

First Edition.

The **16** h.p.

SUNBEAM

Six - Cylinder
Car



List of
Spare Parts.

LIST OF SPARE PARTS for

THE 16 H.P.

SUNBEAM

SIX - CYLINDER CHASSIS.

— Price 3 6 —

THE
SUNBEAM MOTOR CAR CO. LTD.
MOORFIELD WORKS, WOLVERHAMPTON.

Telephone : 985 WOLVERHAMPTON. *Telegrams :* "MOORFIELD, WOLVERHAMPTON."

LONDON SHOWROOMS AND EXPORT DEPARTMENT:
12 PRINCES STREET, HANOVER SQUARE, W.1.

Telephone : MAYFAIR 6280 1
Telegrams : "SUNOSALES, WESTD, LONDON." *1* Showrooms.
Telephone : MAYFAIR 2919
Cablegrams : "SUNBEAMOCO, LONDON." *1* Export Department.
Codes Used : A.B.C 5th Edition, Marconi International, Motor Trade, and Bentley's.

SOUTHERN SERVICE AND REPAIR WORKS:
177 THE VALE, ACTON, LONDON, W.3.

Telephone : CHISWICK 800. *Telegrams :* "SUNOSERV, ACT, LONDON."

MANCHESTER SHOWROOMS: 106 DEANSGATE.

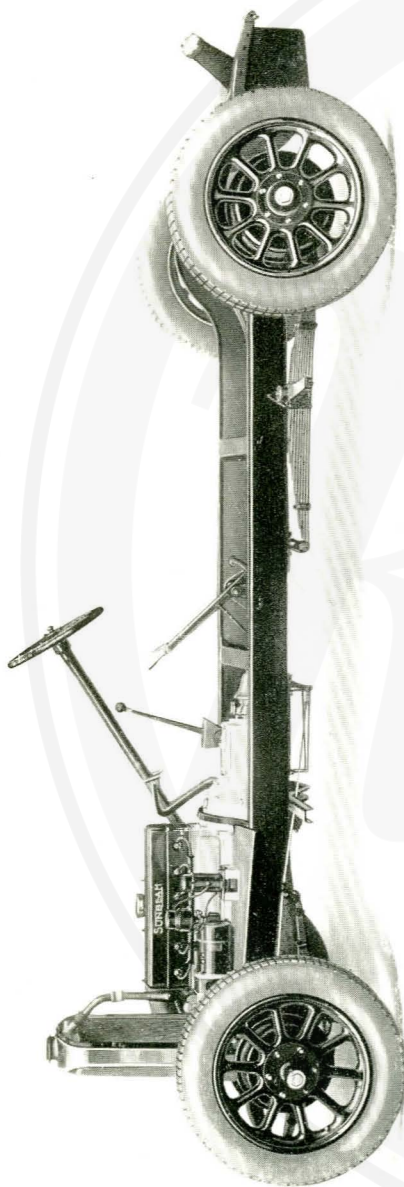
Telephone : 8638 CITY. *Telegrams :* "SUNOCAR, MANCHESTER."

NORTHERN SERVICE AND REPAIR WORKS:
288, 294 ECCLES NEW ROAD, WEASTE, MANCHESTER.

Telephone : 507 8 PENDLETON. *Telegrams :* "SUNORED, MANCHESTER."

INDEX.

	PAGE
How to find the Number of the Chassis, Engine, etc.	6
General Remarks and Information	7—8
List of Illustrations	9
AXLES.	
Front Axle	41—46
Rear Axle	47—52
BRAKES.	
Brake Controls	53—55
Front Wheel Brakes	41—45
Rear Wheel Brakes	47—49
CHASSIS FRAME and Fittings	58—60
ENGINE.	
Cylinder Head	13
Crankcase, top half, and Cylinder Block	13—15
Crankcase, bottom half,	15—17
Crankshaft, Connecting Rod, Piston, etc.	16—17
Camshaft, Oil Pump, etc.	18—19
Carburetter	27
Fan	22—23
Foot Acceleration, Ignition, Carburetter and Air Shutter and Mixture Controls	56—57
Inlet and Exhaust	22
Autovac	20
Silencer	20
Starting Handle	26
Valve Gear	11
Water Pump	21
GEARBOX AND TRANSMISSION.	
Clutch	30—31
Gear Box and Brake Steady	33
Change Speed Lever	35
Sliding Rods and Change Speed Forks	35
Driving Shaft, Direct Drive and Reverse Shaft	36
Layshaft, Cardan and Spherical Joint	37
STEERING GEAR.	
Steering Box and Column, Anchor Tube, Steering Fork and Lever	38—40
SUNDRIES.	
Bonnet and Fittings	62
Electrical Equipment	23—25
Fuel Tank	62—63
Dashboard	65
Radiator	62
Piping	64
Shock Absorbers	63—64
Split Pins, Nuts and Washers	68
Tool Kit	66
Wingstays, Lamp Brackets, Luggage, Cables and Sockets	67



16 H.P. SIX-CYLINDER SUNBEAM CHASSIS.

FOREWORD.

IN compiling this List of Spare Parts for the 16 h.p. Sunbeam Car, every care has been taken to make it thoroughly comprehensive and at the same time to avoid confusion of parts or numbers.

If customers will read carefully the remarks on pages 7, 8 and 9 before ordering parts, no difficulty should be experienced. The instructions are simple, and if closely followed will save unnecessary correspondence and also prevent delay in despatch.

All orders received for Spare Parts are officially acknowledged to the customer. If no acknowledgment is received within three days from the date of ordering, it is advisable to repeat the instructions as a safeguard, explaining clearly when doing so that the instructions are a repetition and not to be regarded as a fresh order.

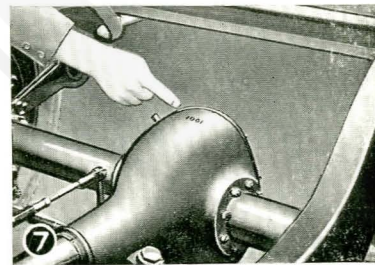
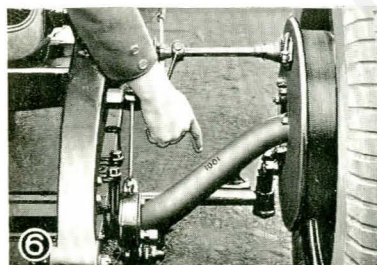
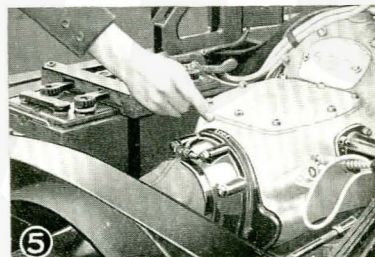
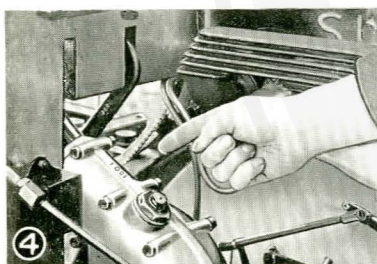
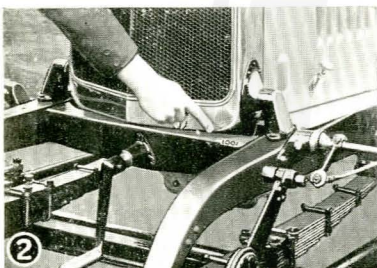
THE SUNBEAM MOTOR CAR CO., LTD.

JANUARY, 1928.

How to find the Number of the Chassis, Engine, etc., on 16 h.p. Sunbeam Cars.

The numbers will be found in the following positions:—

- CHASSIS: On small plate at front of the dash (off side), under the bonnet. (See Fig. 1)
 On the near side of first cross member. (See Fig. 2)
 ENGINE: On the off side of timing cover. (See Fig. 3)
 STEERING GEAR: On the top of steering box. (See Fig. 4)
 GEAR BOX: On the top of the gear box casing, rear end. (See Fig. 5)
 FRONT AXLE: On the top of axle bed, near side. (See Fig. 6)
 REAR AXLE: On the top and in the centre of the axle casing. (See Fig. 7)



General Remarks and Information

AS TO THE ORDERING OF SPARE PARTS.
 FOR 16 H.P. SIX-CYLINDER SUNBEAM CARS.

Quote H.P. and Chassis Number first.

1. When ordering spare parts customers are requested to quote first of all the horse-power of their car, and then the complete chassis number, *including the series letter*.

The number stamped on the particular unit for which parts are required should also be given. See illustrations on opposite page.

Quote Reference Number and Name of Part required.

2. All parts should be ordered by the reference number in the first column. The name of the part should then be given as in the following examples:—
 130550 Cylinder Head (page 13).
 230908 Flywheel (page 31).

Old Parts should be sent as patterns.

3. If possible, old or broken parts should be sent as patterns. These will not be returned unless special instructions are given by the sender at the time of ordering new parts.

Interchangeability of Parts.

4. The Company reserves the right to supply, in lieu of the part or parts originally fitted to any chassis of their manufacture, an interchangeable part or parts of modified design.

Addresses of the Company's Repair Depôts.

5. The repair depôts of the Company are situated as under:

(a) Head Office, Moorfield Works, Wolverhampton. Telephone: Wolverhampton 985. Telegrams: "Moorfield, Wolverhampton."

(b) Southern Service and Repair Works, 177, The Vale, Acton, London, W.3. Telephone: Chiswick 800. Telegrams: "Sunoserv, Act, London."

(c) Northern Service and Repair Works, 288 294, Eccles New Road, Weaste, Manchester. Telephone: Pendleton, 507 8. Telegrams: "Sumorep, Manchester."

Although the Company will be pleased to deal with repairs to Sunbeam cars at any of their depôts, customers in London and the adjacent counties are strongly advised to take advantage of the Southern Service and Repair Works at Acton, which is a completely equipped and up-to-date service station for Sunbeam cars. In a similar manner, customers in the North of England will find the Northern Service and Repair Works at Weaste, Manchester, conveniently situated for car repairs and for obtaining spare parts.

**Carriage to
be paid on
Parts sent.**

6. All parts returned as patterns must be consigned "Carriage Paid," and care should be taken to see that labels are securely attached to such parts, stating distinctly the sender's full name and address.

**Responsibility
of the Company
for Parts sent.**

7. The Company do not hold themselves responsible for any part or parts sent to them for repairs, or as patterns, unless accompanied by explicit written instructions as to their disposal.

**Payment for
Spare Parts
and Repairs.**

8. In cases where the customer has no ledger account with the Company, pro forma invoices with anticipated delivery date will be sent. It must be clearly understood that no goods will be forwarded until remittance is received. If specially requested by customer, Spare Parts will be forwarded by the Postal C.O.D. system, providing the orders are within the Post Office regulations. Sufficient cash should always be included in any remittance to cover the cost of either postage or carriage and packing, as the prices quoted for spare parts do not cover this.

**Telegraph
Remittances.**

9. When making a remittance by telegraph money order, the name and address of the sender should be stated, as the Post Office do not give this information unless it is included in the private message.

**Customers'
Home
Addresses.**

10. If customers are away from home at the time of ordering, the home address should always be given as well as the temporary address. This is important if delay is to be avoided.

All orders for spare parts received by the Company are officially acknowledged, a delivery promise being given in the acknowledgment together with the Order Book number. This number should be quoted in any subsequent correspondence regarding parts to which the acknowledgment refers.

If no acknowledgment is received within three days customers are requested to repeat their instructions as a safeguard, explaining clearly when doing so that the instructions are a repetition and not to be regarded as a new order.

**N.B.—The telegraphic address of The Sunbeam Motor Car Co., Ltd.,
is "Moorfield, Wolverhampton."**

Explanation of Illustration Scheme.

Parts are shown in their actual position in the assembled unit wherever possible, *e.g.*, see Gear Box and Change Speed Gear page 32. Parts not thus shown will usually be found illustrated separately, *e.g.*, Gear Box details page 34.

Certain parts are not illustrated, as these are easily identified by the description alone. Such parts are marked with an asterisk. Against each part which is illustrated is placed the number of the page on which the illustration appears.

It should be noted that parts illustrated are not in all cases shown in correct proportion relative to other parts.

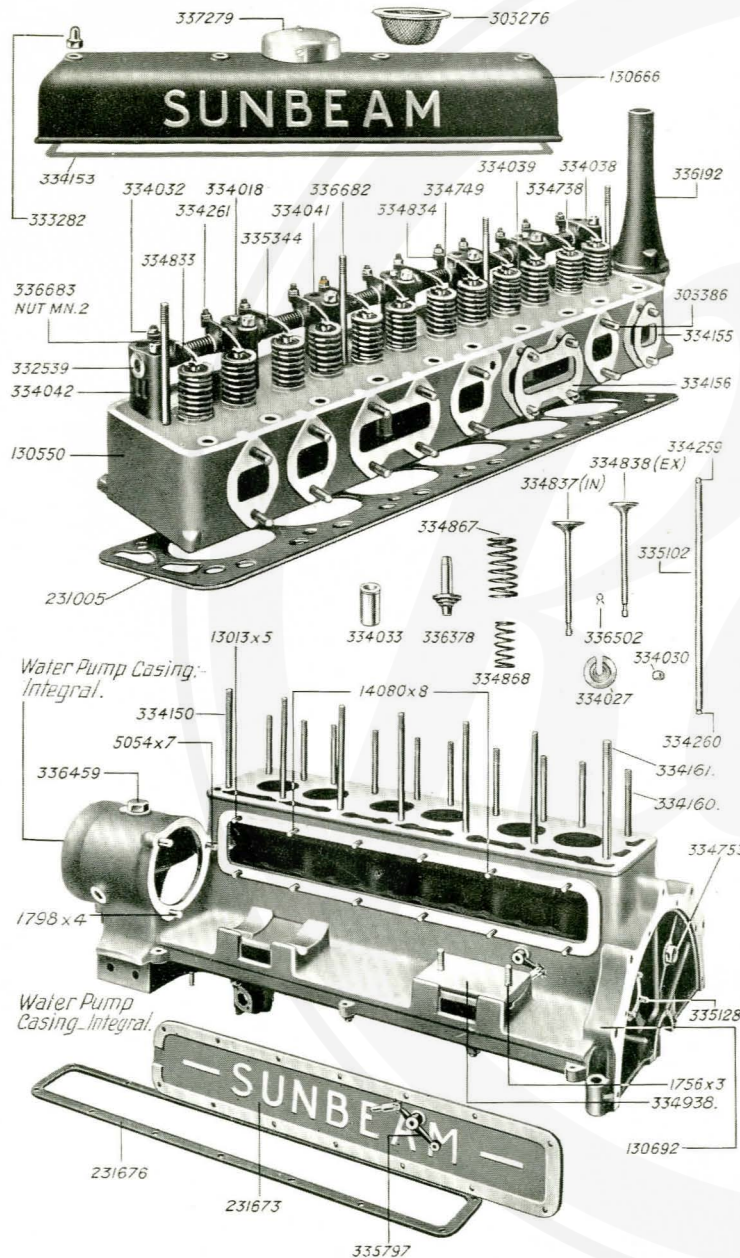
In regard to all the parts illustrated in this list, customers are advised to compare carefully the part or parts they require with the illustration given, as slight modifications are made from time to time, and any deviation noticed between the parts and the illustration should be pointed out when ordering.

LIST OF ILLUSTRATIONS.

Page.	Subject.	Page.	Subject.
4	Chassis.	32	Gear Box and Gear Controls.
10	Crankcase Top Half, Cylinder Head and Block.	34	Gear Box Details.
12	Crankcase (Inverted).	37	Transmission Details.
16	Connecting Rod and Details.	38	Steering Gear.
18	Camshaft Oil Filler, etc.	42	Front Axle, Hubs, Brake Drums and Swivels.
18	Water Pump.	44	Front Axle, Brake Shoes, Cam Gear, etc.
22	Fan.	48	Rear Axle, Hubs, and Brake Gear.
26	Starting Handle.	50	Rear Axle, Differential, etc.
18	Vibration Damper.	54	Controls.
27	Carburetter.	58	Chassis Frame.
23	Electrical Equipment.		
28	Ignition.		
30	Clutch.		

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when
Ordering Parts.

