
|                                     | J. P. Duffy Company, Masons, Builders Supplie | as Brooklyn N V     |
|                                     | Empire Limestone Company, Sand and Gravel     |                     |
|                                     | C. H. Evans & Sons, Brewers Ne                | Vork City N V       |
|                                     | Feigenspan & Company, Brewers                 |                     |
|                                     | The General Chemical Company, Chemicals       | Pittsburgh Da       |
|                                     | German American Brewery, Brewery              |                     |
|                                     | German Rock Asphalt & Cement Co. Paving Contr |                     |
|                                     | G. M. Gest, Electrical Contractor             | Montreal, Canada    |
| R. E. Griffith, Contracting         | or an easi, macrical contractor               | Los Angeles, Cal.   |
| Hamond Lumber Company, Lumber       |   | Los Angeles, Cal.   |
| Hartford Coal Company, Coal .       |   | . Hartford, Conn.   |
| Peter Hand Brewing Company, Brew    | erv   | . Chicago, Ill.     |
|                                     |   | · childgo, III.     |



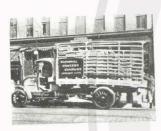
# LIST OF REPEAT ORDER PIERCE-ARROW OWNERS

### Continued



| Jones Brothers Company, Tea  | .s  |      |       | 9     |        | Brooklyn, N. Y.    |
|------------------------------|-----|------|-------|-------|--------|--------------------|
| L'oglav Brewing Company, Br  | ewe | ers  |       | 4     |        | Chicago, III.      |
| Kraemers Express Corporation | E   | vore | ss Bu | sine  | ss. Co | llege Point, L. 1. |
| I F Kuln and Sons, General   | Tr  | ucki | ng C  | artin | g .    | випаю, м. 1        |
| Gerhardt Lang Brewery, Brev  | ver | y.   | 9     |       |        | Buffalo, N. Y.     |
| Lanigan Brothers, Sand .     |     |      |       |       | . P    | New York, IN. 1    |
| A. P. Lee, Hauling Coal .    |     | *    | * :   |       |        | Chicago, Ill       |
| Isaac Leisy Brewing Compan   | у,  | Brew | ery   | *     |        | Cleveland, Ohio    |
| Lembeck & Betz, Brewery      |     |      |       | *     |        | ersey City, N. J   |
| Lincoln Fireproof Storage Co | mp  | any  |       |       |        | Kansas City, Mo    |
| Linde Air Products Company   | . A | ir P | rodu  | cts   | 148    | Buffalo, N. Y      |
| Linde All Flodders company   |     |      |       |       | San    | Antonio, Texa      |

Lone Star Brewery, Brewery Mergenthaler Linotype Company, Linotype Machines . . . . . . . . . . . . . . Malcomson-Houghten Company, Coal 



Miller & Lux Company, Wholesale Butchers, San Francisco, Cal. Moreton Truck Company, General Trucking James T. Murray, Rigging and Heavy Trucking . . . Troy, N. Y. Murtha & Schmohl, Masons Building Materials, New York, N. Y. National Grocery Company, Wholesale Grocery, Jersey City, N. J. Nave-McCord Mercantile Co., Wholesale Grocers, St. Joseph, Mo. St. Paul, Minn. Northwestern Fuel Company, Coal and Wood Pawtucket, R. I. Olney & Payne Brothers, Coal . . . . Milwaukee, Wis. Pabst Brewing Company, Brewers . . . Seattle, Wash. Pacific Coast Coal Company, Coal Chicago, Ill. Peoples Gas Light and Coke Company Buffalo, N. Y. Phoenix Brewery, Brewery . . . Lynn, Mass. Troy, N. Y.

Buffalo, N. Y.

Toronto, Ont.

Tonopah, Nev

Pittsburgh, Pa.

New York, N. Y.

Priors Express, Incorporated, Express Quandt Brewing Company, Brewers M. A. Reeb, Builders Supplies . Daniel Reeves, Incorporated, Grocery Elias Rogers Company, Limited, Coal

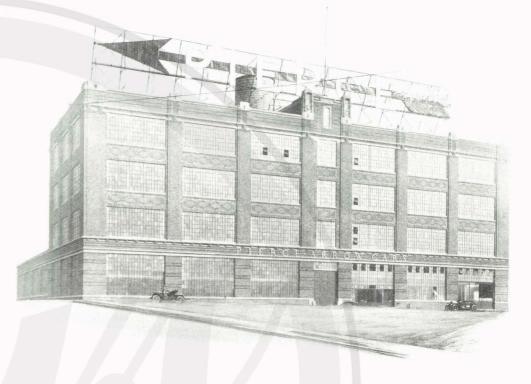


West End Consolidated Mining Company, Mining

Wittenberg Storage & Transfer Company, Storage

|                                   | N. Ryan Company, Material Supply Dealers  Sanantonia Contracting Company, Road Builders, Newcomb, N. Scullin-Gallagher Iron & Steel Co., Iron & Steel Works, St. Louis, N. City of Seattle, Garbage and City Work  The John Shilito Company, Dry Goods  Smith, Hauser, Locker & Co., Aqueduct Contractor, New York, N. Spaulding & Spaulding, Coal  Springfield Brewery Company, Brewery  Standard Cil Company of New York, Oil, Fidelity Bldg., Buffalo, N. Stewart-Peck Sand Company, Sand  Kansas City. |      |        |  |   |  |                                   |
|-----------------------------------|--|------|--------|--|---|--|-----------------------------------|
| Sullivan Ice Company, Ice         |  |      |        |  | £ |  | Buffalo, N. Y.<br>New York, N. Y. |
| United Dressed Beef Company, of N | ew York, Wholesale   | Butc | hers . |  | * |  |                                   |
| United Gas Improvement Company,   | Gas Works .  | 4    |        |  | * |  | Philadelphia, Pa.                 |
| Victor Talking Machine Company,   | alking Machines  |      |        |  |   |  | Camden, N. J                      |
| Wanskuck Company, Wools           |  |      |        |  |   |  | Providence, R. I.                 |
| Warner-Quinlan Asphalt Company,   |  |      |        |  |   |  | Syracuse, N. Y.                   |
| Warner-Quinlan Asphalt Company,   | many Mining  |      |        |  |   |  | Tonopah, Nev.                     |

Rogers Sand Company, Sand, Gravel, Etc. . . .



The Metropolitan District Service Station, as an implement of service to Pierce-Arrow truck owners, is a model of complete equipment.

It is a visualized expression of the Pierce-Arrow Motor Car Company's sense of responsibility toward the users of its trucks. Built by the Harrolds Motor Car Company on a scale that looks far into the future, it is an expression of faith by our New York distributors in the future of motor trucks as a whole and Pierce-Arrow trucks in particular.

### SERVICE

The record of sustained excellence of design, material and workmanship, that has characterized the Pierce-Arrow output from the earliest days, carries with it no light responsibility.

Purchasers of Pierce-Arrow trucks trust largely in this record. Should they be disappointed, should we fail to live up to our responsibilities, we would lose those future sales and repeat orders that mean continued success.

We believe that the purchase of a Pierce-Arrow truck should mark the beginning of a long and mutually



San Francisco

profitable relationship between its owner and the Pierce-Arrow organization. We believe that the cost of maintaining a Pierce-Arrow truck should be comparatively low. We cheerfully assume our full share of responsibility for the amount of this cost, but we also recognize that this responsibility is not all ours.

There are four factors determining the cost of maintenance of a truck.

*First.* The comparative excellence of design, material and workmanship.

Second. Conditions of operation.

Third. Care in handling, lubricating and cleaning.

Fourth. The general efficiency of the shop in which repairs are made.

The Pierce-Arrow Motor Car Company assumes full responsibility in connection with the first factor.



Newark



Pittsburgh



Philadelphia



Hartford, Conn.



Chicago

The relative importance of the second and third factors depend entirely upon the owner of the truck, though the co-operation of the Pierce-Arrow service force, heartily accepted, can do much to reduce it.

So long as a truck owner makes use of the repair shop of a Pierce-Arrow agent, the fourth factor remains a Pierce-Arrow responsibility.

In order that the co-operation with truck owners may be of the greatest value, and the efficiency of the agent's repair shop of the highest quality, Pierce-Arrow service has been developed along four distinct, though inseparably related, lines.

The first of these lines is in the direction of service spirit, the desire to serve.

The second is in the direction of adequate equipment—a complete stock of readily accessible spare parts,

combined with a shop layout and installation, sufficiently complete to meet every reasonable demand.

The wrong men, even if possessed of the right spirit and ample shop facilities, will fail to give good service.

The third line of development is, therefore, educative. Its aim is to secure efficient service men, educated in service methods.

