The WOLSELEY

# 16 (SIXTEEN)

SPARE PARTS LIST No. 917

WOLSELEY MOTORS (1927) LTD., WARD END, BIRMINGHAM, 8

Governing Director . . . SIR WILLIAM R. MORRIS, BT.

WOLSELEY MOTORS (1927) LIMITED

Governing Director - - SIR WILLIAM R. MORRIS, BT.



# 16 (SIXTEEN)

SPARE PARTS LIST No. 917

Head Office and Works - - DREWS LANE, WARD END, BIRMINGHAM, 8
Telegrams - - - "EXACTITUDE, BIRMINGHAM"

Telephone - - - - BIRMINGHAM EAST 1501

London Repair Works - - - EUSTACE WATKINS LTD., MANOR STREET, CHELSEA, S.W.

# **CONTENTS**

| AXLES AND WHEELS             |       |         |         |        |       |       | Page  | ELECTRICAL EQUIPMENT Pag                | te. |
|------------------------------|-------|---------|---------|--------|-------|-------|-------|---|-----|
| Front Axle                   |       |         |         |        |       | 4.49  | 25    | Battery 15, 3                           | 5   |
| Front Hub                    | ***   |         |         |        |       |       | 25    | Dynamo 1.                               | 5   |
| Rear Axle                    |       |         |         |        |       |       | 27    | Distributor 1.                          | .5  |
| Rear Hub                     |       |         |         |        |       |       | 27    | Electric Horn 15, 3                     | 1   |
| Road Wheels                  |       |         |         |        |       |       | 27    | Instrument Panel 1.                     | 5   |
|                              |       |         |         |        |       |       |       | Lamps                                   | 1   |
| BUMPERS AND FITT             | INGS  |         |         |        |       |       | 35    | Starter 13                              | 5   |
| BRAKES                       |       |         |         |        |       |       |       | Indicators 1.                           | 5   |
| Front Wheel Brake            |       |         |         |        |       |       | 29    | FREE WHEEL 21, 23, 3                    | 1   |
| Rear Wheel Brake             | 11114 |         | • • •   | ***    | ***   |       | 29    |   |     |
| Rear Wheel Brake             |       |         | • • •   |        |       |       | 20    | FRAME AND FITTINGS 33                   | 5   |
| BONNET                       |       |         |         |        |       |       | 39    | FOOT CONTROL                            |     |
|                              |       |         |         |        |       |       |       | Accelerator 17                          | 7   |
| CARRIAGE FITTINGS            |       |         |         |        |       |       | 40    | Brakes                                  | 7   |
| CLUTCH                       |       |         |         |        |       |       | 19    | Clutch 19                               |     |
| CLUTCH                       | * * * |         | ***     |        |       |       | 10    | GREASERS AND FITTINGS 33                | 7   |
| DASHBOARD                    |       |         |         |        |       |       | 39    |   | •   |
| THEFT                        |       |         |         |        |       |       |       | GEARBOX                                 |     |
| ENGINE                       |       |         |         |        |       |       | 9     | Bearings 21                             |     |
| Air Cleaner                  |       |         |         | ***    | 6.63  | * * * |       | Free Wheel 21, 23, 31                   |     |
| Crankcase and Cylind         |       |         |         | * * *  |       | * * * | 5     | Gearcase and Covers 19, 21              |     |
| Cylinder Head                |       | * * *   | ***     |        |       |       | 9     | Gears and Shafts                        | 1   |
| Crankshaft and Bearing       |       |         |         |        | * * * | ***   | 7     | HAND CONTROL                            |     |
| Camshaft and Bearing         | gs    |         |         |        |       | ***   | 9     | Brake 33                                | 3   |
| Connecting Rods and          |       | ns      |         |        |       |       | 17    | Change Speed 2:                         | 3   |
| Carburetter                  | ***   |         |         | ***    |       |       | 17    | Free Wheel 23, 31                       | 1   |
| Chains and Chain WI          |       |         |         |        | * * * |       | 11    | Ignition 31                             | 1   |
| Coil                         | * * * | 14, 914 | * * *   |        | * * * | ***   | 15    | Jet 31                                  | 1   |
| Dynamo                       |       |         |         |        |       | 111   | 15    | Throttle 31                             | 1   |
| Distributor                  |       |         |         |        |       |       | 15    | IGNITION 15, 31                         | 1   |
| Engine Support Detail        | ils   |         |         |        | * * * |       | 5     |   |     |
| Exhaust Manifold             | 2.00  |         |         |        |       |       | 39    | LOCKHEED PIPES 33, 37                   | 1   |
| Flywheel                     | ***   | * * *   | * * * * | 575.00 |       | 1.7.7 | 19    | PROPELLER SHAFT AND UNIVERSAL JOINTS 2: | 3   |
| Ignition                     | ***   | ***     | ***     | ***    | * * * | 1.    | 5, 31 | PETROL TANK                             |     |
| Inlet Manifold               |       |         | ***     |        |       |       | 17    | Petrol Tank 39                          | 9   |
| Oil Base                     |       |         |         |        |       |       | 5     | Petrol Pipes                            |     |
| Oil Pump                     |       |         |         |        |       |       | 11    |   | _   |
| Oil Strainer                 | * * * | * * *   |         |        | * * * |       | 13    |   | 1   |
| Oil Cleaner                  |       | * * *   |         |        |       |       | 13    | RADIATOR AND FITTINGS 39                | 9   |
| Oil Filler                   | ***   |         |         |        |       |       | 13    | STEERING                                | 1   |
| Oil Pipes                    | ***   |         |         |        | ***   |       | 13    | CHENCED AND EVHALIST DIDEC              |     |
| Valves and Valve Spr         |       |         |         |        |       |       | 9     |   | ,   |
| Valve Rockers and Sh         | naft  |         |         |        |       |       | 9     | SHOCK ABSORBERS AND FITTINGS 33         | 5   |
| Water Inlet Pipe             |       |         |         |        |       |       | 5     | TOOL KIT                                | 1   |
| Water Pump                   |       |         |         |        |       |       | 11    |   | •   |
| Water Outlet Pipe            |       |         |         |        |       |       | 9     | WINGS AND RUNNING-BOARDS 40             | )   |
| Automotive and approximately |       |         |         |        |       |       |       |   |     |

# INTRODUCTION

THIS list of Spares for the Wolseley "16 (Sixteen)" has been compiled in order to facilitate the ordering of parts which require replacement. The parts are grouped into components, and all the principal pieces are illustrated. When ordering, clients should quote the Service Number, together with the description of the part, in order to minimise the possibility of error.

We would particularly impress upon clients the importance of always quoting the MAKER'S CAR NUMBER (not Registration Number), which will be found on the metal name-plate on the Dashboard Shroud under the Bonnet. The ENGINE NUMBER will be found on the Engine Case (Near-side Rear), and should be quoted in addition to the Car Number when ordering Engine spares. The CHASSIS NUMBER will be found on the Dashboard Shroud under the Bonnet and should be quoted in addition to the Car Number when ordering Chassis spares.

We reserve to ourselves the right to alter any part as may be considered advantageous, and therefore it is possible that illustrations shown in this book may not in all cases exactly resemble the actual part required.

All parts sent to be repaired must be forwarded carriage paid. These may be forwarded to either of the addresses on the title page, and must bear the Sender's Name, Address, and Maker's Car Number.

All parts sent for repairs are acknowledged as soon as received.

To avoid delay, customers with whom we have no ledger account should send cash with order.

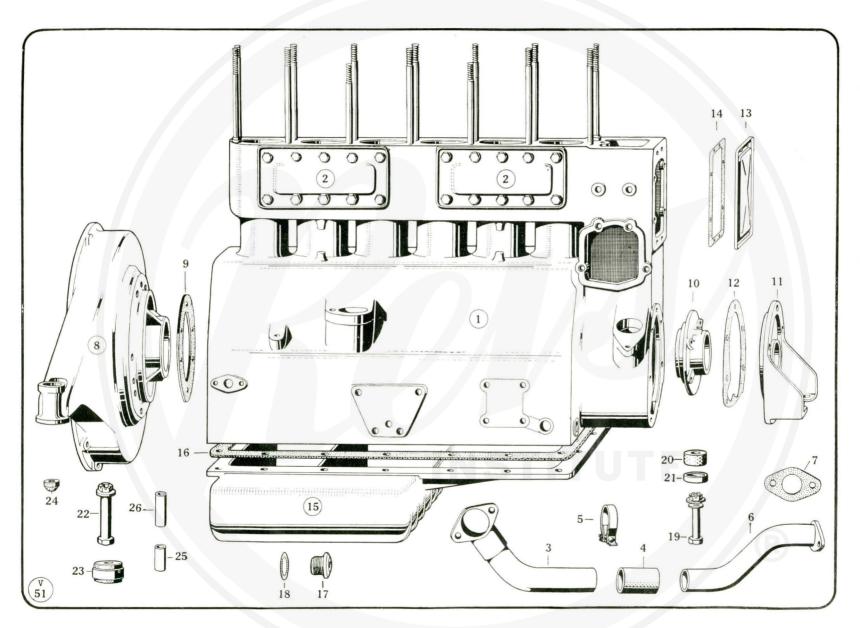
See separate Schedule for Prices.

Instruction Manual shows List of Service Stations for Proprietary Articles.

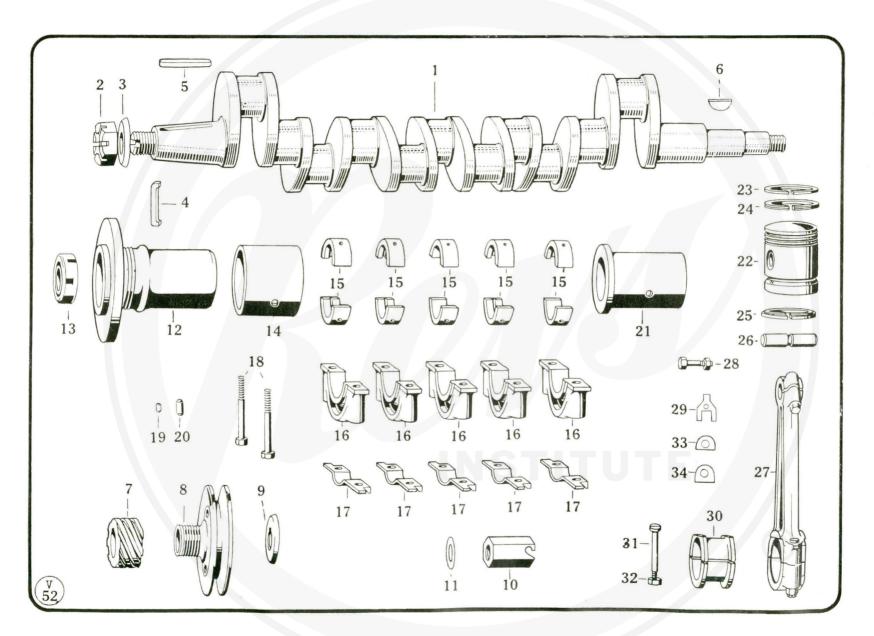
In order to assist customers who desire to send a telegram, we give below the telegraphic codes referring to service matters—

| YILEN  |       | Wolseley "16 (Sixteen)" Car No  |
|--------|-------|---|
| SEREB  |       | Referring to your communication Service Manager dated                                 |
| SEREM  | ***   | Referring to your communication Estimating dated                                      |
| SEREP  |       | Referring to your communication General Office  |
| SERFU  |       | Despatch immediately per post and charge our account for Car No                       |
| SERGI  |       | Despatch immediately per passenger train and charge our account for Car No            |
| SERJO  | ***   | Despatch per post direct to Customer and charge our account for Car No                |
| SERKS  |       | Despatch per passenger train direct to Customer and charge our account for Car No     |
| SERMY  | ***   | Advise delivery date for our Order No   |
| SERNA  | * * * | Please quote but do not supply pending official order for following spares for Car No |
| SEROT  |       | Can you supply from stock for Car No  |
| SERSK  | ***   | Priced invoice to be sent with spares.  |
| SERTE  |       | Complete with all fittings.   |
| SERUS  |       | With studs and nuts only.   |
| SERLY  |       | Complete with bearings.   |
| C.O.D. | ***   | Cash on Delivery.   |
|        |       |   |

WOLSELEY MOTORS (1927) LTD.

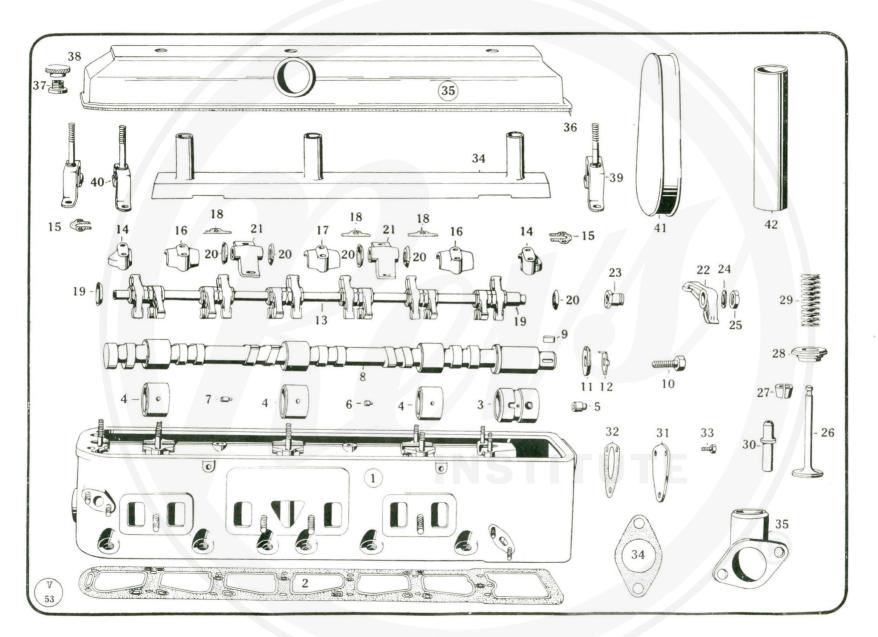


| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.   | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                                       |
|------------------------------|---------------------------------|--|------------------------------|---------------------------------|--|
|                              |                                 | Crankcase and Cylinders  | 13                           | V3019                           | Cover for Chain Case                                       |
|                              | √V3001A                         | Crankcase and Cylinders complete with Water Jacket,<br>Covers and Main Bearings ('A' Type) | 14                           | V3020                           | Joint for Chain Case Cover                                 |
| 1                            | V3002A                          | Crankcase and Cylinders complete with Water Jacket,<br>Covers and Main Bearings ("B" Type) |                              |                                 | Note: -For Engine Chains and Wheels see Page 11            |
| 2                            | M7                              | Cover-plate for Cylinder Jacket (Front or Rear)  |                              |                                 | Oil Base   |
| _                            | M9—1                            | Joint for Cover-plates (Front or Rear)   | 15                           | V3031A                          | Oil Base complete  |
| _                            | M10                             | Set Screw for Cover-plates   | 16                           | G27                             | Joint for Oil Base   |
| _                            | V3007                           | Set Screw for Cover-plate and Ignition Coil  | 17                           | G29                             | Drain Plug for Oil Base                                    |
| 3                            | V3008A                          | Water Inlet Pipe (Rear Portion)  | 18                           | G30                             | Washer for Drain Plug                                      |
| 4                            | V3009                           | Rubber Hose for Inlet Pipes  |                              |                                 |  |
| 5                            | M1511                           | Clip for Rubber Hose   |                              |                                 | Engine Support Details                                     |
| 6                            | V3011A                          | Water Inlet Pipe (Front Portion)   | 19                           | V3041A                          | Front Engine Holding-down Bolt, Nut, Washer and Split Pin  |
| 7                            | M12                             | Joint for Water Inlet Pipe (Front or Rear)   | 20                           | V42                             | Rubber Seating Block for Engine (Front)                    |
|                              |                                 | Note:—For Rubber Hose to Radiator see Page 39.   | 21                           | V43                             | Cup for Seating Block (Front)                              |
| 8                            | V3013A                          | Bell Housing complete with Main Bearing  | 22                           | V3044A                          | Rear Engine Holding-down Bolt, Nut, Washer an<br>Split Pin |
| 9                            | G11                             | Joint for Bell Housing   | 23                           | G46                             | Rubber Seating Block for Rear Engine Arm complete          |
| _                            | V3015                           | Set Screw for Bell Housing to Crankcase  | 2.4                          | C 115                           | with Metal Ring  |
| 10                           | V3016                           | Housing for Front Crankshaft Bearing   | 24                           | G48                             | Coned Rubber Seat for Rear Engine Holding-dow<br>Bolt      |
| 11                           | V3017A                          | Front Cover and Engine Front Support   | 25                           | V3047                           | Distance Piece for Bolt (Rear) (Short)                     |
| 12                           | V3018                           | Joint for Front Cover  | 26                           | V3048                           | Distance Piece for Bolt (Rear) (Long)                      |



