The

# WOLSELEY

21/60 H.P. SIX-CYLINDER CAR "COUNTY" MODEL

SPARE PART LIST No. 942

WOLSELEY MOTORS (1927) LTD. BIRMINGHAM, 8

WOLSELEY MOTORS (1927) LIMITED

Governing Director . . . SIR WILLIAM R. MORRIS, BT.

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Head Office and Works - DREWS LANE, WARD END, BIRMINGHAM, 8

Telegrams: "EXACTITUDE, BIRMINGHAM" Telephone: BIRMINGHAM EAST 1501 Telex Telephone: EAST TELEX 0404

London Repair Works - EUSTACE WATKINS LTD., MANOR STREET, CHELSEA, S.W.

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# INTRODUCTION

THIS list of Spares for the Wolseley 21/60 h.p. Cars has been compiled in order to facilitate the ordering of parts which require replacement. The parts are grouped into components, and all the principal pieces are illustrated. When ordering, clients should quote the Service Number, together with the description of the part, in order to minimise the possibility of error.

We would particularly impress upon clients the importance of always quoting the MAKER'S CAR NUMBER (not Registration Number), which will be found on the metal name-plate on the Dashboard Shroud under the Bonnet. The ENGINE NUMBER will be found on the Engine Case (Near-side Rear), and should be quoted in addition to the Car Number when ordering Engine spares. The CHASSIS NUMBER will be found on the Dashboard Shroud under the Bonnet and should be quoted in addition to the Car Number when ordering Chassis spares.

We reserve to ourselves the right to alter any part as may be considered advantageous, and therefore it is possible that illustrations shown in this book may not in all cases exactly resemble the actual part required.

All parts sent to be repaired must be forwarded carriage paid. These may be forwarded to either of the addresses on the title page, and must bear the Sender's Name, Address, and Maker's Car Number.

All parts sent for repairs are acknowledged as soon as received.

To avoid delay, customers with whom we have no ledger account should send cash with order.

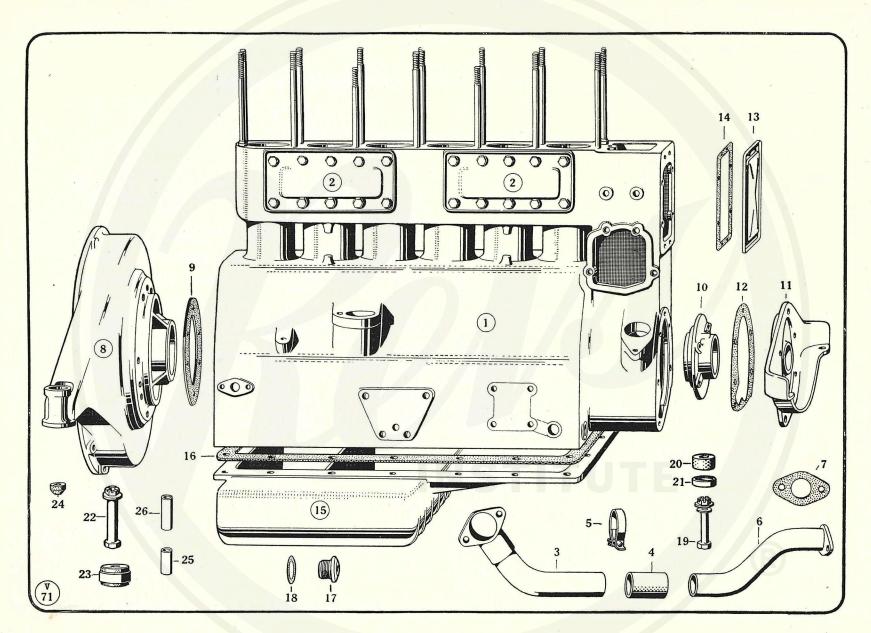
See separate Schedule for Prices.

Instruction Manual shows List of Service Stations for Proprietary Articles.

In order to assist customers who desire to send a telegram, we give below the telegraphic codes referring to service matters—

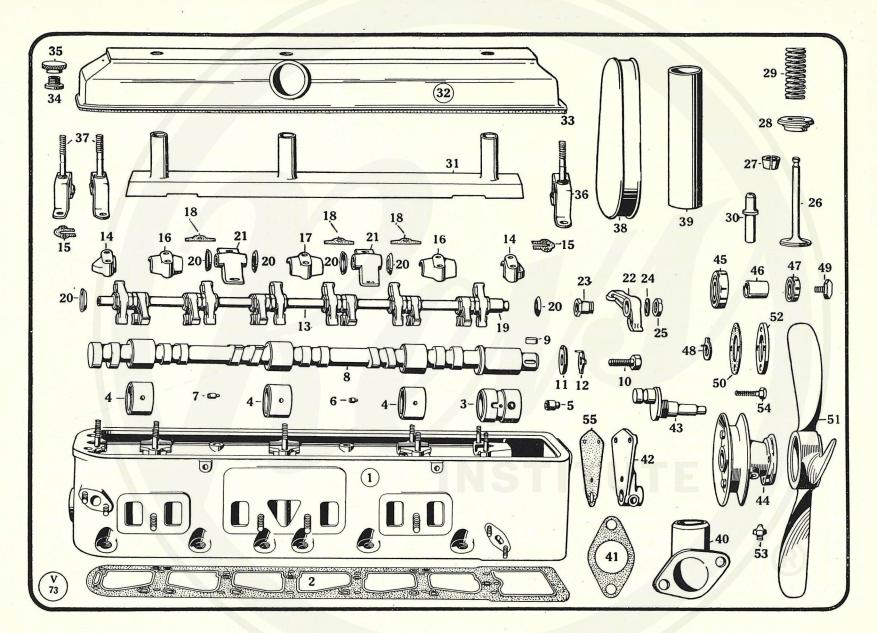
NMMAE		Wolseley 21/60 h.p. Car No
SEREB	•••	Referring to your communication Service Manager dated
SEREM		Referring to your communication Estimating dated
SEREP	•••	Referring to your communication General Office dated
SERFU		Despatch immediately per post and charge our account for Car No
SERGI	•••	Despatch immediately per passenger train and charge our account for Car No
SERJO	•••	Despatch per post direct to Customer and charge our account for Car No
SERKS	<b></b>	Despatch per passenger train direct to Customer and charge our account for Car No
SERMY		Advise delivery date for our Order No
SERNA		Please quote but do not supply pending official order for following spares for Car No
SEROT		Can you supply from stock for Car No
SERSK		Priced invoice to be sent with spares.
SERTE		Complete with all fittings.
SERUS		With studs and nuts only.
SERYL		Complete with bearings.
C.O.D.	•••	Cash on Delivery.

WOLSELEY MOTORS (1927) LTD.



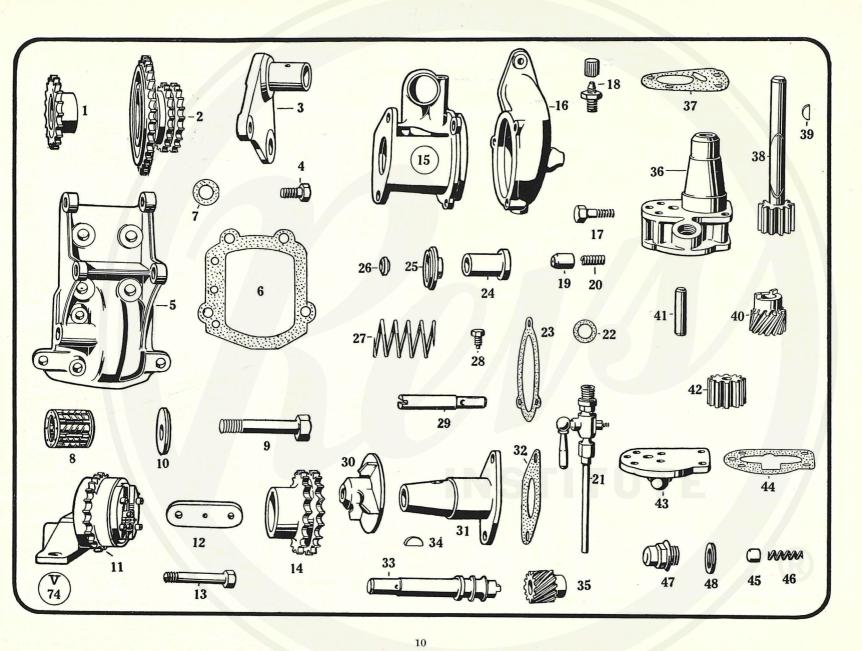
#### Crankcase, Oil Base and Engine Support Details

No. of Illus- tration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
		Crankcase and Cylinders	13	V3019	Cover for Chain Case
	V5001A	Crankcase and Cylinders complete with Water Jacket, Covers and Main Bearings ("A" Type)	14	V3020	Joint for Chain Case Cover
1	V5002A	Crankcase and Cylinders complete with Water Jacket, Covers and Main Bearings ("B" Type)			Note:—For Engine Chains and Wheels see Page 11
2	M7	Cover-plate for Cylinder Jacket (Front or Rear)			Oil Base
	M9—1	Joint for Cover-plates (Front or Rear)	15	V3031A	Oil Base complete
_	M10	Set Screw for Cover-plates	16	G27	Joint for Oil Base
	V3007	Set Screw for Cover-plate and Ignition Coil	17	G29	Drain Plug for Oil Base
3	V3008A	Water Inlet Pipe (Rear Portion)	18	G30	Washer for Drain Plug
4	V3009	Rubber Hose for Inlet Pipes			Engine Support Details
5	M1511	Clip for Rubber Hose	19	V3041A	Front Engine Holding-down Bolt, Nut, Washer and Split Pin
6	V3011A	Water Inlet Pipe (Front Portion)	20	V42	Rubber Seating Block for Engine (Front)
7	M12	Joint for Water Inlet Pipe (Front or Rear)	21	V43	Cup for Seating Block (Front)
		Note:—For Rubber Hose to Radiator see Page 39.	22	V3044A	Rear Engine Holding-down Bolt, Nut, Washer and Split Pin
8	V5013A	Bell Housing complete with Main Bearing	23	G46	Rubber Seating Block for Rear Engine Arm complete
9	G11	Joint for Bell Housing			with Metal Ring
_	V3015	Set Screw for Bell Housing to Crankcase	24	G48	Coned Rubber Seat for Rear Engine Holding-down
10	V3016	Housing for Front Crankshaft Bearing	0.5	179047	
11	V5017A	Front Cover and Engine Front Support	25	V3047	Distance Piece for Bolt (Rear) (Short)
12	V3018	Joint for Front Cover	26	V3048	Distance Piece for Bolt (Rear) (Long)



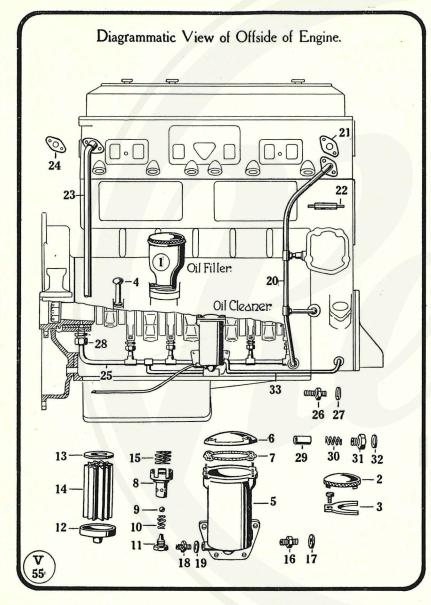
#### Cylinder Head, Camshaft, Valves, Air Cleaner and Fan