The fourth line covers organization — systematic planning and laying out of work; economy of effort where economy is desirable; rapid and efficient work, promptly delivered, at a minimum cost to the truck owner.

Service spirit, adequate equipment, personnel, organization; these are the elements of good service, and it is the constant effort of the Pierce-Arrow Motor Car Company to assist its agents to maintain such service for all Pierce-Arrow owners.



Denver

Realizing the desirability for standardizing body designs as far as possible, we have designed a number of standard bodies for our 2-ton and 5-ton chassis.

The line drawings of these bodies are accurately drawn to scale and serve to indicate the proportions and general appearance of the completed vehicles.

The designs will suggest to you the most desirable type of body to meet your requirements, and by this standardization we, as manufacturers, are able to offer for prompt delivery a wide selection of high-grade bodies at the lowest prices consistent with our standards of material and workmanship.

We hope you will co-operate with us by adhering as closely to the standard dimensions as conditions warrant; and in writing for further information, such as price, delivery dates, etc., please state the name and number of the body under consideration as given in the following index.

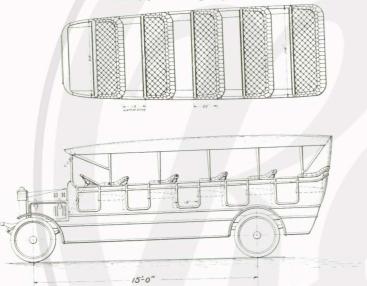
### 2-TON BODIES

| NO.   | NAME PAGE                                      |
|-------|--|
| 33010 | Express delivery body with wire netting        |
| 33130 | Torpedo type Char-a-banc to seat 18 passengers |
| 33433 | Open express body with permanent top           |
| 33385 | Open box body with removable top               |
| 33429 | Flare box body with removable gates            |
| 33088 | Delivery van body — rear door type             |
| 32939 | Delivery van body with sliding doors           |
| 33394 | Slatted rack body                              |
| 33087 | Slatted rack body with permanent top           |
| 32810 | Standard stake gate body                       |
| 33344 | Ice delivery body                              |
| 33982 | Standard brewery body                          |
| 34018 | Steel dump body with hydraulic hoist 80        |
|       |  |
|       | 5-TON BODIES                                   |
| 2200  |  |

| NO.   | NAME  |      |    |    |   |   |   |     |   |     |     | PAGE |
|-------|---|------|----|----|---|---|---|-----|---|-----|-----|------|
| 24868 | Special body for hot asphalt with hydraulic hoist . |      |    |    |   |   |   |     |   |     |     | So   |
| 27240 | Slatted stake gate body, extra long                 |      |    |    |   |   |   | (4) |   |     |     | 80   |
| 27632 | Standard brewery body                               |      |    |    |   |   | 4 |     |   |     |     | 81   |
| 30002 | Side discharge coal body with two chutes            |      |    |    | + |   |   |     |   |     |     | 81   |
| 30410 | Steel dump body with hydraulic hoist                | 4    |    |    |   |   |   |     |   |     |     | 81   |
| 30960 | Standard ice delivery body                          |      |    |    |   |   |   |     |   |     |     | 82   |
| 31224 | Slatted stake gate body with removable top          |      |    |    |   | , |   | -   |   |     |     | 82   |
| 32610 | Covered rack body with steel slats                  |      |    |    |   |   |   |     |   | 4.1 |     | 83   |
| 32703 | Contractor's wooden dump body with hydraulic hoist  |      | 2. |    |   |   |   |     |   |     |     | 83   |
| 33156 | Slatted stake gate body                             |      |    | ŷ. |   |   |   |     |   |     |     | 83   |
| 33286 | Steel dump body with hydraulic hoist                |      |    |    |   |   |   |     |   |     | 200 | 84   |
| 34778 | Steel body for maltsters                            |      |    |    |   |   |   |     |   |     |     | 84   |
| 35602 | Steel dump body with hydraulic hoist                | 14.5 |    |    |   | 4 |   |     | , |     |     | 84   |
|       |   |      |    |    |   |   |   |     |   |     |     |      |



No. 33010 — Express Delivery Body with Wire Netting Body dimensions inside: length, 10' 6"; width on floor, 4'; width above flares, 4' 10"; height, 5' 6"

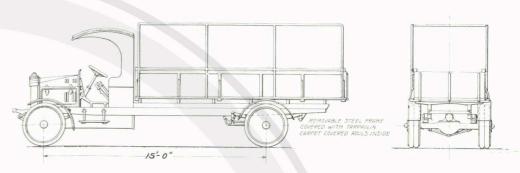


No. 33130 — Torpedo Type Char-a-banc to seat 18 Passengers

Body is built of cast aluminum sections reinforced with thoroughly seasoned ash. Cushions upholstery, cape top, wind shield, and all details are followed out to conform with Pierce-Arrow touring cars

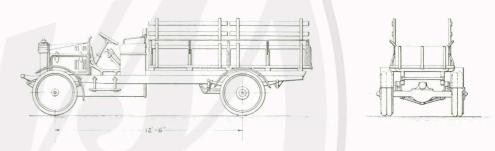


No. 33433 — Open Express Body with Permanent Top Body dimensions inside: length, 10′ 6″; width on floor, 3′ 6″; width above flares, 4′ 6″; height, 5′ 3″



No. 33385 — Open Box Body with Removable Top

Body dimensions inside: length, 14'6"; width, 4'6"; height, 5'. Optional widths and heights dependent on traffic conditions and load to be carried



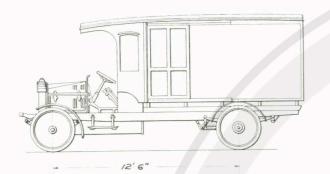
No. 33429 — Flare Box Body with Removable Gates

Body dimensions inside: length, 10' 6"; width, 4'; height of stakes, 3' 2"



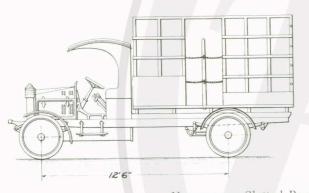
No. 33088 — Delivery Van Body — Rear Door Type

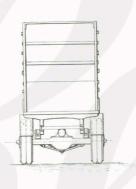
Body dimensions inside: length, 10' 6"; width, 3' 10"; width of floor, 3' 2½"; height, 5' 3". Optional widths and heights dependent on traffic conditions and load to be carried



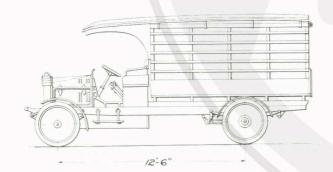


No. 32939 — Delivery Van Body with Sliding Side Doors Body dimensions inside: length, 10' 6"; width, 4' 6"; height, 5' 6"; opening at side door, 32"



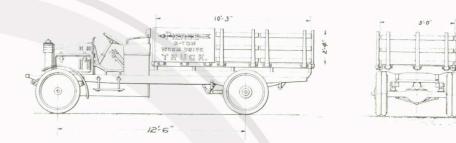


No. 33394 —Slatted Rack Body Body dimensions inside: length, 10' 6"; width, 4' 6"; height, 6'

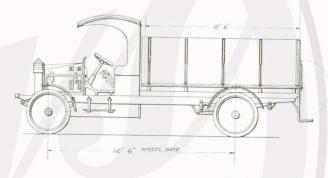




No. 33087 — Slatted Rack Body with Permanent Top Body dimensions inside: length, 10' 6"; width, 4' 6"; height, 5' 3"

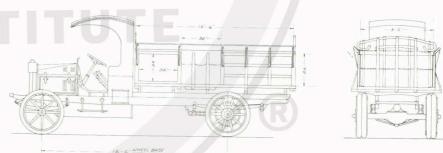


No. 32810 — Standard Stake Gate Body Body dimensions inside: length, 10' 3"; width, 5'; height, 2' 4"



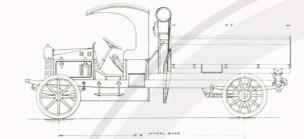


No. 33344 — Ice Delivery Body Body dimensions inside: length, 10' 6"; width, 3' 6"; height, 3'; tail gate 20" high

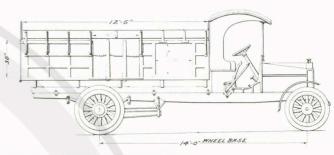




No. 33982 — Standard Brewery Body Body dimensions inside: length, 10' 6"; width, 5'; height to flares, 29"