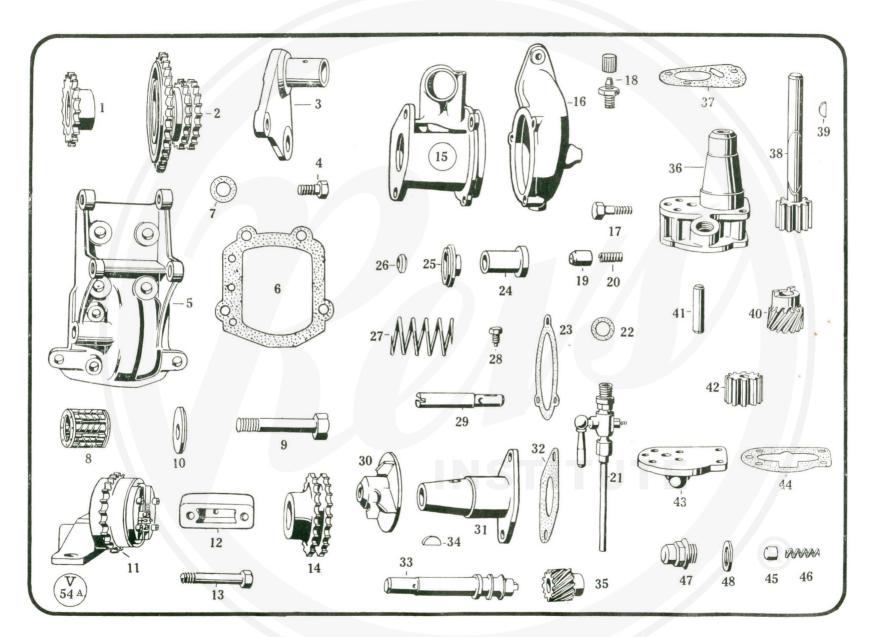
#### Crankshaft and Bearings, Connecting Rod and Piston

| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                                    | No. of<br>Illus-<br>tration, | Service<br>No.<br>for ordering. | Description of Part.                            |
|------------------------------|---------------------------------|---|------------------------------|---------------------------------|---|
|                              |                                 | Crankshaft  |                              |                                 | Connecting Rod and Piston                       |
| 1                            | V3101A                          | Crankshaft complete with Keys and Flange Retaining      | _                            | V3131A                          | Piston complete with Rings "A" Type             |
|                              |                                 | Nut and Locking Wire                                    | _                            | V3132A                          | Piston complete with Rings "B" Type             |
| 2                            | H52                             | Flange Retaining Nut                                    | 22                           | √V3134                          | Piston only (less Rings) "A" Type               |
| 3                            | V3103                           | Washer for Retaining Nut                                |                              | \V3135                          | Piston only (less Rings) "B" Type               |
| 4                            | G21                             | Locking Wire for Retaining Nut                          | 23                           | ∫ E61—3                         | Piston Ring "A" Type                            |
| .5                           | V104                            | Key for Driving Flange                                  |                              | E62—2                           | Piston Ring "B" Type                            |
| 6                            | M105                            | Key for Crankshaft (Front End)                          | 24                           | ∫ G33—3                         | Oil Control Ring "A" Type                       |
| 7                            | V3107                           | Spiral Driving Gear for Oil and Water Pumps             |                              | ∫ G33—4                         | Oil Control Ring "B" Type                       |
| 8                            | V3108                           | Dynamo Pulley (Driver)                                  | 25                           | √V3143                          | Skirt Ring "A" Type                             |
| 9                            | M2122                           | Oil Thrower for Crankshaft (Front End)                  |                              | ₹ V3144                         | Skirt Ring "B" Type                             |
| 10                           | V3110                           | Starting Dog  | 26                           | G54                             | Gudgeon Pin                                     |
| 11                           | V3111                           | Packing Shim for Starting Dog                           | 27                           | V154A                           | Connecting Rod with Small End Pinch Bolt, Ca    |
| 12                           | V119                            | Driving Flange for Crankshaft (Rear End)                |                              |                                 | and Big-end Bearing                             |
| 13                           | G721                            | Ball Bearing in Driving Flange                          | 28                           | G55                             | Pinch Bolt for Small End                        |
|                              |                                 |   | 29                           | G56                             | Tab Locking Washer for Pinch Bolt               |
|                              |                                 |   | 30                           | V157A                           | Bearing Bush for Big-end (two halves)           |
|                              |                                 |   | 31                           | V159—1                          | Bolt for Connecting Rod                         |
|                              |                                 |   | 32                           | E71                             | Nut for Bolt                                    |
|                              |                                 |   | 33                           | V3153                           | "D" Washer for Bolt Head                        |
|                              |                                 | Bearings and Housings                                   | 34                           | V3154                           | "D" Washer for Nut                              |
| 14                           | V120                            | Bearing Bush (in Bell Housing)                          |                              |                                 |   |
| 15                           | V131A                           | Bearing Bush for Crankshaft (Intermediate) (two halves) | 191                          |                                 | Sub-Assemblies                                  |
| 16                           | V132                            | Cap for Intermediate Bearings                           |                              | V3161A                          | Connecting Rod and Piston assembled complet     |
| 17                           | V133                            | Lock Plate for Bearing Cap                              |                              |                                 | "A" Type  |
| 18                           | G15                             | Set Screw for Bearing Cap                               | _                            | V3162A                          | Connecting Rod and Piston assembled complet     |
| 19                           | G17                             | Dowel for Intermediate Bearings                         |                              |                                 | "В" Туре  |
| 20                           | V134                            | Dowel for Bearing Caps                                  | _                            | V3164A                          | Bolt, Washers, Nut and Split Pin for Connecting |
| 21                           | V3120                           | Bearing Bush (Crankshaft Front End)                     |                              |                                 | Rod Big-end                                     |



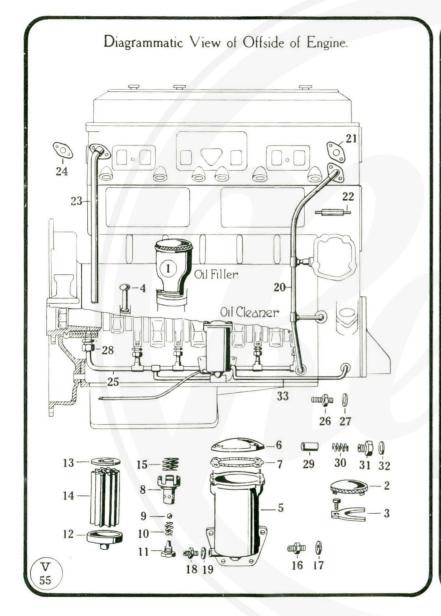
#### Cylinder Head, Camshaft, Valves, etc., also Air Cleaner

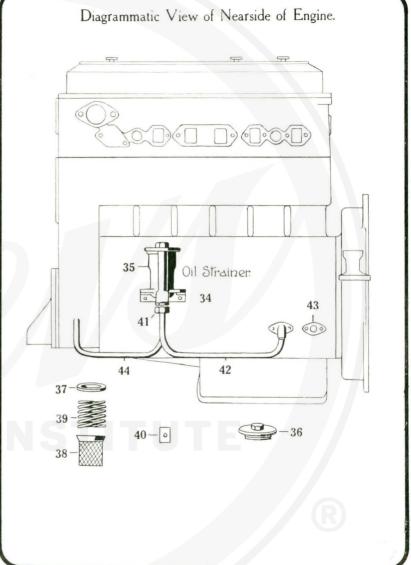
| Vo. of<br>Illus-<br>ration. | Service<br>No.<br>for ordering. | Description of Part.                             | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                              |
|-----------------------------|---------------------------------|--|------------------------------|---------------------------------|---|
|                             |                                 | Cylinder Head and Camshaft                       | 27                           | V3228                           | Split Collar for Valve (two halves)               |
| 1                           | V3201A                          | Cylinder Head (Studded)                          | 28                           | V3229                           | Valve Spring Cup                                  |
| 2                           | V3202                           | Joint for Cylinder Head                          | 29                           | V3230                           | Valve Spring                                      |
| 3                           | V3203                           | Bearing Bush for Camshaft (Front End)            | 30                           | V3231                           | Valve Guide                                       |
| 4                           | $\nabla 3204$                   | Bearing Bush for Camshaft (Intermediate or Rear) |                              |                                 |   |
| 5                           | V3205                           | Dowel for Front Bearing Bush                     |                              |                                 | Cylinder Head Covers and Air Cleaner              |
| 6                           | V3206                           | Dowel for Intermediate or Rear Bearing Bush      | 31                           | V3241                           | Front Cover for Cylinder Head                     |
| 7                           | V3206                           | Dowel for Centre Bearing Bush                    | 32                           | V3242                           | Joint for Front Cover                             |
| 8                           | V3208                           | Camshaft   | 33                           | V3243                           | Set Screw for Front Cover                         |
| 9                           | V3209                           | Key for Camshaft Chain Wheel                     | 34                           | V3244A                          | Air Cleaner Cover-plate                           |
| 10                          | V3210                           | Set Screw for Camshaft                           | 35                           | V3246A                          | Cylinder Head Cover with Joint and Holding-dov    |
| 11                          | V3211                           | Washer for Camshaft                              |                              |                                 | Nuts  |
| 12                          | V3212                           | Tab Washer for Camshaft                          | 36                           | V3247                           | Joint for Cylinder Head Cover                     |
|                             |                                 | Note:—For Camshaft Chain Wheel see Page 11.      | 37                           | V3248                           | Cover Nut for Cylinder Head                       |
|                             |                                 |  | 38                           | E97—1                           | Head for Cover Nut                                |
|                             |                                 | Valves and Valve Rockers                         | 39                           | V3249A                          | Strap for Cylinder Head Cover (Front) with St     |
| 13                          | V3213                           | Shaft for Valve Rockers                          | 40                           | V3250A                          | Strap for Cylinder Head Cover (Intermediate or Re |
| 14                          | V3214                           | Cap for Rocker-shaft (Front or Rear)             |                              |                                 | with Stud   |
| 15                          | V3215                           | Joint for Cap (Front or Rear)                    | 41                           | V3251A                          | Air Cleaner Banjo                                 |
| 16                          | V3216                           | Cap for Rocker-shaft (Intermediate)              | 42                           | V3252                           | Hot Air Pipe                                      |
| 17                          | V3218                           | Cap for Rocker-shaft (Centre)                    |                              |                                 |   |
| 18                          | V3217                           | Joint for Cap (Intermediate or Centre)           |                              |                                 | Water Outlet Pipe                                 |
| 19                          | V3219                           | Distance Piece for Rocker-shaft (Front End)      | 43                           | V3261                           | Water Outlet Pipe                                 |
| 20                          | V3220                           | Belleville Washer for Rocker-shaft               | 44                           | V3262                           | Joint for Water Outlet Pipe                       |
| 21                          | V3221                           | Steady Bracket for Rocker-shaft                  |                              |                                 |   |
| _                           | V3232                           | Packing Shim for Steady Bracket                  |                              |                                 | Sub-Assemblies                                    |
| 22                          | V3222                           | Valve Rocker Arm (Inlet)                         |                              | V3281A                          | Cylinder Head complete with Camshaft, Valves,     |
|                             | V3223A                          | Valve Rocker Arm (Exhaust)                       |                              |                                 | (less Cover and Water Outlet Pipe)                |
| 23                          | V3224                           | Eccentric Bush for Valve Rocker                  | _                            | V3282A                          | Valve Rocker complete with Eccentric Bush a       |
| 24                          | V3225                           | Locking Washer for Eccentric Bush                |                              |                                 | Lock Nut (Inlet)                                  |
| 25                          | V3226                           | Locking Nut for Eccentric Bush                   | _                            | V3283A                          | Valve Rocker complete with Eccentric Bush and L   |
| 26                          | V3227                           | Inlet or Exhaust Valve                           | 1                            |                                 | Nut (Exhaust)                                     |



#### Engine Chains, Chain Wheels and Fittings, Water Pump and Oil Pump Details

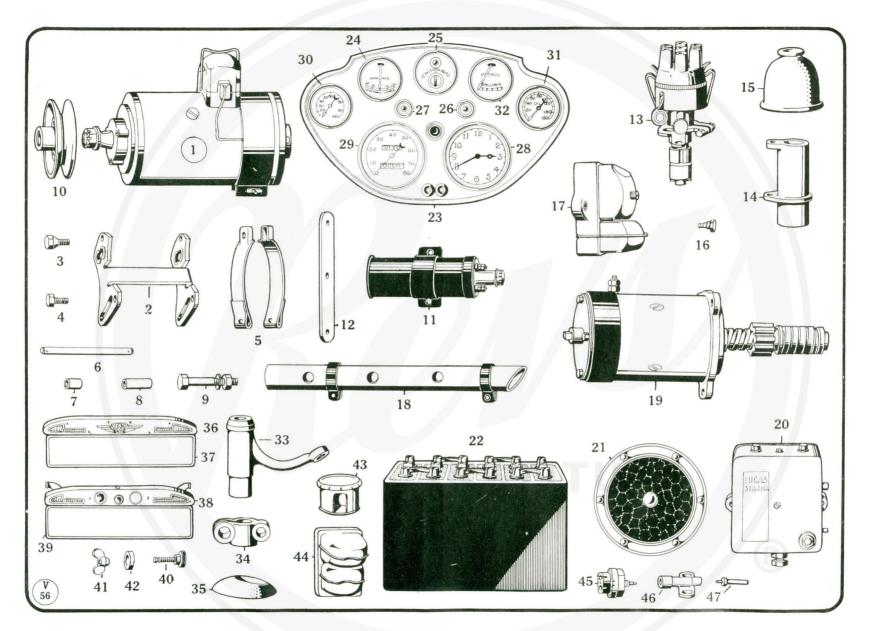
| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering, | Description of Part.                              | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                              |
|------------------------------|---------------------------------|---|------------------------------|---------------------------------|---|
|                              |                                 | Engine Chains and Wheels                          | 24                           | M2340—1                         | Bush in Pump Body                                 |
| 1                            | M2301—1                         | Crankshaft Chain Wheel                            | 25                           | M2352                           | Gland Collar                                      |
|                              | V3302                           | Single Roller Chain (Endless)                     | 26                           | M2353                           | Gland   |
| 2                            | M2303A                          | Countershaft Chain Wheel complete                 | 27                           | M2354                           | Spring for Gland                                  |
| 3                            | V3304                           | Support Bracket for Countershaft Chain Wheel      | 28                           | F125                            | Locking Screw for Bush                            |
| 4                            | V3305                           | Set Screw for Support Bracket                     | 29                           | M2342                           | Water Pump Spindle                                |
| 5                            | V3306A                          | Bracket for Chain Tensioner and Dynamo            | 30                           | M2344                           | Pump Rotor  |
| 6                            | M2025                           | Joint for Bracket                                 | _                            | M2345A                          | Pump Spindle assembled with Rotor                 |
| 7                            | M2026                           | Shim for Bracket                                  | 31                           | M2346                           | Bracket for Water Pump Spindle                    |
| 8                            | V3309                           | Hyatt Roller Bearing for Countershaft Chain Wheel | 32                           | M2347                           | Joint for Bracket                                 |
| 9                            | M2308                           | Locking Bolt for Countershaft Chain Wheel         | 33                           | M2348—1                         | Driving Shaft for Water Pump                      |
| 10                           | V3311                           | Thrust Washer for Locking Bolt                    | 34                           | H189                            | Key for Driven Gear                               |
| -                            | M2310                           | Tensioner Chain Wheel                             | 35                           | M2350                           | Spiral Driven Gear for Water Pump                 |
| 11                           | M2318A                          | Chain Tensioner complete with Wheel and Bracket   |                              | M2351A                          | Driving Shaft complete with Spiral Gear           |
| _                            | V3313                           | Joint for Chain Tensioner Packing Block           |                              | M2361A                          | Water Pump complete                               |
| 12                           | V3314                           | Packing Block for Chain Tensioner                 | 1                            |                                 |   |
| 13                           | V3315                           | Bolt for Tensioner Bracket                        |                              |                                 | Oil Pump  |
| _                            | V3316                           | Duplex Roller Chain                               | 36                           | V3361                           | Oil Pump Body                                     |
|                              | M2315                           | Connecting Link and Spring Clip for Duplex Chain  | 37                           | V3362                           | Joint for Oil Pump Body                           |
|                              | M2317                           | Spring Clip for Connecting Link                   | 38                           | V3363                           | Oil Pump Spindle                                  |
| 14                           | V3319                           | Camshaft Chain Wheel                              | 39                           | H189                            | Key for Spindle                                   |
|                              |                                 |   | 40                           | V3365                           | Oil Pump Spiral Driven Gear                       |
|                              |                                 | Water Pump  | 41                           | V347                            | Idle Spindle for Driven Gear                      |
| 15                           | M2331A                          | Water Pump Body (Bushed)                          | 42                           | E2031                           | Oil Pump Driven Gear                              |
| 16                           | M2332A                          | Cover for Water Pump Body (Studded)               | 43                           | V3368—1                         | Oil Pump Cover                                    |
| 17                           | M2333                           | Bolt for Water Outlet Flange                      | 44                           | V3369                           | Joint for Oil Pump Cover                          |
| 18                           | M2334                           | Greaser Nipple for Body or Cover                  | 45                           | M361 - 1                        | Relief Valve                                      |
| 19                           | M2336                           | Plunger for Pump Rotor                            | 46                           | M362                            | Spring for Relief Valve                           |
| 20                           | M2337                           | Spring for Plunger                                | 47                           | V3371—1                         | Plug for Relief Valve                             |
| 21                           | M1504                           | Drain Tap for Water Pump Cover                    | 48                           | E24                             | Washer for Plug                                   |
| 22                           | GD12                            | Washer for Drain Tap                              |                              | V3381A                          | Oil Pump complete with Relief Valve and Spiral Ge |
| 23                           | M2339                           | Joint for Pump Body and Cover                     |                              |                                 | Note: -For Oil Pipes see Page 13.                 |