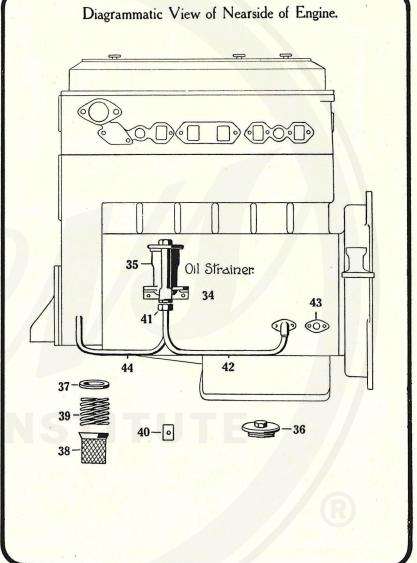
No. of Illus- tration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
8 1,100		Cylinder Head and Camshaft	33	V3247	Joint for Cylinder Head Cover
1	V5201A	Cylinder Head (Studded)	34	V3248	Cover Nut for Cylinder Head
2	V5202	Joint for Cylinder Head	35	E97—1	Head for Cover Nut
3	V3202 V3203	Bearing Bush for Camshaft (Front End)	36	V3249A	Strap for Cylinder Head Cover (Front) with Stud
4	V3204	Bearing Bush for Camshaft (Intermediate or Rear)	37	V3249A V3250A	Strap for Cylinder Head Cover (Front) with Stud
5	V3204 V3205	Dowel for Front Bearing Bush	91	V 5250A	Strap for Cylinder Head Cover (Intermediate or Rear) with Stud
6	V3206		38	V3251A	
7	V3206 V3206	Dowel for Intermediate or Rear Bearing Bush Dowel for Centre Bearing Bush		V3251A V3252	Air Cleaner Banjo
8	V3208	Camshaft	39	V 9292	Hot Air Pipe
9	V3208 V3209	Key for Camshaft Chain Wheel			Water Outlet Pipe
10	V3209 V3210	Set Screw for Camshaft	40	V5261	water Outlet Pipe
11	V3210 V3211				Water Outlet Pipe
12	V3211 V3212	Washer for Camshaft	41	V3262	Joint for Water Outlet Pipe
12	V 3212	Tab Washer for Camshaft			There
		Note:—For Camshaft Chain Wheel see Page 11.	40	TITOGTA	Fan Pollon Ponder
		Walman and Walma Duratura	42	V5265A	Fan Pulley Bracket
10	V3213	Valves and Valve Rockers	43	V5266	Fan Spindle
13		Shaft for Valve Rockers	44	V5267A	Fan Pulley complete
14	V3214	Cap for Rocker-shaft (Front or Rear)	45	V5268	Rear Ball Bearing for Fan
15	V3215	Joint for Cap (Front or Rear)	46	V5269	Distance Piece for Fan Bearings
16	V3216	Cap for Rocker-shaft (Intermediate)	47	V5270	Front Ball Bearing for Fan
17	V3218	Cap for Rocker-shaft (Centre)	48	V5271	Locking Washer for Bolt
18	V3217	Joint for Cap (Intermediate or Centre)	49	V325	Bolt for Fan Spindle (Front End)
19	V3219	Distance Piece for Rocker-shaft (Front End)	50	V380	Joint for Fan Centre
20	V3220	Belleville Washer for Rocker-shaft	51	V5274	Fan
21	V3221A—1	Steady Bracket for Rocker-shaft	52	V5275	End Cover for Fan Centre
_	V3232	Packing Shim for Steady Bracket		V5276	Fan Belt
22	V3222	Valve Rocker-arm (Inlet)	53	TG101	Greaser for Fan
-	V3223A	Valve Rocker-arm (Exhaust)	54	M817	Pinch Bolt for Fan Spindle
23	V3224	Eccentric Bush for Valve Rocker	55	V3242	Joint for Fan Bracket
24	V3225	Locking Washer for Eccentric Bush			Note:—For Fan Pulley on Dynamo see Page 15.
25	V3226	Locking Nut for Eccentric Bush			
26	V3227	Inlet or Exhaust Valve			Sub-Assemblies
27	V3228	Split Collar for Valve (two halves)		V5281A	Cylinder Head complete with Camshaft, Valves, etc
28	V3229	Valve Spring Cup			(less Cover and Water Outlet Pipe)
29	V3230	Valve Spring	_	V3282A	Valve Rocker complete with Eccentric Bush and
30	V3231	Valve Guide			Lock Nut (Inlet)
			_	V3283A	Valve Rocker complete with Eccentric Bush and
		Cylinder Head Cover and Air Cleaner	The Fee		Lock Nut (Exhaust)
31	V3244A	Air Cleaner Cover-plate	-	V5284A	Fan complete (less Bracket)
32	V3246A	Cylinder Head Cover with Joint and Holding-down Nuts	Hamilton I		(R)



#### Engine Chains, Chain Wheels and Fittings, Water Pump and Oil Pump Details

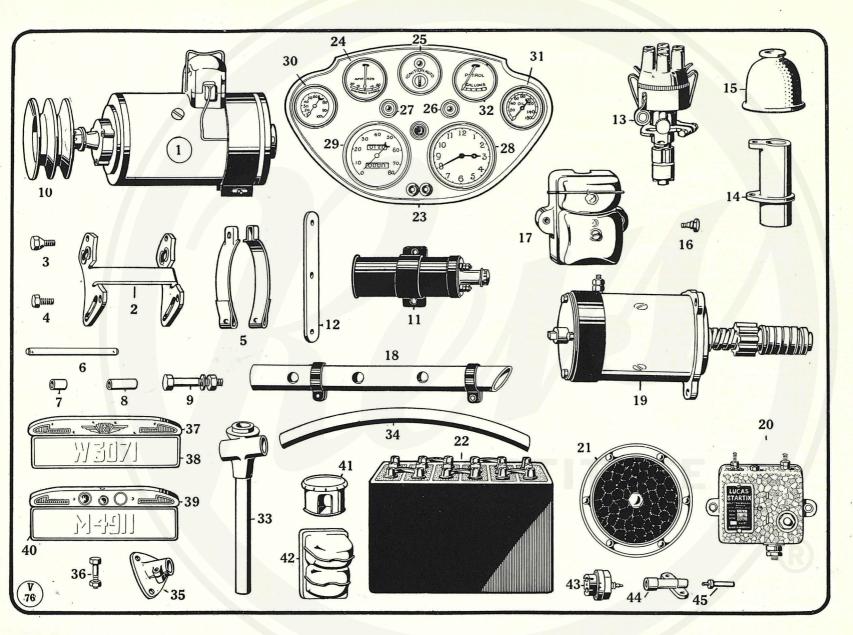
No. of Illus- ration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
4		Engine Chains and Wheels	24	M2340—1	Buch in Dunna Dada
1	M2301—1	Crankshaft Chain Wheel	25	M2352	Bush in Pump Body Gland Collar
1	V3302	Single Roller Chain (Endless)	26	M2353	Gland
2	M2303A	Countershaft Chain Wheel complete	27	M2354	Spring for Gland
3	V3304	Support Bracket for Countershaft Chain Wheel	28	F125	Locking Screw for Bush
4	V3305	Set Screw for Support Bracket	29	M2342	Water Pump Spindle
5	V3306A	Bracket for Chain Tensioner and Dynamo	30	M2344	Pump Rotor
6	M2025	Joint for Bracket		M2345A	Pump Spindle assembled with Rotor
7	M2026	Shim for Bracket	31	M2346	Bracket for Water Pump Spindle
8	V3309	Hyatt Roller Bearing for Countershaft Chain Wheel	22	M2347	Joint for Bracket
9	M2308	Locking Bolt for Countershaft Chain Wheel	33	M2348—1	Driving Shaft for Water Pump
10 .	V3311	Thrust Washer for Locking Bolt	34	M189	Key for Driven Gear
	M2310	Tensioner Chain Wheel	35	M2350	Spiral Driven Gear for Water Pump
11	M2318A	Chain Tensioner complete with Wheel and Bracket		M2351A	Driving Shaft complete with Spiral Gear
11	V3313	Joint for Chain Tensioner Packing Block		M2361A	Water Pump complete Water Pump complete
12	V5314	Packing Block for Chain Tensioner	7	W12501A	water rump complete
13	V5314 V5315	Bolt for Tensioner Bracket			Oil Pump
	V5315 V5316	Duplex Roller Chain	36	V3361	Oil Pump Body
	M2315	Connecting Link and Spring Clip for Duplex Chain	37	V3362	Joint for Oil Pump Body
	M2317	Spring Clip for Connecting Link	38	V3363	Oil Pump Spindle
14	V5319	Camshaft Chain Wheel	39	H189	Key for Spindle
14	V 3519	Canishart Chain Wheel	40	V3365	Oil Pump Spiral Driven Gear
		Water Pump	41	V347	Idle Spindle for Driven Gear
15	M2331A	Water Pump Body (Bushed)	42	E2031	Oil Pump Driven Gear
16	M2332A	Cover for Water Pump Body (Studded)	43	V3368—1	Oil Pump Cover
	M2333	Bolt for Water Outlet Flange	44	V3369	Joint for Oil Pump Cover
17 18	M2334	Greaser Nipple for Body or Cover	45	M361—1	Relief Valve
19	M2336	Plunger for Pump Rotor	46	M362	Spring for Relief Valve
20	M2337	Spring for Plunger	47	V3371—1	Plug for Relief Valve
21	M1504	Drain Tap for Water Pump Cover	48	E24	Washer for Plug
22	GD12	Washer for Drain Tap	40	V3381A	Oil Pump complete with Relief Valve and Spiral Ge
23	M2339	Joint for Pump Body and Cover	7	V 9901A	Note:—For Oil Pipes see Page 13.
20	1012009	Joint for Fump Body and Cover			Note .— For On Fipes see Fage 15.





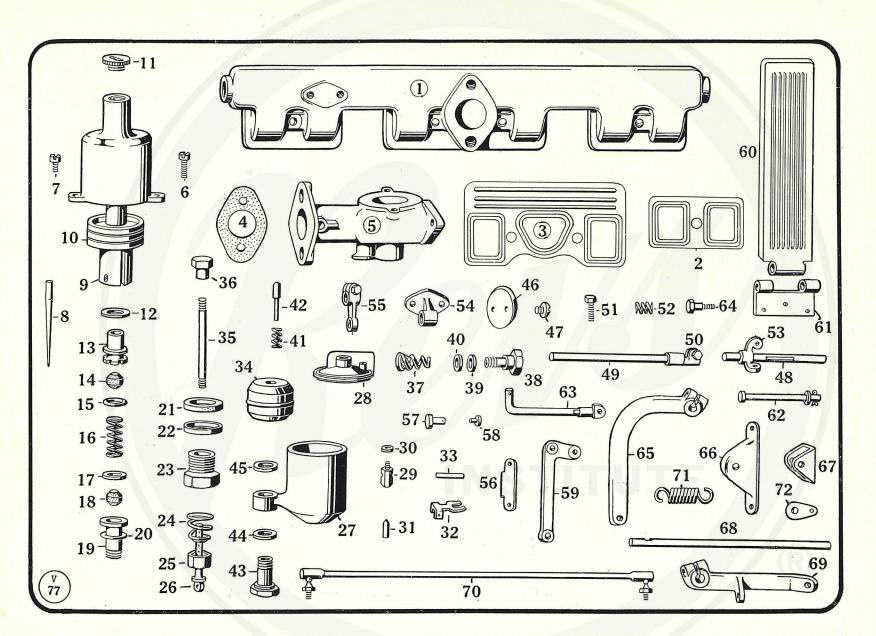
## Oil Strainer, Oil Filler, Oil Cleaner and Oil Pipes