Boc

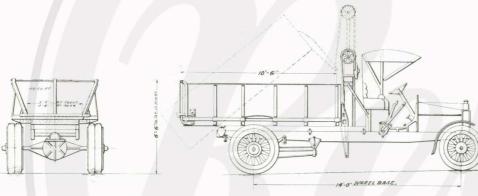


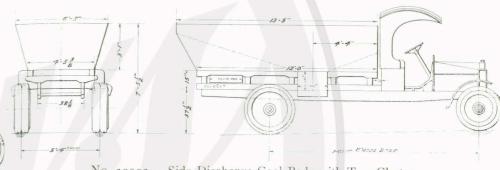
No. 34018 — Steel Dump Body with Hydraulic Hoist Body dimensions inside: length, 8'; width, 4' 6"; height, 2334"

No. 27632 — Standard Brewery Body



Dimensions inside: length, 12' 6"; width, 6' 8"; height, to flares 30"





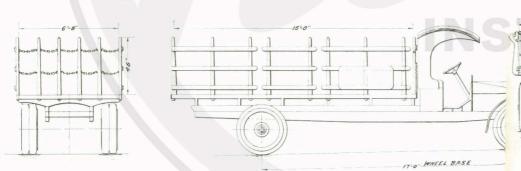
No. 24868 — Special Body for Hot Asphalt with Hydraulic Hoist

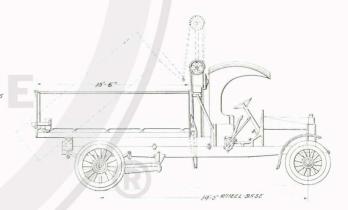
No. 30002 — Side Discharge Coal Body with Two Chutes

Load feeds by gravity to right or left-hand chute. Dimensions inside: length 13' 5";

width at top, 6' 3"; height, 3' 1"

Floor and sides of this body are of 3-ply construction using wood, asbestos and steel. Fitted with removable tail gate. Buggy top over driver's seat is supplied where operating conditions limit over-all height of truck. Dimensions inside: length, 10′ 6″; width at front 3′ 2″, rear 3′ 8″; height, 28″.





No. 27240 — Slatted Stake Gate Body, extra long

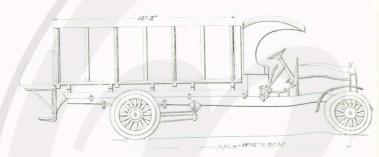
Has removable tail gate with three chutes in same. Suitable for handling coal. Dimensions inside: length, 10' 6"; width, 6' 0"; height to flares, 24"; capacity, 6 cubic yards

No. 30410 — Steel Dump Body with Hydraulic Hoist

Suitable for general trucking. Dimensions inside: length, 16'; width, 6' 8"; height, 46"

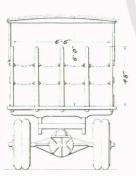


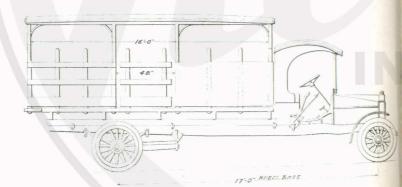




No. 30960 — Standard Ice Delivery Body

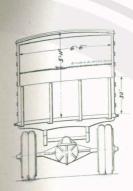
Dimensions inside: length, 12' 2"; width, 4' 8"; height, 3' 6". These may be varied to suit various sizes of blocks

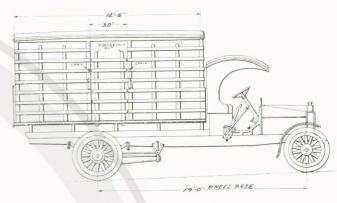




No. 31224 — Slatted Stake Gate Body with Removable Top

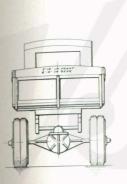
Suitable for general trucking. Dimensions inside: length, 16'; width, 6' 6"; height of stakes, 48"; height to roof, 6'. Side gate, 48" wide

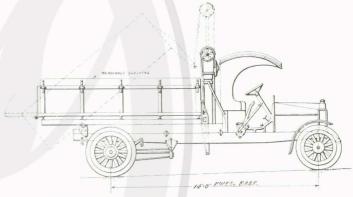




No. 32610 — Covered Rack Body with Steel Slats

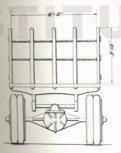
Suitable for hardware business. Dimensions inside: length, 12' 6"; width, 6' 6"; height, 5' 11"; side opening, 30" wide

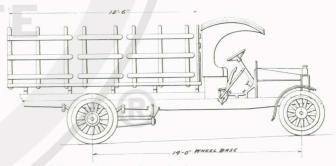




No. 32703 — Contractor's Wooden Dump Body with Hydraulic Hoist

Has steel covered floor, shelving at sides and tail gate hinged at bottom. Dimensions inside: length, 10′ 6″; width, front 5′ 10″, rear 6′; height to shelving, 22″; capacity, 4 cubic yards

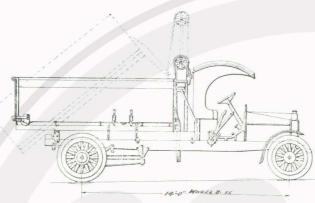




No. 33156 — Slatted Stake Gate Body

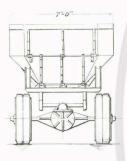
Dimensions inside: length, 12'6"; width, 6'; height, 3' 10". Suitable for general trucking

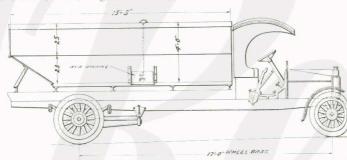




No. 33286 -- Steel Dump Body with Hydraulic Hoist

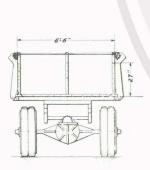
Has removable tail gate. Suitable for handling coal. Dimensions inside: length, 10' 6"; width, 6' 6"; height, to flares 27"

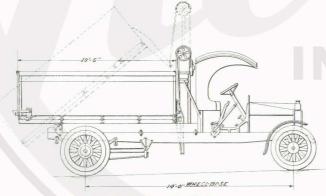




No. 34778 — Steel Body for Maltsters

Has two chutes and double opening tail gate. Dimensions inside: length, 15' 3"; width at top, 7'; height, 4'





No. 35602 — Steel Dump Body with Hydraulic Hoist

Suitable for coke and ashes. Has two side chutes and removable tail gate. Dimensions inside: length, 10′ 6″; width, 6′; height to flares, 28″. Capacity, 6½ cubic yards

### MECHANICAL CONSTRUCTION AND DESIGN

### IN GENERAL

In fundamental design, there is no difference between the two models of Pierce-Arrow motor trucks. Such differences as do exist are caused almost invariably by the different weights to be carried. The following description, therefore, covers both 5-ton and 2-ton models except where otherwise noted.

### DISTRIBUTION OF WEIGHT

The distribution of weight is designed to concentrate from eighty to eighty-five per cent of the load on the rear wheels. This distribution results in a number of advantageous features. The adhesion of the driving wheels to the road is made as great as practicable, thus enabling the motor to deliver a maximum amount of propelling power. Large dual tires on the rear wheels, properly proportioned to the load, give very high mileages, frequently greatly in excess of those guaranteed by the tire companies. This concentration of the load on the rear wheels lessens the variation of the load on the front springs, allowing them to function perfectly whether the truck be loaded or empty. This has the double effect of sparing the motor much vibration and of making the steering easy under all conditions. This design allows a very large locking angle for the front wheels, giving, in many cases, a smaller turning circle than can be expected of many trucks with much shorter wheelbases. The arrangement of the driver's seat helps to make the motor and other working parts most accessible, a factor which has been carefully considered throughout the whole chassis.

### FLEXIBLE FRAME

The flexible frame construction, which is characteristic of Pierce-Arrow trucks, is one of the most potent factors in holding down maintenance costs. The flexible frame is to the rigid form as rubber tires are to steel. The flexible frame absorbs shocks and distortion strains, the rigid frame passes them on to the more delicate mechanisms.

### WORM DRIVE

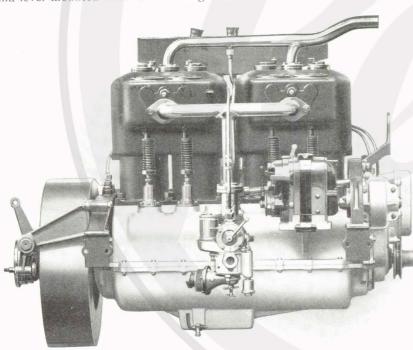
The adoption by Pierce-Arrow engineers of the worm drive for trucks was received, by many American designers, with a skepticism amounting almost to derision. Many of these men are now imitating Pierce-Arrow construction in this respect in order to give the owners of the trucks they design the benefit of extreme durability, reliability, mechanical efficiency, and freedom from adjustment and repairs resulting from the use of the worm and wheel gear reduction. Many Pierce-Arrow trucks have been run more than 40,000 miles, some have exceeded 50,000, and we have yet to record a failure of either worm or wheel. Many truck users appreciate the silence of the worm drive, particularly where delivering goods in residence districts.