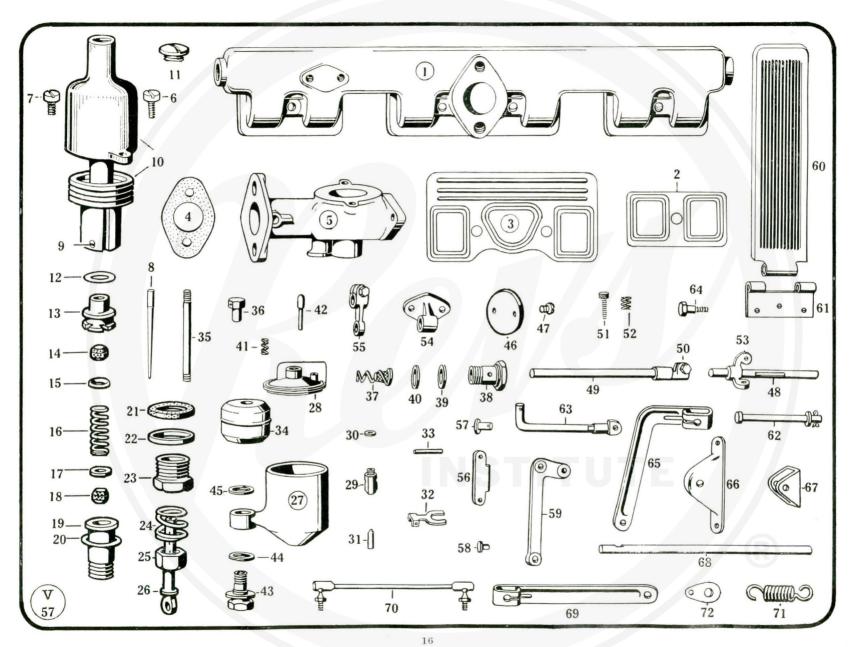
#### Oil Strainer, Oil Filler, Oil Cleaner and Oil Pipes

| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.   | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.  |
|------------------------------|---------------------------------|--|------------------------------|---------------------------------|---|
|                              |                                 | OFF-SIDE OF ENGINE   | 24<br>25                     | V426<br>V3440A                  | Joint for Drain Pipe Flanges<br>Main Feed Oil Pipe complete with Equalising Valve |
|                              |                                 | Oil Filler   |                              |                                 | Tee Pieces, Nuts and Nipples  |
|                              |                                 |  | 26                           | V3441                           | Union in Crankcase for Main Feed  |
| 1                            | V3401A                          | Oil Filler complete with Cap   |                              | V3442<br>V3427                  | Joint (Equalising Valve Body)   |
| 2                            | V3402                           | Cap for Oil Filler complete  | 27<br>28                     | V3427<br>V3443                  | Washer for Main Feed Pipe Union   |
| 3                            | V3403<br>V1271                  | Clamp Plate for Oil Filler<br>Set Screw for Oil Filler   | 28                           | / 9449                          | Union in Bell Housing for Main Feed (also form:<br>Dowel for Bearing)             |
|                              | 11271                           | Set Screw for On Piner   | 29                           | V3444                           | Control Plunger   |
|                              |                                 | Dipstick   | 30                           | M2381                           | Spring for Plunger  |
|                              |                                 | Diporten   | 31                           | V3446                           | Plug  |
| 4                            | V3410A                          | Oil Level Dipstick   | 32                           | V451                            | Washer for Plug   |
|                              |                                 | 4.   | 33                           | V3448A                          | Oil Pipe (Pump to Cleaner) with Nuts and Nipples                                  |
|                              |                                 | Oil Cleaner  |                              |                                 | NEAR-SIDE OF ENGINE   |
|                              | V3413                           | Joint (Cleaner Case to Crankcase)  |                              |                                 | TIERRESIDE OF ENGINE  |
| 5                            | V3415A                          | Oil Cleaner Case (studded) with Union  |                              |                                 | Oil Strainer  |
| 6                            | V3416                           | Cap for Oil Cleaner  |                              |                                 |   |
| 7                            | M2465                           | Joint for Cap  | 34                           | V3451                           | Bracket for Strainer  |
| 8                            | V3418                           | Oil Relief Valve Body  | -                            | E192                            | Screw for Bracket   |
| .9                           | M2467                           | Bronze Ball ( 5 " dia.)  | -                            | E29A—1                          | Oil Strainer complete   |
| 10                           | V3371                           | Spring for Relief Valve  | 35                           | E30—2                           | Oil Strainer Body   |
| 11                           | M2469<br>M2470                  | Plug for Relief Valve<br>Socket for Cleaner Element  | 36                           | E31—3                           | Cover for Oil Strainer  |
| 12<br>13                     | V3423                           | Plate for Cleaner  | 37                           | E32                             | Washer for Cover  |
| 14                           | V3424                           | Oil Cleaner Element  | 38                           | E37A—2                          | Oil Strainer Gauze  |
| 15                           | M2473                           | Spring for Element Location  | 39<br>40                     | E39<br>E83                      | Spring for Strainer<br>Locking Plate for Union                                    |
| 16                           | V3426                           | Union for Oil Pump Pipe  | 41                           | G305—1                          | Union for Strainer  |
| 17                           | V3427                           | Washer for Union   | -+1                          | V3461A                          | Bolt, Nut and Washer (Strainer to Bracket)  |
| 18                           | M422                            | Union for Pressure Gauge Pipe  |                              | M442                            | Screw for Locking Plate   |
| 19                           | V3429                           | Washer for Union   |                              | .,,,,,=                         | Seren for Booking Time  |
|                              | V3430A                          | Oil Cleaner complete   |                              |                                 | Oil Pipes   |
|                              |                                 | Oil Pipes  | 42                           | V3465A                          | Oil Suction Pipe (Strainer to Crankcase) complet with Nut and Flange              |
| 20                           | V3435A                          | Cylinder Head Oil Feed Pipe complete with Pipe to<br>Chain Tensioner, Top Flange, Nuts and Nipples | 43                           | V464                            | Joint for Oil Suction Pipe Flange (one inside Crank case)                         |
| 21                           | G317                            | Joint for Feed Pipe Flange   | _                            | V3467A                          | Oil Suction Pipe (inside Crankcase) with Flange                                   |
| 22                           | V437                            | Oil Feed Restrictor  | 44                           | V3468A                          | Oil Suction Pipe (Strainer to Pump) complete wit                                  |
| 23                           | V3438A                          | Cylinder Head Oil Drain Pipe complete with Flanges   |                              |                                 | Nuts  |



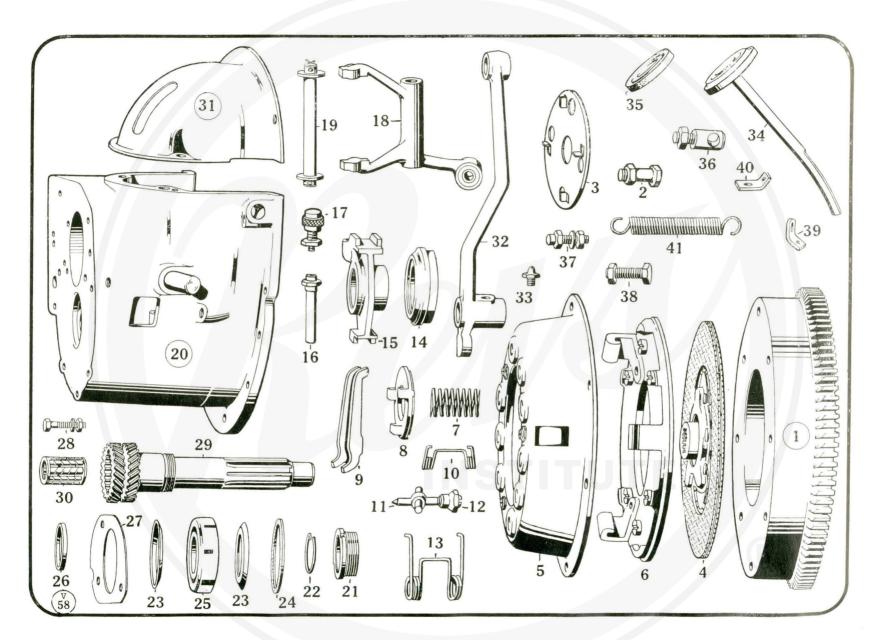
#### Electrical Equipment, also Instrument Board Fittings

| No. of<br>Illus-<br>ration. | Service<br>No.<br>for ordering. | Description of Part.   | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering.       | Description of Part.  |
|-----------------------------|---------------------------------|--|------------------------------|---------------------------------------|---|
|                             |                                 | Dynamo and Fittings  | 28                           | V3546                                 | Clock   |
|                             |                                 |  | 29                           | V3547                                 | Speedometer Head (Smith's "Nemag")  |
| 1                           | V3501                           | Dynamo (Type C45A), 12-volt  | 30                           | V3548                                 | Thermometer complete with 6 ft. of Tube   |
| 2 3                         | V3502<br>V3503                  | Dynamo Cradle<br>Set Screw for Cradle (Top)  | 31<br>32                     | V3549<br>V3550                        | Oil Pressure Indicator<br>Petrol Gauge  |
| 4                           | V3504                           | Set Screw for Cradle (Top) Set Screw for Cradle (Bottom)   | - 52                         | V3551                                 | Flexible Drive for Speedometer 5 ft. long   |
| 5                           | V3505                           | Strap for Dynamo   |                              | M2550                                 | Bulb for Warning Light (3.5-volt, .15 amp.)   |
| 6                           | V3506A                          | Pin for Dynamo Straps with Washers and Split Pins  | _                            | M554                                  | Bulb for Panel Light (B.A.S.10S, 12-volt, 6-watt)   |
| 7                           | V3507<br>V3508                  | Distance Piece for Strap Pin   | 1                            |                                       |   |
| 9                           | V3508<br>V3509A                 | Distance Piece for Strap Pin<br>Pinch Bolt, Nut and Washer for Straps  |                              |                                       | Lighting Equipment  |
| 10                          | V3510A                          | Pulley on Dynamo   |                              | V3561                                 | Headlamp (O.S.) (LB165S,E.D.S,E.5)  |
| -                           | V3511                           | Dynamo Driving Belt  | _                            | V3561—1                               | Headlamp (O S) (LB165S.E.D.S.E.5) (Domed Glass)   |
|                             |                                 | No. 10 December 10 |                              | V3562                                 | Headlamp (N S) (LB165S.E.D.S.E.5)   |
|                             |                                 | Note:—For Dynamo Driving Pulley see Page 7.  | 33                           | V3562—1<br>V3563A                     | Headlamp (N/S) (LB165S,E,D,S,E,5) (Domed Glass)<br>Bracket for Headlamp (O S)   |
|                             |                                 |  |                              | V3564A                                | Bracket for Headlamp (N S)  |
|                             |                                 |  | 34                           | V3565                                 | Scalest for Handlapan Proplet   |
| * *                         | Xta= xu                         | Distributor and Coil and Ignition Wires  | 35                           | V3566                                 | Sealing Pad for Headlamp Support Tube Bolt, Nut and Washer (Headlamp Bracket to Wing) Bulb for Headlamp (B.A.S.10S No. 4, 12-volt, 36-watt) |
| 11<br>12                    | V3520<br>V3521                  | Ignition Coil (Model Q/12), 12-volt (Flat Clip Mounting) Bracket for Ignition Coil   |                              | V3567A<br>M2563                       | Bully for Headlamp (P.A.S. 10S. No. 1, 12 volt 36 watt)   |
| 13                          | V3522A                          | Distributor (D.I.6A) complete with Lever   |                              | V3569                                 | Sidelamp with Ruby Glass  |
| 14                          | V3523                           | Adapter for Distributor  |                              | M554                                  | Bulb for Sidelamp (B.A.S.10S, 12-volt, 6-watt)  |
| _                           | V3007                           | Set Screw for Adapter  | _                            | V3572                                 | Fog Lamp complete with Bracket (F.G.510)  |
| 15<br>16                    | V3524<br>M503                   | Rubber Cap for Distributor   | _                            | M2563<br>V3573                        | Bulb for Fog Lamp (B.A.S.10S No. 4, 12-volt, 36-watt)<br>Front Direction Indicator (Type D.F.21) complete with I                            |
| 10                          | V3527A                          | Securing Screw for Distributor<br>Set of Ignition Wires (High-tension)   |                              | V 9979                                | (6-volt Bulbs)  |
| 17                          | V3528                           | Distribution Board and Cut-out (C,I,F2.)   | 36                           | V3573—1                               | Front Direction Indicator (Type D.F.21A) complete with B  |
| 18                          | V3529                           | Ignition Wire Tube   |                              | *****                                 | (24 watt Bulbs)   |
| _                           | V3530                           | Cover for Sparking Plugs   | 37                           | V3574<br>V3575                        | Front Number-plate  |
|                             |                                 |  |                              | 1 557 5                               | Rear Direction Indicator (Type D.T.21) including Stop, and Reverse Lights (6 watt Bulbs in Indicators)                                      |
|                             |                                 |  | 36                           | V3575—1                               | Rear Direction Indicator (Type D.T.21A) including Stop,   |
| 4.0                         | *******                         | Starter and Details  | 200                          | *****                                 | and Reverse Lights (24 watt Rulbs in Indicators)  |
| 19                          | V3531<br>f V3532                | Starter (Type M41842), 12-volt<br>"Startix" Unit (Model SX1), 12-volt  | 39                           | V3576A<br>V3577                       | Rear Number-plate complete with Swivel Brackets   |
| 20                          | V3532—1                         | "Startix" Unit (Model SX4), 12-volt  | 41                           | V3578                                 | Swivel Bolt for Rear Number-plate<br>Wing Nut for Swivel Bolt   |
|                             | ( 10002 1                       | Startax Cint (Stoder 1911), 12 Total   | 42                           | V3579                                 | Washer for Wing Nut   |
|                             |                                 |  | _                            | M554                                  | Bulb for Direction Indicators (B.A.S. No. 3, 12-volt 24 watt  |
|                             |                                 | Electric Horn and Battery  | _                            | M552<br>M554                          | Bulb for Direction Indicators (B.A.S. No. 3, 12-volt 24 w<br>Bulb for Tail or Stop Light (B.A.S.10S, 12-volt, 6-watt)                       |
| 21                          | V3535                           | Electric Horn (Type HF722), 12-volt  |                              | M552                                  | Bulb for Reverse Light (B.A.S. No. 3, 12-volt, 6-watt)  |
| 22                          | M519-1                          | Battery (Type STW11A 12)   | 4:3                          | V3581                                 | Auxiliary Lunction Box  |
|                             |                                 |  | 44                           | ∫ V3582                               | Relay for Indicator (for "Startix" V3532)<br>Relay for Indicator (for "Startix" V3532—1)  |
|                             |                                 |  | 45                           | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | Relay for Indicator (for "Startix" V3532—1)<br>Switch for Reverse Light   |
|                             |                                 | Instrument Board Fittings  | 46                           | V3584<br>V3584                        | Bracket for Reverse Light Switch  |
| 23                          | V3541                           | Instrument Panel complete with Ammeter, combined Ignition  | 47                           | V3585                                 | Plunger for Reverse Light Switch  |
|                             | or V3541—1                      | and Starter Switch, Red Warning Light, Fog Lamp Switch,  | _                            | M4584                                 | Medallion for Radiator  |
| 24                          | V3542                           | Panel Lights and Switch, and Inspection Lamp Sockets   |                              | M4585<br>M4583                        | Bulb for Medallion (6-watt, 12-volt, Festoon)<br>Operating Switch for Indicators (Model S.D.W.12)   |
|                             | ( V3542                         | Combined Ignition and Starter Switch (for "Startix" V3532)   |                              | M4586                                 | Bulb for Indicator Warning Light (2.5-volt, 2-amp.)   |
| 25                          | ↑ V3543—1                       | Combined Ignition and Starter Switch (for "Startix" V3532—1)   |                              |                                       | water to maining tright (2.5-voic, 2-amp.)  |
| 26                          | V3544                           | Fog Lamp Switch  |                              |                                       | Note: -For Headlamp Control see Page 31.  |
| 27                          | V3545                           | Panel Light Switch   | 1                            |                                       |   |