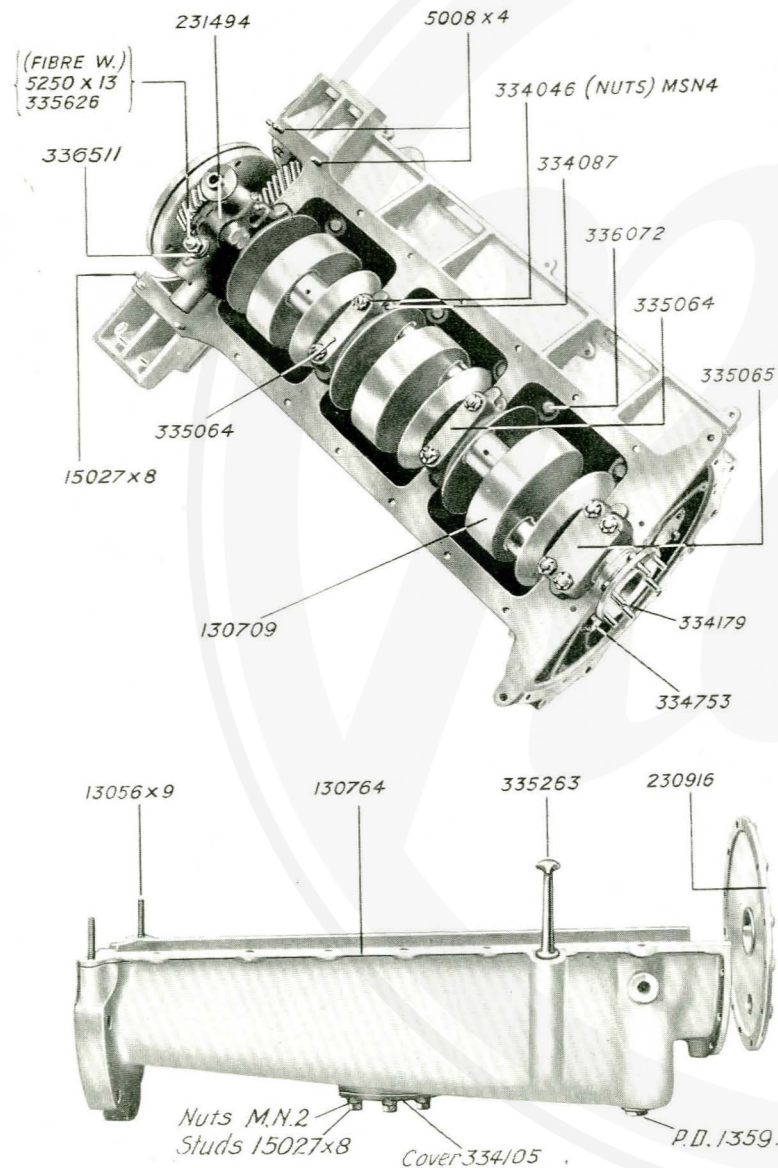
VALVE GEAR.

£ s. d.

Part No.		Illustrated on page
332165	*Bush for Valve Rocker ...	...
334261	Ball, Adjusting, for Rocker ...	10
334259	Ball for Tappet Rod ...	"
334027	Cup for Valve Spring ...	"
334743	*Cup for Tappet Ball (bottom) ...	...
334738	Distance Spring for Rocker Shaft ...	"
334018	Fixing Screw for Shaft ...	"
334032	Nut for 33426 ...	"
332539	Plug for Shaft ...	"
334833	Rocker, R.H. (Exhaust) with Bush and Adjusting Ball ...	"
334834	Rocker, L.H. (Inlet) with Bush and Adjusting Ball ...	"
335344	Rocker, R.H. (Inlet) with Bush and Adjusting Ball ...	"
335345	*Rocker, L.H. (Exhaust) with Bush and Adjusting Ball ...	...
334043	*Rocker Shaft ...	...
334038	Rocker Bracket, 1st ...	Numbered
334039	Rocker Bracket, 2nd, 4th and 6th ...	as seen
334041	Rocker Bracket, 3rd and 5th ...	from
334042	Rocker Bracket, 7th ...	Front.
335102	Rod for Tappet ...	"
334868	Spring for Valve (inner) ...	"
334867	Spring for Valve (outer) ...	"
336502	Spring for Clip for Inlet Valve ...	"
334033	Tappet ...	"
334260	Tappet Rod End (top) ...	"
	*Tappet Rod with Ball and Cup ...	...
	*Tappet with Cup and Cotter ...	...
	*Valve complete with Springs and Washers ...	...
334837	Valve, Inlet ...	"
334838	Valve, Exhaust ...	"
336378	*Valve Guide ...	...
334030	Valve Thimble ...	"
334739	*Washer for Spring ...	...

Always quote Complete Chassis Number (including accompanying Series L) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when
Ordering Parts.

CYLINDER HEAD.

Part No.		Illustrated on page	£	s.	d.
130550	Cylinder Head, Machined, Studded and Fitted with Valve Guides ...	10			
337279	Cap for Oil Filler ...	10			
334840	*Joint for Water Outlet Pipe ...	10			
334153	Joint for Valve Cover ...	10			
334155	Joint for Inlet and Exhaust, single ...	10			
334156	Joint for Exhaust, double ...	10			
231005	Joint for Cylinder Head ...	10			
24234	*Nuts for Exhaust Manifold ...	10			
333282	Nut for Valve Cover ...	10			
303276	Oil Filler Filter ...	10			
336192	Pipe for Water Outlet ...	10			
303274	*Pin for Oil Filler Cap ...	10			
13013 x 2	*Studs (short) for Water Outlet Pipe ...	10			
5170 x 9	*Studs (long) for Water Outlet Pipe ...	10			
336682	Stud for Valve Cover ...	10			
303278	*Spring for Cap ...	10			
336683	Stud for Rocker Bracket ...	10			
303386	Stud for Inlet and Exhaust Manifolds ...	10			
130666	Valve Cover ...	10			

CRANKCASE AND CYLINDER BLOCK.

336763	Bearing, Front, ...	16			
336764	Bearing, Intermediate ...	16			
336765	Bearing, Rear ...	16			
336766	*Banjo for Oil Bolt ...	16			
336767					
336768					
5024 x 3					

Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

QUOTE THESE		CRANKCASE AND CYLINDER BLOCK.			
Numbers when Ordering Parts.		<i>Continued.</i>		£ s. d.	
Part No.		Illustrated on page			
14116 × 7	*Bolt for Timing Cover ...	...			
334449	*Bush for Cross Shaft ...	...			
130692	Crankcase Top Half and Cylinder Block Machined, Studded and Fitted with Bearings, Caps and Oil Pump Body ...	10			
335064	Cap for Intermediate Bearing ...	12 & 16			
231494	Cap for Bearing and Oil Pump Body (see page 19) ...	12			
335065	Cap for Rear Bearing ...	12 & 16			
336763	Cap for Front Bearing ...	16			
5024 × 2	*Cap Nut for Oil Bolt ...	...			
336810	*Dowel for Top Bearing ...	...			
335118	*Dowel for Main Bearing ...	...			
334087	Dowel for Bearing Cap ...	12			
9037 × 1	*Drain Plug for Camshaft ...	...			
335155	*Drain Cock for Water Jacket ...	...			
231676	Joint for Tappet Plate ...	10			
335526	Nut, Domed, for Oil Stud ...	12			
336459	*Plug for Water Pump Casing ...	...			
334753	Plug for Crankcase Oil Tube ...	10			
336072	Plug for Camshaft Trough ...	12			
331543	*Oil Bolt ...	...			
334046	Stud 12 ^m for Bearing Caps ...	12			
335128	Stud for Camshaft Bearing ...	10			
15027 × 8	Stud for Timing Cover ...	12			
1756 × 3	Stud for Coil ...	10			
334160	Stud for Cylinder Head ...	"			
334150	Stud for Cylinder Head ...	"			

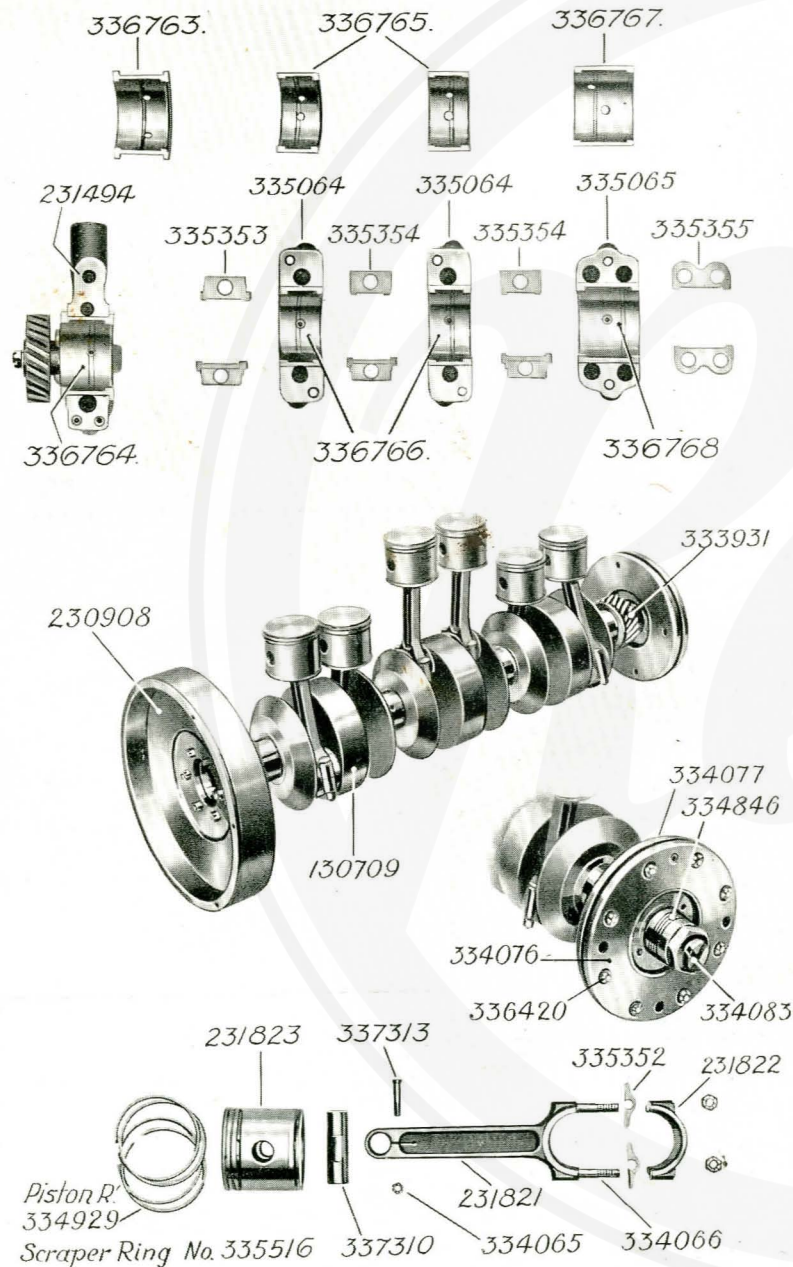
Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

QUOTE THESE		CRANKCASE AND CYLINDER BLOCK.			
Numbers when Ordering Parts.		<i>Continued.</i>		£ s. d.	
Part No.		Illustrated on page			
334161	Stud, 12 ^m for Cylinder Oil Feed ...	"			
1798 × 4	*Studs for Water Pump ...	...			
5054 × 7	Set Screw for Water Pump Housing ...	"			
13013 × 5	Studs for Tappet Plate (Short) and Water Inlet Pipe ...	"			
14080 × 8	Studs for Tappet Plate (Long) ...	"			
24022	*Set Screw ...	...			
2965 × 12	*Stud for Gearbox ...	...			
336432	*Set Screw, Rear, Engine Support ...	...			
335353	Shim for Front Bearing ...	16			
335354	Shim for Intermediate Bearing ...	"			
335355	Shim for Rear Bearing ...	"			
231673	Tappet Plate ...	10			
334754	*Washer for Plug ...	...			
5250 × 13	Washer, Fibre, for Domed Nut ...	12			
		CRANKCASE (BOTTOM HALF).			
24170	*Bolts for Bottom Half ...	...			
130764	Crankcase, Bottom Half ...	12			
336789	*Cover for Sump ...	...			
335263	Handle for Dip Stick ...	"			
334241	*Joint for Sump Cover ...	...			
231500	*Oil Baffle ...	...			
334104	*Oil Filter ...	...			
334253	*Plug for Oil Relief Valve ...	...			
P.D.1359	Plug for Bottom Half ...	"			
24186	*Set Screw for Oil Tray ...	...			

Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when
Ordering Parts.

CRANKCASE (BOTTOM HALF)—Continued.

Part No.		Illustrated on page	£	s.	d.
15027 × 8	Stud for Sump Cover...	12			
5008 × 4	Stud for Bottom Half...	"			
13056 × 9	Studs for Bottom Half	"			
334175	*Set Bolt for Bottom Half	"			
335264	*Tube for Dip Stick	"			
333897	*Washer, Fibre	"			
334254	*Washer for Oil Relief Valve	"			

CRANKSHAFT.

334179	Bolt for Flywheel	12			
	*Ball Bearing for Crankshaft, 17 × 40 × 12	"			
130709	Crankshaft	12 & 16			
334083	Crankshaft Nut and Starting Dog	16			
334470	Dowel for Damper Plate Stud	18			
334081	*Key for Vibration Damper	"			
335157	*Key for Crankshaft Gear	"			
336421	*Nut, special, for Vibration Damper	"			
334846	Oil Retainer for Crankshaft	16			
333931	Pinion for Crankshaft	"			
334166	Spring for Vibration Damper	18			
334228	*Thrust Washer	"			
334735	Vibration Damper Centre Plate	"			
334076	Vibration Damper Outer Plate	16 & 18			
334077	Vibration Damper Inner Plate	"			
336420	Vibration Damper Stud	"			
336422	*Washer for 336421	"			
335980	*Washer for Crankshaft Nut	"			

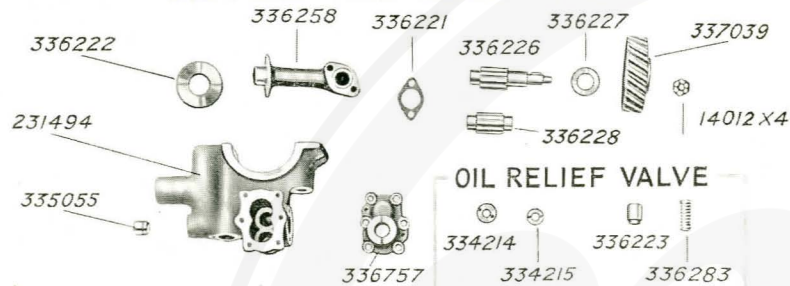
CONNECTING ROD AND PISTON.

337313	Bolt for Gudgeon Pin	16			
334066	Bolt for Connecting Rod	"			
231821 2	Connecting Rod complete with Cap & Bolt	"			
337310	Gudgeon Pin	"			
337314	Nut, Slotted, for Bolt...	"			
334065	Nut for Connecting Rod Bolt	"			
231823	Piston	"			
334929	Piston Ring	"			
	Piston complete with Gudgeon Pin & Rings	"			
335516	Scraper Ring	"			
335352	Shim for Connecting Rod	"			

Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

OIL PUMP AND RELIEF VALVE

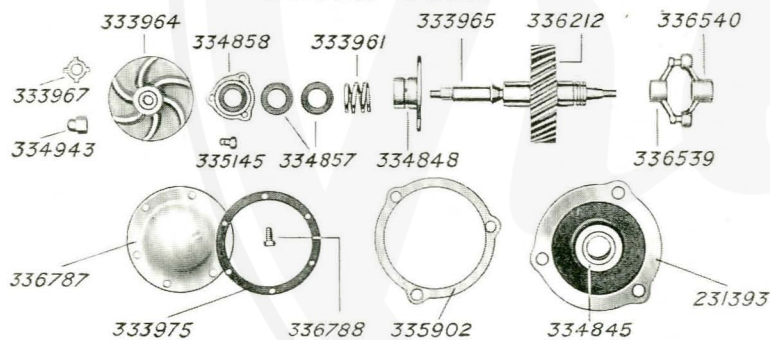


OIL RELIEF VALVE

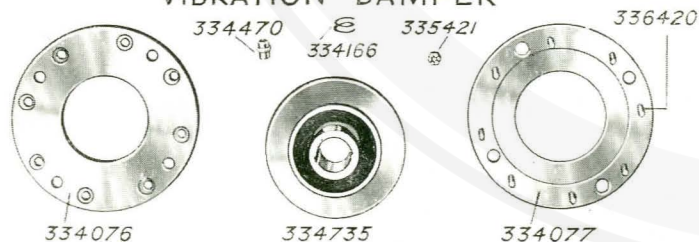
CAMSHAFT, BEARINGS & TIMING WHEEL



WATER PUMP



VIBRATION DAMPER



QUOTE THESE

Numbers when
Ordering Parts.

Part No.

334579
334121
130581
334829
334830
334828

CAMSHAFT.

	Illustrated on page	£	s.	d.
*Bolt for Wheel	...	...	...	...
Bearing, Rear	...	...	...	18
Camshaft	...	...	...	"
Half Bearing, Front	...	...	...	"
Half Bearing, Front	...	...	...	"
Wheel for Camshaft	...	...	...	"

TIMING COVER.

334930	*Inspection Plate	...	...	...
13013 x 5	*Stud for Inspection Plate	...	...	...
230916	Timing Cover	...	...	12
334086	*Washer for Inspection Cover	...	...	...

OIL PUMP.

334214	Adjusting Nut	...	...	18
231494	Bearing Cap and Pump Body	...	...	12
336757	Cover for Oil Pump	...	...	18
337113	*Dowel for Oil Pump	...	...	...
336222	Joint, Cork	...	...	18
336221	*Joint for Oil Pump	...	...	...
336226	Main Spindle, Oil Pump	...	...	18
14012 x 4	Nut for Spindle	...	...	"
336511	Plug Washer for Stud	...	...	12
335055	Plug for Bearing Cap	...	...	18
336258	Oil Pump Suction Pipe	...	...	"
336223	*Piston for Oil Release Valve	...	...	...
336215	*Stud for Oil Pump Body	...	...	...
336219	*Studs for Oil Pump Cover	...	...	...
335128	*Studs for Oil Pump	...	...	...
336265	*Studs for Oil Pump	...	...	...
336283	*Spring for Oil Release	...	...	...
336228	Spindle, Driven, for Oil Pump	...	...	"
336227	Thrust Washer	...	...	"
336216	*Washer, Tab	...	...	...
334215	Washer, Locking	...	...	"
337039	Wheel for Oil Pump	...	...	"
W.K.3.	*Woodruff Key for Spindle	...	...	...
5059 x 6A	*Washer for Spindle	...	...	...
334254	*Washer, Fibre	...	...	...

Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

QUOTE THESE		SILENCER.		£ s. d.	
Numbers when Ordering Parts.	Part No.				
		*Asbestos Packing ...	...		
	336091	*Barrel, Silencer ...	...		
	336092	*Baffle, Silencer ...	...		
15067 × 7		*Bolt for Bracket ...	...		
24170		*Bolt for Flange ...	...		
5151 × 14		*Bolt for Pipe ...	...		
303918		*Bolt for Bracket ...	...		
14003 × 8		*Clip Bolt for Bracket ...	...		
336095		*End Tube, Silencer ...	...		
332896		*End, Silencer ...	...		
231221		*Exhaust Pipe to Silencer with Flange ...	...		
335346		*Exhaust Pipe Flange ...	...		
333305		*Joint for Flange ...	...		
24236		*Nut for Exhaust Pipe Flange ...	...		
336096		*Outer Case, Silencer ...	...		
		*Silencer complete ...	...		
302496		*Screws for Outer Case ...	...		
336924		*Support for Tail Pipe ...	...		
335033		*Support Bracket ...	...		
231127		*Support Bracket ...	...		
336509		*Sleeve for Pipe ...	...		
130795		*Tail Pipe ...	...		
336093		*Tube, Short, for Silencer ...	...		
336094		*Tube, Long, for Silencer ...	...		

AUTOVAC.

	*Autovac Tank ...	...	...
AV21	*Bracket for Autovac ...	...	...
1733 × 9	*Bolt for Bracket to Dash ...	...	...
1777 × 9	*Cock ...	...	...
	*Connection, Inlet, to Autovac (Rubber) ...	...	...
1733 × 10	*Clip for Autovac ...	...	...
5024 × 18	*Nipple ...	...	...
5020 × 8	*Nut for Union ...	...	...
	*Nut for Cock ...	...	...
	*Nipple for Carburetter ...	...	...
	*Wire for Connection ...	...	...
	*Washer for Bolt ...	...	...

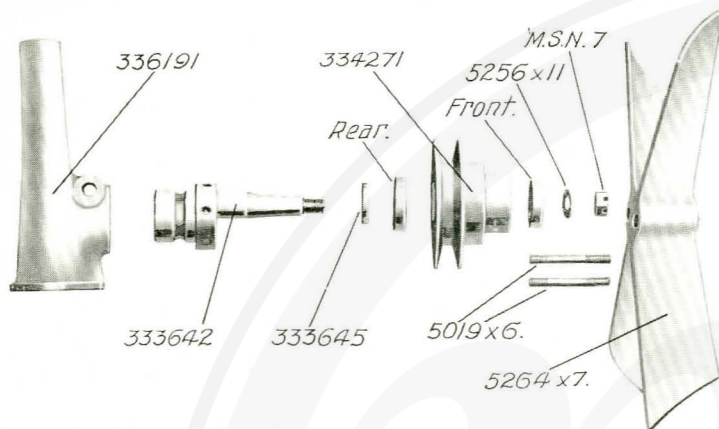
Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

QUOTE THESE		WATER PUMP.		£ s. d.	
Numbers when Ordering Parts.	Part No.		Illustrated on page		
	334845	Bush, Rear, for Water Pump Spindle ...	18		
	334848	Bush, Front, for Water Pump Spindle ...	"		
	336542	*Bush, Rubber ...	...		
	336787	Cover for Water Pump ...	"		
	336539	Coupling for Water Pump ...	"		
	336540	Coupling for Dynamo ...	"		
	336541	*Driving Peg ...	...		
	334858	Gland, Outer, for Water Pump ...	"		
	334857	Gland, Inner, for Water Pump ...	"		
	231393	Housing for Rear Bush ...	"		
	333964	Impeller ...	"		
	335902	Joint for Housing ...	"		
	333967	Lock Washer ...	"		
	335147	*Lock Wire for Gland Set Pins ...	...		
	334943	Nut, Domed, for Impeller ...	"		
	334860	*Packing for Water Pump ...	...		
	336212	Shaft for Water Pump ...	"		
	336788	Set Screw for Water Pump Cover ...	"		
	335145	Set Pin for Gland ...	"		
	333961	Spring for Gland ...	"		
	333975	Washer, Fibre, for Pump Cover ...	"		

FAN (Fitted to Overseas Cars only).

11206 × 10	*Bolt ...	...	
	Ball Bearing, Front, 15 × 37 × 9 ...	22	
	Ball Bearing, Rear, 20 × 42 × 9 ...	"	
333644	*Distance Piece for Fan Spindle ...	...	



QUOTE THESE

Numbers when Ordering Parts.

FAN—Continued.

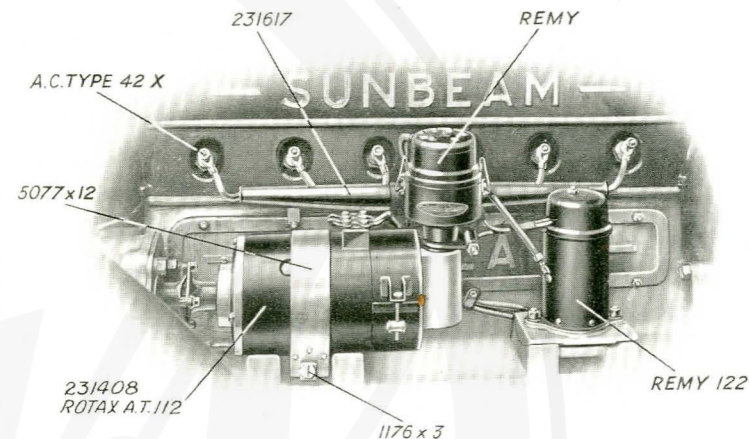
Part No.		Illustrated on page	£	s.	d.
333645	Dust Cover for Bearing	22			
5264 x 7	Fan	"			
334082	*Pulley for Fan on Crankshaft	"			
334271	Pulley on Fan	"			
333642	Spindle for Fan	"			
5019 x 6	Stud for Fan	"			
336191	Water Outlet and Fan Support	"			
333646	*Washer, Distance	"			
5256 x 11	Washer, Plain, for Spindle	"			
335857	*Washer, Distance, for Fan Support	"			

INLET AND EXHAUST.

330697	*Ball Joint for Carburetter	...
130488	*Exhaust Manifold	...
336543	*Ferrule for Water Connection	...
335175	*Gland for Water Pipe	...
130710	*Inlet Pipe	...
335172	*Joint for Carburetter Flange	...
302711	*Nut for Ball Joint	...
336930	*Nut for Windscreen Wiper	...
9036 x 5	*Studs for Carburetter	...
332422	*Union for Inlet Pipe	...
336929	*Union for Windscreen Wiper	...
335153	*Washer for Windscreen Wiper	...
130711	*Water Pipe to Pump	...
334154	*Water Joint for Inlet Pipe	...

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when Ordering Parts.

ELECTRICAL EQUIPMENT.

Part No.		Illustrated on page.	£	s.	d.
AH66	*Ammeter	...			
1176 x 3	*Accumulator (B Type Cell arrangement)	...			
336699	Adjusting Bolt for Dynamo Strap	23			
333659 61 62 63	*Bolt for Lever	...			
122	*Ball Joints Complete	...			
231698	*Coil, Remy	...			
335801	*Cable Carrier	...			
335796	*Cross Shaft	...			
335067	*Control Lever for Cross Shaft	...			
F	*Control Rod (Short)	...			
335723	*Cut-Out	...			
335668	*Cable Guide...	...			
335669	*Control Lever Distributor	...			
231408	*Control Quadrant Distributor	...			
	Dynamo, Rotax Type, No. A.T.112	...			
	Distributor, Automatic Advance, Remy	28			

Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

QUOTE THESE		ELECTRICAL EQUIPMENT—Continued.			
Part No.	Numbers when Ordering Parts.	Illustrated on page	£	s.	d.
1849 × 12	*Distance Collar	...			
335780	*Dynamo Wire	...			
336779	*Distance Piece for Cable Carrier ...	...			
335038	*Distributor Lever on Cross Shaft ...	...			
Homa.	*Dash Lamp	...			
335781	*Extension Wire	...			
335783	*Feed Wire	...			
K524	*Head Lamps	...			
335066	*Intermediate Control Rods	...			
335797	Lever on Distributor	10			
335724	*Nut, Cable Guide	...			
302711	*Nuts, 3-B.A.	...			
FT29	*Switch for Distributor	...			
FT35	*Switch Board	...			
MT77	*Starter	...			
K515	*Side Lamps	...			
5077 × 12	Strap for Dynamo	23			
	Sparking Plug, A.C. Type 42X	"			
335782	*Side Wire	...			
14080 × 8	*Stud for Cable Carrier	1			
1849 × 11	*Tee Piece for Dynamo (Plain)	...			
1176 × 5	*Tee Piece for Dynamo (Tapped)	...			
330800	*Taper Pin Cross Shaft	...			
K546	*Tail Lamp	...			
J.W.1 × 10	*Sparking Plug Washer	...			

Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

**QUOTE
THESE**

Numbers when
Ordering Parts.

STARTING MOTOR (ROTAX M.T. 77.)

*Always quote type of Starting Motor when
ordering parts.*

£ s. d.

Part No.

M.T.77

*Starting Motor

AM.1

*Armature, complete with Commutator (less
Bearings)

AM.10

*Brush, Carbon, with flexibles and tags

A.M.30

*Bearings for Commutator End (Rear)

A.M.33

*Bearing for Gear End of Armature Shaft (RL7)

A.M.54

*Eccentric Collar for Automatic Spring Gear

A.M.31

*Housing for Bearing for Commutator End
(A.M.30)

A.M.34

*Housing for Bearing for Gear End (A.M.33)

A.M.51

*Hexagon-headed Screw for Automatic Spring
Gear

A.M.52

*Lock Washer for Automatic Spring Gear

A.M.49

*Torsion Spring

A.M.48

*Worm Sleeve, Gear Wheel, Loose Collar and
Screwed Collar (Set 4)

LIGHTING DYNAMO (ROTAX A.T. 112.)

Always quote type of Dynamo when ordering parts.

A.T.112

Dynamo 23

A.D.1

*Armature, complete with Commutator (less
Bearings)

A.D.8

*Brush Holder

A.D.12

*Brush Spring

A.D.7

*Commutator Cover with Screw and Washer

A.D.10

*Carbon Brush, complete with Tag

A.D.30

*Commutator end Bearing (Front)

A.D.31

*Commutator end Bearing Housing (Front)

A.D.23

*Lubricator

A.D.28

*Pulley End Bearing (R.L.5) (Rear)

A.D.29

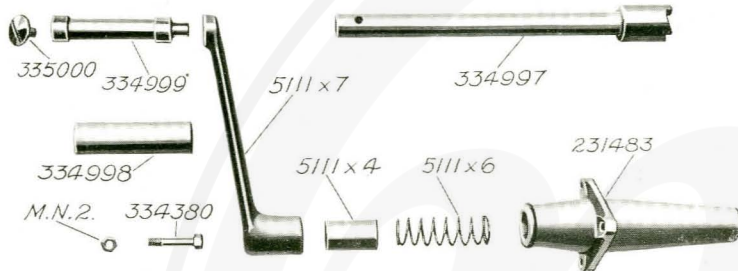
*Pulley End Bearing Housing (Rear)

A.D.38

*Screw for Terminal Board

Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

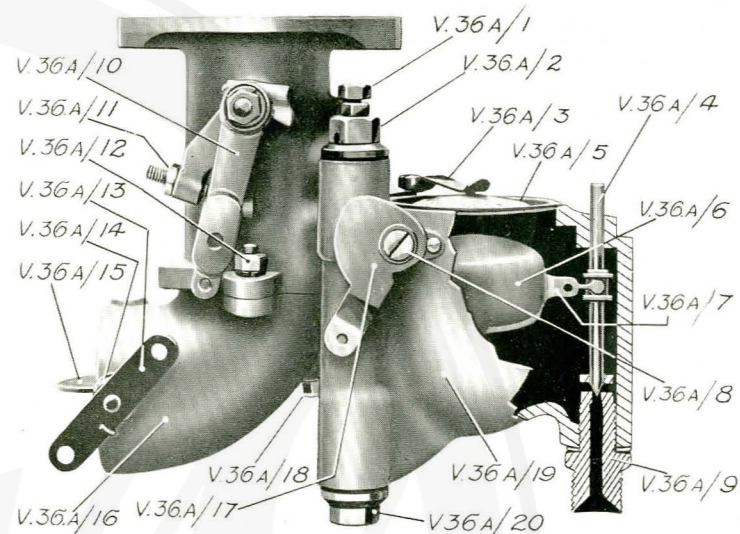
Numbers when
Ordering Parts.

STARTING HANDLE.

Part No.		Illustrated on page	£	s.	d.
231483	Bracket for Starting Handle	26			
5020 x 5	*Bolt for Bracket	..			
334380	Bolt for Starting Handle	..			
334997	Dog for Starting Handle	..			
5111 x 4	Distance Piece	..			
334998	Grip Tube	..			
5111 x 7	Starting Handle	..			
5111 x 6	Spring for Starting Handle	..			
334999	Spindle for Grip Tube	..			
335000	Screw for Grip Tube	..			

INSTRUMENTS & ACCESSORIES.

	*Clock	..			
	*Clip, Type "D," for Tube	..			
332919	*Distance Bar for Windscreen Wiper	..			
	*Flexible Tubing for Bulb Horn (1' 4" long)	..			
	*Horn, Electric	..			
	*Horn, Bulb	..			
	*Oil Pressure Gauge	..			
	*Speedometer	..			
	*Screw, 3/8" (countersunk)	..			
334002	*Screw, 1/2" Whitworth, cup-headed	..			
	*Tube for Screen Wiper	..			
	*Windscreen Wiper	..			



QUOTE THESE

Numbers when
Ordering Parts.

CARBURETTER

(CLAUDEL HOBSON V36A.)

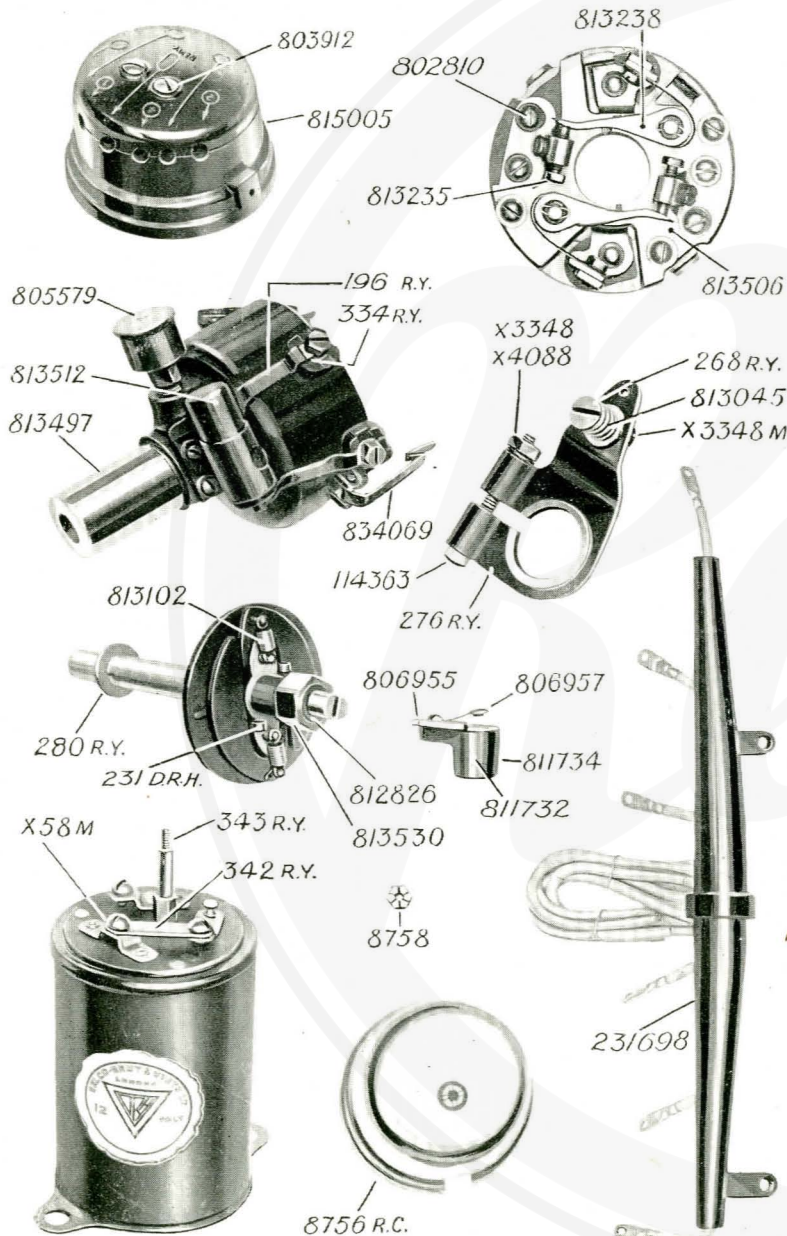
Please Quote type of Carburetter when
ordering parts.