### MOTOR

The motors used in the two models are of standard Pierce-Arrow construction and design, four cycle, water cooled, with T-head cylinders cast in pairs. The 5-ton engine has a bore of 478 inches and a stroke of 6 inches; the 2-ton engine is 4 inches by 5½ inches. The S. A. E. rating of the larger engine is 38 horse power, that of the smaller 25.6 horse power. Both motors are of very sturdy construction and the greatest care has been taken to protect them from the effects of possible neglect and abuse. Lubrication is by gravity feed on the 5-ton motor and by forced feed on the 2-ton. Both systems are direct acting and not dependent upon splash. An oil gauge on the dash is a constant reminder to the driver of the condition of his oil supply. A sealed governor limits the speed of the motor and through it, the maximum speed of the truck.

### IGNITION

In the 5-ton truck motor, ignition is effected by either magneto or battery, the Bosch dual system being employed in connection with dry cell battery units. The 2-ton motor, being smaller, is easily started on the magneto and no battery is carried. The ignition advance is regulated, on both motors, by means of a hand lever mounted under the steering wheel.



5-ton Motor, inlet side

The carburetor used is of standard Pierce-Arrow design, automatic in operation and generously water jacketed to make possible the use of low grade gasoline in the coldest weather. The throttle valve is controlled by both foot accelerator and hand lever. Gasoline feed is by gravity, with the tank, of ample capacity, carried beneath the driver's seat.

### COOLING

A centrifugal pump circulates water through the cylinders and the vertical finned tube radiator. The radiator is suspended in a manner to protect it from the weaving action of the flexible frame.

#### CLUTCE

The clutch is of the cone type, leather faced and running in oil. Double universal joints of sturdy and durable design connect the clutch to the transmission.

### TRANSMISSION

The transmission is of the sliding gear, selective type, with three speeds forward and reverse. Shafts are mounted in ball bearings and the steels used are of special alloy, carefully heat treated to insure maximum strength and

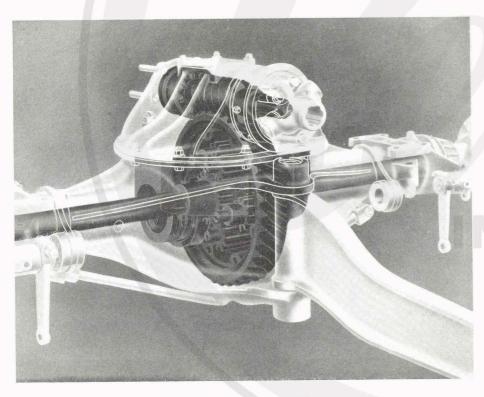


5-ton Transmission

durability. Transmissions are furnished for the 5-ton truck, when desirable, with special low ratio master gears, thus giving a very powerful gear ratio for starting and hill work without reducing the speed of the truck on the level. In connection with the two worm gear ratios available on this model, the purchaser has the option of four different gearings from which to select the combination best suited to his needs.

### REAR ANLE

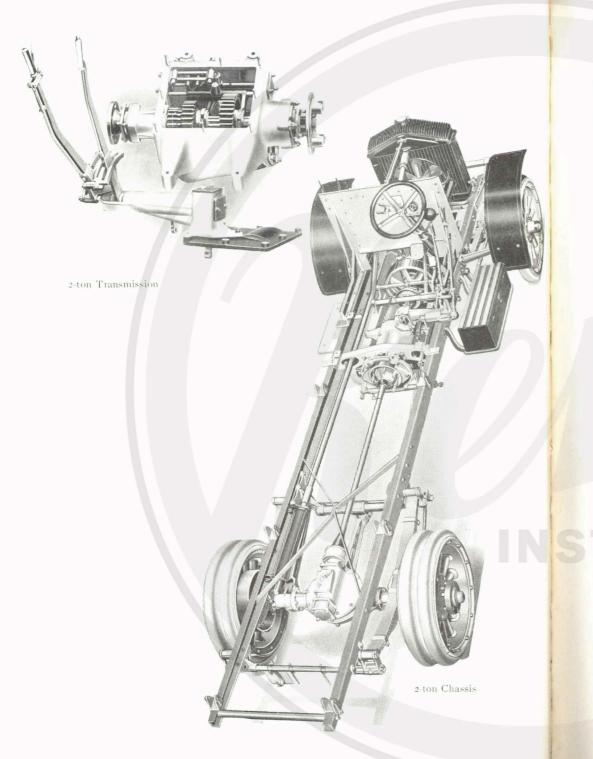
A propellor shaft with enclosed universal joints at each end transmits the power to the worm gear and rear axle. The worm, worm wheel and differential gearing are assembled as a unit with the cover of the dust-proof axle housing of steel. This housing carries all of the weight, the driving shafts being full floating and transmitting only the driving power to the wheels A torque rod takes all driving and braking torsional strains, while two side radius rods relieve the rear springs of all tractive effort. Annular ball bearings are used to take the radial and thrust loads of the worm and wheel, while the road wheels run on conical roller bearings.



The Pierce-Arrow Worm Drive



The Pierce-Arrow Hydraulic Hoist used on Pierce-Arrow Dump Trucks



#### BRAKES

Two separate and independent braking systems are provided. The foot, or service, brake consists of special asbestos fabric lined shoes contracting on a drum just back of the transmission. The equalized hand brake consists of expanding, fabric lined shoes acting on drums attached to the rear wheels. Both brakes are positive in their action and easily adjusted.

### FRONT AXLE

The front axle is a one-piece drop forging of I-beam section made of specially heat treated steel.

### STEERING GEAR

The steering gear is of the nut and screw type, similar to that used on the touring cars.

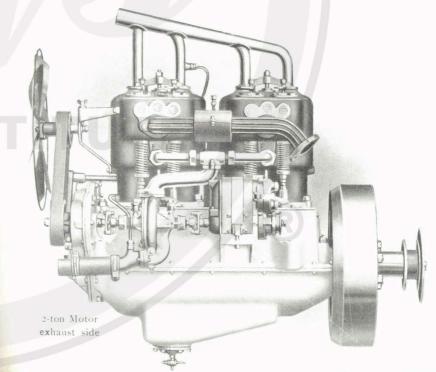
### SPRINGS

Springs are of ample dimensions and semi-elliptic, both front and rear. The rear springs are shackled at both ends.

### WHEELS

The road wheels are made in the Pierce-Arrow factory, of carefully selected and seasoned wood. The inspection of these wheels during the course of manufacture is such as to make it almost an impossibility for inferior or defective stock to be used.

Bodies to suit various requirements are manufactured in the Pierce-Arrow factory. The materials used are the best, in our judgment, for the purpose to which they are put.



## SPECIFICATIONS IN BRIEF OF THE PIERCE-ARROW 5-TON MOTOR TRUCK

Pierce-Arrow 5-ton Motor Truck Chassis are made in two lengths

NUMBER OF CYLINDERS . Four, cast in pairs. CYLINDER DIMENSIONS . 47% inches bore by 6 inches stroke — 38 horse power. REVOLUTIONS PER MINUTE 350 to 050. IGNITION . . . . . . . Bosch dual system. CARBURETOR . . . . . Special Pierce-Arrow automatic. Gasoline, gravity feed. Hand throttle and foot accelerator. CONTROL . . . . . . OILING. . . . . . . . . Automatic to all crank shaft and pin bearings, cylinders and pistons. Gauge CLUTCH . . . Cone type. TRANSMISSION. . . . . . Selective, sliding gears, direct on high speed. Side lever control. Worm drive Speeds . . . . . . Three forward — one reverse. . . . . Ball and roller all over, except motor. BEARINGS . . Springs . . . . . Semi-elliptic. Wheels . . . . . Artillery type. Tires . . . . . . . . . . 36 x 5 inches front, single: 40 x 6 inches twin, rear. Solid rubber tires. BRAKES . . . . . . . . Foot brake on outside of drum on rear of transmission. Equalized hand brakes on inside of drums on hubs, both rear wheels, TANK CAPACITY . . . . Gasoline, 25 gallons. Water, 11 gallons, Oil, 1 gallon. FRAME . . . . . . . . . Channel section, pressed from special steel and heat treated. WHEEL BASE . . . . . 14 feet. Long chassis, 17 feet. CHASSIS OVER ALL . . . 20 feet long, 7 feet wide; long chassis, 24 feet long, 7 feet wide. PLATFORM DIMENSIONS . Length, 12 feet 8 inches: width, 7 feet. Long chassis to specifications (Behind driver's seat) HEIGHT OF FLOOR . . (From ground, loaded) Steering Gear . . . Nut and screw type.