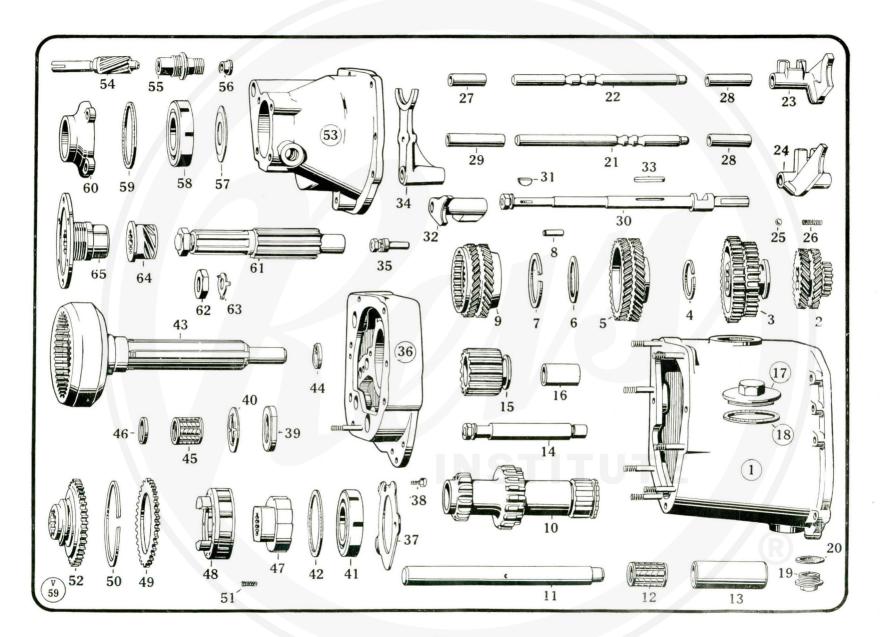
#### S.U. Carburetter (Adjustable Jet) and Accelerator Pedal

| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.   | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                              |
|------------------------------|---------------------------------|--|------------------------------|---------------------------------|---|
|                              |                                 | Inlet Branch and Joints  | 37                           | G472A                           | Strainer Gauze and Spring                         |
| 1                            | V3601A                          | Inlet Branch   | 38                           | M4637                           | Banjo Pin for Float-chamber                       |
| $\frac{1}{2}$                | V3601A<br>V3602                 | Joint for Inlet Branch (Front or Rear Ports)                                     | 39                           | M4638                           | Washer for Banjo Pin (Outer)                      |
| $\bar{3}$                    | V3602<br>V3603                  | Joint for Inlet Branch (Centre)  | 40                           | G474                            | Washer for Banjo Pin (Inner)                      |
| 4                            | M605                            | Joint for Carburetter Body   | 41                           | M4640                           | Spring for Float Tickler                          |
|                              | ********                        | Joint for Carbaretter Body   | 42                           | M4641                           | Float Tickler                                     |
|                              |                                 | Carburetter  | 43                           | M639                            | Holding-up Bolt for Float-chamber                 |
|                              | V3605A                          | Carburetter complete   | 4-1                          | M640                            | Washer for Holding-up Bolt (Outer)                |
| 5                            | V3605A<br>V3606                 | Carburetter Body   | 45                           | H397                            | Washer for Holding-up Bolt (Inner)                |
| 6                            | E394                            | Screw for securing Dashpot Cover (Long)  | 46                           | G510                            | Throttle Disc                                     |
| 7                            | E426                            | Screw for securing Dashpot Cover (Long) Screw for securing Dashpot Cover (Short) | 47                           | E427                            | Screw for Throttle Disc                           |
| 8                            | V3609                           | Carburetter Needle   | 48                           | V3648                           | Throttle Spindle                                  |
| 9                            | G483                            | Screw for Needle   | 49                           | V3649                           | Throttle Spindle Extension Rod                    |
| 10                           | V3611A                          | Dashpot Piston and Dashpot   | 50                           | G480A                           | Coupling for Extension Rod with Bolt and Nut      |
| 11                           | E398                            | Oil Cap  | 51                           | V3650                           | Throttle Stop Screw                               |
| 12                           | E424                            | Copper Washer (Top of Jet)   | 52                           | M635                            | Spring for Throttle Stop Screw                    |
| 13                           | E399                            | Jet Bearing (Top Half)   | 53                           | G469                            | Throttle Stop Lever                               |
| 14                           | E400                            | Cork Gland Washer (Top)  | 54                           | V3651                           | Throttle Shaft Bracket                            |
| 15                           | E401                            | Brass Gland Washer (Top)   | 55                           | G470A                           | Throttle Control Lever                            |
| 16                           | E402                            | Bronze Gland Spring  | 56                           | M644                            | Connecting Link for Jet Operating Lever           |
| 17                           | E401                            | Brass Gland Washer (Bottom)  | 57                           | V3653                           | Pin for Connecting Link (Long)                    |
| 18                           | E400                            | Cork Gland Washer (Bottom)   | 58                           | E422                            | Pin for Connecting Link (Short)                   |
| 19                           | E403                            | Jet Bearing (Bottom Half)  | 59                           | V3655                           | Jet Operating Lever                               |
| 20                           | E425                            | Copper Packing Washer for Bottom Bearing   |                              |                                 |   |
| 21                           | E404                            | Jet Sealing Washer (Cork)  |                              |                                 | Accelerator Pedal                                 |
| 22                           | E405                            | Jet Sealing Washer (Brass)   | 60                           | V3671A                          | Accelerator Pedal                                 |
| 23                           | E406                            | let Screw  | 61                           | V3672                           | Hinge for Accelerator Pedal                       |
| 24                           | E407                            | Jet Adjusting Spring   | 62                           | V3673A                          | Hinge Pin for Pedal with Washer                   |
| 25                           | E408                            | Jet Adjusting Nut  | 63                           | V3674A                          | Control Rod (Pedal to Pedal Lever) with Eye Piece |
| 26                           | E409                            | let  |                              |                                 | Nut, Washer and Split Pin                         |
| 27                           | V3628                           | Float-chamber  | 64                           | V3675A                          | Bolt for Eye Piece with Nut and Washer            |
| 28                           | V3629                           | Lid for Float-chamber  | 65                           | V3676A—1                        | Accelerator Pedal Lever with Pinch Bolt and Nu    |
| 29                           | V3630                           | Float Needle Seat  | 66                           | V3677                           | Dash Bracket for Throttle Control (O/S)           |
| 30                           | V3631                           | Copper Washer for Needle Seat  | 67                           | V3678                           | Dash Bracket for Throttle Control (N/S)           |
| 31                           | V3632                           | Float Needle   | 68                           | V3679                           | Throttle Control Shaft                            |
| 32                           | V3633                           | Hinged Lever for Float   | 69                           | V3680A - 1                      | Throttle Shaft Operating Lever with Pinch Bolt an |
| 33                           | V3634                           | Pin for Hinged Lever   | 70                           | V3681A                          | Throttle Connecting Link with Nuts [Nu            |
| 34                           | V3635                           | Float  | 71                           | E784—1                          | Throttle Control Return Spring                    |
| 35                           | V3636                           | Fixing Stud for Float-chamber Lid  | 72                           | V3683                           | Anchor for Return Spring                          |
| 36                           | M4635                           | Fixing Nut for Lid   |                              |                                 | Note: -For Throttle and Jet Controls see Page 31. |



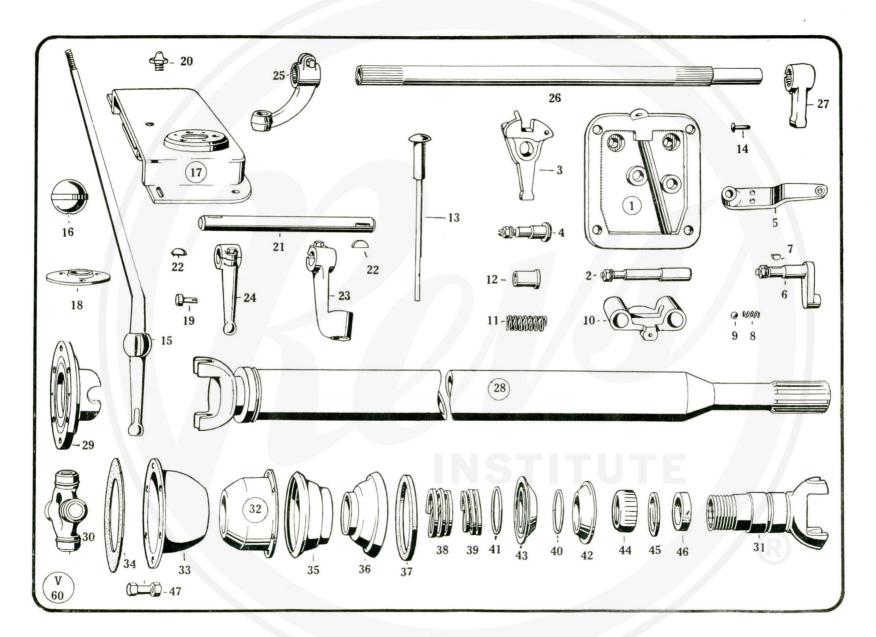
#### Flywheel, Clutch, Clutch Casing and Clutch Pedal

| No. of<br>Illus-<br>ration. | Service<br>No.<br>for ordering. | Description of Part.                                   | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.  |
|-----------------------------|---------------------------------|--|------------------------------|---------------------------------|---|
|                             |                                 | Flywheel and Clutch                                    |                              |                                 | Clutch Pit and First Motion Shaft                                   |
| 1                           | V3701                           | Flywheel   |                              | V3721A                          | Clutch Pit complete with First Motion Shaft an                      |
| 2                           | G701A                           | Bolt and Nut for Flywheel                              |                              | (9)21A                          | Pedal Fulcrum Pin   |
| 3                           | G702                            | Lock Plate for Flywheel Bolts                          | 20                           | V3722A                          | Clutch Pit with Pedal Fulcrum Pin                                   |
| 4                           | V3702A                          | Clutch Plate complete with Centre and two Fabrics      | 21                           | V3723                           | Bearing Adjusting Nut   |
|                             | V3703A                          | Clutch Cover complete with Springs, Finger Levers      | 22                           | V3724                           | Spring Ring for Adjusting Nut                                       |
|                             | (1)1()021                       | and Friction Plate                                     | 23                           | V3725                           | Oil Thrower for First Motion Shaft                                  |
| _                           | V3704                           | Clutch Cover   | 24                           | V804                            | Bearing Packing Joint   |
| 5                           | V3705                           | Clutch Pressure Plate                                  | 25                           | V3735                           | Packing Washer for Bearing  |
| 6                           |                                 |  | 25                           | F656<br>V3728                   | Ball Bearing for First Motion Shaft                                 |
| 7                           | V3706                           | Clutch Spring  | 26<br>27                     | V3728<br>V3729                  | Distance Piece for Ball Bearing<br>Retaining Plate for Ball Bearing |
| 8                           | V3707                           | Clutch Release Lever Plate                             | 28                           | V3729<br>V3730A                 | Bolt, Nut and Washer for Retaining Plate                            |
| 9                           | V3708                           | *Clutch Release Lever (Set of 3)                       | 29                           | V3730A<br>V3731                 | First Motion Shaft  |
| 10                          | V3709                           | Release Lever Retaining Wire                           | 30                           | GD737                           | Spigot Bearing in First Motion Shaft                                |
| 11                          | V3710                           | *Clutch Release Lever Pin and Eye Bolt (set of 3)      | 31                           | V3733                           | Cover for Clutch Pit  |
| 12                          | V3711                           | Nut for Clutch Eye Bolt                                | -                            | V3734                           | Set Screw for Cover   |
| 13                          | V3712                           | Clutch Anti-Rattle Spring                              |                              |                                 |   |
| 14                          | V3713                           | Clutch Thrust Race                                     |                              |                                 | Classic Constitution of the constitution                            |
| 15                          | V3714                           | Clutch Operating Sleeve                                |                              |                                 | Clutch Operating Mechanism  |
| 16                          | V3715A                          | Extension for Clutch Thrust Greaser                    | 32                           | V3741                           | Clutch Pedal  |
| 17                          | SG2                             | Greaser for Clutch Thrust Bearing                      | 33                           | TG101                           | Greaser for Pedal   |
|                             | V3716                           | Clutch Operating Fork                                  | 34                           | V3743A                          | Adjusting Rod for Clutch Pedal with Pad                             |
| 18                          |                                 |  | 35                           | V3744                           | Rubber Pad for Pedal Top  |
| 19                          | V3717A                          | Pin for Clutch Operating Fork with Washers and         | 36                           | F734A                           | Locking Pin for Adjustable Rod with Nut and Wash                    |
|                             |                                 | Split Pins   | 37                           | V3746A                          | Clutch Stop Pin and Nut   |
| -                           | V3718A                          | Clutch Operating Sleeve complete with Thrust           | 38                           | V3747A                          | Adjusting Screw for Clutch Pedal with Nut                           |
|                             |                                 | Bearing and Greaser                                    | 39                           | V3748                           | Spring Eye for Adjusting Screw                                      |
|                             |                                 | *Note:—Either of these parts are only supplied in sets | 40                           | V3749                           | Spring Anchor on Clutch Pit   |
|                             |                                 | (3 per set)  | 41                           | V3750                           | Return Spring for Clutch Pedal                                      |