No. of Illus- tration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
		OFF-SIDE OF ENGINE	24	V426	Joint for Drain Pipe Flanges
		Oil Filler	25	V3440A	Main Feed Oil Pipe complete with Equalising Valve Tee Pieces, Nuts and Nipples
		on rinci	26	V3441	Union in Crankcase for Main Feed
1	V3401A	Oil Filler complete with Cap		V3442	Joint (Equalising Valve Body)
2	V3402	Cap for Oil Filler complete	27	V3427	Washer for Main Feed Pipe Union
3	V3403	Clamp Plate for Oil Filler	28	V3443	Union in Bell Housing for Main Feed (also form
- <del>2</del>	M271	Set Screw for Oil Filler			Dowel for Bearing)
			29	V3444	Control Plunger
4		Dipstick	30	M2381	Spring for Plunger
	770 170 1	011 7 1 71 11	31	V3446	Plug
4	V3410A	Oil Level Dipstick	32	V451	Washer for Plug
		Oil Cleaner	33	V3448A	Oil Pipe (Pump to Cleaner) with Nuts and Nipple
		Oil Cleaner			NEAR-SIDE OF ENGINE
	V3413	Joint (Cleaner Case to Crankcase)			NEAR-SIDE OF ENGINE
5	V3415A	Oil Cleaner Case (Studded) with Union			Oil Strainer
6	V3416	Cap for Oil Cleaner	5 / · · · ·		on strainer
7	M2465	Joint for Cap	34	V3451	Bracket for Strainer
8	V3418	Oil Relief Valve Body	2	E192	Screw for Bracket
9	M2467	Bronze Ball (5 in. dia.)	_	E29A—1	Oil Strainer complete
10	V3371	Spring for Relief Valve	35	E30—2	Oil Strainer Body
11	M2469	Plug for Relief Valve	36	E31—3	Cover for Oil Strainer
12	M2470	Socket for Cleaner Element	37	E32	Washer for Cover
13	V3423	Plate for Cleaner	38	E37A—2	Oil Strainer Gauze
14	V3424	Oil Cleaner Element	39	E39	Spring for Strainer
15	M2473	Spring for Element Location	40	E83	Locking Plate for Union
16	V3426	Union for Oil Pump Pipe	41	G305—1	Union for Strainer
17	V3427 M422	Washer for Union	_	V3461A	Bolt, Nut and Washer (Strainer to Bracket)
18 19	V3429	Union for Pressure Gauge Pipe Washer for Union		M442	Screw for Locking Plate
<del>-</del>	V3430A	Oil Cleaner complete			OH DI
	VOGEGV	Off Cleaner complete	N E O I		Oil Pipes
		Oil Pipes	42	V3465A	Oil Suction Pipe (Strainer to Crankcase) complet with Nut and Flange
20	V5435A	Cylinder Head Oil Feed Pipe complete with Pipe to Chain Tensioner, Top Flange, Nuts and Nipples	43	V464	Joint for Oil Suction Pipe Flange (one inside Crank case)
21	G317	Joint for Feed Pipe Flange	_	V3467A	Oil Suction Pipe (inside Crankcase) with Flange
22	V437	Oil Feed Restrictor	44	V3468A	Oil Suction Pipe (Strainer to Pump) complete wit
23	V5438A	Cylinder Head Oil Drain Pipe complete with Flanges			Nuts



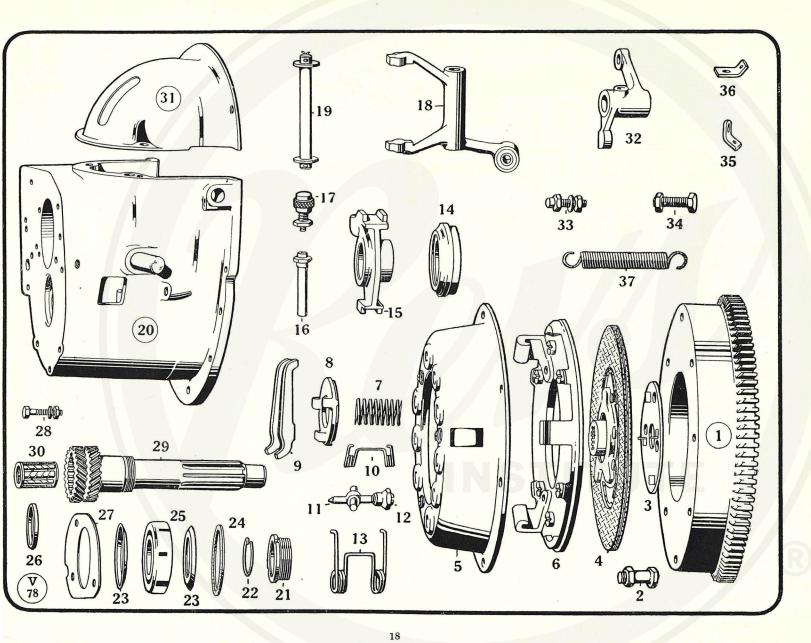
#### Electrical Equipment, also Instrument Board Fittings

No. of Illus- tration.	Service No. for ordering.	Description of Part.	No. of Illus- tration.	Service No. for ordering.	Description of Part.
1 2 3 4 5 6 7 8 9 10	V3501 V3502 V3503 V3504 V3505 V3506A V3507 V3508 V3509A V5510 V5511 V5272	Dynamo and Fittings  Dynamo (Type C.45A), 12-volt Dynamo Cradle Set Screw for Cradle (Top) Set Screw for Cradle (Bottom) Strap for Dynamo Pin for Dynamo Straps with Washers and Split Pins Distance Piece for Strap Pin Distance Piece for Strap Pin Pinch Bolt, Nut and Washer for Straps Pulley on Dynamo Dynamo Dynamo Driving Belt Fan Driving Belt Note :—For Dynamo Driving Pulley see Page 7. For Fan Details see Page 9.	25 / 26 27 28 29 30 311 32	V3543—1 V3544 V3545 V3546 V3547 V3548 V2549 V5550 V3551 M2550 M554	Combined Ignition and Starter Switch Fog Lamp Switch Panel Light Switch Clock Speedometer Head (Smith's "Nemag") Thermometer complete with 6 ft. of Tube Oil Pressure Indicator Petrol Gauge Flexible Drive for Speedometer 5 ft. long Bulb for Warning Light (3.5-volt, .15 amp.) Bulb for Panel Light (B.A.S.10S, 12-volt, 6-watt)
					Lighting Equipment
11 12 13 14 — 15 16 — 17 18 —	V3520 V3521 V3522A V3523 V3007 V3524 M503 V3527A V3528 V3529 V3530	Distributor and Coil and Ignition Wires  Ignition Coil (Model Q/12), 12-volt Bracket for Ignition Coil Distributor (D.J.6A) with Lever Adapter for Distributor Set Screw for Adapter Rubber Cap for Distributor Securing Screw for Distributor Set of Ignition Wires (High-tension) Distribution Board and Cut-out Ignition Wire Tube Cover for Sparking Plugs  Starter and Details  Starter (Type M.418 S.F.), 12-volt "Startix" Unit (Model S.X.4), 12-volt	33 34 35 36 	V5561 V5562 V5563 V5564A V5565A V5566 V5567A V5568 V5569 V5569 M554 V3572 M2563 V3573—1 V3574 V3575—1 M552 M554 M552 V5676 V5676 V5676	Headlamp (Type P/100 D.B.) O/S or N/S Bulb for Headlamp Projector (12-volt, 48-watt) Bulb for Headlamp Dipping Beam (12-volt, 48-watt Transverse Filament) Bracket for Headlamp (O/S) Bracket for Headlamp (N/S) Headlamp Cross Tube Wing Bracket for Headlamp Cross Tube (O/S) Wing Bracket for Headlamp Cross Tube (N/S) Pinching Screw for Wing Bracket Sidelamp with Ruby Glass Bulb for Sidelamp (B.A.S.10S, 12-volt, 6-watt) Fog Lamp complete with Bracket Bulb for Fog Lamp (B.A.S.10S No. 4, 12-volt, 36-watt) Front Direction Indicator (Type D.F.21A) complete with Badge Front Number-plate Rear Direction Indicators (B.A.S. No. 3, 12-volt, 24-watt) Bulb for Tail or Stop Light (B.A.S.10S, 12-volt, 6-watt) Bulb for Tail or Stop Light (B.A.S.10S, 12-volt, 6-watt) Bulb for Reverse Light (B.A.S. No. 3, 12-volt, 6-watt) Bulb for Reverse Light (B.A.S. No. 3, 12-volt, 6-watt) Bulb for Reverse Light (B.A.S. No. 3, 12-volt, 24-watt) Rear Number-plate Auxiliary Junction Box
		Electric Horn and Battery	42 43	V3582—1 V3583	Relay for Indicators Switch for Reverse Light
21 22	V3535 M519—1	Electric Horn (Type H.F.722), 12-volt Battery (Type S.T.W.11A/12)  Instrument Board Fittings	44 45 — — —	V5584 V5585 M4584 M4585 M4583 M4586	Bracket for Reverse Light Switch Plunger for Reverse Light Switch Medallion for Radiator Bulb for Medallion (6-watt, 12-volt, Festoon) Operating Switch for Indicators (Model S.D.W.12) Bulb for Indicator Warning Light (2.5-volt, 2-amp.) Auxiliary Fuse and Container
23	V3541—1	Instrument Panel complete with Ammeter, combined Ignition and Starter Switch, Red Warning Light, Fog Lamp Switch,	Ξ	M4587 M4588 M4558	Auxiliary Fuse and Container Auxiliary Fuse (25-amp.) Fuse for Distribution Board and Cut-out
24	V3542	Panel Lights and Switch, and Inspection Lamp Sockets Ammeter	1		Note: -For Headlamp Control see Page 31.



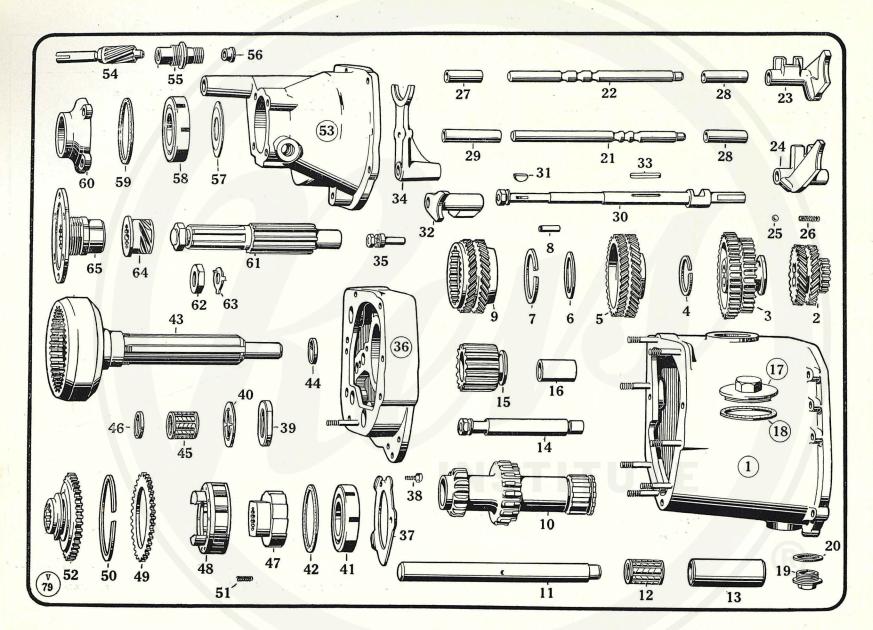
#### S.U. Carburetter (Adjustable Jet) and Accelerator Pedal