Chassis equipment includes the running gear, tires and mechanism complete; driver's seat, top, dash and foot boards; front mud guards, side and tail lamps, speedometer, horn, jack and full set of tools; coil with battery and magneto and gasoline tank. Wood sills clipped to frame for mounting body.

RADIATOR . . . . . Tubular type — vertical tubes.

PRICE - f o. b. Buffalo . . \$4500.00.

Total admissible load on chassis — 12,500 pounds. This includes both body and paving load.

## SPECIFICATIONS IN BRIEF OF THE PIERCE-ARROW 2-TON MOTOR TRUCK

Pierce-Arrow 2-ton Motor Truck Chassis are made in two lengths

NUMBER OF CYLINDERS . Four cast in pairs.

CYLINDER DIMENSIONS . 4-inch bore. 512-inch stroke, 25.6 horse power.

REVOLUTIONS PER MINUTE 350 to 1050.

IGNITION . . . . . . Bosch magneto.

CARBURETOR . . . . Special Pierce-Arrow automatic. Gasoline, gravity feed.

CONTROL . . . . . . . . . . . . . Hand throttle and foot accelerator.

OILING. . . . . . . . Automatic to all crank shaft and pin bearings, cylinder and pistons. Gauge

on dash shows supply at all times.

CLUTCH . . . . . . Cone type.

TRANSMISSION. . . . . Selective, sliding gears, direct on high speed. Side lever control. Worm

gear drive.

Speeds . . . . . . Three forward—one reverse.

Bearings . . . . . . Ball and roller all over except the motor.

SPRINGS . . . . . . Semi-elliptic.

WHEELS . . . . . Artillery type.

TIRES . . . . . . . . . . . . . . . . 36 x 4 front, single: 36 x 4 rear, dual. Solid.

Brakes . . . . . . Foot brake on outside of drum on rear of transmission. Equalized hand

brakes on inside of drums on hubs, both rear wheels.

TANK CAPACITIES . . . Gasoline, 15 gallons. Water, 8 gallons. Oil, 1 gallon.

Frame. . . . . . . . Channel section pressed from special steel and heat treated.

WHEEL BASE . . . . . . . 12 feet 6 inches, standard. Extra long, 15 feet.

TREAD. . . . . . 56 inches.

Chassis Over All. . . . 18 feet 6 inches long, 5 feet 6 inches wide, standard. Extra long, 21 feet, 6

inches long.

PLATFORM DIMENSIONS . To feet 6 inches long, 6 feet wide, standard. Extra long, 13 feet 6 inches long

(Behind driver's seat)

HEIGHT OF FLOOR . . . 3 feet 6 inches.

(From ground, loaded)

Speed . . . . . . . 16 miles per hour.

Steering Gear . . . Nut and screw type.

RADIATOR . . . . . Tubular type — vertical tubes.

PRICE — f. o b. Buffalo . . \$3000.00.

Chassis equipment includes the running gear, tires and mechanism complete in the lead; driver's seat, dash and foot boards; front mud guards, side and tail lamps, speedometer, horn, jack and full set of tools; Bosch magneto and gasoline tank. Wood sills clipped to frame for mounting body.

Total admissible load on chassis - 5200 pounds. This includes both body and paying load.





E. J. Babcock, Coal, Boston, Mass.

## THE SELECTION OF YOUR TRUCK

The slogan of the Pierce-Arrow sales organization is not simply "Get Orders."

No Pierce-Arrow salesman is content unless he is morally certain that the truck he sells you is just what your business requires. He knows that it is the repeat order that means profits to both agent and manufacturer. He knows that a well-placed truck, fulfilling all the hopes of its owner, is worth, to agent and manufacturer, many badly placed trucks that prove a disappointment to their purchasers.

The Pierce-Arrow selling organization is equipped to analyze thoroughly your transportation problems. Our salesmen hope to be able to recommend an installation of 2-ton or 5-ton Pierce-Arrow trucks, but they are not so foolish as to make such a recommendation unless fully justified by the conditions of your business.

Pierce-Arrow trucks are designed and built to carry their rated capacity tonnage. We do not mean to imply that a single extra pound would prove to be the proverbial "last straw". We do state that the factor of safety used in proportioning every part of our trucks is employed to provide for the inevitable variations in strength of materials and workmanship, and to allow for the inaccuracies of all formulae relating to the proportioning of metal parts. We do not know how to build better trucks than we do build, and we could not sell these trucks for less than we do sell them, and make any profit.

If a salesman says that the 5-ton truck he handles is guaranteed to carry a 20 per cent overload, he is simply stating that it is a 6-ton truck, rated as a 5, to mask, perhaps, a price lower than is consistent with the very best quality. Such a statement must mean that the truck is not priced high enough to enable the manufacturer to build it of the very best and make a profit. The natural deduction to be drawn does not point to a philanthropic manufacturer.

The overload promise is as much price cutting as a rebated bill, and no one respects the goods of the price cutter. The good reputation of a product is its maker's best insurance, and no reputation can remain untarnished when subjected to constantly reiterated suspicion. Price cutting is like throwing mud at your own reputation—some of that mud is sure to stick.

Why not let our salesmen make a study of your transportation problem? They will not recommend Pierce-Arrow equipment unless it is suited to your particular requirements.



TABLE No. 1

## HORSE-POWER FORMULAS

FOUR-STROKE CYCLE ENGINES



Authority

S. A. E. (Royal Auto. Club)

Brit. Inst. of Auto Engrs.

E. P. Roberts

D=Diam. of cylinder in inches. L=Length of stroke in inches. Formula  $D^{2}N = H.P.$ 2.5
0.45 (D+L)(D-I.I8) = H.P.  $D^{2}LRN = H.P.$ 18,000

R=Rev. per min. of crank shaft.

N=Number of cylinders.

DERIVATION OF THE S. A. E. HORSE-POWER FORMULA

The indicated horse power of a single-cylinder, four-cycle engine is equal to one-quarter times the mean effective pressure P, acting throughout the working stroke, times the area of the piston A, in square inches, times the piston speed S divided by 33,000, thus:

I. H. P.=  $\frac{1}{4}$  P A S 33,000

Multiplying this by the number of cylinders N gives the I. H. P. for an engine of the given number of cylinders, and further multiplying by the mechanical efficiency of the engine E gives the brake horse power. Therefore the complete equation for B. H. P. reads:

B. H. P.= ${\begin{array}{c} P A S N E \\ 33,000 \times 4 \end{array}}$ 

The S. A. E. assumed that all motor car engines will deliver or should deliver their rated power at a piston speed of 1000 feet per minute, that the mean effective pressure in such engine cylinders will average 90 pounds per square inch, and that the mechanical efficiency will average 75 per cent.

Substituting these values in the above B. H. P. equation, and substituting for A its equivalent,  $.7854~D^2$ , the equation reads:

B. H. P.= 
$$90 \times .7854$$
 D<sup>2</sup> × 1,000 × N × .75  
33,000 × 4

and combining the numerical values it reduces to:

B. H. P. = 
$$\frac{D^2 N}{2.489}$$

or, in round numbers, with a denominator 2.5.