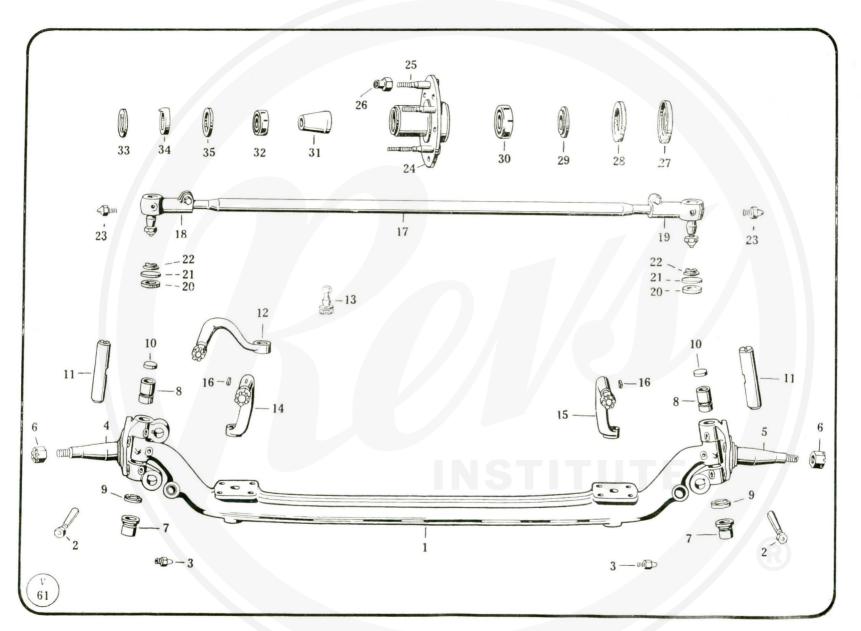
#### Gearcase and Gears, Change Speed Rods and Forks

| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.   | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.   |
|------------------------------|---------------------------------|--|------------------------------|---------------------------------|--|
|                              |                                 | Gearcase and Gears   | 33                           | V3833                           | Key for Reverse Fork   |
|                              | V3801                           | Joint between Gearcase and Clutch Pit                                | 34                           | V3834                           | Free Wheel Fork  |
| 1                            | V3802A                          | Gearcase (Studded)   | 35                           | V3835A                          | Pin for Free Wheel Fork with Nut and Washer  |
| 2                            | V2815                           | Third and Fourth Speed Sliding Gear                                  |                              |                                 | 1 m 101 x 120 () m 2 0 m 1 m 2 m m m m m m m m m m m m m m m m   |
| 3                            | V3804                           | First and Second Speed Sliding Gear                                  |                              |                                 | Rear Cover, Main Shaft and Free Wheel  |
| 4                            | V3805                           | Spring Ring for Constant Mesh Gear                                   |                              | 770017                          | The second secon |
| 5                            | V3806                           | Constant Mesh Gear   | _                            | V3841                           | Joint between Rear Cover and Gearcase  |
| 6                            | V3807                           | Washer for Third Speed Layshaft Gear                                 | 20                           | V3842A<br>V3843A                | Rear Cover complete with Main Shaft and Bearing  |
| 7                            | V3808                           | Spring Ring for Third Speed Layshaft Gear                            | 36<br>37                     | V3845A<br>V3844                 | Rear Cover (studded)   |
| 8                            | V3809                           | Rollers for Third Speed Layshaft Gear                                | 38                           | V3845                           | Bearing Retaining Plate<br>Set Screw for Bearing Plate   |
| 9                            | V3810                           | Third Speed Layshaft Gear  | 39                           | G732                            | Bearing Retaining Nut  |
| 10                           | V3811—1                         | Layshaft Gear  | 40                           | G732<br>G733                    | Lock Plate for Retaining Nut   |
| 11                           | V3812                           | Layshaft   | 41                           | F656                            | Ball Bearing for Main Shaft  |
|                              | V2834                           | Locking Screw for Lavshaft   | 42                           | V804                            | Bearing Packing Joint  |
| 12                           | V828                            | Hyatt Roller Bearing for Layshaft                                    | 43                           | V3850A                          | Main Shaft   |
| 13                           | V3814                           | Distance Piece for Layshaft Bearings                                 | 44                           | F692                            | Distance Piece for Spigot Bearing on First Motion Sha  |
| -                            | V3815A                          | Layshaft Gear Assembly   | 45                           | V3852                           | Spigot Bearing for Free Wheel Shaft  |
| 14                           | V3816A                          | Reverse Shaft with Nut and Washer                                    | 46                           | V3853                           | Distance Piece for Cam Spigot Bearing  |
| 15                           | V3817A                          | Reverse Gear (Bushed)  | 47                           | V3854                           | Free Wheel Cam   |
| 16                           | M2855                           | Bush for Reverse Gear  | 48                           | V3855A                          | Roller Cage with Rollers for Free Wheel  |
| 17                           | E31—1                           | Filler Plug for Gearcase   | 49                           | V3856                           | Retaining Ring for Free Wheel Rollers  |
| 18                           | E32                             | Washer for Filler Plug   | 50                           | V3857                           | Spring Ring for Retaining Ring   |
| 19                           | M709                            | Drain Plug for Gearcase  | 51                           | V3858                           | Spring for Free Wheel Cage   |
| 20                           | M710                            | Washer for Drain Plug  | 52                           | V3859                           | Driven Dog for Free Wheel  |
|                              |                                 | · · · · · · · · · · · · · · · · · · ·                                |                              | V3860                           | Joint between Rear Cover and Free Wheel Case   |
|                              |                                 | Change Speed Rods and Forks  | 53                           | V3861A                          | Casing for Free Wheel with Studs and Speedomete  |
| 0.7                          | Veneza                          |  | - 1                          | 170000                          | Gear Bearing   |
| 21<br>22                     | V3821<br>V3822                  | Third and Fourth Change Speed Rod                                    | 54                           | V3862<br>V3863—1                | Speedometer Gear (Driven)  |
| 23                           | V3822<br>V3823                  | First and Second Change Speed Rod Third and Fourth Change Speed Fork | 55<br>56                     | V3863—1<br>G606                 | Bearing for Speedometer Gear   |
| 24                           | V3824                           | First and Second Change Speed Fork                                   | 57                           | V3865                           | Bush for Speedometer Driven Gear<br>Oil Thrower for Free Wheel Shaft   |
| 25                           | M734                            | Plunger Ball for Change Speed Forks                                  | 58                           | F656                            | Ball Bearing for Free Wheel Shaft  |
| 26                           | M738—1                          | Plunger Spring for Change Speed Forks                                | 59                           | V804                            | Packing Joint for Ball Bearing   |
| 27                           | V3827                           | Distance Piece for Rod (First Speed)                                 | 55                           | V3868                           | Joint between Free Wheel Casing and Cap  |
| 28                           | V3828                           | Distance Piece for Rod (Second or Fourth Speeds)                     | 60                           | V3869                           | Cap for Free Wheel Casing and Cap  |
| 29                           | V3829                           | Distance Piece for Rod (Third Speed)                                 | 61                           | V3870A                          | Free Wheel Shaft with Nut and Washer   |
| 30                           | V3830A                          | Reverse and Free Wheel Operating Rod with Nut,                       | 62                           | V2825                           | Nut for Free Wheel Shaft   |
|                              |                                 | Washer and Keys  | 63                           | V826                            | Washer for Nut   |
| 31                           | C 227                           | Key for Free Wheel Lever   | 64                           | V3871                           | Speedometer Gear (Driver)  |
| 32                           | V3832                           | Reverse Fork   | 65                           | V3872                           | Universal Joint Flange   |



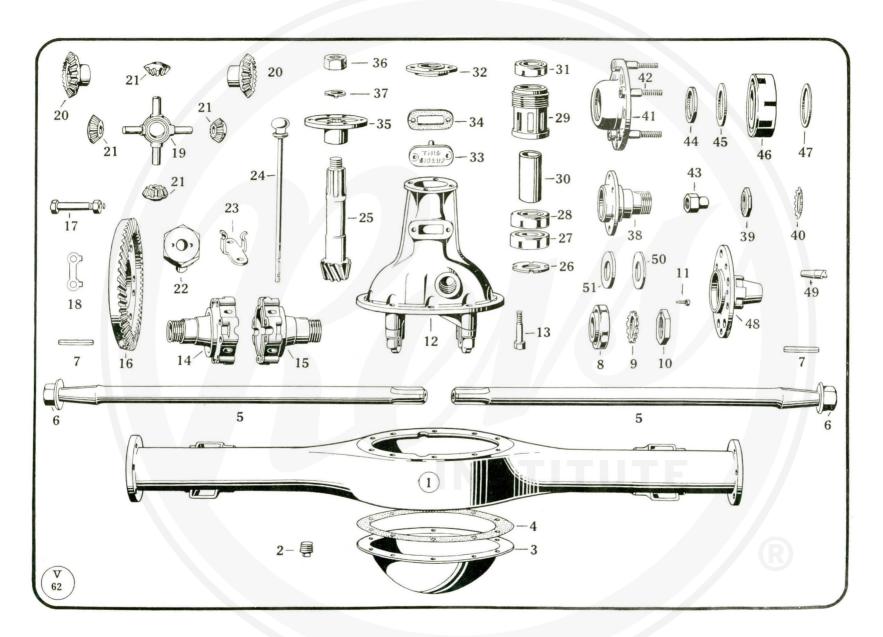
#### Change Speed and Free Wheel Operating Mechanism, also Propeller Shaft

| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                                    | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                             |
|------------------------------|---------------------------------|---|------------------------------|---------------------------------|--|
|                              |                                 | Gearcase Side Door with Levers and<br>Change Speed Lock | 25                           | V3933A                          | Lever on Operating Tube (Outer) with Pinch Bo    |
| 1                            | V3901                           | Side Door for Gearcase                                  | _                            | V3934A                          | Pinch Bolt, Nut and Washer for Outer Lever on Tu |
| 2                            | V3902A                          | Pin for Change Speed Lock with Nut and Washer           | 26                           | V3934A<br>V3935A                | Change Speed Operating Tube                      |
| 3                            | V3903A                          | Reverse Operating Lever                                 | 27                           | V3936A<br>V3936A                | Finger Lever on Operating Tube (inside Gearca    |
| 4                            | V3904A                          | Pin for Reverse Operating Lever with Nut and Washer     |                              | V 555571                        | with Pinch Bolt                                  |
| 5                            | V3905                           | Control Lever for Free Wheel (Outer)                    | _                            | M26                             | Pinch Bolt for Finger Lever                      |
| 6                            | V3906A                          | Control Lever for Free Wheel (Inner) with Nut,          |                              | V3938A                          | Change Speed Hand Lever assembled with Co        |
|                              |                                 | Washer and Key  |                              | VOSSOA                          | Shaft, Levers and Cover                          |
| 7                            | H189                            | Key for Free Wheel Control Lever (Outer)                |                              | V3939                           | Packing Piece for Support and Cover              |
| 8                            | V3908                           | Plunger Spring for Outer Free Wheel Lever               |                              | V 0303                          | racking ricce for Support and Cover              |
| 9                            | M734                            | Plunger Ball for Outer Free Wheel Lever                 |                              |                                 | Propeller Shaft and Universal Joint              |
| 10                           | V3910                           | Change Speed Lock                                       | 28                           | V3954A                          | Propeller Shaft with Fixed Yoke and Splined Er   |
| 11                           | V3911                           | Spring for Lock   | 29                           | V851                            | Universal Joint Flange Yoke (Front or Rear)      |
| 12                           | V3912                           | Distance Piece for Lock                                 | 30                           | V853A                           | Universal Joint Journal (Bushed) (Front or Rear  |
| -                            | V3913                           | Joint between Side Door and Gearcase                    | 31                           | V3957                           | Universal Joint Splined Yoke (Front)             |
| -                            | V3914A                          | Side Door assembled with Levers and Lock Pins           | 32                           | V3958                           | Universal Joint Inner Casing (Front)             |
|                              |                                 | (less Dipstick)   | 33                           | V3959                           | Universal Joint Inner Casing (Rear)              |
| 13                           | V3915A                          | Oil Level Dipstick                                      | 34                           | V857                            | Gasket for Yoke and Inner Casing (Front or Re    |
| 14                           | V3916                           | Rivet for Reverse Operating Lever                       | 35                           | V859                            | Outer Casing (Front)                             |
|                              |                                 | Change Speed Hand Lever and Rods                        | 36                           | V3962                           | Outer Casing (Rear)                              |
| 15                           | V3921A                          | Change Speed Hand Lever with Knob                       | 37                           | V860                            | Packing for Casing                               |
| 16                           | M2724                           | Knob for Change Speed Hand Lever                        | 38                           | V862                            | Retaining Spring for Outer Casing (Front)        |
| 17                           | V3923A                          | Cover for Change Speed complete with Cross Shaft        | 39                           | V3965                           | Retaining Spring for Outer Casing (Rear)         |
|                              |                                 | and Bracket   | 40                           | V3966                           | Baffle Spring (Front)                            |
|                              | V3924A                          | Bolt, Nut and Washer for Support                        | 41                           | V3967                           | Baffle Spring (Rear)                             |
| 18                           | V3925                           | Cover for Change Speed Lever Ball                       | 42                           | V3968                           | Baffle Cup (Front)                               |
| 19                           | V3926                           | Locking Rivet for Ball                                  | 43                           | V3969                           | Baffle Cup (Rear)                                |
| 20                           | TG101                           | Greaser for Change Speed Cross Shaft                    | 44                           | V867                            | Dust Cap for Splined Yoke (Front)                |
| 21                           | V3928                           | Change Speed Cross Shaft                                | 45                           | V868                            | Steel Washer for Cap (Front)                     |
| 22                           | G227                            | Key for Cross Shaft                                     | 46                           | V869                            | Felt Ring for Cap (Front)                        |
| 23                           | V3930A                          | Lever on Cross Shaft (O S) with Pinch Bolt              | _                            | V3973A                          | Propeller Shaft complete                         |
| _                            | V3931                           | Pinch Bolt for Levers on Cross Shaft                    | _                            | TG102                           | Greaser for Propeller Shaft (Front or Rear)      |
| 24                           | V3932A                          | Lever on Cross Shaft (N/S) with Pinch Bolt              | 47                           | V3975A                          | Bolt, Nut and Washer for Universal Joints        |



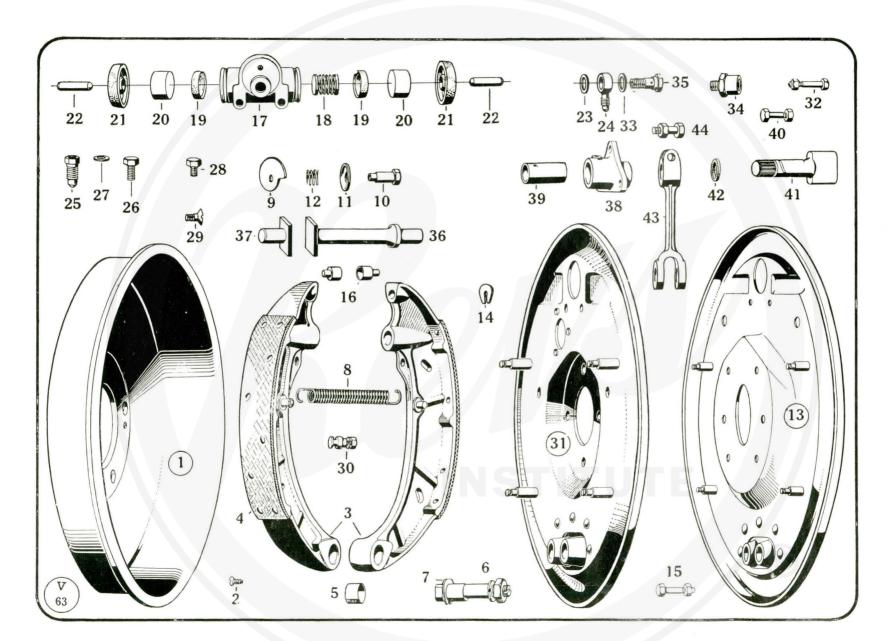
#### Front Axle, Front Hub and Steering Track Rod

| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.   | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.   |
|------------------------------|---------------------------------|--|------------------------------|---------------------------------|--|
|                              | 171001                          | Front Axle   | 18                           | V4023A                          | End for Track Rod (R.H. Thread) complete with Ball H                   |
| 1                            | V4001                           | Front Axle Beam  | 19                           | V4024A                          | End for Track Rod (L.H. Thread) complete with Pall F                   |
| 2                            | V1002A                          | Cotter Pin and Nut for Swivel Pin                                  | 20                           | V4025                           | Felt Washer  |
| 3                            | TG101                           | Greaser for Swivel Bushes  | 21                           | V4026                           | Dust Cover for Felt Washer   |
| 4                            | V4004A                          | Swivel Axle (O/S) with Bushes, Nuts and Greasers (R.H. Thread Nut) | 22                           | V4027                           | Spring for Dust Cover  |
| 5                            | V4005A                          | Swivel Axle (N S) with Bushes, Nuts and Greasers (L.H. Thread Nut) | 23                           | TG102                           | Greaser for Track Rod  |
|                              | €V4006                          | Nut for Swivel Arm (R.H. Thread)                                   |                              |                                 | Front Hub  |
| 6                            | V4006—1                         | Nut for Swivel Arm (L.H. Thread)                                   | 24                           | V4041A                          | Front Hub complete with Wheel Studs                                    |
| ~                            |                                 |  | _                            | V4042A                          | Front Hub complete with Bearings and Wheel Stu                         |
| 7                            | V1007                           | Bush for Swivel Axle (Bottom)                                      | 25                           | V4043—1                         | Wheel Stud   |
| 8                            | V1008A                          | Bush for Swivel Axle (Top) with Cap                                | 26                           | V964                            | Nut for Road Wheel   |
| 9                            | V1009                           | Thrust Washer for Swivel Pin                                       | 27                           | V1031                           | Retainer for Felt Washer   |
| 10                           | V1010                           | Cap for Swivel Pin Bush  |                              | V1032                           | Felt Washer  |
| 11                           | V1011                           | Swivel Pin   | 28                           |                                 |  |
| 12                           | V4012A                          | Steering Lever (O/S) with Nut, Split Pin and Key                   | 29                           | V1033                           | Distance Washer  |
| 13                           | V4013A                          | Ball Pin and Nut for Steering Lever                                | 30                           | V1034                           | Ball Bearing (Large)   |
| 14                           | V4014A                          | Steering Arm (O/S) with Nut, Split Pin and Key                     | 31                           | V4049                           | Distance Piece for Ball Bearings                                       |
| 15                           | V4015A                          | Steering Arm (N/S) with Nut, Split Pin and Key                     | 32                           | V1038                           | Ball Bearing (Small)   |
|                              |                                 |  | 33                           | V1041                           | Bearing Retaining Washer   |
| 16                           | V1015                           | Key for Steering Arm or Steering Lever                             | 34                           | V1040                           | Grease Retainer for Front Hub  |
|                              | V4021A                          | Steering Track Rod Track Rod complete                              | 35                           | M1028                           | Felt Washer for Grease Retainer  |
| 17                           | V4021A<br>V4022                 | Track Rod complete  Track Rod                                      |                              | -                               | Note:—For Front Wheel Brake see Page 29, for Ro<br>Wheels see Page 27. |