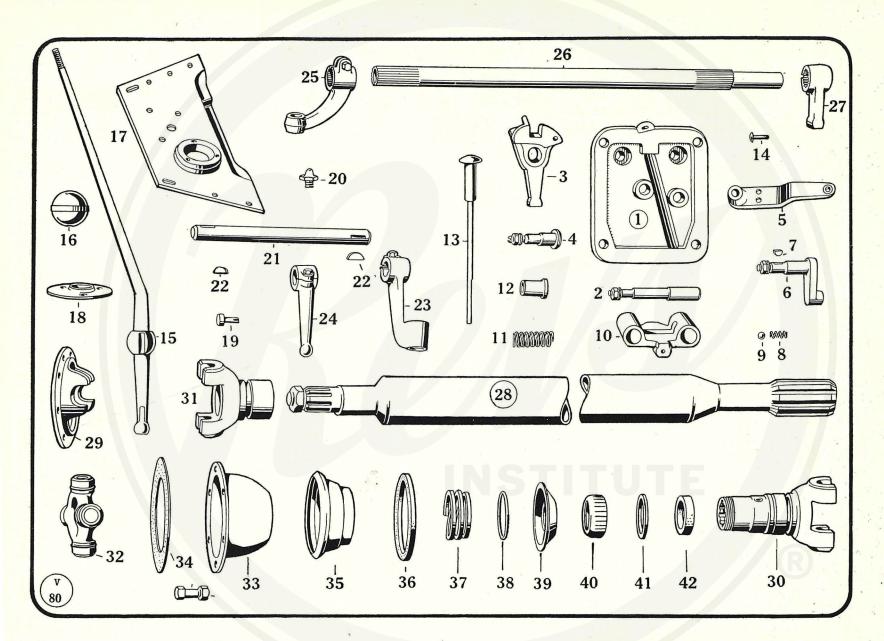
No. of Illus- tration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
		Inlet Branch and Joints	37	G472A	Strainer Gauze and Spring
1	V3601A	Inlet Branch	38	M4637	Banjo Pin for Float-chamber
2	V3602	Joint for Inlet Branch (Front or Rear Ports)	39	M4638	Washer for Banjo Pin (Outer)
3	V3603	Joint for Inlet Branch (Centre)	40	G474	Washer for Banjo Pin (Inner)
4	M605	Joint for Carburetter Body	41	M4640	Spring for Float Tickler Float Tickler
1			42	M4641	Float Tickler
		Carburetter	43	M639	Holding-up Bolt for Float-chamber
_	V3605A	Carburetter complete	44	M640	Washer for Holding-up Bolt (Outer)
5	V3606	Carburetter Body	45	H397	Washer for Holding-up Bolt (Inner)
6	E394	Screw for securing Dashpot Cover (Long)	46	G510	Throttle Disc
7	E426	Screw for securing Dashpot Cover (Short)	47	E427	Screw for Throttle Disc
8	V3609	Carburetter Needle	48	V3648	Throttle Spindle
9	G483	Screw for Needle	49	V3649	Throttle Spindle Extension Rod
10	V3611A	Dashpot Piston and Dashpot	50	G480A	Coupling for Extension Rod with Bolt and Nut
11.	E398	Oil Cap	51	V3650	Throttle Stop Screw
12	E424	Copper Washer (Top of Jet)	52	M635	Spring for Throttle Stop Screw
13	E399	Jet Bearing (Top Half)	53	G469	Throttle Stop Lever
14	E400	Cork Gland Washer (Top)	54	V3651	Throttle Shaft Bracket
15	E401	Brass Gland Washer (Top)	55	G470A	Throttle Control Lever
16	E402	Bronze Gland Spring	56	M644	Connecting Link for Jet Operating Lever
17	E401	Brass Gland Washer (Bottom)	57	V3653	Pin for Connecting Link (Long)
18	E400	Cork Gland Washer (Bottom)	58	E422	Pin for Connecting Link (Short)
19	E403	Jet Bearing (Bottom Half) Copper Packing Washer for Bottom Bearing	59	V3655	Jet Operating Lever
20	E425	Copper Packing Washer for Bottom Bearing			
21	E404	Jet Sealing Washer (Cork)			Accelerator Pedal
22	E405	Jet Sealing Washer (Brass)	60	V3671A	Accelerator Pedal
23	E406	Jet Screw	61	V3672	Hinge for Accelerator Pedal
24	E407	Jet Adjusting Spring	62	V3673A	Hinge Pin for Pedal with Washer
25	E408	Jet Adjusting Nut	63	V5674A	Control Rod (Pedal to Pedal Lever) with Eye Piece
26	E409	Jet			Nut, Washer and Split Pin
27	V3628	Float-chamber	64	V3675A	Bolt for Eye Piece with Nut and Washer
28	V3629	Lid for Float-chamber	65	V5676A	Accelerator Pedal Lever with Pinch Bolt and Nut
29	V3630	Float Needle Seat	66	V3677	Dash Bracket for Throttle Control (O/S)
30	V3631	Copper Washer for Needle Seat	67	V3678	Dash Bracket for Throttle Control (N/S)
31	V3632	Float Needle	68	V3679	Throttle Control Shaft
32	V3633	Hinged Lever for Float	69	V5680A	Throttle Shaft Operating Lever with Pinch Bolt and Nu
33	V3634	Pin for Hinged Lever	70	V5681A	Throttle Connecting Link with Nuts
34	V3635	Float	71	E784—1	Throttle Control Return Spring
35	V3636	Fixing Stud for Float-chamber Lid	72	V3683	Eve Piece for Return Spring
36	M4635	Fixing Nut for Lid	100		Note:—For Throttle and Jet Controls see Page 31



#### Flywheel, Clutch, Clutch Casing and Clutch Operating Lever

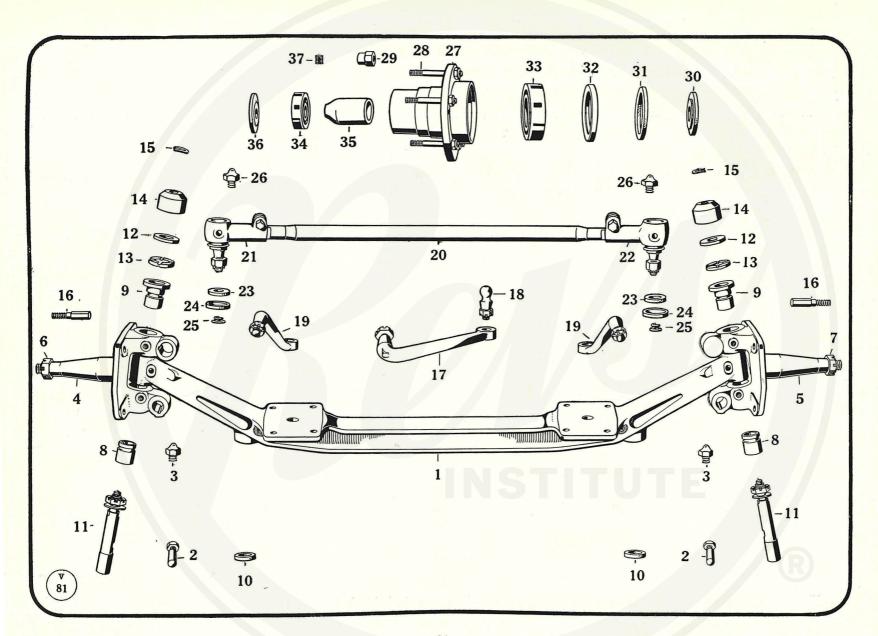
Illus- tration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
		Flywheel and Clutch	1		Clutch Pit and First Motion Shaft
1	V3701	Flywheel		V3721A	Clutch Pit complete with First Motion Shaft and
2	G701A	Bolt and Nut for Flywheel	to the same of		Pedal Fulcrum Pin
3	G702	Lock Plate for Flywheel Bolts	20	V3722A	Clutch Pit with Pedal Fulcrum Pin
4	V3702A	Clutch Plate complete with Centre and two	21	V3723	Bearing Adjusting Nut
		Fabrics	22	V3724	Spring Ring for Adjusting Nut
_	V3703A	Clutch Cover complete with Springs, Finger Levers	23	V3725	Oil Thrower for First Motion Shaft
		and Friction Plate	24	V804	Bearing Packing Joint
5	V3704	Clutch Cover	_	V3735	Packing Washer for Bearing
6	V3705	Clutch Pressure Plate	25	F656	Ball Bearing for First Motion Shaft
7.	V3706	Clutch Spring	26	V3728	Distance Piece for Ball Bearing
8	V3707	Clutch Release Lever Plate	27	V3729	Retaining Plate for Ball Bearing
9	V3708	Clutch Release Lever (set of 3)*	28	V3730A	Bolt, Nut and Washer for Retaining Plate
10	V3709	Release Lever Retaining Wire	29	V3731	First Motion Shaft
11	V3710	Clutch Release Lever Pin and Eye Bolt (set of	30	GD737	Spigot Bearing in First Motion Shaft
		3)*	31	V3733	Cover for Clutch Pit
12	V3711	Nut for Clutch Eye Bolt	/ / <del></del> -	V3734	Set Screw for Cover
13	V3712	Clutch Anti-Rattle Spring			
14	V3713	Clutch Thrust Race			Clutch Operating Mechanism
15	V3714	Clutch Operating Sleeve			
16	V3715A	Extension for Clutch Thrust Greaser	32	V5745	Clutch Operating Lever
17	SG2	Greaser for Clutch Thrust Bearing	33	V3746A	Clutch Stop Pin and Nut
18	V3716	Clutch Operating Fork	34	V3747A	Adjusting Screw for Clutch Pedal with Nut
19	V3717A	Pin for Clutch Operating Fork with Washers and	35	V3748	Spring Eye for Adjusting Screw
		Split Pins	36	V3749	Spring Anchor on Clutch Pit
_	V3718A	Clutch Operating Sleeve complete with Thrust	37	V3750	Return Spring for Clutch Pedal
	X	Bearing and Greaser		TG105	Greaser for Clutch Operating Lever
			:	TG116	Adaptor for Greaser
		* Note:—Either of these parts are only supplied in sets		18,64	
		(3 per set).	-	1 2 3 2 2 2	Note: -For Clutch Pedal and Link see Page 33.





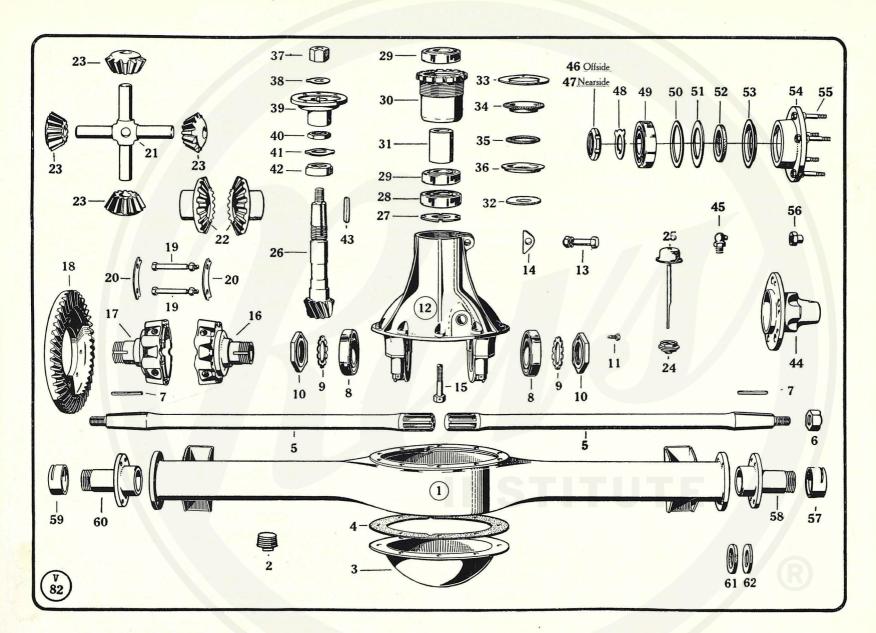
#### Change Speed and Free Wheel Operating Mechanism, also Propeller Shaft