## BAUME SCALE AND SPECIFIC GRAVITY EQUIVALENT

FOR LIQUIDS LIGHTER THAN WATER

| Baume<br>Degrees | Specific<br>Gravity | Pounds in<br>Gallon | Baume<br>Degrees | Specific<br>Gravity | Pounds in<br>Gallon | Baume<br>Degrees | Specific<br>Gravity | Pounds in<br>Gallon |
|------------------|---------------------|---------------------|------------------|---------------------|---------------------|------------------|---------------------|---------------------|
| 10               | 1.0000              | 8.33                | 37               | 0.8383              | 6.99                | 64               | 0.7216              | 6.03                |
| 11               | 0.0020              | 8.27                | 38               | 0.8333              | 6.95                | 65               | 0.7179              | 6.00                |
| 1.2              | 0.0850              | 8.21                | 39               | 0.8284              | 691                 | 66               | 0.7142              | 5.97                |
| 13               | 0.9790              | 8.16                | 40               | 0.8235              | 6.87                | 67               | 0.7106              | 5.94                |
| 14               | 0.9722              | 8.10                | 4.1              | 0.8187              | 683                 | 68               | 0.7070              | 5 91                |
| 15               | 0.9655              | 8.05                | 42               | 0.8139              | 6.80                | 69               | 0.7035              | 5.88                |
| 16               | 0.9589              | 7.99                | 43               | 0.8092              | 6.76                | 70               | 0.7000              | 5.85                |
| 17               | 0.0523              | 7.94                | 44               | 0.8045              | 6.72                | 7.1              | 0.6965              | 5 82                |
| 18               | 0.0459              | 7.88                | 4.5              | 0.8000              | 6.68                | 7.2              | 0.6930              | 5.79                |
| 10               | 0.9395              | 7.83                | 46               | 0.7954              | 6.64                | 7.3              | 0.6896              | 5.77                |
| 20               | 0.9333              | 7.78                | 47               | 0.7909              | 6.60                | 7.4              | 0.6863              | 5.74                |
| 21               | 0.9271              | 7.73                | 48               | 0.7865              | 6.57                | 75               | 0.6829              | 5.71                |
| 22               | 0.9210              | 7.68                | 49               | 0.7821              | 6.53                | 76               | 0.6796              | 5.68                |
| 2.3              | 0.9150              | 7.63                | 50               | 0.7777              | 6.49                | 77               | 0.6763              | 5.65                |
| 24               | 0.0000              | 7.58                | 5.1              | 0.7734              | 6.46                | 78               | 0.6730              | 5.63                |
| 25               | 0.9032              | 7.54                | 52               | 0.7692              | 6.42                | 79               | 0.6698              | 5.60                |
| 26               | 0.8974              | 7.49                | 53               | 0.7650              | 6.39                | 80               | 0.6666              | 5.57                |
| 27               | 0.8917              | 7.44                | 54               | 0.7608              | 6.36                | 81               | 0.6635              | 5.55                |
| 28               | 0.8860              | 7-39                | 55               | 0.7567              | 6.32                | 82               | 0.6604              | 5.51                |
| 20               | 0.8805              | 7.34                | 56               | 0.7526              | 6.20                | 83               | 0.6573              | 5.48                |
| 30               | 0.8750              | 7.29                | 57               | 07486               | 6.26                | 84               | 0.6542              | 5.45                |
| 31               | 0.8605              | 7.25                | 58               | 0.7446              | 6.22                | 85               | 0.6511              | 5.42                |
| 32               | 0.8641              | 7.21                | 59               | 0.7407              | 6.19                | 86               | 0.6481              | 5.40                |
| 3.3              | 0.8588              | 7.16                | 60               | 0.7368              | 6.16                | 87               | 0.6451              | 5.38                |
| 34               | 0.8536              | 7.12                | 61               | 0.7329              | 6.13                | 88               | 0.6422              | 5.36                |
|                  | 0.8484              | 7.07                | 62               | 0.7290              | 6.10                | 89               | 0.6392              | 5.33                |
| 35<br>36         | 0.8433              | 7.03                | 63               | 0.7253              | 6.07                | 90               | 0.6363              | 5.30                |

At 60° F., Sp. Gr.=  $\frac{140}{130 + {}^{\circ}\text{Be}}$ 



## SPECIFIC GRAVITY AND WEIGHT OF MATERIALS

| Aluminum—cast  | MATERIAL   |                   | Specific<br>Gravity | Weight in P | ounds of One | Cubic Inches |
|--|--|-------------------|---------------------|-------------|--------------|--------------|
| " bronze   |  |                   | Gravity             | Cubic Feet  | Cubic Inches | One Pound    |
| ** wrought   |  |                   | 2.560               | 160         | 007          | 10.80        |
| Antimony Arsenic Arsenic Arsenic Arsenic Arsenic Arsenic Arsenic Bismuth Arsenic Arsenic Arsenic Arsenic Bismuth Arsenic Bismuth Arsenic Arsenic Bismuth Arsenic Bismuth Arsenic Bismuth Arsenic Arsenic Bismuth Bissenic Bismuth Bissenic Bismuth Bissenic Bisseni | wrought  |                   | 2.681               |             | / 0          |              |
| Artsmony Arsenic  Arsenic  Bismuth  (57.48  358  358  242  4.13  8.242  4.13  8.36  6.712  4.18  358  207  4.83  6.748  358  207  4.83  6.748  358  207  4.83  6.748  358  207  4.83  6.748  358  207  4.83  6.748   | DIONZE   | A 4 A 4           | 7.787               |             |              |              |
| Bismuth  |  |                   | 6.712               |             |              |              |
| Brass—cast   |  |                   | 5.748               |             |              |              |
| Brass—cast   | Bismuth  |                   | 9.827               |             |              |              |
| Brass—cast .   to  |  | (from             | 7.868               | 400         |              |              |
| "Muntz—metal         8.160         505         .292         3.42           "naval (rolled)         8.510         5.30         307         3.26           "sheet         8.462         527         305         3.28           "wire         8.558         533         308         3.24           Bronze (gun metal)         from         8.478         558         306         3.27           Bronze (gun metal)         from         8.478         558         306         3.27           "bammered         8.662         537         311         3.22           "hammered         8.622         537         311         3.22           "sheet         8.8927         556         322         3.11           "wire         8.895         554         321         3.12           Gold (pure)         19.316         1203         .606         1.44           "standard 22 karat fine         17.502         1090         .631         1.59           Iron—cast         (from         6.904         430         .249         4.02           average         7.209         464         .260         3.85           Iron—wrought         from         7.54   | Brass—cast   | to                | 8.430               | 1.00        |              |              |
| " maval (rolled)   |  | average           | 8.100               |             |              | 0            |
| " sheet  | Muntz-metal  |                   | 8.221               |             |              |              |
| ## wire  | navai (folied)   |                   | 8.510               | ~           |              |              |
| Wire   Section   | " sheet  |                   |                     |             |              |              |
| Bronze (gun metal)   | " wire   |                   | 8.558               |             |              |              |
| Standard 22 karat fine   17.502   1090   631   1.59  |  | ( from            |                     |             |              |              |
| Copper—cast       (average       8.735       544       .315       3.18         " hammered       8.622       537       .311       3.22         " sheet       8.897       556       .322       3.11         " wire       8.895       549       .318       3.15         Gold (pure)       19.316       1203       .696       1.44         " standard 22 karat fine       17.502       1090       .631       1.59         Iron—cast       {from       6.904       430       .249       4.02         Iron—wrought       {from       7.386       499       .266       3.76         average       7.209       464       .260       3.85         Iron—wrought       {from       7.547       470       .272       3.56         average       7.707       480       .281       3.68         average       7.707       480       .278       3.60         Lead—cast       11.368       708       .410       2.44         " sheet       11.432       712       .412       2.43         Manganese       8.012       499       .289       3.46         Nickel—cast       8.285       5  | Bronze (gun metal)   | to                |                     |             |              |              |
| Copper—cast  |  | average           |                     |             |              |              |
| " shammered       8.927       556       .322       3.11         " sheet       8.815       549       .318       3.15         " wire       8.895       554       .321       3.12         Gold (pure)       19.316       1203       .696       1.44         " standard 22 karat fine       17.502       1090       .631       1.59         Iron—cast       (from       6.904       430       .249       4.02         Iron—wrought       (from       7.386       409       .266       3.76         average       7.209       464       .260       3.85         Iron—wrought       (from       7.547       470       .272       3.56         Lead—cast       11.368       708       .410       2.44         " sheet       11.432       712       .412       2.43         Manganese       8.012       499       .289       3.46         Nickel—cast       8.285       516       .299       3.35         Platinum       21.516       1340       .775       1.29         Silver       10.517       655       .379       2.64         Steel       (from       7.820       487 <td>Copper—cast</td> <td></td> <td></td> <td></td> <td>0 0</td> <td></td>   | Copper—cast  |                   |                     |             | 0 0          |              |
| " wire   |  |                   |                     |             | 0            | 0            |
| Gold (pure)  |  |                   |                     |             |              |              |
| Gold (pure)  |  |                   |                     |             |              |              |
| " standard 22 karat fine (Gold 11—Copper 1)  Iron—cast   |  |                   |                     |             |              |              |
| Gold     Copper  | " standard 22 karat fine   |                   |                     |             |              |              |
| Iron—cast         (from 6.904 to 7.386 409 .266 3.76 average 7.209 464 .260 3.85 (from 7.547 470 .272 3.56 to 7.803 486 .281 3.68 average 7.707 480 .278 3.60 average 7.707 480 .278 3.60 .244 .264 .265 average 7.707 480 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .278 3.60 .244 .244 .244 .244 .244 .244 .244 .24  | (Gold 11—Copper 1)   |                   | . 7.30-             | 1090        | .031         | 1.59         |
| Tron-cast   1  |  | (from             | 6,004               | 430         | 210          | 1.02         |
|  | Iron—cast  | to                |                     |             |              |              |
| Tron-wrought   |  | average           |                     | * / /       |              |              |
| Iron—wrought       1to       7.803       486       .281       3.68         average       7.707       480       .278       3.60         Lead—cast       11.368       708       .410       2.44         " sheet       11.432       712       .412       2.43         Manganese       8.012       499       .289       3.46         Nickel—cast       8.285       516       .299       3.35         " rolled       8.687       541       .313       3.19         Platinum       21.516       1340       .775       1.29         Silver       10.517       655       .379       2.64         Steel       7.820       487       .282       3.55         Tin       7.868       490       .284       3.53         White Metal (Babbitt's)       7.418       462       .267       3.74         Tinc—cast       7.322       456       .264       3.79   |  |                   |                     |             |              |              |
| Lead—cast       (average       7.707       480       .278       3.60           11.368       708       .410       2.44           11.432       712       .412       2.43         Manganese        8.012       490       .289       3.46         Nickel—cast       8.285       516       .299       3.35          rolled       8.687       541       .313       3.19         Platinum       21.516       1340       .775       1.29         Silver       10.517       655       .379       2.64         Steel       (from 7.820       487       .282       3.55         Tin        7.916       493       .285       3.51         average       7.868       490       .284       3.53         White Metal (Babbitt's)        7.418       462       .267       3.74         Zinc—cast        6.56        3.60        3.79   | Iron—wrought   | to                |                     |             |              |              |
| Lead—cast       11.368       708       .410       2.44         "sheet       11.432       712       .412       2.43         Manganese       8.012       499       .289       3.46         Nickel—cast       8.285       516       .299       3.35         rolled       8.087       541       .313       3.19         Platinum       21.516       1340       .775       1.29         Silver       10.517       655       .379       2.64         Steel       10.517       655       .379       2.64         Tin       7.916       493       .285       3.55         3.51       3.51       3.79       2.64       3.53         White Metal (Babbitt's)       7.418       462       .267       3.74         Tinc—cast       7.322       456       .264       3.79   |  | / average         | ,                   |             |              |              |
| " sheet     11.432     712     .412     2.43       Manganese     8.012     499     .289     3.46       Nickel—cast     8.285     516     .299     3.35       " rolled     8.687     541     .313     3.19       Platinum     21.516     1340     .775     1.29       Silver     10.517     655     .379     2.64       Steel     487     .282     3.55       Tin     7.868     490     .284     3.53       White Metal (Babbitt's)     7.322     456     .264     3.79       Zinc—cast     7.322     456     .264     3.79   | Lead—cast  |                   |                     | 100         |              |              |
| Manganese .  | " sheet  |                   |                     |             |              | 14.7.4       |
| Nickel—cast       8.285       516       .299       3.35         " rolled       8.687       541       .313       3.19         Platinum       21.516       1340       .775       1.29         Silver       10.517       655       .379       2.64         Steel       10.517       655       .379       2.64         Steel       10.517       655       .379       2.64         Tin       7.916       493       .285       3.51         average       7.868       490       .284       3.53         White Metal (Babbitt's)       7.322       456       .264       3.79         Zinc—cast       652       .264       3.79  | Manganese  |                   |                     |             |              |              |
| Tin  | Nickel—cast  |                   |                     |             |              |              |
| Platinum   |  |                   |                     |             |              |              |
| Silver   | Platinum   |                   |                     |             |              |              |
| Steel  | Silver   |                   |                     |             |              |              |
| Steel  |  |                   |                     |             |              |              |
| Tin  | Steel  | The second second |                     |             |              |              |
| Tin  |  | 1 10000           |                     |             |              |              |
| White Metal (Babbitt's)  | Tin  |                   |                     |             |              |              |
| Zinc_cast 430 .204 3.79  |  |                   |                     | 100000      |              | 0            |
|  |  |                   |                     |             |              | 0.1          |
| " shoot  | and the same of th |                   |                     | 428         | .248         | 4.04         |
| siteet   |  |                   | 7.209               | 449         | .200         | 3.85         |