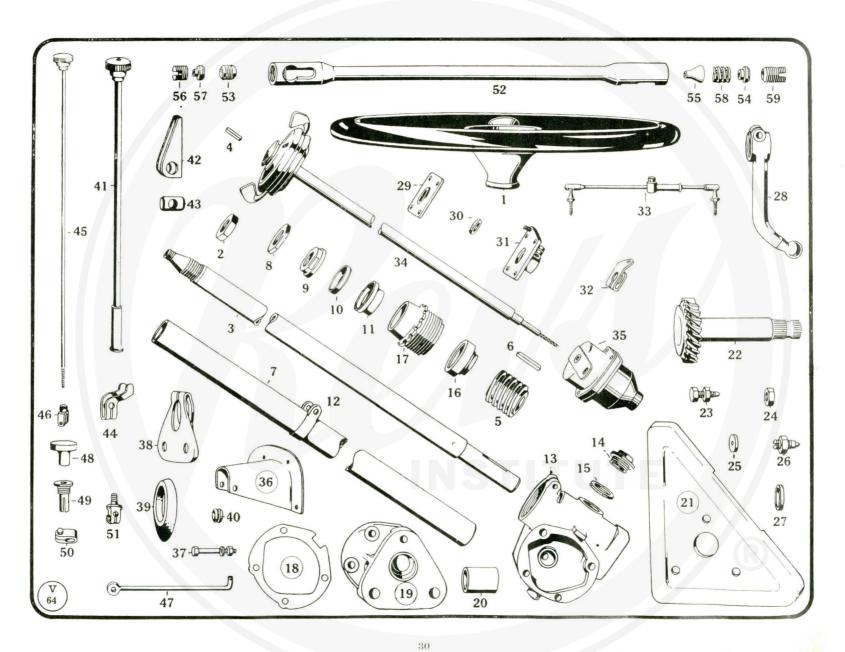
# Rear Axle, Rear Hub and Road Wheels

| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                                | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                                |
|------------------------------|---------------------------------|---|------------------------------|---------------------------------|---|
|                              |                                 | Rear Axle   | 33                           | V933                            | Lock for Pinion Adjusting Sleeve                    |
| 1                            | V4101A                          | Axle Banjo complete with Spring Seats               | 34                           | V934                            | Felt Joint for Lock                                 |
| 2                            | G809                            | Drain Plug for Axle Banjo                           | _                            | V935                            | Screw for Lock                                      |
| 3                            | V4103                           | Rear Cover for Axle Banjo                           | 35                           | V4152                           | Universal Joint Flange on Bevel Pinion              |
| 4                            | G2807                           | Joint for Covers (Front or Rear)                    | 36                           | V2825                           | Nut for Bevel Pinion                                |
| +                            | G2801                           | Joint for Covers (Front of Real)                    | 37                           | V826                            | Locking Washer for Nut                              |
|                              |                                 | Differential Shaft                                  |                              |                                 | D Hark  |
| 5                            | V4110A                          | Differential Shaft with Nut and Washer              |                              | ****                            | Rear Hub  |
| 6                            | V911                            | Nut for Differential Shaft                          | 38                           | V4161                           | Wheel Bearing Support (O/S)                         |
| 7                            | G811                            | Key for Differential Shaft                          | _                            | V4162                           | Wheel Bearing Support (N/S)                         |
|                              |                                 |   | 39                           | V958                            | Wheel Bearing Retaining Nut (O S)                   |
|                              |                                 | Front Cover, Differential Cage and Bearings         | _                            | V959                            | Wheel Bearing Retaining Nut (N/S)                   |
| 8                            | V4115                           | Roller Bearing for Differential Housing             | 40                           | V957                            | Locking Washer for Bearing Retaining Nut            |
| 9                            | V4116                           | Adjusting Washer for Differential Cage Bearing      | 41                           | V4167A                          | Wheel Bearing Housing complete with Wheel Stu-      |
| 10                           | V4117                           | Adjusting Nut for Differential Cage Bearing         | -                            | V4168A                          | Wheel Bearing Housing complete with Bearing ar      |
| 11                           | V4118                           | Locking Screw for Adjusting Nut                     |                              |                                 | Wheel Studs   |
| 12                           | V4119A                          | Front Cover complete with Differential Bearing Caps | 42                           | V4169                           | Wheel Stud  |
| 13                           | V4120                           | Bolt for Differential Bearing Cap (less Dip Stick)  | 43                           | V964                            | Wheel Nut   |
| 14                           | V4121                           | Differential Cage (Female)                          | 44                           | V954                            | Oil Retaining Felt Washer in Bearing Housing        |
| 15                           | V4122                           | Differential Cage (Male)                            | 45                           | V4171                           | Retaining Plate for Felt Washer                     |
| 16                           | V4123                           | Crown Wheel (10 51 Ratio)                           | 46                           | V956                            | Wheel Bearing                                       |
| 17                           | V4124A                          | Bolt and Nut (Crown Wheel to Differential Cage)     | 47                           | V965                            | Packing Washer for Bearing Housing                  |
| 18                           | V4125                           | Lock Plate for Crown Wheel Bolts                    | 48                           | V4174                           | Rear Hub  |
| 19                           | V4126                           | Differential Star Piece                             | 49                           | TG106                           | Greaser for Rear Hub                                |
| 20                           | V4127                           | Differential Wheel                                  | 50                           | V4177                           | Oil Retaining Plate                                 |
| 21                           | V4128                           | Differential Pinion                                 | 51                           | V4178                           | Oil Retaining Washer                                |
| 22                           | V4129                           | Filler Plug   | 0.1                          | , ,,,,,,                        | on recuiring manner                                 |
| 23                           | M5054                           | Spring Retainer for Dipstick                        |                              |                                 | Note:—For Rear Wheel Brake see Page 29.             |
| 20                           | V4131                           | Screw for Spring Retainer                           |                              |                                 | 210101 2 00 21000 17 11000 2000                     |
| 24                           | V4131<br>V4132A                 | Oil Level Dipstick with Knob                        |                              |                                 | Road Wheels   |
| 24                           | V4102A                          | On Level Dipstick with Khob                         | _                            | V975—1                          | Road Wheel 28 in. × 5.50 in. (5.50 in. ×18 in.)     |
|                              |                                 | Bevel Pinion and Bearings                           |                              | V976—2                          | Hub Cap   |
| 0.*                          | V(110A                          | Bevel Pinion (10/51 Ratio) with Nut and Washer      |                              | V 510 -2                        | Tub Cap   |
| 25                           | V4140A                          | Washer for Bevel Pinion With Nut and Washer         |                              |                                 | Sub-Assemblies                                      |
| 26                           | V927                            |   |                              | V4185A                          | Front Cover complete with Crown Wheel, Pinion and   |
| 27                           | V928                            | Pinion Roller Bearing (Inner)                       |                              | V4100A                          | Differential Gears and Universal Joint Flange       |
| 28                           | V929                            | Pinion Ball Bearing (Inner)                         |                              | V4186A                          | Front Cover complete with Pinion and Bearings at    |
| 29                           | V930                            | Adjusting Sleeve for Pinion Bearings                |                              | V4190A                          | Universal Flange (less Crown Wheel and Diffe        |
| 30                           | V931                            | Distance Piece for Pinion Bearings                  |                              |                                 |   |
| _                            | V932                            | Shim for Distance Piece                             |                              | T74100 A                        | ential Gears)                                       |
| 31                           | V936                            | Ball Bearing for Bevel Pinion (Outer)               | _                            | V4187A                          | Differential Cage with Crown Wheel and Differential |
| 32                           | V937                            | Cap for Pinion Outer Bearing                        |                              |                                 | Gears   |



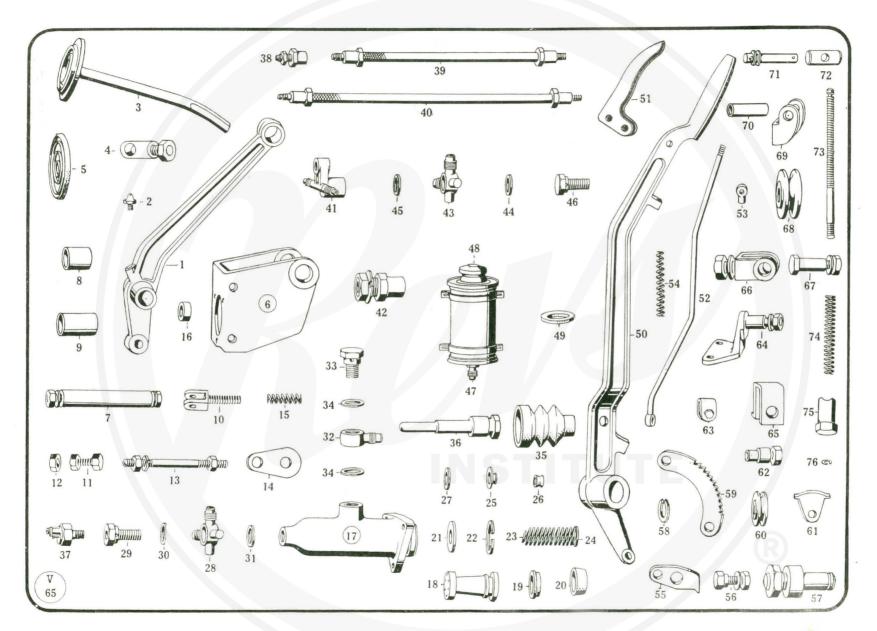
#### Brakes (Front and Rear)

| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.   | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                                 |
|------------------------------|---------------------------------|--|------------------------------|---------------------------------|--|
|                              |                                 | Front Wheel Brake  | 6                            | GD968A                          | Fulcrum Pin for Brake-shoe with Nut, Washer and      |
| 1                            | V4201                           | Brake-drum   | 7                            | GD969                           | Grip Piece for Fulcrum Pin [Grip Piece               |
| 2                            | V1102                           | Screw for Brake-drum   | 8                            | V4209                           | Pull-off Spring for Brake-shoes                      |
| 3                            | GD965A                          | Brake-shoe complete with Lining (pair)                                 | 30                           | GD1072A                         | Pin for Pull-off Spring with Nut and Washer          |
| 4                            | GD966—2                         | Lining for Brake-shoe  | 9                            | GD971                           | Adjusting Cam for Brake-shoes                        |
| 5                            | GD967                           | Bush for Brake-shoe  | 10                           | GD972                           | Pin for Cam  |
| 6                            | GD968A                          | Fulcrum Pin for Brake-shoe with Nut, Washer and                        | 11                           | GD973                           | Washer for Cam Pin                                   |
| .0                           | GD-700-1                        | Grip Piece   | 12                           | GD974                           | Spring on Cam Pin                                    |
| 7                            | GD969                           | Grip Piece for Fulcrum Pin   | 31                           | GD975A-2                        | Bracket for Brake-shoes O/S (forming Dust Cover      |
| 8                            | GD909<br>GD970                  | Pull-off Spring for Brake-shoe   |                              |                                 | for Drum, complete with Fulcrum Pin Bracket,         |
| 9                            | GD971                           | Adjusting Cam for Brake-shoe   |                              |                                 | Adjusting Cams and Brake-shoe Steady Pins)           |
| 10                           | GD971<br>GD972                  | Pin for Cam  |                              | GD975A—1                        | Bracket for Brake-shoes (N/S) (forming Dust Cover    |
|                              | GD972<br>GD973                  | Washer for Cam Pin   |                              | OD01011                         | for Drum complete with Fulcrum Pin Bracket,          |
| 11                           | GD973<br>GD974                  | Spring on Cam Pin  |                              |                                 | Adjusting Cams and Brake-shoe Steady Pins)           |
| 12                           | V4213A                          | Bracket for Brake-shoes (forming Dust Cover for                        | 14                           | GD976                           | Grip Piece for Steady Pins                           |
| 13                           | V4213A                          | Drum, complete with Fulcrum Pin Bracket, Adjust-                       | 32                           | V4247A                          | Bolt, Nut and Washer for Brake Bracket to Axle Tube  |
|                              |                                 | ing Cams and Brake-shoe Steady Pins)                                   | 16                           | GD978                           | Socket in Brake-shoe for Push Rod                    |
|                              | CIDOSCI                         |  |                              | GD979A                          | Wheel Cylinder assembled complete                    |
| 14                           | GD976                           | Grip Piece for Steady Pin Bolt, Nut and Split Pin (Bracket to Swivels) | 17                           | GD979A<br>GD980                 | Wheel Cylinder                                       |
| 15                           | GD1047A                         | Socket in Brake-shoe for Push Rod                                      | 18                           | GD980<br>GD981A                 | Spring with Retainer                                 |
| 16                           | GD978                           |  | 19                           | GD981A<br>GD982                 | Cup for Wheel Cylinder                               |
|                              | GD1049A                         | Wheel Cylinder assembled complete                                      | 20                           | GD982<br>GD983                  | Piston for Wheel Cylinder                            |
| 17                           | GD980                           | Wheel Cylinder   | 20 21                        | GD984                           | Boot for Wheel Cylinder                              |
| 18                           | GD981A                          | Spring with Retainer   | 22                           | GD985                           | Push Rod   |
| 19                           | GD982                           | Cup for Wheel Cylinder   |                              | GD986<br>GD986                  | Washer for Inlet Connection (Inner)                  |
| 20                           | GD983                           | Piston for Wheel Cylinder  | 23                           | GD986<br>GD987                  |  |
| 21                           | GD984                           | Boot for Wheel Cylinder  | 33                           | GD987<br>GD988                  | Washer for Inlet Connection (Outer) Inlet Connection |
| 22                           | GD985                           | Push Rod   | 34                           | GD988<br>GD989                  | Bolt for Inlet Connection                            |
| 23                           | GD986                           | Washer for Inlet Connection  | 35                           |                                 |  |
| 24                           | GD1057                          | Inlet Connection   | 25                           | GD990                           | Bleeder Screw  |
| 25                           | GD990                           | Bleeder Screw  | 26                           | GD991                           | Set Screw for Bleeder Screw                          |
| 26                           | GD991                           | Set Screw for Bleeder Screw  | 27                           | GD992                           | Spring Washer for Set Screw                          |
| 27                           | GD992                           | Spring Washer for Set Screw  | 28                           | GD993                           | Screw for Attaching Wheel Cylinder to Brake Bracket  |
| 28                           | GD993                           | Screw for Attaching Wheel Cylinder to Brake Bracket                    | 36                           | GD1061                          | Thrust Piece for Hand Brake Cam (Long)               |
|                              |                                 | Note:—For Foot Brake Control see Page 33.                              | 37                           | GD1062                          | Thrust Piece for Hand Brake Cam (Short)              |
|                              |                                 | For Hand Brake Control see Page 33.                                    | 38                           | V4266A                          | Bracket for Hand Brake Cam (Bushed)                  |
|                              |                                 |  | 39                           | V4267                           | Bush for Cam Bracket                                 |
|                              |                                 | Rear Wheel Brakes (Hand and Foot)                                      | 40                           | GD1073A                         | Bolt, Nut and Split Pin for Brake Cam Bracket        |
| 1                            | V4201                           | Brake-drum   |                              |                                 | Note:—For Greaser Details see Page 37.               |
| 29                           | V1102                           | Screw for Brake-drum   | 41                           | V4270                           | Hand Brake Cam                                       |
| 3                            | GD965A—1                        | Brake-shoe complete with Lining (pair)                                 | 42                           | GD1068                          | Felt Washer for Cam                                  |
| 4                            | GD966—3                         | Lining for Brake-shoe  | 43                           | V1112A                          | Hand Brake Operating Lever (O/S or N/S) with Pinch   |
| 5                            | GD967                           | Bush for Brake-shoe  | 44                           | V1113A                          | Pinch Bolt, Nut and Washer for Lever [Bolt           |