No. of Illus- tration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
			-/-		
		Gearcase Side Door with Levers and		V3931	Pinch Bolt for Levers on Cross Shaft
300		Change Speed Lock	24	V3932A	Lever on Cross Shaft (N/S) with Pinch Bolt
1	V3901	Side Door for Gearcase	25	V3933A	Lever on Operating Tube (Outer) with Pinch Bolt,
2	V3902A	Pin for Change Speed Lock with Nut and Washer			Nut and Washer
3	V3903A	Reverse Operating Lever	_	V3934A	Pinch Bolt, Nut and Washer for Outer Lever on Tube
4	V3904A	Pin for Reverse Operating Lever with Nut and Washer	26	V5935A	Change Speed Operating Tube
5	V3905	Control Lever for Free Wheel (Outer)	27	V3936A	Finger Lever on Operating Tube (inside Gearcase)
6	V3906A	Control Lever for Free Wheel (Inner) with Nut,			with Pinch Bolt
1		Washer and Key		M26	Pinch Bolt for Finger Lever
7	H189	Key for Free Wheel Control Lever (Outer)	_	V5938A	Change Speed Hand Lever assembled with Cross
8	V3908	Plunger Spring for Outer Free Wheel Lever			Shaft, Levers and Cover
9	M734	Plunger Ball for Outer Free Wheel Lever		V5939	Packing Piece for Support and Cover
10 '	V3910	Change Speed Lock			
11	V3911	Spring for Lock			Propeller Shaft and Universal Joint
12	V3912	Distance Piece for Lock	28	V5954A	Propeller Shaft with Splined Ends
3-1	V3913	Joint between Side Door and Gearcase	29	V5955	Universal Joint Flange Yoke (Front or Rear)
	V3914A	Side Door assembled with Levers and Lock Pins	30	V5956	Universal Joint Sleeve Yoke (Front)
		(less Dipstick)	31	V5957	Universal Joint Ball Yoke (Rear)
13	V3915A	Oil Level Dipstick	32	V5958	Universal Joint Journal (Bushed) (Front or Rear)
14	V3916	Rivet for Reverse Operating Lever	33	V5960	Inner Casing (Front or Rear)
10 /00			34	V5961	Gasket for Yoke and Inner Casing (Front or Rear)
2.7		Change Speed Hand Lever and Rods	35	V5962	Outer Casing (Front or Rear)
15	V3921A	Change Speed Hand Lever with Knob	36	V5963	Packing for Casing
16	M2724	Knob for Change Speed Hand Lever	37	V5964	Retaining Spring for Outer Casing (Front or Rear)
17	V5923A	Bracket for Change Speed complete with Cross Shaft	38	V3966	Baffle Spring (Front or Rear)
14 200		and Bracket	39	V5966	Baffle Cup (Front or Rear)
18	V3925	Cover for Change Speed Lever Ball	40	V5967	Dust Cap for Splined Yoke (Front)
19	V3926	Locking Rivet for Ball	41	V5968	Steel Washer
20	TG101	Greaser for Change Speed Cross Shaft	42	V5969	Felt Ring
21	V3928	Change Speed Cross Shaft	<u> </u>	V5973A	Propeller Shaft complete
22	G227	Key for Cross Shaft	43	TG108	Greaser for Propeller Shaft
23	V3930A	Lever on Cross Shaft (O/S) with Pinch Bolt	44	V5975A	Bolt, Nut and Washer for Universal Joints



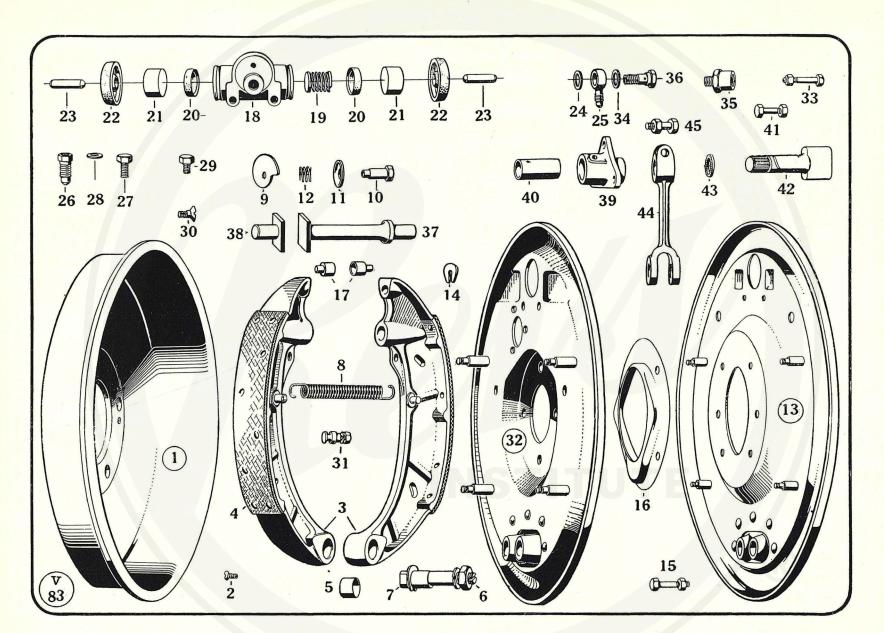
#### Front Axle, Front Hub and Steering Track Rod

No. of Illus- tration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
	Tigoox	Front Axle	20	V6022	Track Rod
1	V6001	Front Axle Beam	21	V4023A	End for Track Rod (R.H. Thread) complete with Ball Pin
2	E1503A	Cotter Pin and Nut for Swivel Pin	22	V4024A	End for Track Rod (L.H. Thread) complete with Ball Pir
3	TG101	Greaser for Swivel Bushes	23	V4025	Felt Washer
4	GD1005A	Swivel Axle (O/S) (Bushed) with Nut and Greasers	24	V4026	Dust Cover for Felt Washer
5	GD1006A	Swivel Axle (N/S) (Bushed) with Nut and Greasers		- MANS COLUMN	
6	DG1022	Nut for Swivel Arm (O/S)	25	V4027	Spring for Dust Cover
7	GD1023	Nut for Swivel Arm (N/S)	26	TG102	Greaser for Track Rod
8 .	GD1007	Bush for Swivel Axle (Bottom)			Front Hub
9	V6008	Bush for Swivel Axle (Top)	27	V6034A	Front Hub (Studded)
	G1042	Leather Washer for Swivel Pin	28	V6035A	Stud for Front Hub with Nut
10			29	V964	Nut for Road Wheel
11	V6009A	Swivel Pin, with Nut and Washer	4	TG105	Greaser for Front Hub (loose in Tool Kit)
12	V6010	Lock Washer for Swivel Pin		GD1036	Plug for Grease Hole in Front Hub
13	V6011	Thrust Washer for Swivel Pin	30	GD1015	Distance Washer for Swivel Arm
14	V6012	Cover for Swivel Pin	100-100		
15	GD1013	Grip Piece for Cover	31	GD1016	Felt Washer for Swivel Arm
16	GD1014A	Steering Lock Stop with Nut	32	GD1017	Retainer for Felt Washer
17	V6015A	Steering Lever (O/S only) with Nut, Split Pin and Key	33	G735	Ball Bearing for Hub (Large)
18	V6016A	Ball Pin and Nut for Steering Lever	34	GD1019	Ball Bearing for Hub (Small)
J			35	GD1029	Distance Tube between Bearings
19	V6017A	Steering Arm (O/S or N/S) with Nut, Split Pin and Key	36	GD1021	Bearing Retaining Washer
		Steering Track Rod			Note:—For Front Wheel Brake see Page 29.
4 <u>12</u>	V6021A	Track Rod complete			For Road Wheels see Page 27.



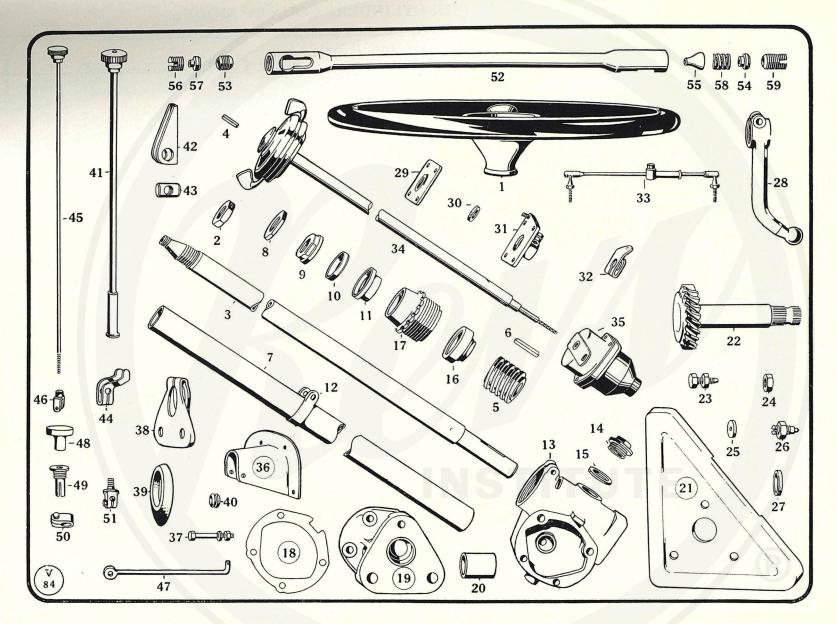
#### Rear Axle, Rear Hub and Road Wheels

No. of Illus- tration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
		Rear Axle	38	V6152	Washer for Bevel Pinion Nut
1	GD902A	Axle Banjo complete with Spring Seats	39	V6153	Universal Flange on Bevel Pinion
2	G809	Drain Plug for Axle Banjo	40	G2840	Lock Nut for Adjusting Nut
3	V6103	Rear Cover for Axle Banjo	41	G2839	Locking Washer for Pinion Adjusting Nut
4	G2807	Joint for Covers (Front or Rear)	42	GD933	Pinion Adjusting Nut
		Differential Shaft	43	G843	Key on Bevel Pinion for Universal Spider
5	G2810A	Differential Shaft with Nut and Washer			Rear Hub
6	V911	Nut for Differential Shaft	44	GD946A	Rear Hub with Greaser
7	G811	Key for Differential Shaft	45	TG105	Greaser for Rear Hub
•	0011	Front Cover, Differential Cage and Bearings	46	GD948	Lock Nut for Wheel Bearing O/S
8	GD912	Ball Bearing for Differential Housing	47	GD949	Lock Nut for Wheel Bearing N/S
9	G2817	Adjusting Washer for Differential Cage Bearing	48	GD950	Locking Plate for Lock Nut
10	G2816	Adjusting Nut for Differential Cage Bearing	49	GD951	Ball Bearing for Rear Hub
11	G2818	Locking Screw for Adjusting Nut	50	GD998	Spacing Washer for Ball Bearing
12	V6119A	Front Cover complete with Differential Bearing Caps	4.50	GD999	
. 12	V0119A	(less Dipstick)	51	GD999 GD953	Packing Shim for Ball Bearing Oil Retaining Plate
	CDOTOA	Pinch Bolt, Nut and Washer for Front Cover	52	GD954	Oil Retaining Plate
13	GD919A			GD954 GD955	Cork Washer for Oil Retainer
14	GD920	Locking Piece for Pinch Bolt	53		Oil Retainer Cup
15	G2823	Bolt for Differential Bearing Cap	54	V6162A	Housing for Wheel Bearing assembled with Wheel Studs
16	GD923	Differential Cage (O/S)	55	V6164A	Wheel Stud with Nut
17	GD924	Differential Cage (N/S)	56	V964	Nut for Road Wheel
18	GD925	Crown Wheel (11/53 ratio)	57	V6166	Distance Piece for Wheel Bearing (O/S)
19	GD926A	Bolt and Nut (Crown Wheel to Differential Cage)	58	V6167	Distance Piece for Wheel Bearing (N/S)
20	GD927	Lock Washer for Crown Wheel Bolts	59	GD961	Support for Wheel Bearing (O/S)
21	G2833	Differential Star Piece	60	GD962	Support for Wheel Bearing (N/S)
22	G2831	Differential Wheel	61	V6170	Oil Retaining Washer
23	G2823	Differential Pinion	62	V4177	Oil Retaining Plate
24	V6129	Filler Plug	- Alle		Road Wheels
25	V6130A	Oil Level Dipstick with Knob and Spring	1	V6175	Road Wheel
		Bevel Pinion and Bearings		V6176	Hub Cap
26	GD932A	Bevel Pinion (11 teeth) with Nut and Washer		V0110	Sub-Assemblies
27	GD932A GD942	Washer for Bevel Pinion		V6185A	Front Cover complete with Crown Wheel, Pinion and
28	GD942 GD940	Pinion Roller Bearing		VUIOJA	Differential Gears and Universal Joint Flange
29	V6143	Pinion Ball Bearing		V6186A	
	V6143 V6144	Housing for Pinion Bearings		VOIOUM	Front Cover complete with Pinion and Bearings and
30		Flousing for Pinion Bearings			Universal Flange (less Crown Wheel and Differ-
31	GD941	Distance Piece for Pinion Bearings	5/4-1	GD921A	ential Gears)
32	V932	Shim for Distance Piece		GD921A	Differential Cage with Crown Wheel and Differential
33	GD935	Cover-plate for Oil Retainer		CDoord	Gears
34	GD936	Oil Retaining Felt Ring	1	GD922A	Differential Cage with Crown Wheel (less Differential
35	GD937	Endless Spring for Oil Retainer			Gears)
36	GD938	Retainer for Endless Spring			
37	V6151	Nut for Bevel Pinion			