£ s. d.

Part No.		Illustrated on page
V36A 18	Air Shutter Elbow Nut	27
V36A 1	Adjusting Screw for Slow Running Jet	..
V36A 11	Adjusting Screw for Throttle Lever	..
V36A 15	Air Shutter	..
V36A 7	Balance Weight Support	..
V36A 19	Carburetter Body	..
V36A	Carburetter complete (Clausel Hobson)	..
V36A 16	Elbow for Air Shutter	..
V36A 3	Float Chamber Spring Clip	..
V36A 4	Float Needle	..
V36A 5	Float Chamber Cover	..
V36A 6	Float	..
V36A 20	Jet Plug	..
V36A 13	Lever for Air Shutter...	..
V36A 17	Mixture Control Lever	..
V36A 8	Mixture Control Screw	..
V36A 12	Nut for Air Shutter Elbow	..
V36A 2	Plug for Slow Running Jet	..
V36A 14	Spring for Air Shutter	..
V36A 10	Throttle Lever	..
V36A 9	Union for Petrol Pipe	..

Always quote **Complete Chassis Number (including accompanying Series Letter)** when ordering. See special paragraph on page 7.

** The parts marked with an asterisk are not illustrated.*



QUOTE THESE

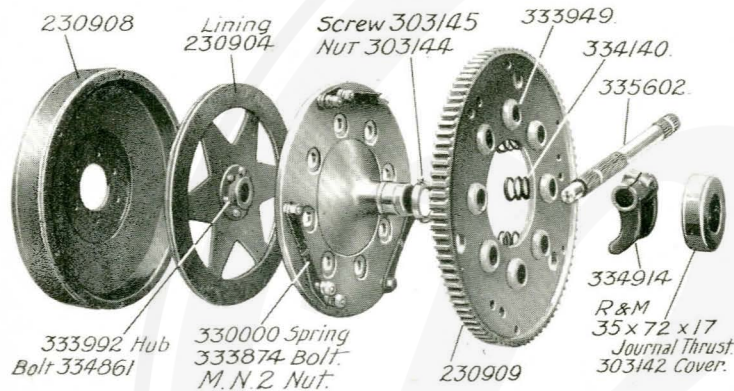
Numbers when
Ordering Parts.

IGNITION.

Part No.		Illustrated on page	£	s.	d.
284VS	Coil complete	28			
334RV	Condenser Connection				
813512	Condenser				
114363	Clamping Screw for Control Lever				
276RV	Control Lever				
812826	Cam Felt				
813530	Cam Assembly				
8756RC	Coil Cover				
813238	Circuit Breaker Arm Assembly				
813506	Circuit Breaker Upper Arm Assembly				
802810	Condenser Fixing				
342RY	Coil Terminal Connector				
813235	Contact Screw				
656GS	Distributor Assembly complete				
815005	Distributor Cap Moulding complete with Cover and Screws				
805579	Greaser				
813497	Housing for Distributor				
X4088	Lockwasher for Control Lever Clamping Screw				
X3348	Nut				
8758	Nut for Coil Cover				
268RY	Range Screw for Control Lever				
811734	Rotor Moulding				
806955	Rotor Segment				
811732	Rotor Assembly				
803912	Screw for Distributor Cover				
196RY	Sleeve for Condenser Connector				
834069	Spring for Cap				
813045	Spring for Control Lever Range Screw				
231DRH	Spring Buffer for Counterweight				
813102	Springs for Counterweight				
806967	Spring for Rotor				
X58M	Screw for Coil Terminal Connector				
343RY	Stud for Coil Cover				
280RY	Thrust Washer (Coupling)				
231698	Wire Carrier				

Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when
Ordering Parts.

CLUTCH.

Part No.		Illustrated on page	£	s.	d.
14116 × 6	*Bolt for Clutch Ring and Starter Gear ...				
333874	Bolt for Tension Spring ...	30			
334861	Bolt for Hub ...	"			
333170	Bolt for Fork ...	32			
334911	*Bush for Shaft (large) ...				
	*Bush for Shaft (small) ...				
303406	*Bolt for Pedal Plate ...				
5066 × 19	*Bolt for Lever ...				
334931	*Bush for Pedals ...				
230909	Clutch Ring and Starter Gear ...	30			
334140	Clutch Pressure Springs ...	"			
231137	*Clutch Plate ...				
330000	Clutch Tension Spring ...	"			
303142	Cover for Bearing ...	"			
333949	Clutch Spring Cup ...	"			
231459	*Clutch Disc ...				
230904	Clutch Lining, Ferodo ...	"			
332710	*Collar for Pedal Shaft ...				

Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

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QUOTE THESE

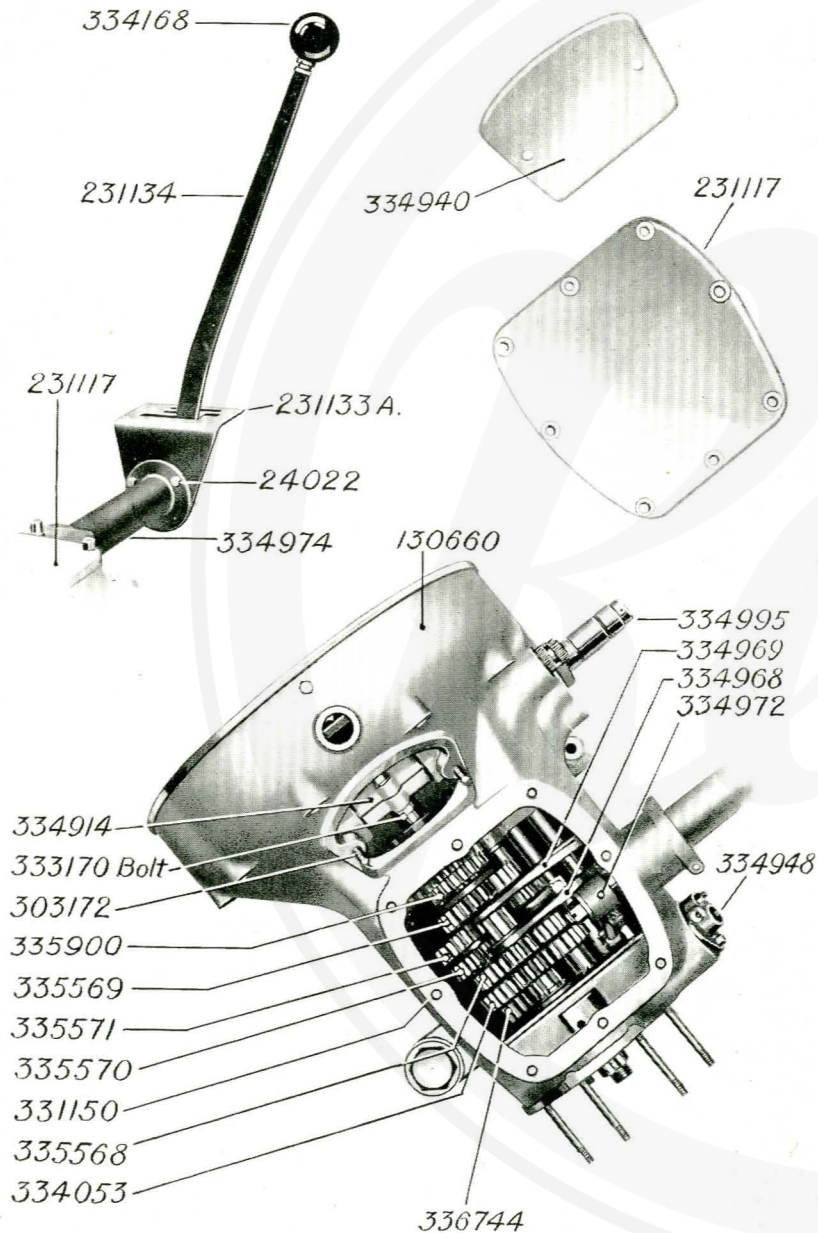
Numbers when
Ordering Parts.

CLUTCH—Continued.

Part No.		Illustrated on page	£	s.	d.
333875	*Distance Piece for Tension Spring ...				
334916	*Eye Bolt for Lever ...				
230908	Flywheel ...	16			
334914	Fork, Withdrawal, for Clutch ...	30			
303517	*Grub Screw for Collar ...				
SK2427A	*Greaser ...				
333992	Hub for Clutch Disc ...	"			
303419	*Jaw for Lever ...				
303144	*Lock Nut for Bearing ...				
303145	Lock Screw ...	"			
335003	*Lock Washer for Pedal Shaft Nut ...				
334913	*Lever, for Clutch ...				
335268	*Nut for Shaft ...				
303138	*Oil Thrower ...				
231107	Pedal, for Clutch ...	"			
303405	Pedal Plate ...	"			
231406	Pedal, for Foot Brake ...	"			
303420	*Pin for Jaw ...				
303723	*Pin for Pedal Spring ...				
336214	*Plug for Withdrawal Shaft ...				
336770	*Plug for Withdrawal Shaft ...				
337316	*Plug for Pedal Shaft ...				
333884	*Shoulder Stud for Clutch Plate ...				
335602	Shaft, Withdrawal, for Clutch ...	30			
334995	Shaft, for Pedal ...	32			
334934	*Stud, Brake Pedal Stop ...				
334967	*Spring for Pedals ...				
	Thrust Bearing R. & M. Journal Thrust.	30			
5094 × 5	*Thrust Washer ...				
303398	*Washer for Jaw ...				

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when
Ordering Parts.

GEAR BOX.

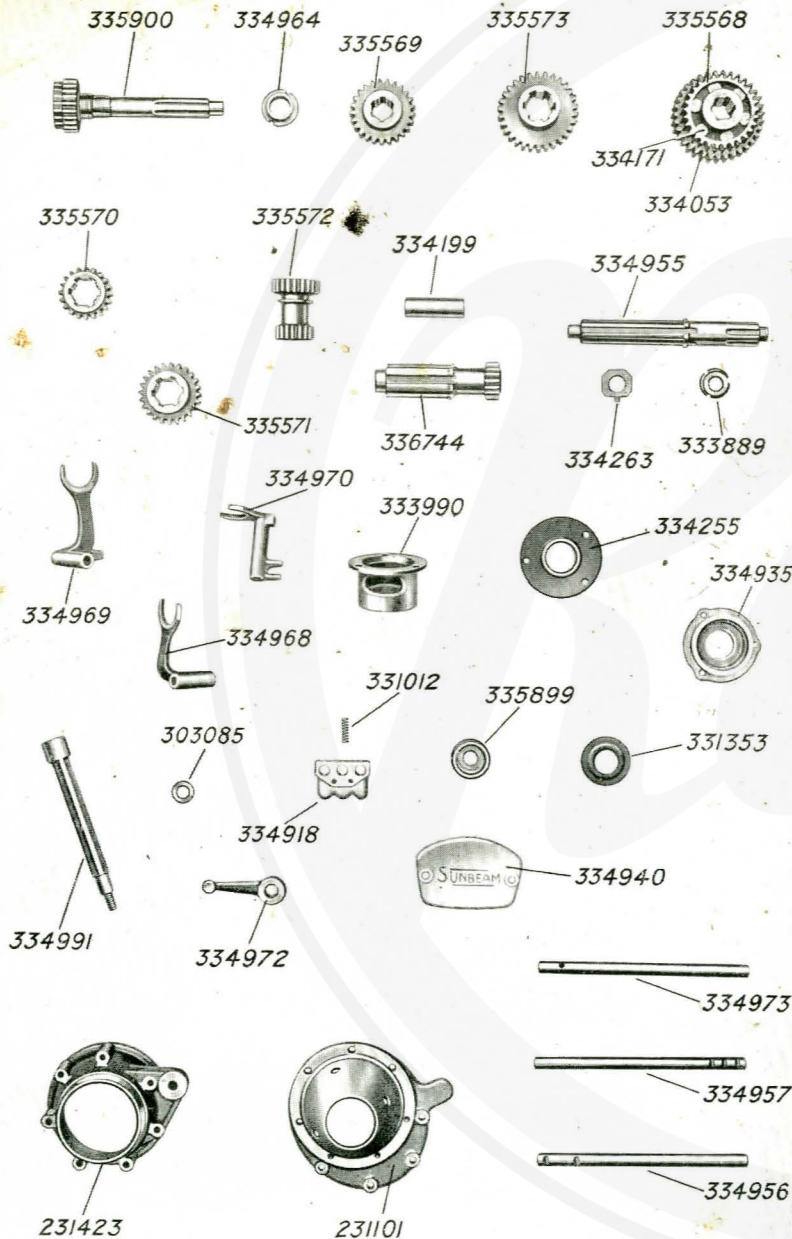
Part No.		Illustrated on page	£	s.	d.
334948	Adaptor for Speedometer	...	...	...	...
303174	*Bolt for Starter	...	...	...	...
303401	*Bolt for Union	...	...	...	...
303532	*Breather Valve	...	...	...	...
14012 x 5	*Bolt for Pointer	...	...	...	...
334174	*Bolt for Top Half Gearbox	...	...	...	...
334174	*Bolt for Bottom Half Gearbox	...	...	...	...
303173	*Cap for Inspection Hole	...	...	...	...
334944	*Drain Plate, Clutch Housing	...	...	...	...
303182	Filler and Drain Plug	...	...	...	37
334940	Inspection Cover	...	...	...	32
334988	*Joint washer, Paper, for Cover	...	...	...	...
130660	Gearbox, machined and studded	...	...	...	...
334941	*Speedometer Shaft	...	...	...	...
331150	Stud for Top Cover	...	...	...	32 & 37
303172	Stud for Cover	...	...	...	32
303604	*Stud for Adaptor (long)	...	...	...	...
303180	*Stud for Adaptor (short)	...	...	...	...
14017 x 9	*Stud for Plate	...	...	...	...
24477	*Stud for Front Bearing Housing	...	...	...	...
24162	*Stud for Rear Bearing Cover	...	...	...	...
334194	Stud for Rear Gearbox Cover (long)	...	...	...	37
331156	Stud for Rear Gearbox Cover (short)	...	...	...	"
334195	*Stud for Rear Gearbox Cover, (medium)	...	...	...	...
331284	*Stud for Rear Cover	...	...	...	...
334353	*Timing Pointer	...	...	...	...
231117	Top Cover for Box	...	...	...	32
303183	Washer for Plug	...	...	...	37

GEAR BOX—BRAKE STEADY.

337139	*Eye for Brake Steady	...	...	...
337138	*Jaw for Brake Steady	...	...	...
335396	*Locknut for Jaw	...	...	...
337137	*Pin for Steady Jaw	...	...	...
337136	*Steady for Brake Shaft	...	...	...

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when Ordering Parts.

CHANGE SPEED LEVER.

Part No.		Illustrated on page	£	s.	d.
334951	*Bush for Support (inner)	...			
334178	*Bush for Support (outer)	...			
24022	Bolt for Support to Gate	...	32		
336798	*Bolt for Lever	...			
5217 x 10	*Bolt for Support Tube	...			
334971	*Change Speed Shaft	...			
231134	Change Speed Lever	...			
	Change Speed Lever with Reverse Rod and Catch	...			
231133A	Change Speed Gate	...			
334219	*Grub Screw for Change Speed Ball	...			
334219	*Grub Screw for Bushes	...			
334168	Knob for Lever	...			
334196	*Pin for Reverse Catch	...			
334265	*Rod for Reverse Catch	...			
335053	*Reverse Catch	...			
334974	Support for Change Speed Shaft	...			
334952	*Set Pin for Support	...			
334972	Striking Lever	...			
334348	*Spring for Reverse Catch	...			
9043 x 4	*Washer for Shaft	...			
No. 7	*Woodruff Key for Shaft	...			

SLIDING RODS AND CHANGE SPEED FORKS.

334968	Change Speed Fork, 1st and 2nd	...	32 & 34
334969	Change Speed Fork, 3rd and 4th	...	"
334970	Change Speed Fork, Reverse	...	34
334947	*Fixing Pin for Change Speed Forks	...	
334918	Plunger Housing	...	"
334973	Sliding Rods, 1st and 2nd	...	"
334957	Sliding Rods, 3rd and 4th	...	"
334956	Sliding Rod, Reverse	...	"
333898	*Studs for Housing	...	
331012	Spring for Ball	...	"
303075	Washer for Pin	...	"

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* The parts marked with an asterisk are not illustrated.

QUOTE THESE

Numbers when Ordering Parts.

DRIVING SHAFT.