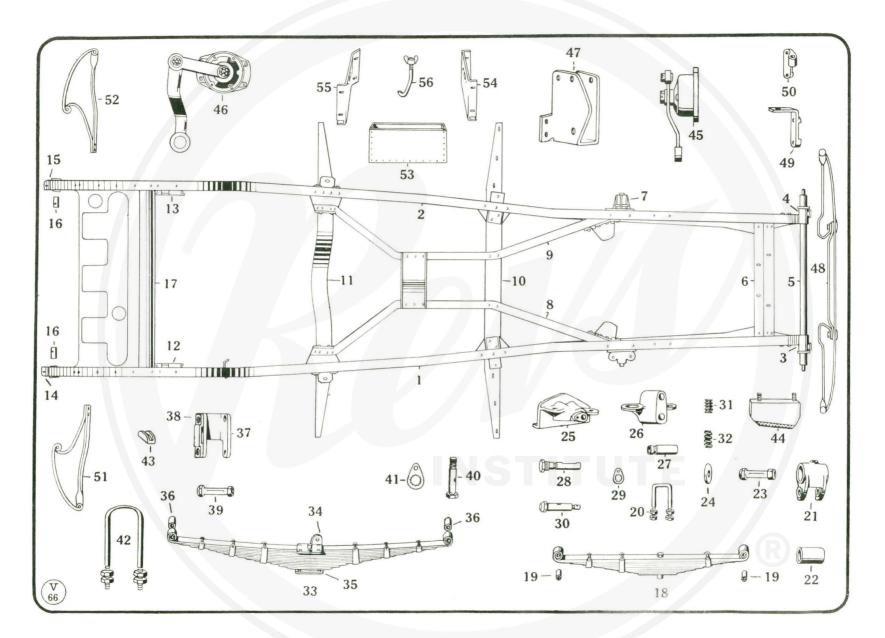
# Control—Steering and Ignition

| f Part.              |
|----------------------|
| Horn Control         |
| ete (Lucas Model AA3 |
| Iodel SLC2)          |
| 0001 (01302)         |
| apport Details       |
| Column               |
| n to Bracket)        |
| ii to Bracket)       |
| ing Column           |
| for Throttle and Fre |
| of Throttle and Fre  |
| icket                |
| CKEL                 |
| be                   |
| lete with Knob, Nu   |
| ete with Knob, Ni    |
| unnion               |
| unnion<br>Control    |
|                      |
| ol                   |
| ock Nut              |
| with Pin             |
| rol                  |
|                      |
| ol with Nut          |
| eel Control with Bo  |
|                      |
| Rod (less Knob) wit  |
|                      |
|                      |
|                      |
| glink                |
|                      |
|                      |
|                      |
|                      |
|                      |
|                      |
|                      |
|                      |
|                      |
|                      |
|                      |



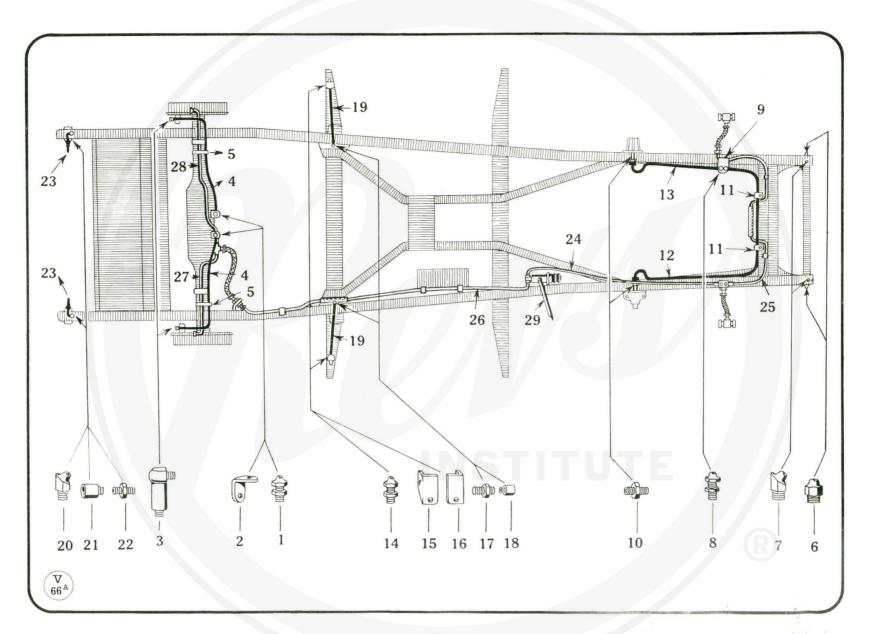
#### Brake Control (Hand and Foot Brakes)

| No. of<br>Illus-<br>tration.   | Service<br>No.<br>for ordering.   | Description of Part.  | No. of<br>Illus-<br>tration.   | Service<br>No.<br>for ordering.  | Description of Part.   |
|--|---|---|--|--|--|
| 1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12  | V4401<br>TG101<br>TG137<br>V4402A<br>F734A<br>V3744<br>V4405<br>M3305A—I<br>M3306<br>V4408<br>V4409A<br>V1310A<br>V1310A  | Brake Pedal  Brake Pedal  Greaser for Pedal Extension for Brake Pedal Greaser Adjustable Rod for Pedal with Pad Locking Pin for Adjustable Rod with Nut and Washer Rubber Pad for Pedal and Lockheed Master Cylinder Pin for Brake Pedal with Nuts and Washers Distance Piece for Brake Pedal Pin (Short) Distance Piece for Pedal Pin (Long) Eye Piece for Master Cylinder with Bolt, Nut and Lock Nut Bolt and Nut for Eye Piece Lock Nut for Eye Piece                       | 38<br>39<br>40<br>41<br>42<br>43<br>44<br>45<br>46   | V4448A<br>V4449A<br>GD1237A<br>M3349<br>V4452<br>GD1244<br>V4454<br>V4431<br>GD986<br>V4433<br>V4458   | Pipe from Rear Hose Bracket to O/S Rear Wheel Pipe from Rear Hose Bracket to N/S Rear Wheel Front Hose Connection with Nut and Washer Flexible Hose complete (Front Wheels) Flexible Hose complete (Rear only) Hose Bracket (Rear) Hose Connection (Front O/S) with Nut and Washer Two-way Piece (Front O/S) Gasket for Two-way Piece (Inner) Gasket for Two-way Piece (Outer) Bolt for Two-way Piece Lockheed Supply Tank   |
| 13<br>14<br>15<br>16   | M1309A<br>V4413<br>M1311<br>V4415   | Stud for Master Cylinder and Brake Stop with Nuts and Washer<br>Brake Stop Piece<br>Push-off Spring for Brake Pedal<br>Distance Piece for Master Cylinder   | 47<br>48<br>49   | V1361A<br>M1372A<br>M1373<br>V4464A  | Supply Tank complete with Fixing Brackets<br>Cap for Supply Tank complete with Baffles<br>Rubber Washer for Filler Cap<br>Supply Pipe from Tank to Master Cylinder   |
|  |   | Lockheed Master Cylinder  |  |  | HAND BRAKE CONTROL   |
| 17<br>18<br>19<br>20<br>21<br>22<br>23<br>24<br>25<br>26<br>27<br>28<br>29<br>30<br>31<br>32<br>33<br>34<br>35<br>36<br>37 | V4421<br>V1322<br>V1323<br>V1324<br>V4424<br>V4425<br>V4426<br>V4427<br>V4428<br>V4429<br>V4430<br>V4431<br>V4432<br>GD986<br>V4433<br>V4433<br>V4435<br>V4435<br>V4436<br>V4437<br>V4437<br>V4437<br>V4438<br>V4437<br>V4438 | Master Cylinder Piston for Master Cylinder Secondary Cup for Master Cylinder Cup for Master Cylinder Piston Stop Retainer for Stop Retainer for Return Spring Valve Body Valve Body Valve Washer Outlet Connection Bolt for Outlet Connection Gasket for Outlet Connection Gasket for Outlet Connection Banjo Connection (Inlet) Banjo Connection Fixing Bolt Gasket for Inlet Boot for Master Cylinder Push Rod assembled with Cap Signal Lamp Switch Master Cylinder complete | 50<br>51<br>52<br>53<br>54<br>55<br>56<br>57<br>58<br>60<br>61<br>62<br>63<br>64<br>65<br>66<br>67<br>68<br>69<br>70<br>71 | V4471<br>V4472<br>V4473A<br>M7556<br>V4476<br>V4476A<br>V4478A<br>V4481<br>V4481<br>V4481<br>V4482<br>V4483<br>V4484A<br>V4485<br>V4486A<br>V4487A<br>V4489A<br>V4490A<br>V4491<br>V4492<br>V4493<br>V4494 | Hand Brake Lever Grip Lever Pawl Rod with Eye Piece Eye Piece for Pawl Rod (Top) Spring for Pawl Rod Brake Pawl Bolt for Brake Pawl and Hand Brake Lever with Nut and Washer Fulcrum Pin, Nuts and Washers Spring Ring Brake Quadrant Bolt, Nut and Washer for Quadrant Cable Pulley on Hand Brake Lever Sheath for Cable Pulley on Lever Spindle for Cable Pulley on Lever Spindle for Cable Pulley on Lever Spindle for Cable Pulley on Lever Cable for Hand Brake Clip for Cable with Bolt and Nut Frame Bracket for Guide Pulley with Nut and Washer Retaining Plate for Cable Bracket for Guide Pulley on Cross Member with Nut and Washer Pin for Pulley with Nut and Washers Guide Pulley Intermediate Frame Bracket for Guide Roller Guide Roller for Hand Brake Cable Pin for Guide Roller with Washers and Split Pin |
|  | V4445A<br>V4446A<br>V4447A  | Lockheed Pipe Line  Pipe from Master Cylinder to Front Hose Two-way (O/S) Pipe from Front Hose Two-way to N/S Front Wheel Pipe from Master Cylinder to Rear Hose  | 72<br>73<br>74<br>75<br>76   | G1216<br>G1213<br>G1215<br>G1214<br>G1217  | Pin in Axle Operating Lever<br>Adjusting Screw for Brake Cable<br>Spring for Adjusting Screw<br>Adjusting Nut for Brake Cable<br>Lock Ring for Adjusting Screw   |



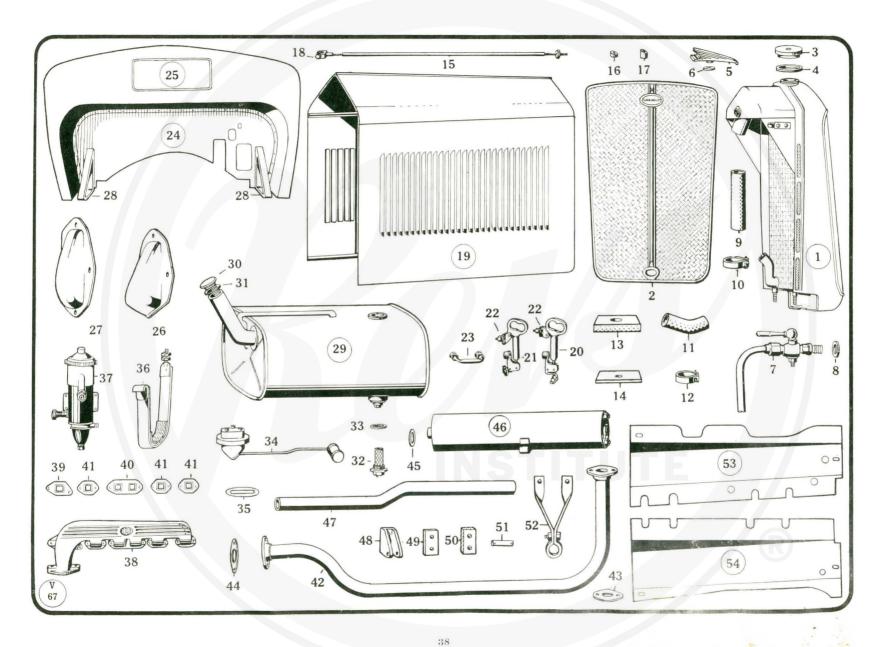
#### Frame Fittings and Spring Suspension

| No. of<br>Illus-<br>tration.                          | Service<br>No.<br>for ordering.   | Description of Part.  | No. of<br>Illus-<br>tration.                       | Service<br>No.<br>for ordering.  | Description of Part.   |
|---|---|---|--|--|--|
| 1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11 | V4501<br>V4502<br>V4503<br>V4504<br>V4505A<br>V4506<br>V4507<br>V4508<br>V4509<br>V4510<br>V4511    | Frame  Frame Side Member (O S) (Drilled) Frame Side Member (N S) (Drilled) Front Dumb-iron (O S) Front Dumb-iron (N S) Front Cross Tube with End Pieces Front Cross Member Front Spring Rear Bracket (N S) Note: —For Off-side Bracket see Road Springs. Intermediate Frame Member (O S) Intermediate Frame Member (N S) Front Main Cross Member and Running-board Support Rear Main Cross Member and Running-board Support | 36<br>37<br>38<br>39<br>40<br>41<br>42<br>43<br>44 | V4551<br>V4552A<br>V4553<br>V4554A<br>V45556<br>V4557A<br>GD1312<br>V4559<br>V4560 | Bush for Spring Eye (Rear) Rear Spring Shackle with Locking Plate Locking Plate for Rear Spring Shackle Pin for Rear Spring Shackle with Nut and Split Pin Pin for Rear Spring Front Eye Locking Plate for Rear Spring Front Eye Pin Clip for Rear Road Spring with Nuts Packing Piece for Clip Rubber Stop for Front Springs Wick for Rear Dumb-iron Note:—Separate Spring Plates can be supplied to order, For Spring Greasers and Fittings see Page 37. |
| 12<br>13<br>—<br>14<br>15<br>16<br>17                 | V4512<br>V4513<br>V4514<br>V4515<br>V4516A<br>V4517A<br>V4518<br>V4518<br>V4519—1                   | Rear Shock Absorber Bracket (O S) Rear Shock Absorber Bracket (N S) Support for Rear Shock Absorber Bracket (O S) Support for Rear Shock Absorber Bracket (N S) Rear Dumb-iron (O S) (Bushed) Rear Dumb-iron (N S) (Bushed) Bush for Rear Dumb-iron Rear Cross Member (Saloon) Rear Cross Member (Coupé)  | 45<br>—<br>46<br>47                                | V4565<br>V4566<br>V4567<br>V4568<br>V4568<br>V4569<br>V4570                        | Shock Absorbers and Fittings  Front Shock Absorber (O S) Front Shock Absorber (N/S) Rear Shock Absorber (O S) Rear Shock Absorber (N S) Bracket for Front Shock Absorber (O S) Bracket for Front Shock Absorber (N S)  |
|   |   | Road Springs and Suspension   |  |  | Bumpers and Fittings   |
| 18<br>19<br>20<br>21<br>—<br>22<br>23                 | V 4524<br>V 4525A<br>V 4526A<br>V 1406<br>V 4528A<br>V 4529A<br>V 4530A<br>V 4531<br>V 4532A        | Taper Packing for Front Road Spring Front Road Spring (O S) (Bushed) Front Road Spring (N S) (Bushed) Bush for Front Spring Eye Front Spring Clip with Nuts Front Spring Shackle (Bushed) (O/S) Front Spring Shackle (Bushed) (N/S) Bush for Front Spring Shackle (N/S) Bush for Front Spring Shackle Pin for Front Spring Shackle Nut and Split Pin  | 48<br>49<br>50<br>51<br>52<br>—                    | V4575<br>V4576<br>V4577<br>V4578<br>V4579<br>V4580<br>V4581<br>V4582               | Front Bumper Clamp for Front Bumper (O S) Clamp for Front Bumper (N S) Rear Bumper (O S) Rear Bumper (N S) Bracket Securing Rear Bumper Rear Bumper Clamp Plate for Bumper Coupé   |
| 24<br>25<br>26<br>27<br>28<br>29                      | V4533<br>V4534<br>V4535<br>V4538A<br>V4539<br>V4540<br>V4541  | Nut and Split Pin Washer for Front Spring Shackle Distance Piece for Front Shackle Front Spring Rear Bracket (O S) Link for Front Spring Rear Support Bracket (O S) (Bushed) Bush for Link Link Pin Locking Plate of Link Pin   | 53<br>54<br>55<br>56                               | V4585A<br>V4586<br>V4587<br>V4588A   | Battery Carrier and Details  Battery Carrier complete Support for Battery Carrier (Front) Support for Battery Carrier (Rear) Battery Securing Bolt with Wing Nut   |
| 30<br>31<br>32<br>33<br>34<br>35                      | V4541<br>V4542A<br>V4543<br>V4544<br>V4545A<br>V4546A<br>V45464<br>V4548<br>V4548<br>V4549<br>V4550 | Shackle Pin (O S Front Spring Rear) with Nut and Split Pin Damper Spring (Outer) Front Spring Rear Support (O S)  Rear Road Spring (O S) (Bushed)  Rear Road Spring (N S) (Bushed)  Shock Absorber Bracket on Road Spring (O S)  Shock Absorber Bracket on Road Spring (N S)  Bottom Plate for Rear Road Spring  Serew for Rear Road Spring  Serew for Rear Road Spring   |  | V4595A<br>V4595A—1<br>V4596A<br>V4597A   | Sub-Assemblies  Frame complete (Saloon) Frame complete (Coupé) Front Cross Tube assembled with Dumb-irons Off-side Front Spring Rear Support assembled with Link and Springs   |