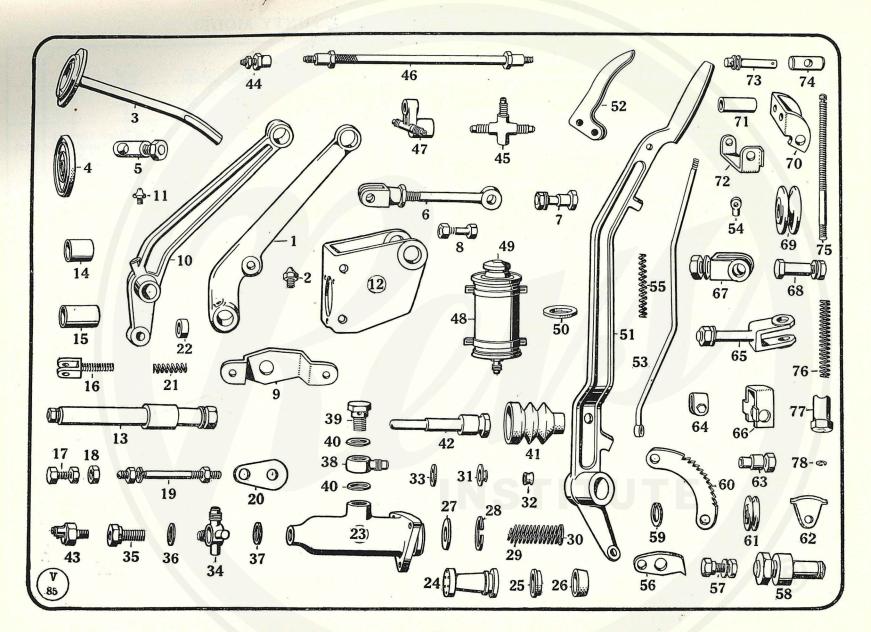
#### Brakes (Front and Rear)

No. of Illus- tration.	Service No. for ordering.	Description of Part.	No. of Illus- tration.	Service No. for ordering.	Description of Part.
		Front Wheel Brake	7	GD969	Grip Piece for Fulcrum Pin
1	GD963	Brake-drum	8	V4209	Pull-off Spring for Brake-shoes
2	G2878	Screw for Brake-drum	31	GD1072A	Pin for Pull-off Spring with Nut and Washer
3	GD965A	Brake-shoe complete with Lining (pair)	9	GD971	Adjusting Cam for Brake-shoes
4	GD966-2	Lining for Brake-shoe	10	GD972	Pin for Cam
5	GD967	Bush for Brake-shoe	11	GD973	Washer for Cam Pin
6	GD968A	Fulcrum Pin for Brake-shoe with Nut, Washer and Grip Piece	12	GD974	Spring on Cam Pin
7	GD969	Grip Piece for Fulcrum Pin	32	GD975A—1	Bracket for Brake-shoes O/S (forming Dust Cover for Drum,
8	GD970	Pull-off Spring for Brake-shoe			complete with Fulcrum Pin Bracket, Adjusting Cams and
9	GD970 GD971	Adjusting Cam for Brake-shoe			Brake-shoe Steady Pins)
10	GD972	Pin for Cam		GD975A-2	Bracket for Brake-shoes N/S (forming Dust Cover for Drum
11	GD972 GD973	Washer for Cam Pin			complete with Fulcrum Pin Bracket, Adjusting Cams and
12	GD974	Spring on Cam Pin	12.00	- 2000	Brake-shoe Steady Pins)
	GD374 GD1046A	Bracket for Brake-shoes (forming Dust Cover for Drum, complete	14	GD976	Grip Piece for Steady Pins
13	GDI040A	with Fulcrum Pin Bracket, Adjusting Cams and Brake-shoe	33	GD977A	Bolt, Nut and Washer for Brake Bracket to Axle Tube
		Steady Pins)	16	GD978	Socket in Brake-shoe for Push Rod
44	GD976	Grip Piece for Steady Pin	_	GD979A	Wheel Cylinder assembled complete
14		Bolt, Nut and Split Pin (Bracket to Swivels)	17	GD980	Wheel Cylinder
15	V6215A	Oil Drain for Front Hub	18	GD981A	Spring with Retainer
16	GD1048	Socket in Brake-shoe for Push Rod	19	GD982	Cup for Wheel Cylinder
17	GD978	Wheel Cylinder assembled complete	20	GD983	Piston for Wheel Cylinder
	GD1049A	The state of the s	21	GD984	Boot for Wheel Cylinder
18	GD980	Wheel Cylinder	22	GD984 GD985	Push Rod
19	GD981A	Spring with Retainer	23	GD986 GD986	Washer for Inlet Connection (Inner)
20	GD982	Cup for Wheel Cylinder	34	GD986 GD987	Washer for Inlet Connection (Outer)
21	GD983	Piston for Wheel Cylinder	35	2000 March 2000 March 100	The state of the s
22	GD984	Boot for Wheel Cylinder		GD988	Inlet Connection
23	GD985	Push Rod	36	GD989	Bolt for Inlet Connection
24	GD986	Washer for Inlet Connection	25	GD990	Bleeder Screw
25	GD1057	Inlet Connection	26	GD991	Set Screw for Bleeder Screw
26	GD990	Bleeder Screw	27	GD992	Spring Washer for Set Screw
27	GD991	Set Screw for Bleeder Screw	28	GD993	Screw for attaching Wheel Cylinder to Brake Bracket
28	GD992	Spring Washer for Set Screw	37	GD1061	Thrust Piece for Hand Brake Cam (Long)
29	GD993	Screw for Attaching Wheel Cylinder to Brake Bracket	38	GD1062	Thrust Piece for Hand Brake Cam (Short)
		Note:—For Foot Brake Control see Page 33.	39	GD1063A	Bracket for Hand Brake Cam (O/S) (Bushed)
	MA A STATE OF THE	For Hand Brake Control see Page 33.		GD1064A	Bracket for Hand Brake Cam (N/S) (Bushed)
		Rear Wheel Brakes (Hand and Foot)	40	GD1065	Bush for Cam Bracket
1	GD963	Brake-drum	41	GD1073A	Bolt, Nut and Split Pin for Brake Cam Bracket
30	GD964	Screw for Brake-drum	Towns of		Note: -For Greaser Details see Page 37.
3	GD965A—1	Brake-shoe complete with Lining (pair)	42	GD1067	Hand Brake Cam
4	GD965A—1 GD966—3	Lining for Brake-shoe	43	GD1068	Felt Washer for Cam
5	GD967	Bush for Brake-shoe	44	V1112A	Hand Brake Operating Lever (O/S or N/S) with Pinch Bolt
6	GD967 GD968A	Fulcrum Pin for Brake-shoe with Nut, Washer and Grip Piece	45	V1113A	Pinch Bolt, Nut and Washer for Lever



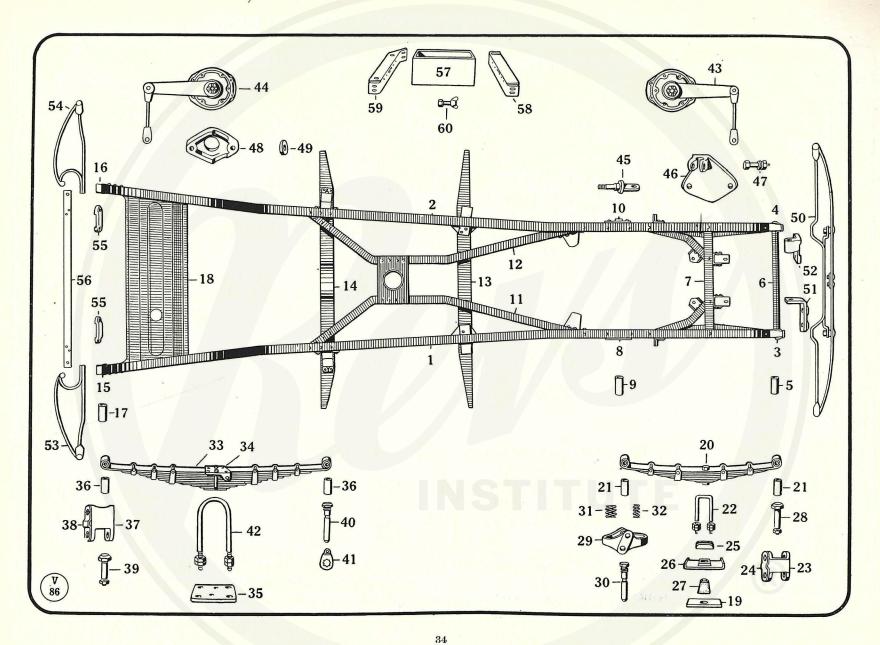
#### Control—Steering and Ignition

No. of Illus- tration.	Service No. for Ordering.	Description of Part.	No. of Illus- tration.	Service No. for Ordering.	Description of Part.
1	V4301	Steering Wheel		1	Ignition, Lamp and Horn Control
2	V4302	Retaining Nut for Steering Wheel	34	V6345	Steering Column Control complete (Lucas Model AA3)
3	V6303A	Steering Column Tube complete with Top End Piece	35	V4346	Switchbox complete (Lucas Model S.L.C.2)
4	M2853	Key for Steering Wheel		9	
	V4305	Steering Worm			Steering Column Support Details
	V4306	Key for Steering Worm	36	V6351A	Support Bracket for Steering Column
	V6307	Cover Tube for Steering Column	37	V4352A	Bolt, Nut and Washer (Column to Bracket)
	V4308	Lock Nut for Steering Ball Race			
	V4309	Upper Ball Race for Steering Column			Controls on Steering Column
	V4310	3 in. dia. Steel Balls (24 per Set)	38	V4361A	Bracket on Steering Column for Throttle and Free
	V4311	Lower Ball Race for Steering Column			Wheel Controls
	V4312	Housing for Lower Ball Race	)	V4362A	Bolt, Nut and Washer for Bracket
	V1261	Link for Cover Tube	39	V4363	Rubber Seal for Column
	V4314A	Steering Box (Studded) with Bearings	40	V4364	Bearing for Slow-running Tube
	M709	Filler Plug for Steering Box	41	V6365A	Slow-running Control complete with Knob, Nut and
	M710	Washer for Filler Plug		*****	Adjusting Collar
	V2215A	Pinch Bolt, Nut and Washer in Box for Bearing	42	V4366	Bracket for Slow-running Trunnion
	V4318	Roller Bearing for Steering Worm [Adjustment	43	V4367	Trunnion for Slow-running Control
	V2217	Adjusting Nut for Steering Worm Bearing	44	V4368	Stop for Slow-running Control
	V2218	Shim for Steering Box	45	V6369A	Jet Control Rod, Knob and Lock Nut
	V4321A	Steering Box Bracket (Bushed)	46	V4370A	Jaw End for Jet Control Rod with Pin
	V2222	Bush for Steering Box Bracket	47	V6371A	Connecting Link for Jet Control
	V6323	Steering Box Frame Bracket	48	V4372	Knob for Free Wheel Control
	V4324A	Bolt, Nut and Washer (Box Bracket to Frame Bracket)	49	V4373A	Bearing for Free Wheel Control with Nut
	V4325	Steering Worm Wheel	50	V4374A	Pinching Collar for Free Wheel Control with Bolt and
	V4326	Cup for Spring for Steering Box Bracket		Transer	Washer
	V4327	Spring for Steering Box Bracket	1 / 1	V6375A	Free Wheel Flexible Control Rod (less Knob) with
23 24	V2227A	Adjusting Screw and Nut for Worm Wheel		7740701	Jaw End
	V2228 V2229	Lock Nut for Adjusting Screw	51	V4376A	Eye Piece on Clutch Pit
	V2229 V2230A	Thrust Washer for Steering Worm Wheel Screw for Thrust Washer with Lock Nut			Steering Dungslink
	V2230A V2231		~0	V6381	Steering Draglink
		Felt Washer for Worm Wheel	52		Draglink Tube
28	V6331A	Steering Drop Arm with Pinch Bolt, Nut, Washer	53	V4382	Ball Cup for Draglink Tube
	V2234A	and Split Pin	54	V4383	Spring Plunger
		Pinch Bolt, Nut, Washer and Split Pin for Drop Arm	55	V4384	Plunger Spring Seat
	V4333 V4334	Retainer for Bottom Felt Washer	56	V4385	End Plug
	V4334 V4335A	Felt Washer	57	V4386	Spring Plunger
31	V 4555A	Bottom Cover for Steering Box with Stud, Pinch Bolt,	58	V4387	Ball Cup Spring
11	774996 A	Nut and Washer	59	V4388	End Cup
		Finch Bolt, Nut and Washer for Bottom Cover			
		Ignition Control Lever with Pinching Screw	-	V6390A	Steering Draglink complete
	V4336A V6337A V6338A	Pinch Bolt, Nut and Washer for Bottom Cover Ignition Control Lever with Pinching Screw Ignition Control Rod complete		V4388 TG103 V6390A	Greaser for Steering Draglink Steering Draglink complete