Part No.		Illustrated on page	£	s.	d.
333990	*Bearing for Shaft, Lipped Roller 30 × 62 × 16				
334171	Bearing Housing	34			
334955	Bolt for 1st and 2nd Speed Gears				
331353	Driving Shaft				
334217	*Dust Cover for Front Bearing				
334229	*Distance Piece for Driving Shaft				
335569	*Distance Washer for Bearing				
335568	Gear, 3rd and 4th	32 & 34			
334053	Gear, 2nd				
334255	Gear, 1st				
334263	Housing Plate for Mainshaft	34			
333889	Lock Washer for Nut...	34 & 37			
	Nut for Shaft	34			
	*Spigot Bearing for Mainshaft, Lipped Roller 17 × 40 × 12				
334395	*Speedometer Pinion, Ratio 5.5 to 1 with 31" × 5.25" Tyres				
334396	*Speedometer Gear, Ratio 5.3 to 1 with 4 3/4" for 21" Tyres				
334244	*Speedometer Pinion Ratio 5.5 to 1 with 4 3/4" for 21" Tyres				
334396	*Speedometer Gear 4 3/4" for 21" Tyres				
334397	*Speedometer Pinion Ratio 5.3 to 1 with 4 3/4" for 21" Tyres				
334398	*Speedometer Gear 33" × 6" Tyres				
303085	*Washer, Mainshaft Bearing				

DIRECT DRIVE.

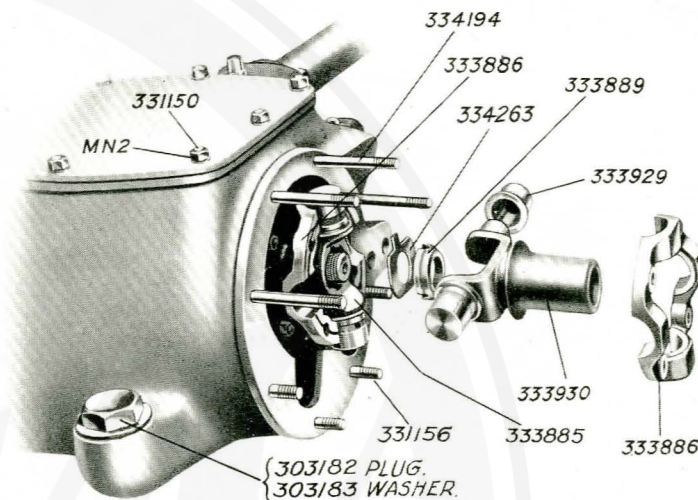
335899	*Bearing for Stemwheel. Lipped Roller, 30 × 62 × 16				
331353	Cover for Bearing	34			
334935	Distance Washer, Inside				
334964	Housing for Bearing				
14067 × 9	Locknut for Oil Return				
335900	*Lockring for Nut				
	Stemwheel				

REVERSE SHAFT.

334199	Bush for Shaft	34			
334111	*Reverse Shaft				
335572	Reverse Wheel				
334313	*Washer for Shaft				

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when Ordering Parts.

LAYSHAFT.

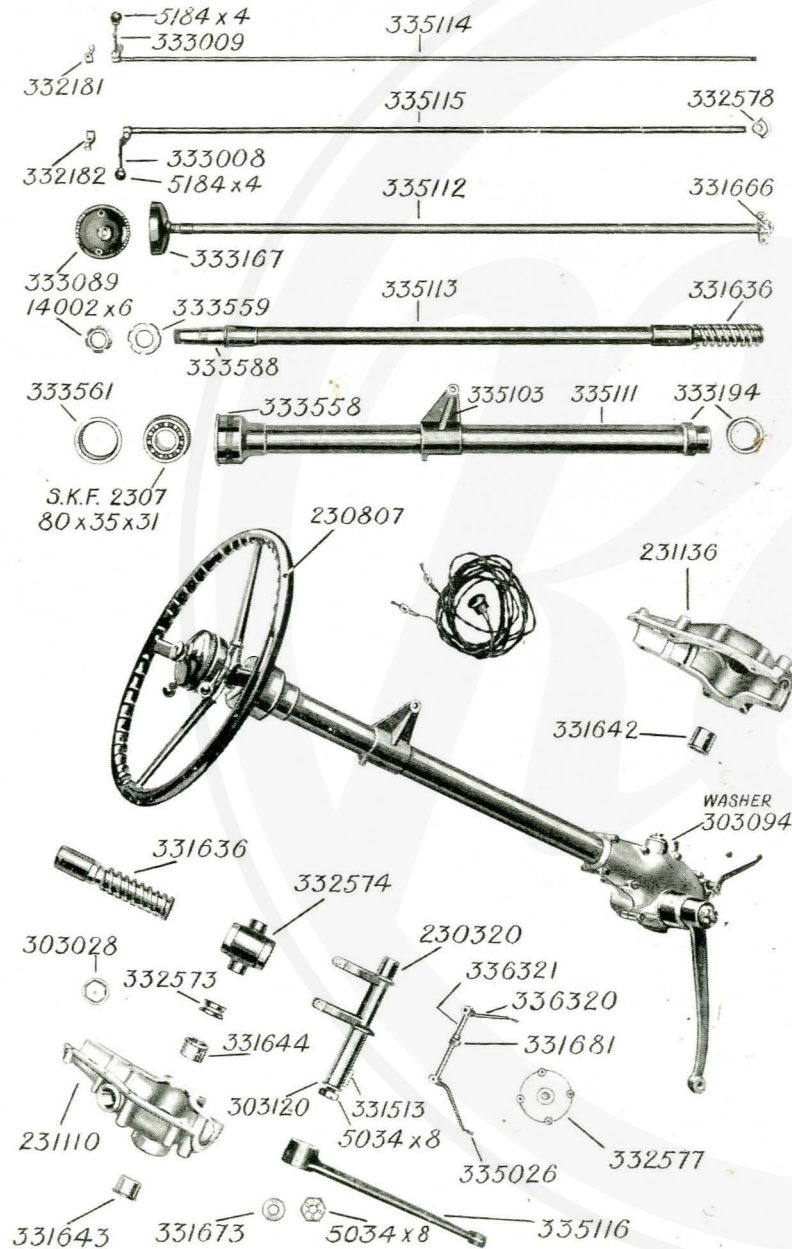
Part No.		Illustrated on page	£	s.	d.
335022	*Bush for Layshaft				
336743	*Bush for Layshaft				
336741	*Distance Piece for Layshaft				
335571	Gear, 3rd Speed	32 & 34			
335570	Gear, 2nd Speed				
336744	Gear, 1st Speed				
335573	Gear, Constant Mesh	34			
334991	Layshaft				
334163	*Locking Plate for Layshaft				
336742	*Thrust Washer for Layshaft				

CARDAN AND SPHERICAL JOINT.

333929	Bush for Fork	37			
333890	*Bolt for Coupling				
333885	Cardan Joint Fork, Fixed				
333930	Cardan Joint Fork, Cardan Shaft				
333886	Cardan Joint Ring				
231423	Cover, Rear, for Gear Box	34			
231108	*Joint, Paper, for Plate				
334240	*Joint, Paper, for Cover				
231101	Torque Bearing Thrust Plate				

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when Ordering Parts.

Part No.

332745

332765

331710

5141 x 11

14003 x 8

332577

332603

332743

303028

305824

331711

231110

231136

303094

STEERING BOX.

Illustrated on page

£ s. d.

*Bolts for Steering Box, long ...	...	
*Bolts for Steering Box, medium ...	...	
*Bolts for Steering Box, intermediate ...	...	
*Bolts for Steering Box, short ...	...	
*Bolts for Steering Box, short ...	...	
Bottom Cover ...	...	38
*Bush for Cover ...	...	
*Joint, Paper, for Bottom Cover ...	...	
Oil Filler Plug ...	...	
*Stud for Bottom Cover ...	...	
*Stud for Anchor Tube Bracket ...	...	
Steering Box, R.H. ...	...	
Steering Box, L.H. ...	...	
Washer for Plug ...	...	

STEERING COLUMN AND NUT.

333588	*Adaptor for Wheel ...	...	
SKF2307	Bearing 80 x 35 x 31 ...	...	38
333556	*Cover for Bearing ...	...	
333558	Bearing Housing ...	...	
331718	*Key for Wheel ...	...	
333559	Nut for Bearing ...	...	
333561	Nut for Housing ...	...	
14002 x 6	Nut for Adaptor ...	...	
335111	Steering Column ...	...	
333194	Spigot Tube... ...	...	
230807	Steering Wheel ...	...	
335113	Steering Tube ...	...	
331636	Steering Worm ...	Supplied in pairs	
332574	Steering Nut ...	...	
335103	Steering Support ...	...	
333562	Washer, felt, for bearing ...	...	

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

QUOTE THESE

Numbers when
Ordering Parts.

STEERING FORK AND LEVER.

Part No.		Illustrated on page	£	s.	d.
14003 × 8	*Bolt for Fork	...			
332573	Bush for Fork	...			
331644	Bush for Box (inner)	...	38		
331643	Bush for Box (outer)	...	"		
331642	Bush for Box (small)	...	"		
9073 × 10	*Bolt for Stop	...	"		
4001 × 6	*End Piece for Bush	...	"		
335113	*Key for Lever	...	"		
5034 × 8	Nut for Lever	...	"		
230320	Steering Fork	...	"		
335116	Steering Lever	...	"		
335096	*Stop for Lever on Frame	...	"		
331673	Washer, Felt	...	"		
303120	Washer for Lever	...	"		

ANCHOR TUBE AND SECTOR.

335112	Anchor Tube	...	38		
333948	*Boss for Sector	...	"		
332188	*Bush for Anchor Tube	...	"		
331712	*Bush for Tube	...	"		
331666	Bracket, Bottom, for Anchor Tube	...	"		
331152	*Bolt for Bracket	...	"		
333089	Control Sector	...	"		
333167	Control Bracket	...	"		
332977	*Locknut for Control Bracket	...	"		
332186	*Lock Washer	...	"		
1742 × 8	*Push Button for Electric Horn	...	"		
	*Stud for Sector	...	"		

STEERING—FRAME BRACKET.

231396	*Bracket for Steering Support	...			
335856	*Bolts for Cap	...			
334984	*Bolts for Bracket	...			
231392	*Cap for Steering Support Bracket	...			
334986	*Clip Bolts	...			

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

QUOTE THESE

Numbers when
Ordering Parts.

FRONT AXLE AND BRAKES, AXLE BED AND SWIVELS.

Part No.		Illustrated on page	£	s.	d.
130813	Axle Bed, Front	...	42		
334640	Adjusting Nut, R.H.	...	42 & 44		
334641	Adjusting Nut, L.H.	...	"		
334642	Adjusting Washer	...	"		
334909	*Abutment Ring	...	"		
303739	*Bolt for Swivel Pin	...	"		
333907	Bush for Swivel Pin, Top	...	42		
333908	Bush for Swivel Pin, Bottom	...	"		
333914	Cover for Thrust Race	...	"		
303701	*Indicator Plate	...	"		
334638	Locknut for Swivel, R.H.	...	42 & 44		
334639	Locknut for Swivel, L.H.	...	"		
334648	Lock Washer	...	"		
330456	*Oiler	...	"		
334652	*Peg for Nut	...	"		
333909	*Plug for Bottom Bush	...	"		
333911	Plug for Top Bush	...	42		
130525	Swivel Axle, R.H.	...	44		
130526	Swivel Axle, L.H.	...	"		
333910	Swivel Pin	...	42		
	*Thrust Race, $\frac{7}{8}$ " × $1\frac{31}{32}$ " × $\frac{5}{8}$ "	...	"		
333912	Washer, Felt, for Top Bush	...	"		
333913	Washer, Felt, for Bottom Bush	...	"		
303702	*Washer for Plate	...	"		

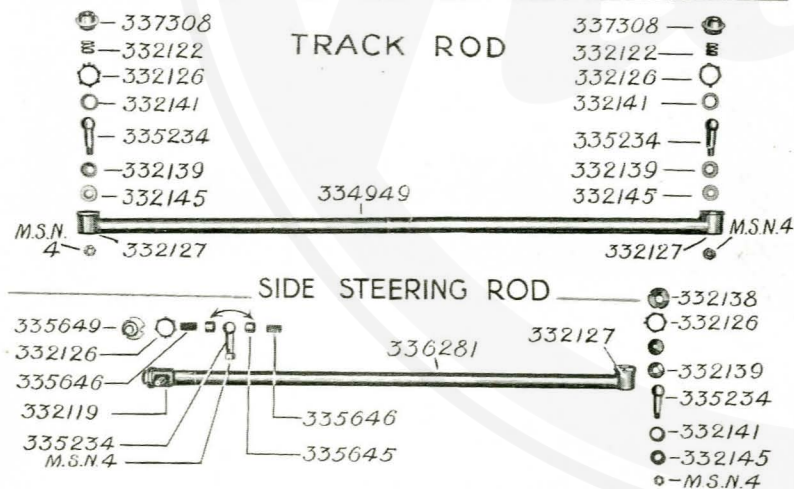
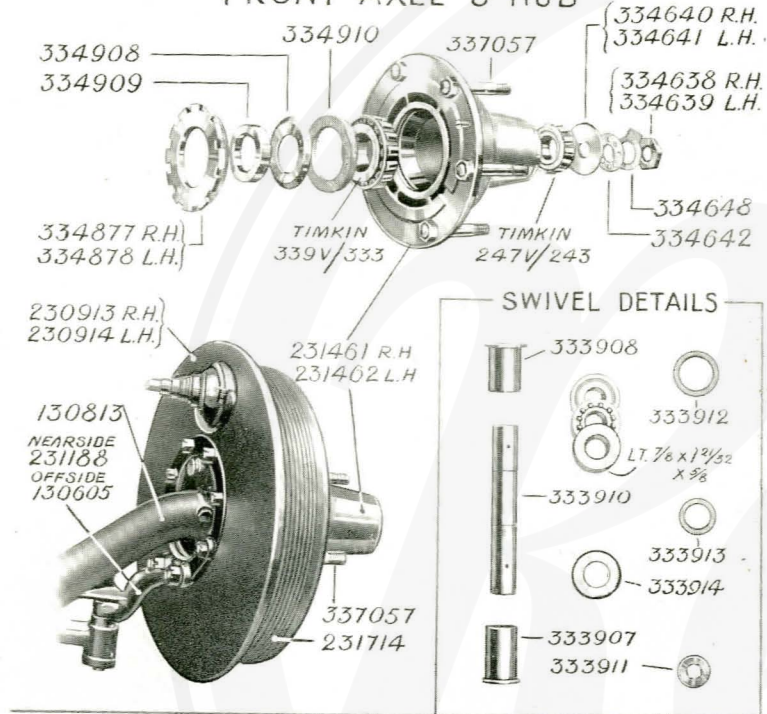
FRONT HUBS & BRAKE DRUMS.

339V 333	Timkin Bearing for Hub (inner)	...	42		
247V 243	Timkin Bearing for Hub (outer)	...	"		
231714	Brake Drum	...	"		
337057	Bolt for Drum	...	"		
334120	*Distance Piece for Bearing	...	"		
231461	Front Hub, R.H.	...	"		
231462	Front Hub, L.H.	...	"		

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

FRONT AXLE & HUB



QUOTE
THESE
Numbers when
Ordering Parts.

FRONT AXLE AND BRAKES. HUBS AND BRAKE DRUMS—Continued.

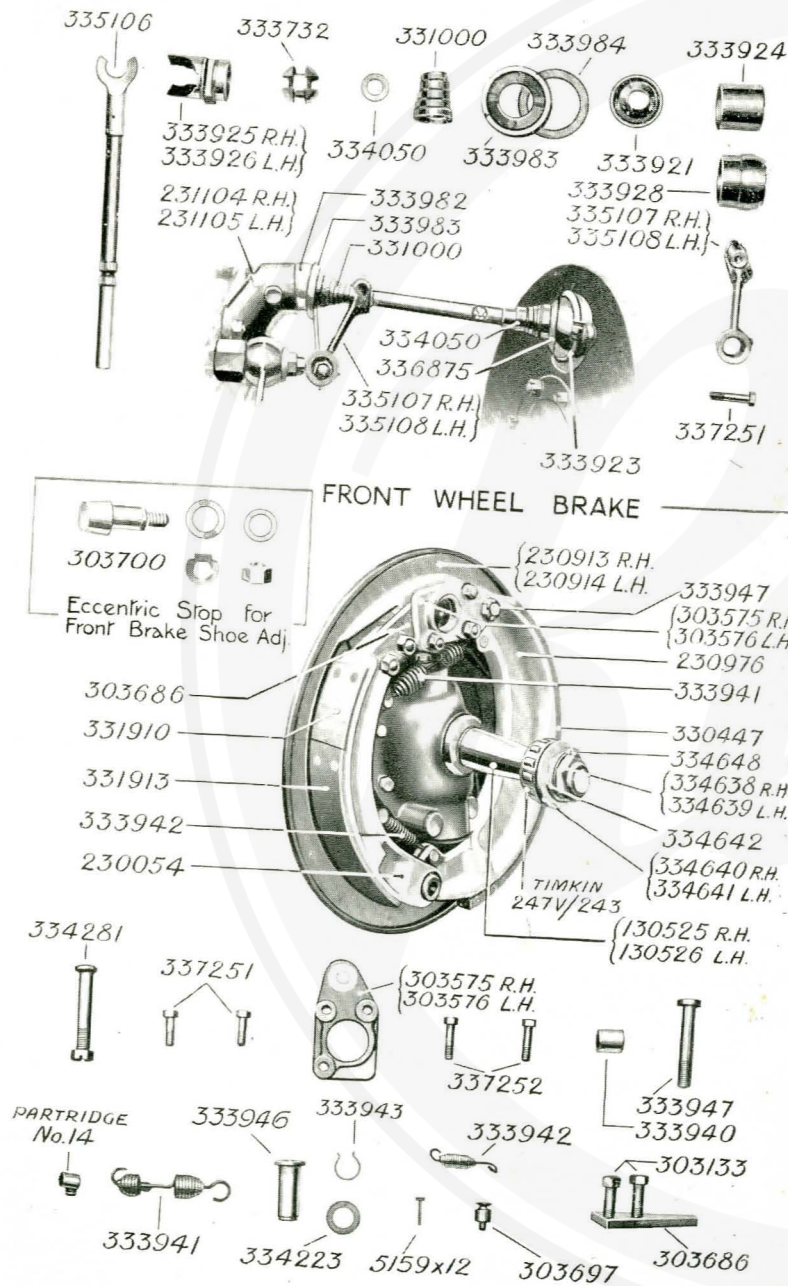
Part No.		Illustrated on page.	£	s.	d.
334519	*Hub Cap ...	...	...	...	...
334877	Locking Nut for Hub, R.H. ...	...	42	...	...
334878	Locking Nut for Hub, L.H. ...	...	...	...	...
336423	*Lock Washer for Nut...	...	...	...	...
337062	*Nave Plate ...	...	...	...	...
337211	*Nut for Road Wheels	...	...	...	...
337061	*Nut for Brake Drum ...	...	...	...	...
334908	Plate for Washer ...	...	...	...	...
13046 x 9	*Screw for Brake Drum	...	...	...	...
303648	*Screw for Lock Washer, Countersunk Head	...	...	...	...
337059	*Thackeray Washer ...	...	...	...	...
334910	Washer, Felt ...	...	...	...	...
334472	*Washer, Fibre, for Road Wheel	...	...	...	...
334109	*Wheel, Steel Artillery Type ...	...	...	...	...