#### Grouped Greasers and Lockheed Pipes

| G119 C<br>G118 E<br>G138 E | GREASERS  Rear Axle Brake Can  Greaser Plate  Clow Plug  Grass Pipe  Clip for Pipe | n 13 19 19 19 19 19 19 19 19 19 19 19 19 19  | 14<br>15<br>16<br>17<br>18<br>19<br>20<br>21<br>22  | TG109 TG121 TG122 TG124 TG130 TG136 TG104 TG130 TG134  | Greaser Plate Fitting Greaser Plate (O/S) Greaser Plate (N/S) Straight Connection Extension Piece Brass Tube Grease Plug Extension Piece Straight Connection Straight Connection  Rear Spring Rear Spring Straight Connection Straight Connection  |
|----------------------------|--|--|---|--|--|
| G119 C<br>G118 E<br>G138 E | Greaser Plate Fitting Greaser Plate Clbow Plug Grass Pipe                          | 10<br>12<br>18<br>19<br>20<br>22   | 116<br>117<br>118<br>119<br>120<br>21   | TG122<br>TG124<br>TG130<br>TG136<br>TG104<br>TG130   | Greaser Plate (N/S) Straight Connection Extension Piece Brass Tube Grease Plug Extension Piece  Rear Spring Front End Front End Rear Spring  |
| G119 C<br>G118 E<br>G138 E | Greaser Plate<br>Elbow Plug<br>Brass Pipe  | 17<br>18<br>19<br>20<br>22<br>23   | 117<br>118<br>119<br>220<br>221   | TG124<br>TG130<br>TG136<br>TG104<br>TG130  | Straight Connection Extension Piece Brass Tube Grease Plug Extension Piece  Rear Spring  |
| G118 E                     | Elbow Plug<br>Brass Pipe   | 18<br>19<br>20<br>2<br>2:  | 18<br>19<br>20<br>21  | TG130<br>TG136<br>TG104<br>TG130   | Extension Piece  Brass Tube  Grease Plug  Extension Piece  Rear Spring   |
| G138 E                     | Brass Pipe   | 19<br>20<br>2<br>2:  | 19<br>20<br>21  | TG136<br>TG104<br>TG130  | Brass Tube  Grease Plug  Extension Piece  Rear Spring  |
|                            |  | 2(2)   | 20<br>21  | TG104<br>TG130   | Grease Plug  Extension Piece  Rear Spring  |
| G117 C                     | Clip for Pipe  | 2 2:   | 21  | TG130  | Extension Piece Rear Spring  |
|                            |  | 29   |   |  |  |
|                            |  |  | 22  | TG124  | Straight Connection   Shackles   |
|                            |  |  |   |  | Straight Connection  |
|                            |  |  | 23  | TG137  | Brass Tube   |
|                            | Road Spring Greaser  | s  |   |  |  |
| G101 (                     | Grease Plug for Front Spring Shackle   |  |   |  |  |
| G104                       | Grease Plug for Front Spring Shackle   |  |   |  | Lockheed Pipe Line   |
| G109                       | Greaser Plate Fitting  | 2  | 24  | V4445A   | Pipe from Master Cylinder to Front Hose Two-v  |
| G129 (                     | Freaser Plate  | 2.   | 25  | V4446A   | Pipe from Front Hose Two-way to N/S Front WI   |
| G124 S                     | traight Connection Front Spring  | 2  | 26  | V4447A   | Pipe from Master Cylinder to Rear Hose   |
| G120 F                     | Pipe Support Rear End  | 2'   | 27  | V4448A   | Pipe from Rear Hose Bracket to O/S Rear Whee   |
| G135 I                     | Brass Tube (Long)  | 2  | 28  | V4449A   | Pipe from Rear Hose Bracket to N/S Rear Whee   |
| G133 H                     | Brass Tube (Short)   | 2  | 29  | V4464A   | Supply Pipe from Tank to Master Cylinder   |
|                            | 104 G<br>109 G<br>129 G<br>124 S<br>120 P  | Grease Plug for Front Spring Shackle Greaser Plate Fitting Greaser Plate Straight Connection Pipe Support Brass Tube (Long)  Greaser Plate Front Spring Rear End | Grease Plug for Front Spring Shackle  Greaser Plate Fitting Greaser Plate  Straight Connection Pipe Support Rear End  Brass Tube (Long) | Grease Plug for Front Spring Shackle Greaser Plate Fitting Greaser Plate Straight Connection Pipe Support Rear End  24  25  26  27  28 | 104   Grease Plug for Front Spring Shackle   24   V4445A   129   Greaser Plate   25   V4446A   124   Straight Connection   Front Spring   26   V4447A   120   Pipe Support   Rear End   27   V4448A   135   Brass Tube (Long)   28   V4449A   136   V4449A   137   V4449A   137   V4449A   138   V4449A   V4444A   V4444A   V4444A   V4444A   V4444A   V4444A   V444A   V4444A   V444A   V |



#### Radiator, Bonnet, Exhaust Pipes, Petrol Tank, etc.

| No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.                         | No. of<br>Illus-<br>tration. | Service<br>No.<br>for ordering. | Description of Part.   |
|------------------------------|---------------------------------|--|------------------------------|---------------------------------|--|
|                              |                                 | Radiator and Details                         |                              | V4652A                          | Petrol Tank Filler   |
| 1                            | V4601A                          | Radiator complete with Stone Guard           |                              | V4653                           | Joint (Filler to Tank)   |
| -                            | V4602                           | Shell for Radiator                           | -                            | V4654                           | Filler Cap for Petrol Tank   |
| 2                            | V4603                           | Stone Guard for Radiator                     |                              | V4655                           | Joint for Filler Cap   |
| 3                            | V4604                           | Filler Cap for Radiator                      | 32                           | G1463A                          | Cap for Petrol Tank Sump with Strainer Gauze                           |
| 4                            | V4605                           | Rubber Washer for Filler Cap                 | 33                           | GD1461                          | Washer for Sump Cap  |
| 5                            | V4606                           | Crest for Radiator Filler Cap                | 34                           | V4656                           | Petrol Gauge (Tank Unit)   |
| 6                            | V4607                           | Rubber Washer for Crest                      |                              | V4657                           | Cable for Petrol Gauge   |
| _                            | V4608                           | Guard for Starting Handle Hole               | 35                           | V4658                           | Joint for Petrol Gauge   |
| 7                            | M1504                           | Drain Cock for Radiator                      | 36                           | V4659A                          | Strap for Petrol Tank  |
| 8                            | M1505                           | Washer for Drain Cock                        |                              | V4660                           | Rear Packing Piece (Rubber) between Tank and Frame                     |
| 9                            | V4610-1                         | Rubber Hose (Top)                            |                              | V4661                           | Front Packing Piece (Rubber) between Tank and Frame                    |
| 10                           | G1408                           | Clip for Top Rubber Hose                     | 37                           | V4662                           | Petrolift complete   |
| 11                           | V4612                           | Rubber Hose (Bottom)                         |                              | V4663A                          | Petrol Pipe (Main Feed to Tank) complete                               |
| 12                           | M1509                           | Clip for Bottom Rubber Hose                  |                              | V4664A                          | Petrol Pipe (Main Feed to Petrolift) complete                          |
| 13                           | V4614                           | Rubber Packing for Radiator Support          |                              | V4665A                          | Petrol Pipe (Petrolift to Carburetter) complete                        |
| 14                           | V4615                           | Packing Washer for Radiator                  |                              | 1.00011                         | Total Tipe (Carronic To January) Complete                              |
| 15                           | V4616A                          | Radiator Tie Rod complete                    |                              |                                 | Silencer and Exhaust Pipes   |
| 16                           | V4617                           | Washer for Tie Rod                           | 38                           | V4675                           | Exhaust Branch   |
| 17                           | V4618                           | Distance Piece for Tie Rod                   | 39                           | V4676                           | Joint for Exhaust Branch (Front)                                       |
| 18                           | V4619                           | Bolt for Jaw Joint                           | 40                           | V4677                           | Joint for Exhaust Branch (Centre)                                      |
| 10                           | 4 4010                          |  | 41                           | V4678                           | Joint for Exhaust Branch (Intermediate or Rear)                        |
|                              |                                 | Note:—For Radiator Medallion see Page 15.    | 42                           | V4679A                          | Exhaust Pipe (Engine to Silencer) with Flanges                         |
|                              |                                 | n I n I n I n I n I n I n I n I n I n I      | 43                           | H1211                           | Joint (Exhaust Pipe to Manifold)                                       |
|                              | **                              | Bonnet and Bonnet Catches                    | 4.4                          | G1452                           | Joint (Exhaust Pipe to Silencer) (Front)                               |
| 19                           | V4625A                          | Bonnet complete                              | 45                           | G1454                           | Joint (Exhaust Pipe to Silencer) (Rear)                                |
| 20                           | V4627                           | Front Bonnet Catch with Fixing Bracket       | 46                           | V4680A                          | Silencer complete  |
| 21                           | V4628                           | Rear Bonnet Catch with Fixing Bracket        | 47                           | V4681A                          | Exhaust Tail Pipe with Flange (Saloon)                                 |
| 22                           | V4629                           | Bonnet Catch Yoke with Nut (Front or Rear)   |                              | V4682A                          | Exhaust Tail Pipe (Front Half) with Flange (Coupé)                     |
| 23                           | GD1418A-1                       | Bonnet Handle with Nuts and Washers          | 48                           | V4683                           | Silencer Support Bracket on Frame                                      |
|                              |                                 |  | 49                           | V4684                           | Plate for Silencer Support Bracket                                     |
|                              |                                 | Dashboard and Fixing Brackets                | 50                           | V4685                           | Rubber Packing for Support Plate                                       |
| 24                           | V4641A                          | Dashboard and Shroud complete                | 51                           | G1457A                          | Pin for Silencer Support Bracket [(Saloon                              |
| 25                           | V4642A                          | Trap Door for Back Dashboard                 | 52                           | V4686A                          | Rear Exhaust Pipe Support Bracket with Pinch Bolt and Nu               |
| 26                           | V4643                           | Cover for Clutch Pedal                       |                              | V4687A                          | Rear Exhaust Pipe Support Bracket with Pinch Bolt and Nu               |
| 27                           | V4644                           | Cover for Brake Pedal                        |                              | V4688A                          | Exhaust Tail Pipe (Rear Half) (Coupé) [(Coupé                          |
| 28                           | V4645                           | Support Bracket for Dashboard and Toe Boards | _                            | V6688A                          | Clip for Exhaust Tail Pipe (Rear Half) with Pinch Bolt, Nut and Washer |
|                              |                                 | Petrol Tank and Petrol Pipes                 |                              |                                 | Undershields   |
| 29                           | V4651A                          | Petrol Tank complete (Saloon)                | 53                           | V4691                           | Undershield (O/S)  |
|                              | V4651A1                         | Petrol Tank complete (Coupé)                 | 54                           | V4692                           | Undershield (N/S)  |
| 30                           | H1222-1                         | Filler Can for Petrol Tank                   |                              | V4693                           | Support Bracket for Undershield  |
| 31                           | M3549                           | Joint for Filler Cap Saloon                  |                              | GD1447                          | Clip for Undershield   |

| Service<br>No.<br>for ordering. | Description of Part,   | Service<br>No.<br>for ordering. | Description of Part.                              |
|---------------------------------|--|---------------------------------|---|
|                                 | Front Wings and Stays  |                                 | Luggage Grille and Spare Wheel Support (Saloons)  |
| XI (*00 }                       | Front Wing (O/S)   | V4741A                          | Luggage Grille complete                           |
| V4700A                          | Front Wing (O/S) Front Wing (N/S)  | V4742A                          | Luggage Grille and Bumper Bracket (O/S)           |
| V4701A                          | Front Wing (N/S) Front Wing Make-up Piece (O/S)  | V4743A                          | Luggage Grille and Bumper Bracket (N/S)           |
| V4702                           | Front Wing Make-up Piece (N/S)   | V4744A                          | Bolt (Grille to Bracket) with Nut and Washers     |
| V4703<br>V4704                  | Front Wing Front Stav (O/S)  | V4745A                          | Bolt (Grille Link to Bracket) with Nut and Washer |
|                                 | Front Wing Front Stay (O/S) Front Wing Front Stay (N/S)  | V4746                           | Support Bracket for Spare Wheel (O/S)             |
| V4705                           | Note: For Headlamp Support see Page 15.  | V4747                           | Support Bracket for Spare Wheel (N/S)             |
| V4706                           | Front Wing Rear Stay (O/S)   | V4748                           | Tie Bar for Support Bracket                       |
|                                 | Front Wing Rear Stay (N/S)   | V4749A                          | Spare Wheel Steady Bracket with Stud              |
| V4707<br>V4708                  | Bonnet Ledge (O/S)   | V4750                           | Clamp Plate for Spare Wheel                       |
| V4708<br>V4709                  | Bonnet Ledge (N/S)   | V4751                           | Shoe for Spare Wheel                              |
| V4710                           | Bonnet Valance (O/S)   |                                 |   |
| V4710<br>V4711                  | Bonnet Valance (N/S)   |                                 |   |
| V4712                           | Front Apron  |                                 | Spare Wheel Carrier (Coupé)                       |
| ,                               | a control of the cont |                                 |   |
|                                 |  | V4755                           | Wood Block  |
|                                 |  | V1652A                          | Plate for Spare Wheel (Studded)                   |
|                                 | Rear Wings   | V4757                           | Spare Wheel Cover                                 |
| V4721                           | Rear Wing (O/S)  |                                 |   |
| V4722                           | Rear Wing (N/S)  |                                 | Carriage Fittings                                 |
| V4723                           | Rear Apron (Saloon only)   |                                 |   |
|                                 |  | V4761                           | Screen complete                                   |
|                                 |  | V4762                           | Glass for Front Screen                            |
|                                 |  | V4763                           | Screen Wiper complete with Dual Arms              |
|                                 | Stepboards   | V4764                           | Front Door Glass (Saloon or Coupé)                |
|                                 |  | V4765                           | Rear Door Glass (Saloon or Coupé)                 |
| V4731A                          | Stepboard (O/S) complete with Covering and Edging  | V4766                           | Quarter-light Glass (Saloon only)                 |
| V4732A                          | Stepboard (N/S) complete with Covering and Edging  | V4767                           | Back-light Glass (Saloon or Coupé)                |
|                                 |  |                                 |   |

| Service<br>No.<br>for ordering. | Description of Part.   |
|---------------------------------|--|
| M3727                           | Double-ended Spanner $\binom{3}{16}$ $\times$ $4$ $\times$ $4$ |
| M3728                           | Double-ended Spanner $\binom{5}{16}'' \times \frac{3}{8}''$    |
| M3729                           | Double-ended Spanner $(\frac{7}{16}'' \times \frac{1}{2}'')$   |
| M3724                           | Box Spanner $\left(\frac{3}{16}'' \times \frac{1}{4}''\right)$ |
| V4807                           | Box Spanner $\binom{5}{16}'' \times \frac{3}{8}''$             |
| V4808                           | Box Spanner $(\frac{7}{16}'' \times \frac{1}{2}'')$            |
| V4809                           | Box Spanner $\binom{5''}{8} \times \binom{9}{16}$ ")           |
| M3730                           | Tappet Spanner   |
| M3731                           | Feeler Gauge with .003" Feeler in Cage                         |
| M3723                           | Adjustable Spanner   |
| V4815                           | Sparking Plug Spanner  |
| V4817                           | Tommy Bar  |
| M3739                           | Tommy Bar  |
| G1666                           | Adaptor for Oil Drain Plug                                     |
| E1254—1                         | Wheel Brace  |
| E1269                           | Tyre Pump  |
| V4802                           | Lifting Jack   |
| V4803                           | Handle for Lifting Jack  |
| G1665                           | Cross Bar for Handle   |
| V1913                           | Tyre Levers (Pair)   |
| V4822A                          | Starting Handle  |
| M5714                           | Grease Gun Bleeder Wrench                                      |
| GD1603                          | Bleeder Wrench   |
| GD1604                          | Drain for Bleeder Screw of Lockheed Brake                      |
| GD1605                          | Drain Tube   |
|                                 | R  |