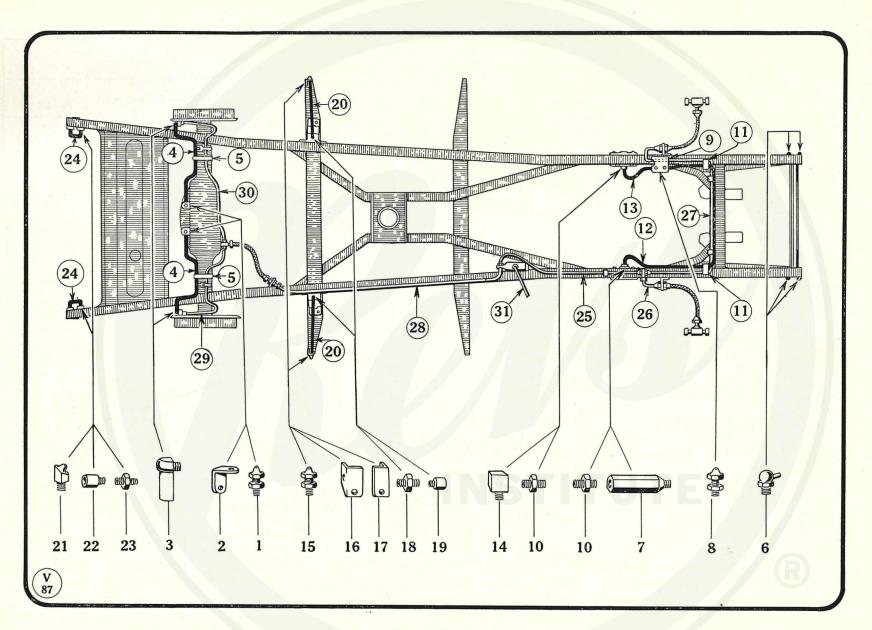
#### Brake Control (Hand and Foot Brakes) also Clutch Pedal

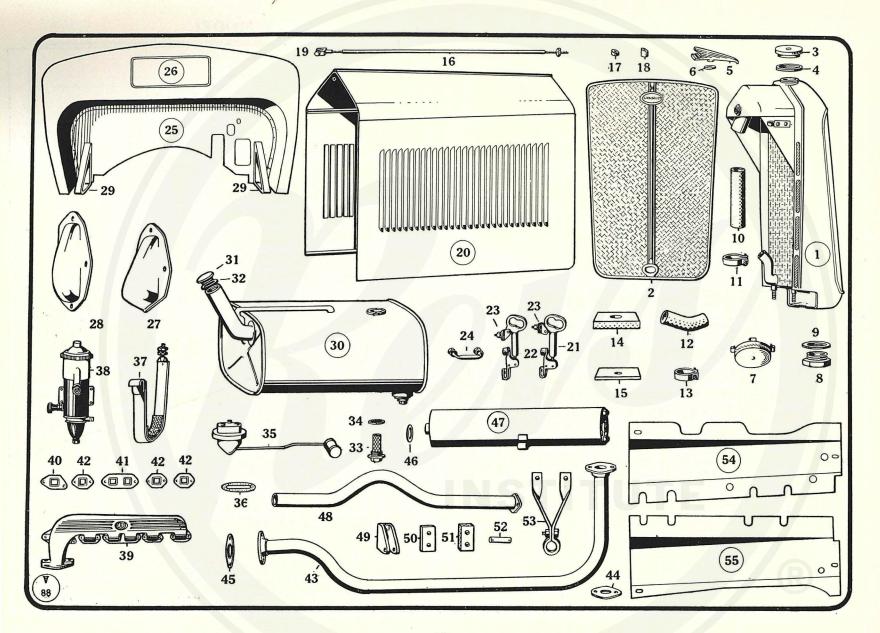
No. of Illus- tration.	Service No. for ordering.	Description of Part.	No. of Illus- tration.	Service No. for ordering.	Description of Part.
1 2 3 4 5 6 7 8 9	V6401 TG101 V3743A V3744 F734A V6406A V6407A V6408A V6409	Clutch Pedal  Clutch Pedal  Greaser for Pedal  Adjusting Rod for Clutch Pedal with Pad  Rubber Pad for Pedal Top  Locking Pin for Adjustable Rod with Nut and Washer  Connecting Link for Clutch Pedal with Jaw Joint  Pin, Nut and Washer (Link to Clutch Operating Lever)  Pin and Nut (Link to Clutch Pedal)  Bracket for Clutch Pedal  Note:—For Clutch Operating Mechanism see Page 19.		V6445A V6446A V6447A V6448A V6449A V6450A GD1237A V6452 GD1239 GD1244 GD1247	Lockheed Pipe Line Pipe from Master Cylinder to Three-way (O/S) Pipe from Three-way Piece to O/S Front Wheel Pipe from Three-way Piece to N/S Front Wheel Pipe from Master Cylinder to Rear Hose Pipe from Rear Hose Bracket to O/S Rear Wheel Pipe from Rear Hose Bracket to N/S Rear Wheel Pipe from Rear Hose Bracket to N/S Rear Wheel Hose Connection with Nut and Washer Three-way Piece (Front) Flexible Hose complete (Front or Rear) Hose Bracket (Rear) Clip for Pipe to Rear Axle
10 11 3 5 4 12 13	V4401 TG105 V4402A F734A V3744 V4405 V6415A	Brake Pedal Brake Pedal Greaser for Pedal Adjustable Rod for Pedal with Pad Locking Pin for Adjustable Rod with Nut and Washer Rubber Pad for Pedal Bracket for Pedal and Lockheed Master Cylinder Pin for Brake and Clutch with Nuts and Washers	48 49 50	V1361A M1372A M1373 V6464A	Lockheed Supply Tank Supply Tank complete with Fixing Brackets Cap for Supply Tank complete with Baffles Rubber Washer for Filler Cap Supply Pipe from Tank to Master Cylinder
14 15 16 17 18 19 20 21	M3306 V4409 V4409A V1310A V1311 M1309A V4413 M1311 V4415	Distance Piece for Brake Pedal Pin (Short) Distance Piece for Pedal Pin (Long) Eye Piece for Master Cylinder with Bolt, Nut and Lock Nut Bolt and Nut for Eye Piece Lock Nut for Eye Piece Stud for Master Cylinder and Brake Stop with Nuts and Washer Brake Stop Piece Push-off Spring for Brake Pedal Distance Piece for Master Cylinder	51 52 53 54 55 56 57	V4471 V4472 V4473A M755 M756 V4476 V4477A	HAND BRAKE CONTROL  Hand Brake Lever Grip Lever Pawl Rod with Eye Piece Eye Piece for Pawl Rod (Top) Spring for Pawl Rod Brake Pawl Bolt for Brake Pawl and Hand Brake Lever with Nut and Washer
23 24 25 26 27 28 29 30 31 32 33 34 35	V4421 V1322 V1323 V1324 V4425 V4425 V4426 V4427 V4428 V4429 V4430 V4431 V4431 V4432	Master Cylinder Piston for Master Cylinder Secondary Cup for Master Cylinder Cup for Master Cylinder Cup for Master Cylinder Piston Stop Retainer for Stop Return Spring for Master Cylinder with Retainer Retainer for Return Spring Valve Body Valve Cup Valve Cup Valve Cup Valve Connection Bolt for Outlet Connection	58 59 60 61 62 63 64 65 66 67 68	V4478A V1381 V4480 V4481A V4482 V4483 V4485A V4485A V6487A V6487A V6488 V4489A V4490A V4490A	Fulcrum Pin, Nuts and Washers Spring Ring Brake Quadrant Bolt, Nut and Washer for Quadrant Cable Pulley on Hand Brake Lever Sheath for Cable Pulley on Lever Spindle for Cable Pulley on Lever with Nut and Washer Cable for Hand Brake Clip for Cable with Bolt and Nut Frame Bracket for Guide Pulley with Nut and Washer Retaining Plate for Cable Bracket for Guide Pulley with Nut and Washer Pin for Pulley with Nut and Washers Guide Pulley with Nut and Washers Guide Pulley
36 37 38 39 40 41 42 43	GD986 V4433 V4434 V4435 V4436 V1337 V4437 V4438 V4439A	Gasket for Outlet Connection Banjo Gasket for Outlet Connection Banjo Connection (Inlet) Banjo Connection Fixing Bolt Gasket for Inlet Boot for Master Cylinder Push Rod assembled with Cap Signal Lamp Switch Master Cylinder complete	70 71 72 73 74 75 76 77 78	V6492 V6493 V6494 V4494A G1216 G1213 G1215 G1214 G1217	Intermediate Frame Bracket for Guide Roller Guide Roller for Hand Brake Cable Retaining Plate for Cable Pin for Guide Roller with Washers and Split Pin Pin in Axle Operating Lever Adjusting Screw for Brake Cable Spring for Adjusting Screw Adjusting Nut for Brake Cable Lock Ring for Adjusting Screw