BRAKE SHOES, ETC.

303700	Adjusting Pin for Shoes	...	44	...	...
333947	Anchor Pin ...	...	...	...	...
230054	Brake Shoe (small) ...	...	...	...	...
230976	Brake Shoe (large) ...	...	...	...	...
333940	Bush for Pin ...	...	...	...	...
337251	Bolt for Brake Carriers	...	...	...	...
337252	Bolt for Steering Levers	...	...	...	...
230913	Carrier, Brake Shoe, R.H.	...	42	...	...
230914	Carrier, Brake Shoe, L.H.	...	...	...	...
333946	*Joint Bush ...	...	...	...	...
333943	Locking Ring ...	...	44	...	...
331910	Liner End ...	...	...	...	...
331913	Liner, Brake Shoe (small)	...	...	...	...
330447	Liner, Brake Shoe (large)	...	...	...	...
	Oilers, R.H., Partridge No. 14	...	...	...	...
	Oilers, L.H., Partridge No. 14	...	...	...	...
	Pin for Spring	...	...	...	...

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when Ordering Parts.

Part No.

5215 x 3
303698
333942
333941
303691
334223

BRAKE SHOES, ETC. (Front Axle)—Continued.

*Rivets for Brake Shoe Liners ...
*Spring Peg for Shoes ...
Spring for Bush ...
Spring for Shoes ...
*Washer for Peg ...
Washer for Pin ...

Illustrated on page

£ s. d.

44

CAM GEAR (FRONT AXLE).

333925
333926
333924
333732
303686
335107
335108
333988
334281
333170
303133
335106
333921
331000
303575
303576
333923
333983
333928
333927
303670
5163 x 6
334050
334945
333922
333984

Brake Cam, R.H. ...
Brake Cam, L.H. ...
Bush for Cam ...
Ball for Brake Camshaft ...
Brake Shoe Cam Plate ...
Brake Camshaft Lever, R.H. ...
Brake Camshaft Lever, L.H. ...
*Ball for Brake Shaft Bracket ...
Bolt for Lever ...
*Bolt for Camshaft Lever ...
Bolt for Cam Plate ...
Camshaft ...
Cover, (small) ...
Camshaft Spring ...
Cover for Brake Cam ...
Cover for Brake Cam ...
Dust Cover (large) ...
Dust Cover ...
Spherical Bush ...
*Screw for Bush ...
*Screw for Cam Bush ...
*Spring for Cover ...
Spring Retaining Collar ...
*Stud for Cover ...
*Washer, Felt, for Cover ...
Washer, Felt, for Cover ...

44

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Always quote Complete Chassis Number (including accompanying Series Letter)
when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

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QUOTE THESE

Numbers when
Ordering Parts.

FRONT AXLE SIDE STEERING ROD.

Part No.		Illustrated on page	£	s.	d.
332127	Ball Socket, Front ...	42			
335645	Cup for Ball Joint ...	"			
335649	Cap for Socket ...	"			
332139	Cup for Ball Joint, Bottom ...	"			
332141	Cup for Ball Joint, Top ...	"			
332138	Cap for Socket ...	"			
332126	Lock Washer for Cap...	"			
330456	*Oiler ...	"			
335647	*Oil Retainer ...	"			
330422	*Pin for Socket ...	"			
336281	Side Steering Rod ...	"			
332119	Socket, Rear...	"			
335646	Spring for Ball Joint ...	"			
332137	*Spring Washer for Socket ...	"			
335234	Steering Ball ...	"			
332145	Washer, Felt ...	"			

TRACK ROD (FRONT AXLE).

332139	Ball Cup, Bottom ...	42
332141	Ball Cup, Top ...	"
337308	Cap for Socket ...	"
336621	*Disc for Tube ...	"
332126	Lock Washer for Cap...	"
330456	*Oiler ...	"
330422	*Pin for Socket ...	"
332127	Socket for Ball Joint ...	"
335234	Steering Connection Ball ...	"
332122	Spring for Socket ...	"
231188	Steering Lever (nearside) ...	"
130605	Steering Lever (offside) ...	"
334949	Track Rod ...	"
332145	Washer, Felt ...	"

QUOTE THESE

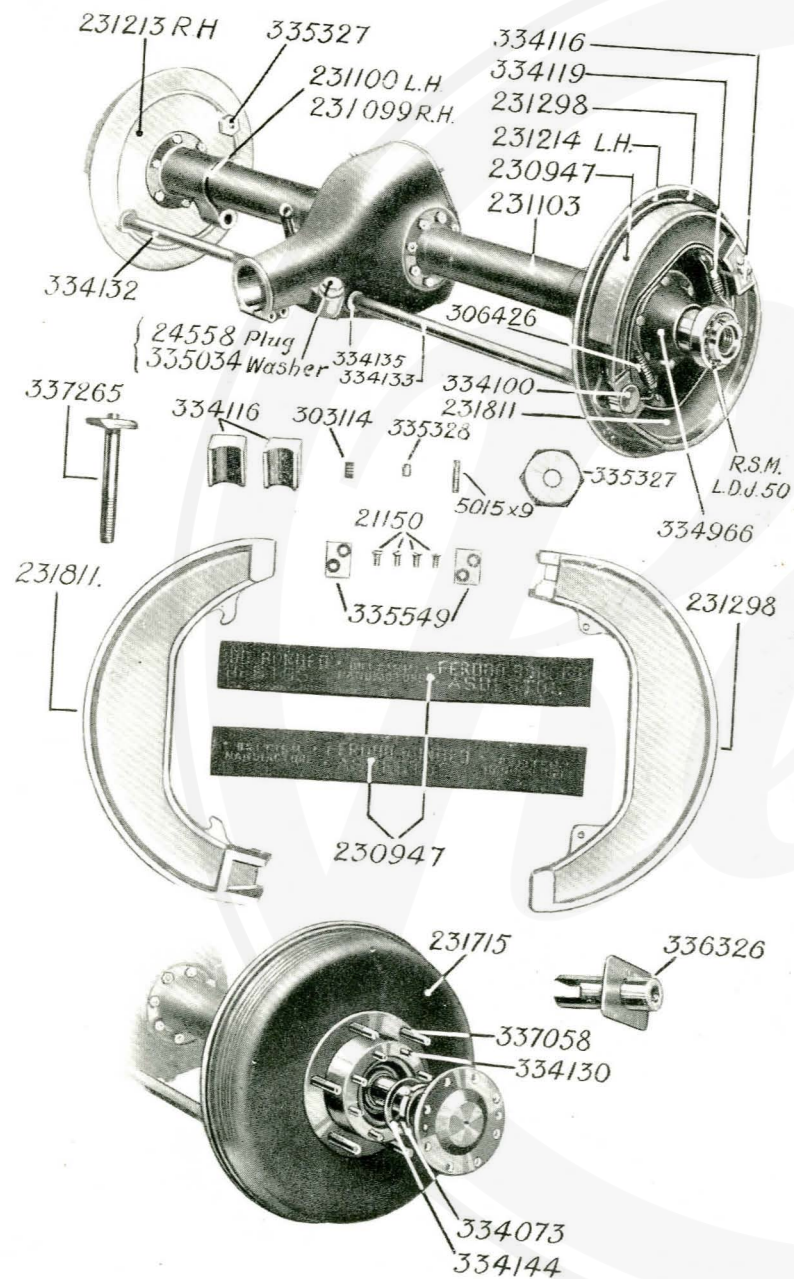
Numbers when
Ordering Parts.

REAR AXLE, HUBS AND BRAKE DRUMS.

Part No.		Illustrated on page	£	s.	d.
334130	Bolt for Hub and Differential Shaft ...	48 & 50			
R. & M. LDJ50	Bearing for Hub ...	"			
337058	Bolts for Wheel ...	"			
231715	Brake Drum ...	48			
334103	Distance Washer ...	50			
337060	Hub, Rear ...	"			
337064	*Hub Cap ...	"			
334113	Locking Ring ...	"			
337063	*Nave Plate ...	"			
337211	*Nut, Domed, for Wheels ...	"			
304374	*Snug for Wheel Bolts...	"			
13046 x 9	*Screw for Drum ...	"			
334158	*Screw, Locking, for Hub Nut ...	"			
334073	Sleeve Nut ...	48 & 50			
334102	Washer, Felt, for Hub ...	50			
334109	*Wheel, Steel Artillery Type ...	"			
337059	*Washer, Thackeray, for 337211 ...	"			
334472	*Washer, Fibre ...	"			
334144	Washer, Locking, for Hub Nut ...	"			

BRAKE SHOES (REAR AXLE).

336573	*Bush for Carrier ...	"			
1705 x 10	*Bolt for Carrier ...	"			
231811	Brake Shoe, R.H. ...	48			
231298	Brake Shoe, L.H. ...	"			
334134	*Brake Cross Shaft Bush ...	"			
334100	Brake Cam ...	"			
335800	Brake Lever, Rear Axle ...	54			
5066 x 19	*Bolt for Lever ...	"			



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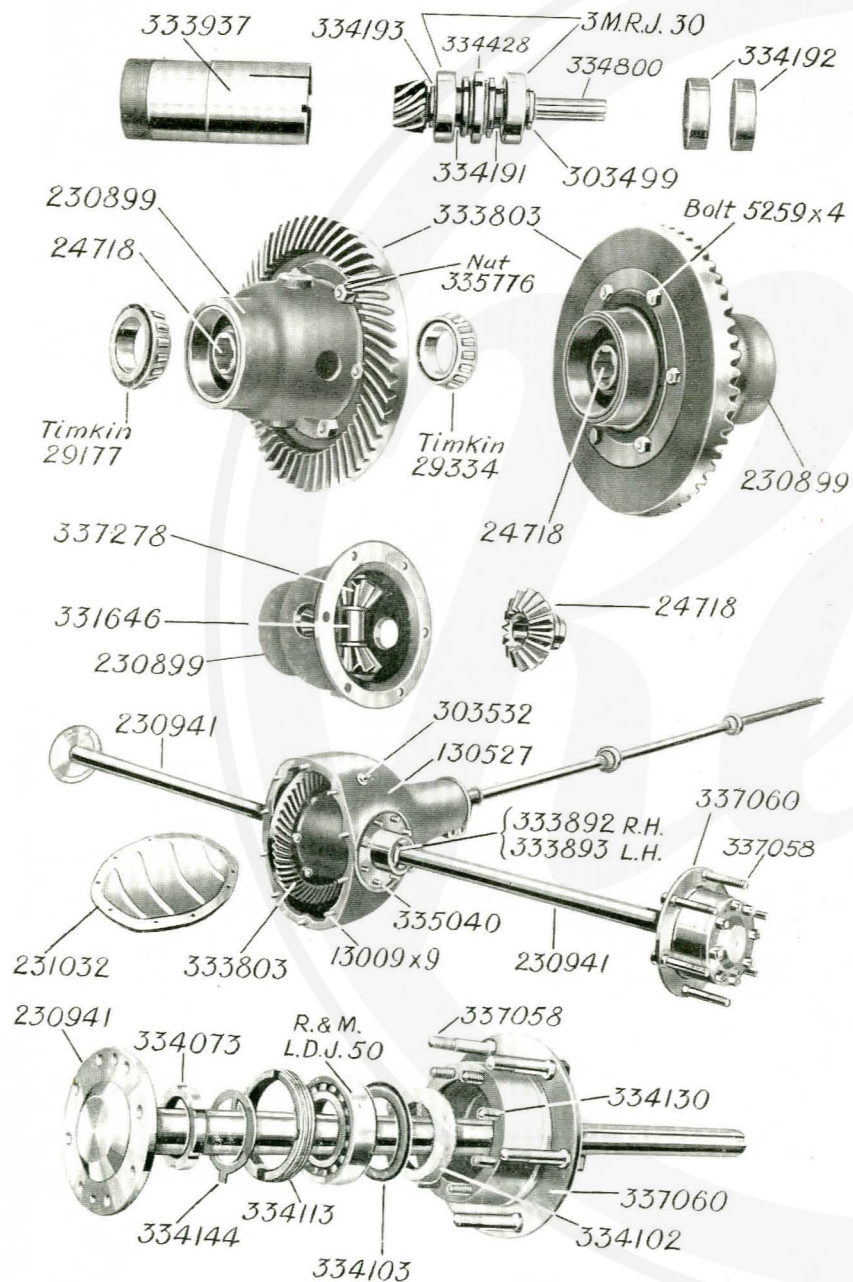
* The parts marked with an asterisk are not illustrated.

QUOTE THESE

Numbers when Ordering Parts.

BRAKE SHOES (Rear Axle)—Continued.

Part No.		Illustrated on page	£	s.	d.
231213	Carrier for Brake Shoe, R.H.	48			
231214	Carrier for Brake Shoe, L.H.	"			
231099	Carrier for Brake Shoe, Centre, R.H.	"			
231100	Carrier for Brake Shoe, Centre, L.H.	"			
334132	Cross Shaft for Brake (offside)	"			
334133	Cross Shaft for Brake (nearside)	"			
334135	Collar for Tube	"			
5100 x 10	*Grub Screw for Collar	"			
230947	Liner for Brake Shoe	"			
335327	Nut, Adjusting	"			
334966	Oil Thrower...	"			
334162	*Oil Wick in Cam	"			
335549	Pad for Brake Shoe	"			
335326	*Pivot Pin	"			
335328	Plunger	"			
5215 x 3	*Rivets for Liners	"			
334119	Spring for Brake Shoe (small)	"			
306426	Spring for Brake Shoe (large)	"			
21150	Screw for Pad	"			
5015 x 9	Stud for Pivot Pin	"			
303114	Spring for Plunger	"			
337265	Screw, Adjusting, for Brake	"			
336477	*Tube for Shaft	"			
334116	Wedge, Adjusting, for Brake	"			
334136	*Washer, Felt, for Shaft	"			
336478	*Washer, Langite, for Shaft	"			
334101	*Wick Tube for Brake Cam	"			



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* The parts marked with an asterisk are not illustrated.

QUOTE THESE

Numbers when
Ordering Parts.

DIFFERENTIAL.

Part No.		Illustrated on page	£	s.	d.
130527	Axle Casing ...	50			
230941	Axle Shaft ...	"			
303532	Breather Valve ...	"			
5259 x 4	Bolt for Differential Box ...	"			
334800	Bevel Wheel, 5.5 to 1 ratio ...	"			
231032	Cover for Casing, Rear ...	"			
333803	Crown Wheel, 5.5 to 1 ratio ...	"			
303424	*Drain Plug ...	"			
230899	Differential Box ...	"			
333892	Differential Sleeve, R.H. ...	"			
333893	Differential Sleeve, L.H. ...	"			
333857	*Differential Spindle ...	"			
333971	*Dowel for Bearing Housing Sleeve ...	"			
334191	Distance Piece Bearing (short) ...	"			
334192	Distance Piece Bearing (long) ...	"			
303493	*Distance Piece Thrust Race ...	"			
333970	*Grub Screw ...	"			
230981	*Joint, Paper, for Cover ...	"			
303499	Locknut for Pinion ...	"			
333938	*Lock Ring for Bearing ...	"			
303065	*Lock Ring for Pinion Nut ...	"			
335776	Nut for Bolt... ...	"			
24558	Oil Filler Plug ...	48			
333675	*Oil Retaining Bush, R.H. ...	"			
333676	*Oil Retaining Bush, L.H. ...	"			
T.P. 3 x 1	*Pin for Spindle ...	"			
3MRJ30	Roller Bearing for Pinion ...	50			
29877 29334	Roller Bearings (Timkin) ...	"			
13009 x 9	Studs for Cover ...	"			
335040	Studs for Tube ...	"			
337278	Satellite Gear ...	"			
24718	Star Wheels ...	"			

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

QUOTE THESE

Numbers when Ordering Parts.