## WOODS, DRY

| MA  | TE | RI | ΛL |      | Weight in Pounds<br>of One Cubic Foot                             | MATERIAL | Weight in Pounds<br>of One Cubic Foot                    |
|---|----|----|----|------|---|----------|--|
| Ash Beech Birch Boxwood . Cork Ebony Elm Fir, spruce Greenheart |    | 9  |    | <br> | 43-53<br>43-53<br>40-46<br>57-83<br>15<br>70-83<br>34-45<br>30-44 | Larch    | 31-37<br>83<br>35<br>53<br>54<br>48-58<br>30-44<br>27-34 |
| Hornbeam  |    | į  |    |      | 70<br>47  | " yellow | 29-41<br>41-55   |

## DECIMALS OF AN INCH, FOR EACH 61.

| ir is    | 0.1                  | Decimal                               | Fraction | 3 <sup>1</sup> 2 | d4.                  | Decimal                               | Fraction |
|----------|----------------------|---------------------------------------|----------|------------------|----------------------|---------------------------------------|----------|
| 1        | 1<br>2<br>3<br>4     | .015625<br>.03125<br>.046875<br>.0625 | 1-16     | 17               | 33<br>34<br>35<br>36 | .515625<br>.53125<br>.546875<br>.5625 | 9-16     |
| 3        | 5<br>6<br>7<br>8     | .078125<br>.09375<br>.109375<br>.125  | 1-8      | 19               | 37<br>38<br>39<br>40 | .578125<br>·59375<br>.609375<br>.625  | 5-8      |
| 5        | 9<br>10<br>11<br>12  | .140625<br>.15625<br>.171875<br>.1875 | 3-16     | 21               | 41<br>42<br>43<br>44 | .640625<br>.65625<br>.671875<br>.6875 | 11-16    |
| 7<br>S   | 13<br>14<br>15       | .203125<br>.21875<br>.234375<br>.25   | 1-4      | <sup>2</sup> 3   | 45<br>46<br>47<br>48 | .703125<br>.71875<br>.734375<br>.75   | 3-4      |
| 9        | 17<br>18<br>19<br>20 | .265625<br>.28125<br>.296875<br>.3125 | 5-16     | 25<br>26         | 49<br>50<br>51<br>52 | .765625<br>.78125<br>.796875<br>.8125 | 13-16    |
| 11       | 21<br>22<br>23<br>24 | .328125<br>·34375<br>·359375<br>·375  | 3-8      | 27<br>28         | 53<br>54<br>55<br>56 | .828125<br>.84375<br>.859375<br>.875  | 7-8      |
| 13       | 25<br>26<br>27<br>28 | .390625<br>.40625<br>.421875<br>·4375 | 7-16     | 29<br>30         | 57<br>58<br>59<br>60 | .890625<br>.90625<br>.921875<br>.9375 | 15-16    |
| 15<br>16 | 29<br>30<br>31<br>32 | .453125<br>.40875<br>.484375          | 1-2      | 31<br>32         | 61<br>62<br>63<br>64 | .953125<br>.96875<br>.984375          | ı        |

### TABLE No. 5

## WIND PRESSURE\*

| Velocity Miles per Hour | Pressure Pounds per Square Foot |                   |
|-------------------------|---------------------------------|-------------------|
| 10                      | 0.4                             | Fresh breeze      |
| 20                      | 1.6                             | Stiff breeze      |
| 30                      | 3.6                             | Strong wind       |
| 40                      | 6.4                             | High wind         |
| 50                      | 10.0                            | Storm             |
| бо                      | 14.4                            | Violent storm     |
| 80                      | 25.6                            | Hurricane         |
| 100                     | 40.0                            | Violent hurricane |
|                         |                                 |                   |

<sup>\*</sup>As ascertained by U. S. Signal Service at Mt. Washington, N. H.