#### Frame Fittings and Spring Suspension

No. of Illus- tration.	Service No. for ordering.	Description of Part.	No. of Illus- tration.	Service No. for ordering.	Description of Part.
1 2 3 4 5 6 7 8 9	V6501 V6502 V6503A V6504A V6518 V6505A V6506A V6507A V6508 V6509	Frame  Frame Side Member (O/S) (Drilled) Frame Side Member (N/S) (Drilled) Front Dumb-iron (O/S) (Bushed) Front Dumb-iron (N/S) (Bushed) Bush for Front Dumb-iron Front Cross Tube Front Cross Tube Front Spring Rear Bracket (O/S) (Bushed) Bush for Front Spring Rear Bracket (O/S) Front Spring Rear Bracket (O/S)	36 37 38 39 40 41 42	V4551 V4552A V4553 V4554A V6555A V6556 V4557A V4560	Bush for Spring Eye (Rear) Rear Spring Shackle with Locking Plate Locking Plate for Rear Spring Shackle Pin for Rear Spring Shackle with Nut and Split Pin Pin for Rear Spring Front Eye Locking Plate for Rear Spring Front Eye Pin Clip for Rear Road Spring with Nuts Wick for Rear Dumb-iron Note:—Separate Spring Plates can be supplied to order. For Spring Greasers and Fittings see Page 37.
10 11 12 13 14 15 16 17 18	V6510 V6511 V6512 V6513 V6514A V6515A V4518 V6517	Front Spring Rear Bracket (N/S) Intermediate Frame Member (O/S) (Drilled) Intermediate Frame Member (N/S) (Drilled) Front Main Cross Member and Running-board Support Rear Main Cross Member and Running-board Support Rear Dumb-iron (O/S) (Bushed) Rear Dumb-iron (N/S) (Bushed) Bush for Rear Dumb-iron Rear Cross Member	43 — 44 45 46 — 47 48 49	V6565 V6566 V6567 V6568 V6569 V6570A V6571A V6572A V6573 V6574	Shock Absorbers and Fittings  Front Shock Absorber (O/S) Front Shock Absorber (N/S) Rear Shock Absorber (N/S) Rear Shock Absorber (N/S) Rear Shock Absorber (N/S) Bracket for Front Shock Absorber Combined Headlamp and Shock Absorber Bracket (O/S) Combined Headlamp and Shock Absorber Bracket (N/S) Pinch Bolt with Nut and Washer Packing Piece for Rear Shock Absorber Taper Washer for Rear Shock Absorber
19 20 	V6524 V6525A V6526A V4551 V6528A V6529 V6530 V6531	Road Springs and Suspension  Packing for Front Axle Pad Front Road Spring (O/S) (Bushed) Front Road Spring (N/S) (Bushed) Bush for Front Spring Eye Front Spring Clip with Nuts Front Spring Shackle (O/S or N/S) Locking Piece for Front Spring Shackle Packing Piece for Front Spring Clip	50 51 52 53 54 55 56	V6575 V4576 V4577 V6578 V6579 V4582 V6580 V6581	Bumpers and Fittings  Front Bumper Clamp for Front Bumper (O/S) Clamp for Front Bumper (N/S) Rear Bumper (O/S) Rear Bumper (N/S) Bracket Securing Rear Bumper Tie Bar for Rear Bumpers Rear Bumper (Coupé)
28 29 30 31 32	V6532 GD1313 V4554A V6538A V6540A V6543 V6544 V6545A	Buffer Block Container Buffer Block Container Buffer Block Pin for Front Spring Shackle or Front Spring Rear (N/S) with Nut and Split Pin Link for Front Spring Rear Support Bracket (O/S) Link Pin (Front Spring Rear Support O/S) Damper Spring (Outer) The Spring Rear Support (O/S) Damper Spring (Inner) Front Spring Rear Support (O/S) Rear Road Spring (O/S) (Bushed) Rear Road Spring (N/S) (Bushed) Shock Absorber Bracket on Road Spring (O/S)	57 58 59 60	V4585A V6586 V6587 V4588A	Battery Carrier and Details  Battery Carrier complete Support for Battery Carrier (Front) Support for Battery Carrier (Rear) Battery Securing Bolt with Wing Nut
33 34 35 —	V6546A $V6547$ $V6548$ $V6549$ $V4550$	Rear Road Spring (N/S) (Bushed) Shock Absorber Bracket on Road Spring (O/S) Shock Absorber Bracket on Road Spring (N/S) Bottom Plate for Rear Road Spring Screw for Rear Road Spring	= X	V6595A V6596A	Sub-Assemblies Frame complete Front Cross Tube assembled with Dumb-irons





#### Radiator, Bonnet, Exhaust Pipes, Petrol Tank, etc.

No. of Illus- tration.	Service No. for ordering.	Description of Part.	No. of Illus- tration.	Service No. for ordering.	Description of Part.
1 2 3 4 5 6 7 8 9 10 11 12 13 14	V6601A V4602 V6603 V4604 V4605 V4606 V4606 V4607 V4608 V6608 V6609 V6610 V6611 C1408 V6612 M15009 V4614	Radiator and Details  Radiator complete with Stone Guard Shell for Radiator Stone Guard for Radiator Filler Cap for Radiator Rubber Washer for Filler Cap Crest for Radiator Filler Cap Rubber Washer for Crest Guard for Starting Handle Hole Drain Plug for Radiator Washer for Drain Plug Rubber Hose (Top) Smith's Thermostat complete Clip for Top Rubber Hose Rubber Hose (Bottom) Clip for Bottom Rubber Hose Rubber Packing for Radiator Support	33 34 35 36 37 38 	V4652A V4653 V4654 V4655 G1463A GD1461 V6656 V4657 V4658 V6659A V4660 V4662 V6663A V6664A V6665A	Petrol Tank Filler Joint (Filler to Tank) Filler Cap for Petrol Tank Joint for Filler Cap Cap for Petrol Tank Sump with Strainer Gauze Washer for Sump Cap Petrol Gauge (Tank Unit) Cable for Petrol Gauge Joint for Petrol Gauge Strap for Petrol Tank Rear Packing Piece (Rubber) between Tank and Frame Petrolift complete Petrol Pipe (Main Feed to Tank) complete Petrol Pipe (Main Feed to Petrolift) complete Petrol Pipe (Petrolift to Carburetter) complete
13 14 15 16 17 18 19 20 21 22 23 24	V4615 V6616A V4617 V4618 V4619 V6625A V6627 V6627 V6628 V4629 GD1418A—1	Rubber Packing for Radiator Support Packing Washer for Radiator Radiator Tie Rod complete Washer for Tie Rod Distance Piece for Tie Rod Bolt for Jaw Joint  Note:—For Radiator Medollion see Page 15.  Bonnet and Bonnet Catches  Bonnet complete Front Bonnet Catch with Fixing Bracket Rear Bonnet Catch with Fixing Bracket Bonnet Catch Yoke with Nut (Front or Rear) Bonnet Handle with Nuts and Washers	39 40 41 42 43 44 45 46 47 48	V4675 V4676 V4677 V4678 V6679A H1211 G1452 G1454 V4680A V6681A V6682A V6682A—1 V6688A	Silencer and Exhaust Pipes  Exhaust Branch Joint for Exhaust Branch (Centre) Joint for Exhaust Branch (Centre) Joint for Exhaust Branch (Intermediate or Rear) Exhaust Pipe (Engine to Silencer) with Flanges Joint (Exhaust Pipe to Manifold) Joint (Exhaust Pipe to Silencer) (Front) Joint (Exhaust Pipe to Silencer) (Rear) Silencer complete Exhaust Tail Pipe with Flange (Saloon) Exhaust Tail Pipe (Front Half) with Flange (Coupé) Exhaust Tail Pipe (Rear Half) (Coupé) Clip for Exhaust Tail Pipes with Pinch Bolt, Nut and Washer (Coupé)
25 26 27 28 29	V6641A V6642A V4643 V4644 V4645	Dashboard and Fixing Brackets  Dashboard and Shroud complete Trap Door for Back Dashboard Cover for Clutch Pedal Cover for Brake Pedal Support Bracket for Dashboard and Toe Boards	49 50 51 52 53 —	V6683 V4684 V4685 G1457A V6686A V6687A	Silencer Support Bracket on Frame Plate for Silencer Support Bracket Rubber Packing for Support Plate Pin for Silencer Support Bracket Pin for Silencer Support Bracket Rear Exhaust Pipe Support Bracket with Pinch Bolt and Nur (Saloon) Rear Exhaust Pipe Support Bracket with Pinch Bolt and Nur Undershields
30 31 32	V6651A V6651A—1 H1222—1 M3549	Petrol Tank and Petrol Pipes  Petrol Tank complete (Saloon) Petrol Tank complete (Coupé) Filler Cap for Petrol Tank Joint for Filler Cap  Saloon	54 55 —	V6691 V6692 V4693 GD1447	Undershield (O/S) Undershield (N/S) Support Bracket for Undershield Clip for Undershield

#### Wings and Stepboards, and Carriage Fittings

Service No. for Ordering.	Description of Part.	Service No. for Ordering.	Description of Part.
	Front Wings and Stays	V6741	Packing Piece for Steady Pin
V6701A	Front Wing (O/S) Saloon	V6742	Taper Rubber Washer for Steady Pin or Wing
V6702A	Front Wing (N/S) Saloon	V6743	Taper Steel Washer for Wing
V6701A—1	Front Wing (O/S))	V6744	Disc for Spare Wheel Bracket
V6702A—1	Front Wing (N/S) Coupé	V6745	Clamp Plate for Spare Wheel
V6703	Front Wing Make-up Piece (O/S)	V6746A	Stud for Spare Wheel with Nut and Washer
V6704	Front Wing Make-up Piece (N/S)	V964	Cap Nut for Spare Wheel
V6705A	Front Wing Front Stay (O/S)	V6748	Spare Wheel Cover (Saloon or Coupé)
V6706A	Front Wing Front Stay (N/S)		Leader Colling and December (College and a)
	Note:—For Headlamp Support see Page 15.	TTOWER	Luggage Grille and Brackets (Saloon only)
V6707	Front Wing Rear Stay (O/S)	V6751 V6752	Bracket for Luggage Grille (O/S)
V6708	Front Wing Rear Stay (N/S)		Bracket for Luggage Grille (N/S)
V6715	Bonnet Ledge (O/S)	V6753A V6754A	Bracket for Luggage Grille (Beaded)
V6716 ·	Bonnet Ledge (N/S)	V6754A V6755A	Luggage Grille complete with Links Bolt, Nut and Washer (Link to Bracket)
V6717	Bonnet Valance (O/S)	V6756A	Bolt, Nut and Washer (Link to Side Support)
V6718	Bonnet Valance (N/S)	V6757A	Locking Pin for Grille with Nut and Washer
V6719	Front Apron	V6758A	
	Rear Wings	V0738A	Spring Clip for Grille
V6721	Rear Wing (O/S) Saloon		Carriage Fittings
V6722	Rear Wing (N/S)	V4761	Screen complete
V6721-1	Rear Wing (O/S) Counc	V4762	Glass for Front Screen
V6722-1	Rear Wing (N/S) Coupé	V4763	Screen Wiper complete with Dual Arms
V6723	Rear Apron (Saloon only)	V4764	Front Door Glass Saloon
	Stepboards	V4765	Rear Door Glass Saloon
V6731A	Stepboard (O/S) complete with Covering and Edging	V4764—1	Front Door Glass Coupé
V6732A	Stepboard (N/S) complete with Covering and Edging	V4765—1	Rear Door Glass
V0102A		V6766	Hinged Quarter Light (O/S)
	Spare Wheel Carriers (Saloons only)	V6767	Hinged Quarter Light (N/S)
V6735A	Spare Wheel Steady Tube complete with Brackets	V6768	Glass for Quarter Light
V6736	Rubber Packing for Tyre Pad	V6769	Front Door Louvre (O/S) Saloons
V6737	Rubber Ferrule for Tyre Pad	V6770	Front Door Louvre (N/S)
V6738	Screw for Ferrule and Packing	V6771	Rear Door Louvre (O/S)
V6739A	Spare Wheel Steady Pin with Nuts and Washers	V6772	Rear Door Louvre (N/S)
V6740	Lug for Spare Wheel Steady Pin	V4767	Back-light Glass (Saloon or Coupé)

Tools, etc.					
Service No. for Ordering.		Description of Part.			
M3727	Double-ended Spanner $(\frac{3}{16}" \times \frac{1}{4}")$				
	Double-ended Spanner $(\frac{5}{16}'' \times \frac{3}{8}'')$				
	Double-ended Spanner $(\frac{7}{16}'' \times \frac{1}{2}'')$				
	Sox Spanner $(\frac{3}{16}" \times \frac{1}{4}")$				
	Box Spanner $(\frac{5}{16}" \times \frac{3}{8}")$				
	$Sox Spanner \left(\frac{7}{16}'' \times \frac{1}{2}''\right)$				
	$Sox Spanner \left(\frac{5}{8}'' \times \frac{9}{16}''\right)$				
	Cappet Spanner				
	Seeler Gauge with .003" Feeler in Cage				
	Adjustable Spanner				
	parking Plug Spanner				
	Commy Bar				
	Commy Bar				
	daptor for Oil Drain Plug				
	Vheel Brace				
	Tyre Pump				
The second secon	ifting Jack				
	Iandle for Lifting Jack Cross Bar for Handle				
	Tyre Levers (Pair)				
	tarting Handle				
	Grease Gun				
	Bleeder Wrench				
	Orain for Bleeder Screw > for Lockheed Brake				
	Orain Tube				
GD1000	Jam Tube				
· ·					