DIFFERENTIAL—Continued.

Part No.		Illustrated on page	£	s.	d.
331646	Satellite Distance Piece ...	50			
333937	Sleeve for Bearing Housing ...	"			
231103	Tubes, Rear Axle ...	48			
334193	Thrust Washer for Pinion ...	50			
334428	Thrust Bearing for Pinion ...	"			
302160	*Washer for Valve ...				
335034	Washer for Plug ...	48			
303425	*Washer for Drain Plug ...				

PROPELLER AND TORQUE TUBE.

334117	*Ball Bearing Sleeve ...				
5226 × 10	*Bolt for Propeller Shaft Collar ...				
5082 × 4	*Bolt for Gaiter Clip (short) ...				
5090 × 9	*Bolt for Gaiter Clip (long) ...				
	*Bearing, Propeller Shaft, 1" × 2 1/4" × 5/8" ...				
	*Bearing, Propeller Shaft, 25 m/m × 52 m/m × 15 m/m ...				
334293	*Clip for Gaiter (large) ...				
335658	*Clip for Gaiter (small) ...				
334316	*Coupling Sleeve ...				
334333	*Clip for Brake Rod Guide ...				
335092	*Clip Bolt for Torque Socket ...				
335775	*Dowel for Oil Retainer ...				
334324	*Ferrule for Guide ...				
334292	*Gaiter, Leather ...				
334332	*Guide for Brake Rod ...				
334201	*Oil Retainer ...				
336077	*Propeller Shaft ...				
335996	*Ring for Gaiter ...				
335071	*Split Collar ...				
231441	*Torque Tube ...				

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* The parts marked with an asterisk are not illustrated.

QUOTE THESE.

Numbers when Ordering Parts.

CONTROLS. HANDBRAKE TO REAR AXLE.

Part No.		Illustrated on page.	£	s.	d.
336004	Adjusting Nut for Slip Link ...	54			
303770	*Brake Catch ...				
231125	Bracket for Shaft ...	"			
303486	*Bolts for Bracket ...				
303774	Brake Sector ...	"			
303732	Catch Pocket ...	"			
336029	Eye Bolt ...	"			
303768	*Eye for Hand Brake Lever ...				
	*Key for Shaft (No. 9 Woodruff) ...				
231314	Lever for Hand Brake ...	"			
	Lever for Hand Brake, complete with Trigger, Rod and Catch ...	"			
335589	Lever on Cross Shaft ...	"			
MN2	*Locknut, R.H. ...				
MN2B	*Locknut, L.H. ...				
303766	*Pin for Lever ...				
303775	*Pin for Sector in Lever ...				
303420	Pin for Lever ...	"			
335591	*Pin for Hand Brake Lever ...				
303769	Rod for Trigger ...	"			
303773	*Rivets for Catch ...				
303771	Spring for Catch ...	"			
335061	Sector Pin ...	"			
336028	Slip Link ...	"			
303764	*Set Screw for Hand Brake Lever ...				
303765	Trigger for Lever ...	"			
335054	*Shaft for Lever ...				

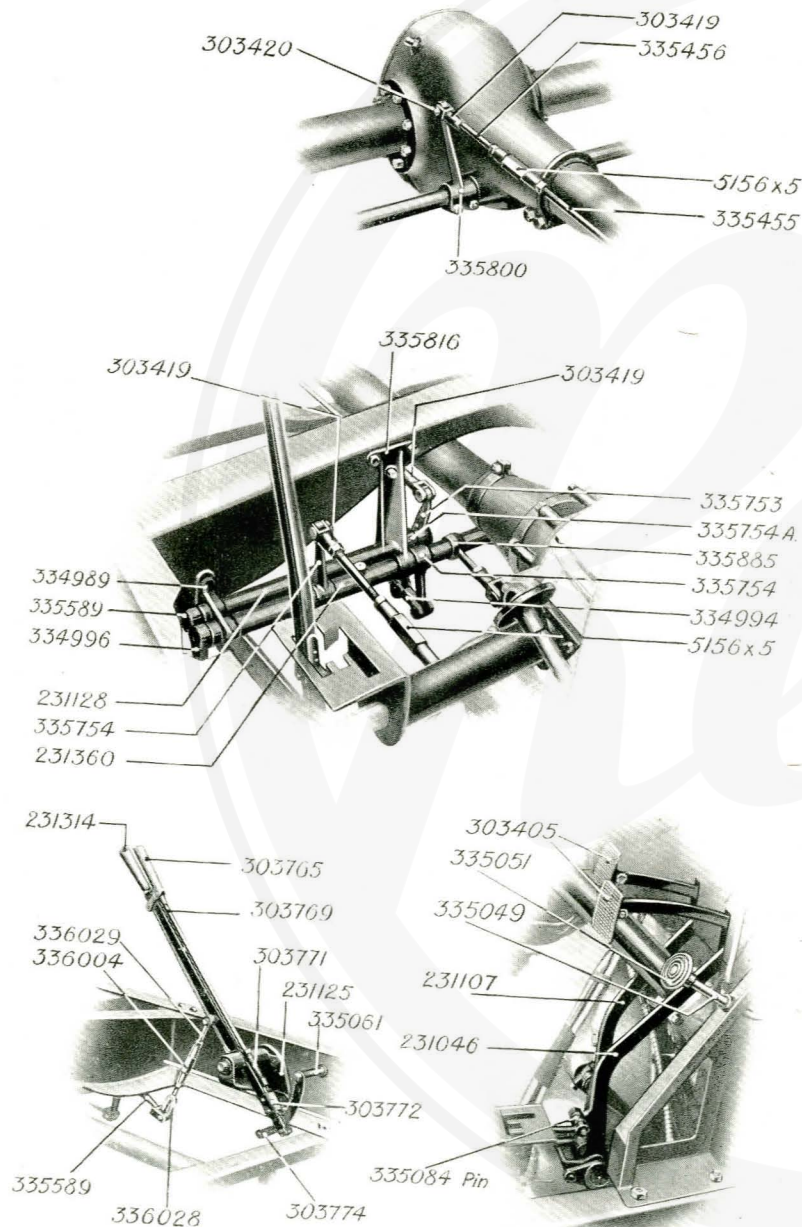
See page 33 for Brake Steady items.

FOOTBRAKE TO REAR AXLE.

5156 × 5	Adjusting Nut for Rod to Rear Axle ...	54
303419	Jaw for Lever ...	"
335754	Lever on Front Shaft ...	"
335754A	Lever on Rear Shaft ...	"
335753	Lever to Rear Axle ...	"

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* The parts marked with an asterisk are not illustrated.



QUOTE THESE

Numbers when Ordering Parts.

CONTROLS.

FOOTBRAKE TO REAR AXLE—Continued.

Part No.		Illustrated on page	
303420	Pin for Levers	54	
231128	Rear Shaft	"	
335455	Rod to Rear Axle (front)	"	
335456	Rod to Rear Axle (rear)	"	
334994	Slip Link	"	

£ s. d.

FOOTBRAKE TO FRONT AXLE.

5156 x 5	Adjusting Nut	54	
5050 x 10	*Bolt for Bracket		
335892	*Brake Cable		
303749	*Ball for Cam Lever		
335441	*Eye Bolt		
334989	End Brackets, R.H.	"	
334990	*End Brackets, L.H.		
231360	Front Shaft	"	
303745	*Ferrule for Cable		
303750	*Grub Screw for Ball		
303419	Jaw	"	
335754	Lever on Front Shaft	"	
334996	Lever to Front Axle	"	
5177 x 13	*Locknut for Cable Adjustment... ..		
MN 3A	*Locknut, L.H.		
MN 3	*Locknut, R.H.		
335084	Pin for Pedal	"	
303420	Pin for Jaw	"	
303732	*Plug for Shaft		
336169	*Pin for Front Brake Cable		
335816	Steady Bracket	"	
334326	*Steady for Cable		
303748	*Spring for Cable		
336007	*Stud for Adjusting Nut		

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* The parts marked with an asterisk are not illustrated.

QUOTE THESE

Numbers when Ordering Parts.

CONTROLS. FOOT ACCELERATOR.

Part No.		Illustrated on page.	£	s.	d.
335051	Accelerator Pedal Pad ...	54			
335047	*Ball for Tube ...				
335062	*Control Tube to Steering Box ...				
333872	*Joint, Special B.E.N. ...				
335068	*Locknut for Nut ...				
335050	*Nut, Special ...				
335046	*Plug for Shaft ...				
335049	Shaft, Accelerator Pedal ...				

CARBURETTER CONTROL.

333029	*Bolt for Lever ...				
5183 × 7	*Bush for Tube ...				
332576	*Bush for Cross Shaft ...				
9080 × 7	*Bolt for Lever ...				
5038 × 7	*Bush for Shaft ...				
9080 × 7	*Bolt for Lever ...				
332578	*Cam ...				
331682	*Cam Lever for Cross Shaft ...				
336321	Cross Shaft ...	38			
333010	*Control Lever Tooth ...				
335688	*Collar for Cross Shaft ...				
331682	Collar for Cross Shaft ...				
5184 × 4	Knob for Control ...				
333008	Lever for Carburetter Control ...				
332182	Lever for Control Tube ...				
335026	Lever on Cross Shaft ...				
336320	Lever on Cross Shaft ...				
333030	*Nut for 333029 ...				
335664	*Release Spring for Carburetter ...				
5184 × 3	*Spring for Lever ...				
335115	Tube for Carburetter Control ...				
331683	*Washer, Felt, for Shaft ...				
331680	*Washer, Plain, for Shaft ...				

Always quote Complete Chassis Number (including accompanying Series Letter) when ordering. See special paragraph on page 7.

* The parts marked with an asterisk are not illustrated.

QUOTE THESE

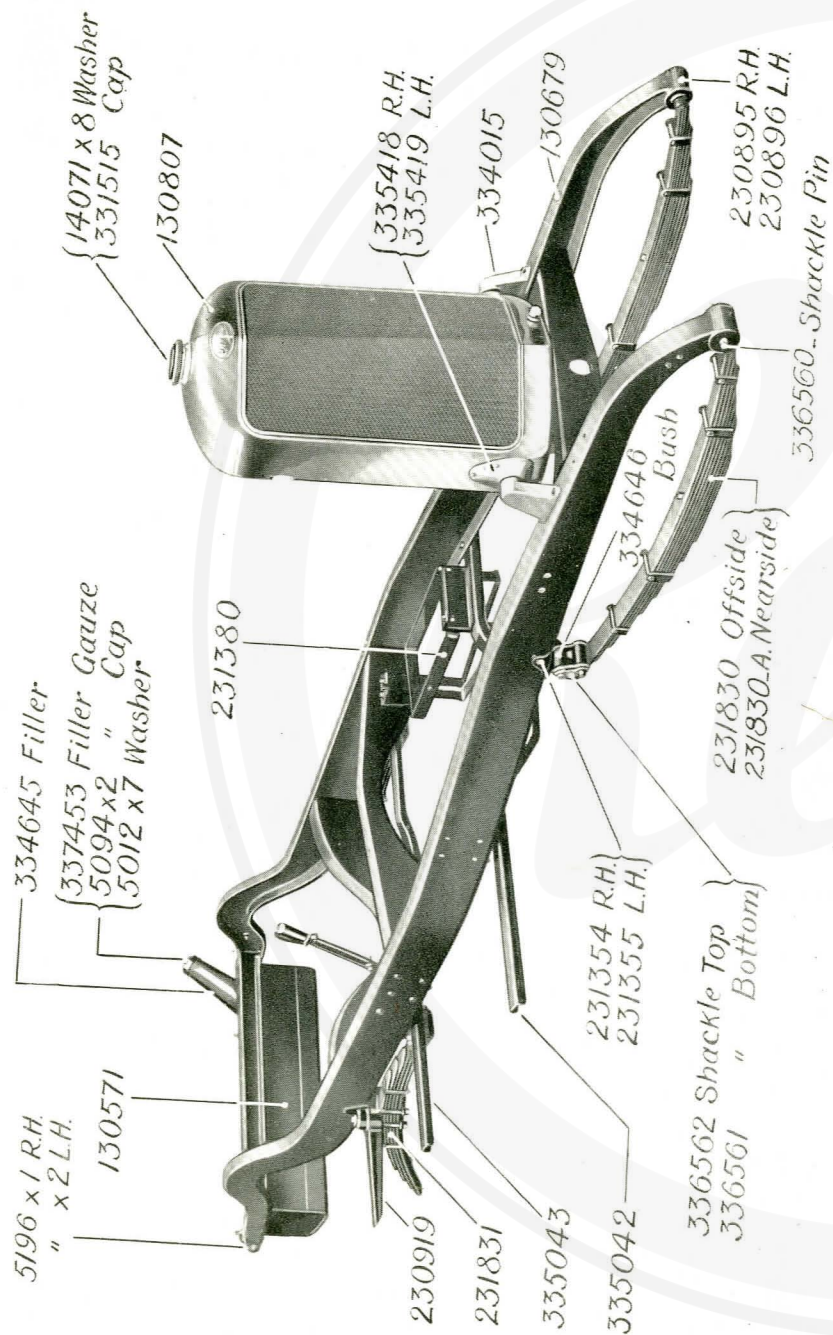
Numbers when Ordering Parts.

AIR SHUTTER AND MIXTURE CONTROL.

Part No.			
335806	*Adjusting Nut ...		
	*Adjustable Stop ...		
336176	*Bracket for Bowden Control ...		
	*Bowden Cable ...		
	*Bowden Cable, outer member ...		
	*Cap ...		
336177	*Face Plate ...		
335717	*Grub Screw for Bracket ...		
336178	*Grub Screw for Knob ...		
335778	*Indicator ...		
335810	*Jaw for Bowden Cable ...		
336180	*Lever for Bowden Control ...		
	*Locknut ...		
335708	*Mixture Lever ...		
	*Nipple ...		
336179	*Pulley for Bowden Control ...		
336451	*Pillar for Pull-off Spring ...		
335808	*Pin for Air Shutter Lever ...		
335809	*Pin for Air Mixture Lever ...		
336330	*Pillar for Adjusting Stop ...		
335716	*Spring Washer ...		
335807	*Stop for Bowden Cable ...		
274 × 2	*Spring ...		

IGNITION CONTROL.

333028	*Bolt for Control Lever ...		
5183 × 8	*Bush for Tube ...		
9080 × 7	*Bolt for Lever ...		
333009	*Control Lever ...		
333010	*Control Lever Tooth ...		
5184 × 4	*Knob for Lever ...		
335039	*Lever, outside ...		
332181	*Lever for Control Tube ...		
335114	*Lever for Control Tube ...		
5184 × 3	*Spring for Lever ...		
332604	*Washer for Tube ...		
337567	*Washer, Felt ...		



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* The parts marked with an asterisk are not illustrated.

QUOTE THESE

Numbers when Ordering Parts.

CHASSIS FRAME AND BRACKETS.

Part No.		Illustrated on page	£	s.	d.
231355	Bracket, Front Spring, L.H. ...	58			
231354	Bracket, Front Spring, R.H. ...	"			
334646	Bush for Bracket ...	"			
333878	*Bracket, Rear Spring Front ...	"			
230919	Bracket, Rear Spring Centre ...	"			
335710	*Bracket, Tail Lamp ...	"			
336572	*Bush for Spring Bracket ...	"			
5050 x 10	*Bolts for Running Board Support ...	"			
9073 x 10	*Bolt for Bonnet Board (short) ...	"			
5119 x 3	*Bolt for Bonnet Board (medium) ...	"			
337091	*Bracket, Rear Body, L.H. ...	"			
337092	*Bracket, Rear Body, R.H. ...	"			
303734	*Bolt for Body Bracket ...	"			
303128	*Bolt for Bonnet Board (long) ...	"			
24170	*Bolt for Tail Lamp Bracket ...	"			
231104	Brake Shaft Bracket, Front, R.H. ...	44			
231105	Brake Shaft Bracket, Front, L.H. ...	"			
303486	*Bolt for Bracket ...	"			
332855	*Bracket for Rear Number Plate ...	"			
334015	Bracket, Radiator Support ...	58			
303486	*Bolt for Bracket ...	"			
13007 x 5	*Bolt for Bracket ...	"			
15079 x 2	*Bolt for Support ...	"			
335098	*Bolts for Support ...	"			
332697	*Bolts for Engine Support (short) ...	"			
5119 x 2	*Bolts for Engine Support (long) ...	"			
336756	*Bolts for Engine Support (short fitting bolt) ...	"			
130705	*Bonnet Board (nearside) ...	"			
130706A	*Bonnet Board (offside) ...	"			

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QUOTE THESE
Numbers when Ordering Parts.

CHASSIS FRAME AND BRACKETS.

Continued.