# UNITED STATES OFFICIAL MILLIMETRES CONVERSION TABLE

| Millimetres | Equivalent in Inches | Millimetres                      | Equivalent in Inches |
|-------------|----------------------|----------------------------------|----------------------|
| 1           | 0.03937              | 81                               | 2 00787              |
| 2           | 0.07874              | 51<br>52                         | 2.04724              |
|             | 0.11811              | 52                               | 2.08661              |
| 3           | 0.15748              | 53                               | 2.12598              |
| 4           |                      | 54<br>55<br>56<br>57<br>58<br>59 |                      |
| 5           | 0.19685              | 55                               | 2.16535              |
|             | 0.23622              | 56                               | 2.20472              |
| 7           | 0.27559              | 57                               | 2.24409              |
| 8           | 0.31496              | 58                               | 2.28346              |
| 9           | 0.35433              | 59                               | 2.32283              |
| 10          | 0.39370              | 60                               | 2.36220              |
| 1.1         | 0.43307              | 61                               | 2.40157              |
| 1.2         | 0.47244              | 62                               | 2.44094              |
| 13          | 0.51181              | 63                               | 2.48031              |
| 14          | 0.55118              | 64                               | 2.51968              |
|             | 0.59055              |                                  |                      |
| 15          |                      | 65                               | 2.55905              |
| 16          | 0.62992              | 66                               | 2.59842              |
| 17          | 0.66929              | 67                               | 2.63779              |
|             | 0.70866              | 68                               | 2.67716              |
| 10          | 0.74803              | 69                               | 2.71653              |
| 20          | 0.78740              | 70                               | 2.75590              |
| 21          | 0.82677              | 71                               | 2.79527              |
| 22          | 0.86614              | 72                               | 2,83464              |
| 23          | 0.90551              | 73                               | 2.87401              |
| 24          | 0.94488              | 7.4                              | 2.91338              |
| 25          | 0.98425              | 7 5                              | 2.95275              |
| 26          | 1.02362              | 75<br>76                         | 2.99212              |
|             | 1.06299              | 70                               | 3.03149              |
| 27          |                      | 77<br>78                         |                      |
| 28          | 1.10236              | 70                               | 3.07086              |
| 29          | 1.14173              | 79<br>80                         | 3.11023              |
| 30          | 1.18110              |                                  | 3.14960              |
| 31          | 1.22047              | 81                               | 3.18897              |
| 32          | 1.25984              | 82                               | 3.22834              |
| 3.3         | 1,29921              | 83                               | 3.26771              |
| 34          | 1.33858              | 84                               | 3.30708              |
| 35          | 1.37795              | 85                               | 3.34645              |
| 36          | 1.41732              | 85<br>86                         | 3.38582              |
|             | 1.45669              | 87                               | 3.42519              |
| 37          |                      | 88                               | 3.46456              |
| 38          | 1.49606              | 89                               |                      |
| 39          | 1.53543              |                                  | 3.50393              |
| 10          | 1.57480              | 90                               | 3.54330              |
| 41          | 1.01417              | 91                               | 3.58267              |
| 4.2         | 1 65354              | 92                               | 3.62204              |
| 43          | 1.69291              | 93                               | 3.66141              |
| 44          | 1.73228              | 94                               | 3.70078              |
|             | 1.77165              | 95                               | 3.74015              |
| 4.5         | 1.81102              | 96                               | 3.77952              |
| 46          | 1.85039              | 97                               | 3.81889              |
| 47          |                      | 98                               | 3.85826              |
| 48          | 1.88976              | 99                               | 3.89763              |
| 49          | 1.92913              | 100                              |                      |
| 50          | 1.96850              | 100                              | 3.93700              |

### TABLE No. 7

## METRIC CONVERSION TABLES

U. S. TO METRIC

METRIC TO U.S.

#### LINEAR

| i inch = 25.4001 millimetres | $_{\rm I}$ metre = 39.3700 inches |
|------------------------------|-----------------------------------|
| 1 foot = 0.304801 metres     | 1 metre = 3.28083 feet            |
| 1 yard = 0.914402 metres     | 1 metre = 1.00361 yards           |
| mile = 1 60025 kilometres    | 1 kilometre = 0.62137 mile        |

### SQUARE

| ī | square inch = 6.452 square centimetres<br>square foot = 9.290 square decimetres<br>square yard = 0.836 square metres | 1     | square metre = 1.156 square feet<br>square metre = 1.196 square yards |
|---|--|-------|---|
|   |  | CUBIC |   |
|   | anhie inch = 16.387 cubic centimetres  | 1     | cubic centimetre = 0.0610 cubic inches                                |

| CUI  | BIC  |
|--|--|
| r cubic inch = 16.387 cubic centimetres r cubic foot = 0.02832 cubic metres r cubic yard = 0.765 cubic metres                          | cubic centimetre = 0.0610 cubic inches cubic metre = 35.314 cubic feet cubic metre = 1.308 cubic yards   |
| WEI  | GHT  |
| grain = 64.7989 milligrammes avoirdupois ounce = 28.3495 grammes troy ounce = 31.10348 grammes avoirdupois pound = 0.45359 kilogrammes | <ul> <li>milligramme = 0.01543 grains</li> <li>kilogramme = 15432.36 grains</li> <li>hectogramme = 3.5274 avoirdupois ounc</li> <li>kilogramme = 2.20462 avoirdupois poun</li> </ul> |
| LIQ  | UID  |
| fluid drachm = 3.70 cubic centimetres fluid ounce = 29.57 millilitres quart = 0.94636 litres gallon = 3.78544 litres                   | millilitre = 0.27 fluid drachms centilitre = 0.338 fluid ounces litre = 1.0567 quarts dekalitre = 2.6417 gallons   |

### TABLE No. 8

# WEIGHTS OF MISCELLANEOUS MATERIALS PER CUBIC FOOT

| Asbestos                     |     |   |   |       |     | 197 |   |    |     |    |   |   |     |    |   |   |   |   |   |   |   |   |   |   | 192 |
|------------------------------|-----|---|---|-------|-----|-----|---|----|-----|----|---|---|-----|----|---|---|---|---|---|---|---|---|---|---|-----|
| Brick                        |     |   |   |       |     |     |   |    |     |    |   |   |     |    |   |   |   |   |   |   |   |   |   |   | 110 |
| Fire Brick                   | 7   |   |   |       |     | ų.  |   |    |     |    |   |   |     |    |   |   | • |   |   |   |   |   | • |   | 137 |
| Fire Brick Portland Cement . |     |   |   |       |     |     |   |    |     | A  |   |   | *   |    |   | * |   | * |   | * |   |   |   |   | 81  |
| Clay                         |     |   |   |       |     |     |   |    |     |    |   | * |     |    | * |   |   |   | • |   |   |   | * |   | 120 |
| Portland Cement . Clay       |     |   |   |       |     |     |   |    |     |    |   |   |     |    |   |   |   |   |   |   |   | , |   | * | 53  |
| Bituminous Coal              | 145 |   |   |       |     |     |   |    |     |    |   |   |     |    |   |   | * |   |   |   | • |   | * |   | 45  |
| Lump Coke                    |     |   |   |       | 4   |     |   |    | ,   |    |   |   |     | *  |   |   |   |   |   | 1 |   |   |   |   | 28  |
| Loose Earth .                |     |   |   |       |     |     |   |    |     |    |   |   | ٧.  |    |   |   | * |   |   |   | 4 |   | • |   | 80  |
| Pressed Earth .              |     |   |   |       |     |     |   |    |     |    |   |   | N   |    |   | • |   |   |   |   |   | * |   |   | 100 |
| Window Glass .               |     |   |   |       |     |     |   |    |     |    |   |   | . \ |    |   |   |   |   | • |   | • |   | • |   | 16: |
| Granite                      |     |   |   |       | 161 |     |   |    |     |    |   |   |     | ٧. |   |   |   | * |   | * |   |   |   |   | 16: |
| Gravel                       |     |   | v |       |     |     |   |    |     |    |   |   | . 1 | ۱  |   |   | , |   |   |   | * |   | , |   | 100 |
| Ice                          |     |   |   | ,     |     |     |   |    | . / | 1. |   |   |     | ١  |   |   |   | • |   | • |   |   |   | • |     |
| 1.ime                        |     |   |   |       |     |     |   |    |     |    |   |   |     |    |   |   | * |   |   |   |   |   | • |   | 50  |
| Limestone — broken           |     |   |   |       |     |     |   |    |     | 4  | • |   |     |    |   | * |   | * |   | • |   | ٠ |   | * | 8:  |
| Oil — petroleum .            |     |   |   |       |     |     |   |    |     |    |   |   |     |    |   |   | • |   |   |   |   |   | • |   | -   |
| Salt—coarse                  |     |   |   |       |     | ē   |   |    |     |    | * |   |     |    |   | * |   |   |   |   |   |   |   |   |     |
| Cand day lagge               |     |   |   |       |     |     | 7 |    |     | *  |   | • |     |    |   |   |   |   |   |   | * |   | * |   | 45  |
| Sand — dry, loose            | *   |   |   | . 7.5 |     | *   |   |    |     |    |   |   | 9   | *  |   | ٠ |   |   |   | * |   | 8 |   |   | 90  |
| Sand - moist, loose          |     | * |   |       | (4) |     |   |    |     |    |   | * |     |    |   |   |   |   |   |   |   |   |   |   | 95  |
| Slate                        |     |   |   |       |     |     |   | -2 |     |    |   |   |     |    |   |   |   |   |   |   |   |   |   |   | 17  |
| Sulphur                      |     |   |   |       |     |     |   |    |     |    |   |   |     |    |   |   |   |   |   |   |   |   |   |   | 127 |
|                              |     |   |   |       |     |     |   |    |     |    |   |   |     |    |   |   |   |   |   |   |   |   |   |   |     |