Part No.		Illustrated on page	£	s.	d.
335863	*Buffer for Bonnet Board ...	...			
231653	*Body Support Bracket, L.H., Weymann Bodies only ...	...			
231654	*Body Support Bracket, R.H., Weymann Bodies only ...	...			
333982	Cover for Brake Shaft Bracket ...	44			
230895	Dumb Iron, Front, R.H. ...	58			
230896	Dumb Iron, Front, L.H. ...	"			
5196 × 1	Dumb Iron, Rear, R.H. ...	"			
5196 × 2	Dumb Iron, Rear, L.H. ...	"			
334378	*Eye Bolt for Pedal Springs ...	...			
331778	*End Plug for Rear Tie Rod Tube ...	...			
231420	*Engine Support, R.H., Front ...	...			
231421	*Engine Support, R.H., Front ...	...			
130831	*Engine Support, Rear, R.H. ...	...			
231085	*Engine Support, Rear, L.H. ...	...			
130679	Frame ...	"			
231454	*Front Tray ...	...			
231572	*Front Apron... ...	...			
1743 × 7	*Link for Petrol Tank Support ...	...			
332857	*Number Plate, Rear ...	...			
334020	*Plug for Bracket ...	...			
336313	*Packing Piece for Bracket ...	...			
335860	*Packing Strip, Wood, Front ...	...			
335861	*Packing Strip, Wood, Nearside ...	...			
335862	*Packing Strip, Wood, Offside ...	...			
335999	*Steel Tube for Support ...	...			
335869	*Set Screws for Bonnet Boards ...	...			
335042	Support for Running Board (Front) ...	"			
335043	Support for Running Board (Centre) ...	"			
335666	*Special Stud for Apron ...	...			
1761 × 3	*Screws for Rear Number Plate... ...	...			
334389	*Tie Rod Tube, Rear ...	...			

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QUOTE THESE
Numbers when Ordering Parts.

CHASSIS—FRONT SPRINGS.

Part No.		Illustrated on page.	£	s.	d.
336566	*Bush for Front Spring ...	...			
336833	*Bolt for Clip Plate ...	...			
335093	*Clip Plate ...	...			
336560	Pin for Front Spring ...	58			
333882	*Packing Piece, Front Spring ...	...			
231830	Spring, Front, Offside ...	"			
231830A	Spring, Front, Nearside ...	"			
336562	Shackle for Front Spring, Top ...	"			
336561	Shackle for Front Spring, Bottom ...	"			

FRONT SPRINGS (Overseas Cars only).

336426	*Buffer, Rubber ...	...
336704	*Bolt for Springs ...	...
335976	*Clip Plate ...	...
335978	*Washer for Buffer ...	...

REAR SPRINGS.

336571	*Bush for Rear Spring ...	...
333997	*Bush for Seat ...	...
335083	*Bolts for Spring ...	...
335081	*Clip Plate ...	...
334049	*Pin for Centre Bracket ...	...
336563	*Rear Spring Shackle (Top Half, Front) ...	...
336564	*Rear Spring Shackle (Top Half, Rear) ...	...
336565	*Rear Spring Shackle (Bottom Half, Front and Rear) ...	...
231831	Springs, Rear ...	58
335030	*Spring Seat ...	...

REAR SPRINGS (Overseas Cars only).

337456	*Bolt for Spring, Rear ...	...
231898	*Spring, Rear ...	...

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QUOTE THESE

Numbers when Ordering Parts.

RADIATOR.

Part No.		Illustrated on page	£	s.	d.
334000	*Bottom Connection, Radiator ...	...			
334554	*Bonnet Bridge ...	...			
369 × 14	*Bush, Rubber ...	...			
231583	*Baffle Plate for Radiator ...	...			
336721	*Clip ...	...			
331515	Cap for Radiator Filler ...	58			
336524	*Inlet Pipe, Radiator ...	...			
PJ 24	*Joint for Pipe ...	...			
PJ 23	*Joint for Pipe ...	...			
HC1 × 4	*Hose Clip ...	...			
HC1 × 5	*Hose Clip ...	...			
1228 × 1	*Name Plate ...	...			
331726	*Plug for Top Connection ...	...			
130807	Radiator complete ...	"			
335418	Radiator Trunnion, R.H. ...	"			
335419	Radiator Trunnion, L.H. ...	"			
14071 × 8	Washer for Filler Cap ...	"			
1116 × 6	*Washer for Trunnion ...	...			
331727	*Washer for Plug ...	...			

BONNET.

231584	*Angle Strip for Buffer ...	...			
1788 × 96	*Bonnet ...	...			
	*Bonnet Buffer complete ...	...			
	*Bonnet Fastener, ODA Type ...	...			
	*Hinge, Wide ...	...			
337048	*Jaw for Bonnet Fastener ...	...			
	*Rod, Top Hinge ...	...			
	*Rivets for Bonnet ...	...			
5259 × 11	*Set Screws for Fastener ...	...			
336961	*Screwed Peg for Jaw ...	...			

FUEL TANK.

331591	*Adaptor for Filler ...	...			
336531	*Adaptor for Dip Rod ...	...			
332483	*Bracket for Tank, R.H. ...	...			
332484	*Bracket for Tank, L.H. ...	...			
5039 × 4	*Boss for Sump ...	...			
5046 × 2	*Bolt for Bracket ...	...			

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* The parts marked with an asterisk are not illustrated.

QUOTE THESE

Numbers when Ordering Parts

FUEL TANK—Continued.

Part No.		Illustrated on page	£	s.	d.
303964	*Bolt for Bracket ...	...			
336529	*Dip Rod ...	58			
5094 × 2	Cap for Filler ...	...			
5012 × 5A	*Frame for Filler Gauze ...	"			
337453	Filler Gauze ...	...			
336530	*Knob for Dip Rod ...	...			
5039 × 6A	*Locknut for Union ...	"			
130571	Petrol Tank ...	...			
5039 × 8	*Plug for Sump ...	"			
34645	Petrol-Filler ...	...			
1743 × 6	*Suspension Bracket, Rear ...	...			
336762	*Sump for Tank ...	...			
5039 × 6	*Union for Feed Pipe ...	...			
5039 × 12	*Union Nut ...	...			
PD 1464	*Washer for Plug ...	...			
5012 × 7	*Washer for Bolt ...	"			
5012 × 7	Washer for Cap ...	...			
336925	*Washer for Dip Rod ...	...			

ACCUMULATOR BOX AND SUPPORT.

336796	*Bracket for Accumulator Support ...	...			
5050 × 10	*Bolt for Support ...	...			
331007	*Eyebolt for Support ...	...			
303961	*Packing Block ...	...			
331008	*Rivets for Eyebolt ...	...			
303965	*Rivets for Support ...	...			
331009	*Rivets for Support ...	...			
231380	Support for Accumulator Box ...	58			
336800	*Support for Cradle ...	...			
303960	*Washer for Plate ...	...			

FRONT SHOCK ABSORBERS.

14082 × 5	*Eyebolt for Axle ...	...			
	*Nut, Vislock, for Stud ...	...			
14090 × 3A	*Stud for Shock Absorber ...	...			
336652	*Stud for Frame ...	...			
	*Shock Absorber, R.H. ...	...			
	*Shock Absorber, L.H. ...	...			
336655	*Washer Plain for Nut ...	...			

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QUOTE THESE

Numbers when
Ordering Parts.

Part No.

REAR SHOCK ABSORBERS.

£ s. d.

335904	*Bolt for Axle	...	...
336653	*Bolt for Shock Absorbers in Frame	...	...
335905	*Nut for Bolt...	...	...
231581	*Nut, Vislock, for Bolt	...	...
231582	*Shock Absorbers, R.H. (Smith)	...	...
5165 x 11	*Shock Absorbers, L.H. (Smith)	...	...
336644	*Washer, Plain, for Nut	...	...
	*Washer, Plain, for Nut	...	...

SPARE WHEEL AND CARRIER.

231358	*Bracket for Spare Wheel, R.H.	...	...
231359	*Bracket for Spare Wheel, L.H.	...	...
14027 x 7	*Bolt for Bracket	...	...
337050	*Bolt for Hub	...	...
230640	*Block for Wheel	...	...
231563	*Block for Spare Wheel	...	...
	(Overseas Models only)	...	...
336754	*Cover for Hub	...	...
337049	*Hub for Wheel	...	...

PIPING.

5024 x 3	*Banjo	...	...
	*Bolt, $\frac{3}{16}$ " x $\frac{1}{2}$ "	...	...
1193 x 3	*Clip for Fixing	...	...
336386	*Clip for Petrol Pipe	...	...
335175	*Gland for Pipe	...	...
RJS	*Joint, Rubber	...	...
127 x 20	*Liner	...	...
5039 x 12	*Nut	...	...
	*Nut, $\frac{3}{16}$ "	...	...
335815	*Oil Pressure Pipe	...	...
335811	*Pipe, Petrol Tank to Autovac	...	...
335812	*Pipe, Carburettor to Autovac	...	...
335814	*Pipe, Autovac to Induction Pipe	...	...
332422	*Union	...	...

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QUOTE THESE

Numbers when
Ordering Parts.

Part No.

DASHBOARD.

£ s. d.

303964	*Bolt for fixing Support to Frame (long) ...	...	...
303854	*Bolt for Fixing Support to Frame (short)	...	...
335738	*Bolt fixing Support to Dash	...	...
335738	*Bolt for fixing Facia Support (short)	...	...
336351	*Bolt for fixing Facia Support (long)	...	...
334697	*Bolt for Junction Box	...	...
5023 x 23	*Bolt for Cut-out	...	...
303156	*Bolt for Electric Horn	...	...
334697	*Bolt for Bulb Horn	...	...
335740	*Bonnet Bridge	...	...
335741	*Bracket for Bonnet Bridge	...	...
335142	*Bolt for Wire Trough to Dash	...	...
14012 x 5	*Bolt for Wire Trough to Tool Box	...	...
1732 x 11	*Bolt for Facia Board	...	...
5255 x 5	*Connecting Block, 3-way	...	...
5255 x 8	*Cover for Junction Box	...	...
336883	*Clip for Petrol Pipes on Dash	...	...
130838	*Dashboard	...	...
336454	*Distance Piece	...	...
231397	*Footboard Support, R.H.	...	...
231398	*Footboard Support, L.H.	...	...
231440	*Facia Board	...	...
335737	*Ferrule for Dash	...	...
336537	*Insulating Washer	...	...
335742	*Nuts for Studs, Domed	...	...
1179 x 9	*One-way Clip	...	...
231694	*Plate for Facia Board	...	...
335744	*Rod for Radiator Support	...	...
231302	*Support for Facia Board, R.H.	...	...
231303	*Support for Facia Board, L.H.	...	...
335743	*Studs for Bracket	...	...
333606	*Screw for Facia Board, Countersunk	...	...
336884	*Screws for Clip	...	...
335791	*Tube in Support for Accelerator	...	...
231305	*Tool Box	...	...
	*Webbing for Bonnet	...	...
336926	*Wire Clip on Tool Box	...	...
231342	*Wire Trough	...	...

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QUOTE THESE

Numbers when Ordering Parts.

Part No.

TOOL KIT.

£ s. d.

TL 675	*Box Spanners, $\frac{3}{8}$ " — $\frac{7}{16}$ " ...
TL 676	*Box Spanner (double-ended) 6 ^m & 8 ^m ...
336673	*Box Spanner (double-ended) 10 ^m & 12 ^m ...
336486	*Box Spanner for Gearbox Filler Plug ...
336583	*Box Spanner for $\frac{1}{4}$ " Square Nuts ...
336585	*Box Spanner for Sparking Plugs ...
SK 3200	*Brace Spanner for Wheel Nuts ...
	*Carburettor Spanner ...
	*Chisel ...
	*Distributor Spanner ...
	*Hammer ...
	*Jack ...
	*Magneto Spanner ...
	*Oil Can ...
	*Oil Gun ...
	*Peg Punch ...
	*Pliers ...
	*Screw Driver ...
	*Spanner "King Dick" ...
	*Small Screw Driver ...
	*Sponge Cloth ...
TL 700	*Spanner, Open (double-ended) 6 ^m & 8 ^m ...
TL 701	*Spanner, Open (double-ended) 10 ^m & 12 ^m ...
TL 703	*Spanner (open-ended) $\frac{3}{8}$ " & $\frac{7}{16}$ " ...
TL 704	*Spanner (open-ended) $\frac{5}{8}$ " & $\frac{1}{2}$ " ...
336752	*Spanner, Petrol Tank Filler Cap ...
336793	*Spanner, Hub Cap ...
	*Spanner, Large Movable ...
	*Tyre Levers ...
	*Tyre Pump ...
TL 694	*Tommy Bar ...
	*Tool Bag ...
336485	*Tappet Adjusting Spanner ...
TL 695	*Tommy Bar ...
334030	*Valve Thimbles ...
334868	
334867	*Valve Springs Complete ...
336487 & 7A	*Valve Lifter ...

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QUOTE THESE

Numbers when Ordering Parts.

Part No.

WING SUPPORTS AND LAMP BRACKETS.

£ s. d.

335966	*Bracket for Lamps ...
24022	*Bolt for Clips ...
13007 × 5	*Bolt for Socket ...
5020 × 5	*Bolt for Lamp Standard Socket ...
335967	*Clip for Wings ...
336639	*Rivets for Clips ...
335963	*Socket for Lamp Standard ...
231542	*Support Tube for Wings and Lamps ...
336407	*Strengthening Sleeve ...
231543	*Support Tube for Wings ...
335973	*Tube for Socket ...
335964	*Tube for Socket ...
335965	*"T" Piece for Tube ...
336510	*Wing Steady ...

LUGGAGE GRID.

13046 × 1	*Bracket for Grid, R.H. ...
13046 × 2	*Bracket for Grid, L.H. ...
5020 × 7	*Bolt for Frame, Short ...
14011 × 10	*Bolt for Frame, Long... ...
337386	*Bracket for Tail Lamp on Luggage Grid ...
334410	*Cross Bar, Fixed ...
334409	*Cross Bar, End ...
334407	*Cross Bar, Drop ...
230995	*Drop Portion of Grid, R.H. ...
230996	*Drop Portion of Grid, L.H. ...
1729 × 8	*Hinge Bolt ...
334180	*Number Plate, Rear, on Luggage Grid ...
334408	*Stop for Grid ...
333481	*Special Stud for Carrier ...

SUNDRIES.

333793	*Bolt for Rear Wings ...
5072 × 6	*Body Bolt Plates ...
336352	*Buffer, Rubber, for Body ...
	*Fender Strip ...
1129 × 22	*Hood Lamp ...
1278 × 6	*Nut for Rear Wing Pins ...
1247 × 13	*Pins for Side Lamps ...
336323	*Stud for Undersshield ...
231520	

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QUOTE THESE

Numbers when
Ordering Parts.

SPLIT PINS, NUTS AND WASHERS.

£ s. d.

Part No.				
M.F.W.0.	*Fibre Washer	5.6 ^m _m	(inside diameter)	...
M.F.W.1.	" "	6.5 ^m _m	" "	...
M.F.W.2.	" "	8.5 ^m _m	" "	...
M.F.W.3.	" "	10.5 ^m _m	" "	...
M.F.W.4.	" "	12.5 ^m _m	" "	...
M.F.W.5.	" "	14.5 ^m _m	" "	...
M.N.0.	*Plain Hex. Nuts	5 ^m _m × 1	(dia. & pitch)	...
M.N.1.	" "	6 ^m _m × 1	" "	...
M.N.2.	" "	8 ^m _m × 1.25	" "	...
M.N.3.	" "	10 ^m _m × 1.5	" "	...
M.N.4.	" "	12 ^m _m × 1.75	" "	...
M.N.5.	" "	14 ^m _m × 2	" "	...
M.P.W.0.	*Plain Washer	5.5 ^m _m	(inside diameter)	...
M.P.W.1.	" "	6.5 ^m _m	" "	...
M.P.W.2.	" "	8.5 ^m _m	" "	...
M.P.W.3.	" "	10.5 ^m _m	" "	...
M.P.W.4.	" "	12.5 ^m _m	" "	...
M.P.W.5.	" "	14.5 ^m _m	" "	...
E.S.P.0.	*Split Pin	1 16"	dia. × 9 16"	...
E.S.P.1.	" "	5 64"	" × 5 8"	...
E.S.P.2.	" "	5 64"	" × 3 4"	...
E.S.P.3.	" "	5 64"	" × 7 8"	...
E.S.P.4.	" "	7 64"	" × 1"	...
E.S.P.5.	" "	7 64"	" × 1 1 8"	...
M.S.W.0.	*Spring Washer	8 ^m _m	(outside diameter)	...
M.S.W.1.	" "	9 ^m _m	" "	...
M.S.W.2.	" "	12 ^m _m	" "	...
M.S.W.3.	" "	15 ^m _m	" "	...
M.S.W.4.	" "	18 ^m _m	" "	...
M.S.W.5.	" "	21 ^m _m	" "	...
M.S.N.0.	*Slotted Hex. Nuts	5 ^m _m × 1	(dia. and pitch)	...
M.S.N.1.	" "	6 ^m _m × 1	" "	...
M.S.N.2.	" "	8 ^m _m × 1.25	" "	...
M.S.N.3.	" "	10 ^m _m × 1.5	" "	...
M.S.N.4.	" "	12 ^m _m × 1.75	" "	...
M.S.N.5.	" "	14 ^m _m × 2	" "	...